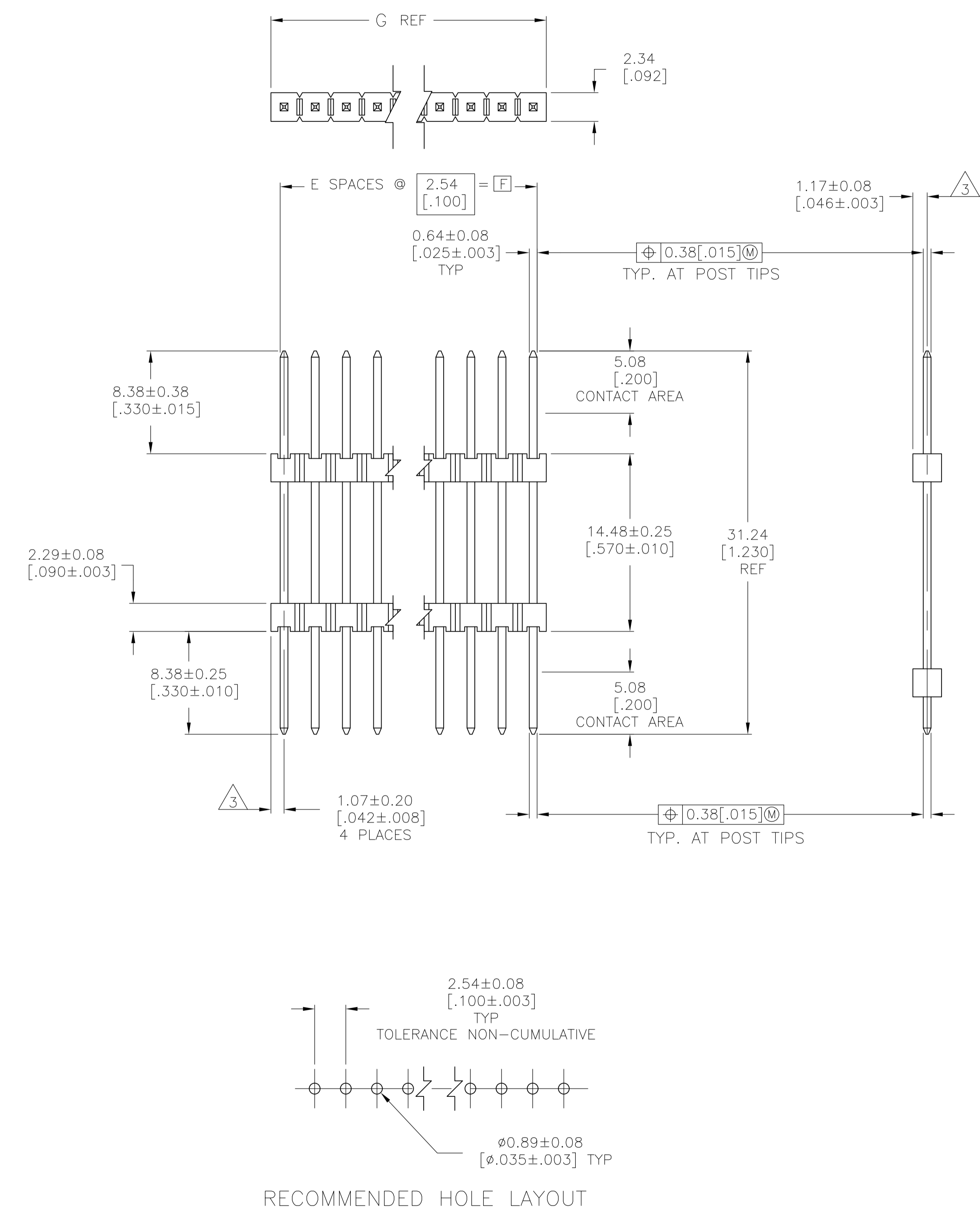


LOC		DIST		REVISIONS			
P	LTR	DATE	DMN	APVD			
P	REVISED PER ECO-11-004820	11MAR11	RK	HMR			

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- 5 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA, ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.



RECOMMENDED HOLE LAYOUT

NO.	DESCRIPTION	DATE	DMN	APVD
39			40	4-146476-0
38			39	3-146476-9
37			38	3-146476-8
36			37	3-146476-7
35			36	3-146476-6
34			35	3-146476-5
33			34	3-146476-4
32			33	3-146476-3
31			32	3-146476-2
30			31	3-146476-1
29			30	3-146476-0
28			29	2-146476-9
27			28	2-146476-8
26			27	2-146476-7
25			26	2-146476-6
24			25	2-146476-5
23			24	2-146476-4
22			23	2-146476-3
21			22	2-146476-2
20			21	2-146476-1
19			20	2-146476-0
18			19	1-146476-9
17			18	1-146476-8
16			17	1-146476-7
15			16	1-146476-6
14			15	1-146476-5
13			14	1-146476-4
12			13	1-146476-3
11			12	1-146476-2
10			11	1-146476-1
9			10	1-146476-0
8			9	146476-9
7			8	146476-8
6			7	146476-7
5			6	146476-6
4			5	146476-5
3			4	146476-4
2			3	146476-3
1			2	146476-2
			1	146476-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

BRANDBERG 14-MAR-97
 G. DUBNICZKI 14-MAR-97
 G. DUBNICZKI 14-MAR-97

TE Connectivity

HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED

0 PLC ± -
 1 PLC ± -
 2 PLC ± 0.51(.02)
 3 PLC ± 0.12(.005)
 4 PLC ± 0.012(.0005)
 ANGLES ±

MATERIAL 4 FINISH 5

WEIGHT -
 A1 00779 146476
 CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV P