


TECCOR
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SCR's 1-70 AMPS

NON-SENSITIVE GATE

General Information

The Teccor Electronics line of thyristor SCR semiconductors are half-wave unidirectional gate-controlled rectifiers which complement Teccor's line of sensitive gate SCR's. Teccor offers devices with current ratings from 1-70 Amps and Voltage ratings from 30-600 Volts with gate sensitivities from 10-50 milliamps. If gate currents in the 1-500 microamp ranges are required, please consult Teccor's sensitive gate SCR technical data sheets.

Electrically Isolated Packages

Teccor's SCR's are available in a choice of 8 different device packages. Four of the 8 packages are offered in electrically isolated construction where the case or tab is internally isolated to allow






the use of low cost assembly and convenient packaging techniques.

The Teccor line of SCR's features glass passivated device junctions to insure long term device reliability and parameter stability. Teccor's glass offers a rugged, reliable barrier against junction contamination.

Features

- Electrically Isolated Packages
- High Voltage Capability — 30-600 Volts
- High Surge Capability — up to 950 Amps
- Glass Passivated Chip

SCR's—Non Sensitive Gate


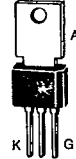

TYPE	Part Number					IT		VDRM & VRRM	IGT		IDRM & IRRM			VTM	VGT	
	Isolated		Non-Isolated			Maximum On-State Current (1) (2)	Amps	Repetitive Peak Off-State Forward & Reverse Voltage	DC Gate-Trigger Current VD = 12 VDC RL = 60Ω (4) (12)	Peak Off-State Forward & Reverse Current @ VDRM & VRRM			Peak On-State Voltage at Max Rated RMS Current TC = 25°C (3)	DC Gate-Trigger Voltage VD = 12 VDC RL = 60Ω (8) (13)		
										mA				Volts		
	TO-92	TO-220AB	TO-202AB	TO-202AB	NON-ISOLATED TO-220AB	IT(RMS)	IT(AV)	Volts	mA	TC = 25°C	TC = 100°C	TC = 125°C	Volts	TC = 25°C	TC = 125°C	
FOR DIMENSIONAL OUTLINES & PACKAGE VARIATIONS SEE PAGE 67						MAX	MAX	MIN	MIN	MAX	MAXIMUM			MAX	MAX	MIN
1 Amp	S031E					1.0	0.64	30	1	10	.01	0.2	0.5	1.6	1.5	0.2
	S051E					1.0	0.64	50	1	10	.01	0.2	0.5	1.6	1.5	0.2
	S101E					1.0	0.64	100	1	10	.01	0.2	0.5	1.6	1.5	0.2
	S201E					1.0	0.64	200	1	10	.01	0.2	0.5	1.6	1.5	0.2
	S401E					1.0	0.64	400	1	10	.01	0.2	0.5	1.6	1.5	0.2
	S601E					1.0	0.64	600	1	10	.01	0.2	0.5	1.6	1.5	0.2
1.6 Amps		S0301L				1.6	1.0	30	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S0501L				1.6	1.0	50	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S1001L				1.6	1.0	100	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S2001L				1.6	1.0	200	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S4001L				1.6	1.0	400	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S6001L				1.6	1.0	600	1	10	.01	0.2	0.5	1.6	1.5	0.2
3 Amps		S0303L				3.0	1.9	30	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S0503L				3.0	1.9	50	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S1003L				3.0	1.9	100	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S2003L				3.0	1.9	200	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S4003L				3.0	1.9	400	1	10	.01	0.2	0.5	1.6	1.5	0.2
		S6003L				3.0	1.9	600	1	10	.01	0.2	0.5	1.6	1.5	0.2
4 Amps			S0304F1	S0304N1		4.0	2.5	30	1	10	.01	0.2	0.5	1.6	1.5	0.2
			S0504F1	S0504N1		4.0	2.5	50	1	10	.01	0.2	0.5	1.6	1.5	0.2
			S1004F1	S1004N1		4.0	2.5	100	1	10	.01	0.2	0.5	1.6	1.5	0.2
			S2004F1	S2004N1		4.0	2.5	200	1	10	.01	0.2	0.5	1.6	1.5	0.2
			S4004F1	S4004N1		4.0	2.5	400	1	10	.01	0.2	0.5	1.6	1.5	0.2
			S6004F1	S6004N1		4.0	2.5	600	1	10	.01	0.2	0.5	1.6	1.5	0.2
6 Amps		S0306L	S0306F1			6.0	3.8	30	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S0506L	S0506F1			6.0	3.8	50	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S1006L	S1006F1			6.0	3.8	100	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S2006L	S2006F1			6.0	3.8	200	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S4006L	S4006F1			6.0	3.8	400	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S6006L	S6006F1			6.0	3.8	600	1	15	.01	0.2	0.5	1.6	1.5	0.2
8 Amps		S0308L	S0308F1		S0308R	8.0	5.1	30	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S0508L	S0508F1		S0508R	8.0	5.1	50	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S1008L	S1008F1		S1008R	8.0	5.1	100	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S2008L	S2008F1		S2008R	8.0	5.1	200	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S4008L	S4008F1		S4008R	8.0	5.1	400	1	15	.01	0.2	0.5	1.6	1.5	0.2
		S6008L	S6008F1		S6008R	8.0	5.1	600	1	15	.01	0.2	0.5	1.6	1.5	0.2
					C122F	8.0	5.1	50		25	0.1	0.5		1.83	1.5	0.2
					C122A	8.0	5.1	100		25	0.1	0.5		1.83	1.5	0.2
					C122B	8.0	5.1	200		25	0.1	0.5		1.83	1.5	0.2
					C122C	8.0	5.1	300		25	0.1	0.5		1.83	1.5	0.2
					C122D	8.0	5.1	400		25	0.1	0.5		1.83	1.5	0.2
					C122E	8.0	5.1	500		25	0.1	0.5		1.83	1.5	0.2
				C122M	8.0	5.1	600		25	0.1	0.5		1.83	1.5	0.2	

GENERAL NOTES

- Teccor's 2N6394 Series, 2N6400 Series, and 2N6504 Series devices conform to all JEDEC registered data.
- All measurements are made at 60 Hz with a resistive load at an ambient temperature of +25°C unless otherwise specified.
- Operating temperature range (TJ) is -65°C to +125°C for TO-92 devices, 0°C to +125°C for Fastpak, and -40°C to +125°C for all other packages.

- Storage temperature range (TS) is -65°C to +150°C for TO-92 devices, -40°C to +150°C for TO-202 and TO-220 devices, -20°C to +125°C for Fastpak and -40°C to +125°C for all others.
- Lead solder temperature is a maximum of 230°C for 10 seconds maximum; 1/16" from case.
- The case temperature (TC) is measured as shown on dimensional outline drawings. See "package dimensions" section of catalog.

SCR's—Non Sensitive Gate

TYPE	Part Number			I _T		V _{DRM} & V _{RRM}	I _{GT}		I _{DRM} & I _{RRM}			V _{TM}	V _{GT}	
	Isolated	Non-Isolated		Amps		Repetitive Peak Off-State Forward & Reverse Voltage Volts	DC Gate-Trigger Current V _D = 12 VDC R _L = 60Ω (4)		Peak Off-State Forward & Reverse Current @ V _{DRM} & V _{RRM} mA			Peak On-State Voltage at Max Rated RMS Current T _C = 25°C (3)	DC Gate-Trigger Voltage V _D = 12 VDC R _L = 60Ω (8)	
				I _T (RMS)	I _T (AV)		T _C = 25°C	T _C = 100°C	T _C = 125°C	Volts	T _C = 25°C		T _C = 125°C	
	TO-220AB	TO-202AB	NON-ISOLATED TO-220AB	MAX	MAX	MIN						MIN		MAX
10 Amps	S0310L	S0310F1		10	6.4	30	1	15	.01	0.2	0.5	1.6	1.5	0.2
	S0510L	S0510F1		10	6.4	50	1	15	.01	0.2	0.5	1.6	1.5	0.2
	S1010L	S1010F1		10	6.4	100	1	15	.01	0.2	0.5	1.6	1.5	0.2
	S2010L	S2010F1		10	6.4	200	1	15	.01	0.2	0.5	1.6	1.5	0.2
	S4010L	S4010F1		10	6.4	400	1	15	.01	0.2	0.5	1.6	1.5	0.2
	S6010L	S6010F1		10	6.4	600	1	15	.01	0.2	0.5	1.6	1.5	0.2
			S2800F	10	6.4	50		15		2.0		2.0*	1.5	
			S2800A	10	6.4	100		15		2.0		2.0*	1.5	
			S2800B	10	6.4	200		15		2.0		2.0*	1.5	
			S2800C	10	6.4	300		15		2.0		2.0*	1.5	
12 Amps	S0312L	S0312R		12	7.6	30	1	20	.01	0.5	1.0	1.6	1.5	0.2
	S0512L	S0512R		12	7.6	50	1	20	.01	0.5	1.0	1.6	1.5	0.2
	S1012L	S1012R		12	7.6	100	1	20	.01	0.5	1.0	1.6	1.5	0.2
	S2012L	S2012R		12	7.6	200	1	20	.01	0.5	1.0	1.6	1.5	0.2
	S4012L	S4012R		12	7.6	400	1	20	.01	0.5	1.0	1.6	1.5	0.2
	S6012L	S6012R		12	7.6	600	1	20	.01	0.5	1.0	1.6	1.5	0.2
			2N6394	12	7.6	50		30	.01		2.0	2.2	1.5	0.2
			2N6395	12	7.6	100		30	.01		2.0	2.2	1.5	0.2
			2N6396	12	7.6	200		30	.01		2.0	2.2	1.5	0.2
			2N6397	12	7.6	400		30	.01		2.0	2.2	1.5	0.2
15 Amps	S0315L			15	9.5	30	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S0515L			15	9.5	50	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S1015L			15	9.5	100	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S2015L			15	9.5	200	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S4015L			15	9.5	400	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S6015L			15	9.5	600	1	30	.01	0.5	1.0	1.6	1.5	0.2
16 Amps		S0316R		16	10	30	1	30	.01	0.5	1.0	1.6	1.5	0.2
		S0516R		16	10	50	1	30	.01	0.5	1.0	1.6	1.5	0.2
		S1016R		16	10	100	1	30	.01	0.5	1.0	1.6	1.5	0.2
		S2016R		16	10	200	1	30	.01	0.5	1.0	1.6	1.5	0.2
		S4016R		16	10	400	1	30	.01	0.5	1.0	1.6	1.5	0.2
		S6016R		16	10	600	1	30	.01	0.5	1.0	1.6	1.5	0.2
		2N6400		16	10	50		30	.01		2.0	1.7	1.5	0.2
		2N6401		16	10	100		30	.01		2.0	1.7	1.5	0.2
		2N6402		16	10	200		30	.01		2.0	1.7	1.5	0.2
		2N6403		16	10	400		30	.01		2.0	1.7	1.5	0.2
20 Amps		2N6404		16	10	600		30	.01		2.0	1.7	1.5	0.2
	S0320L			20	13	30	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S0520L			20	13	50	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S1020L			20	13	100	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S2020L			20	13	200	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S4020L			20	13	400	1	30	.01	0.5	1.0	1.6	1.5	0.2
	S6020L		20	13	600	1	30	.01	0.5	1.0	1.6	1.5	0.2	

*V_{TM} @ I_T = 30Apk

GENERAL NOTES

- Teccor's 2N6394 Series, 2N6400 Series, and 2N6504 Series devices conform to all JEDEC registered data.
- All measurements are made at 60 Hz with a resistive load at an ambient temperature of +25°C unless otherwise specified.
- Operating temperature range (T_J) is -65°C to +125°C for TO-92 devices, 0°C to +125°C for Fastpak, and -40°C to +125°C for all other packages.
- Storage temperature range (T_S) is -65°C to +150°C for TO-92 devices, -40°C to +150°C for TO-202 and TO-220 devices, -20°C to +125°C for Fastpaks and -40°C to +125°C for all others.
- Lead solder temperature is a maximum of 230°C for 10 seconds maximum; 1/16" from case.
- The case temperature (T_C) is measured as shown on dimensional outline drawings. See "package dimensions" section of catalog.

NOTES FOR JEDEC DEVICES

- 2N6400-6405 series of devices also conform to the following specifications
 - Maximum V_{GT} = 2.5 volts @ -40°C
 - Maximum I_H = 60 milliamps @ -40°C
- 2N6504-6508 series of devices also conform to the following specifications:
 - Maximum V_{GT} = 1.5 volts @ -40°C
 - Maximum I_{GT} = 75 milliamps @ -40°C
 - Maximum I_H = 40 milliamps @ -40°C

Electrical Specifications






	IH	IGM	PGM	PG(AV)	ITSM		dv/dt		I ² t	di/dt	t _{gt}	t _q
					Amps		Volts/μs					
					60Hz	50Hz	TC = 100°C	TC = 125°C				
mA	Amps	Watts	Watts	MAX	MAX	MIN	MIN	Amps ² sec	Amps/μs	μs	μs	
MAX											MAX	MAX
30	2.0	20	20	0.5	100	83	175	125	41	100	2.0	35
30	2.0	20	20	0.5	100	83	175	125	41	100	2.0	35
30	2.0	20	20	0.5	100	83	175	125	41	100	2.0	35
30	2.0	20	20	0.5	100	83	175	125	41	100	2.0	35
30	2.0	20	20	0.5	100	83	175	125	41	100	2.0	35
30	2.0	20	20	0.5	100	83	150	100	41	100	2.0	35
20		20	20	0.5	100	85	100		40	100	2.5	35
20		20	20	0.5	100	85	75		40	100	2.5	35
20		20	20	0.5	100	85	50		40	100	2.5	35
20		20	20	0.5	100	85	40		40	100	2.5	35
20		20	20	0.5	100	85	30		40	100	2.5	35
20		20	20	0.5	100	85	25		40	100	2.5	35
20		20	20	0.5	100	85	20		40	100	2.5	35
40	2.0	20	20	0.5	120	100	175	125	60	100	2.0	35
40	2.0	20	20	0.5	120	100	175	125	60	100	2.0	35
40	2.0	20	20	0.5	120	100	175	125	60	100	2.0	35
40	2.0	20	20	0.5	120	100	175	125	60	100	2.0	35
40	2.0	20	20	0.5	120	100	175	125	60	100	2.0	35
40	2.0	20	20	0.5	120	100	150	100	60	100	2.0	35
40	2.0	20	20	0.5	100				40	100	2.0	
40	2.0	20	20	0.5	100				40	100	2.0	
40	2.0	20	20	0.5	100				40	100	2.0	
40	2.0	20	20	0.5	100				40	100	2.0	
40	2.0	20	20	0.5	100				40	100	2.0	
40	2.0	20	20	0.5	100				40	100	2.0	
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	200	150	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	250	175	210	125	2.0	35
40	3.0	30	30	0.6	225	188	200	150	210	125	2.0	35
40	2.0	20	20	0.5	160				100	125		
40	2.0	20	20	0.5	160				100	125		
40	2.0	20	20	0.5	160				100	125		
40	2.0	20	20	0.5	160				100	125		
40	2.0	20	20	0.5	160				100	125		
40	2.0	20	20	0.5	160				100	125		
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	250	175	374	125	2.0	35
40	3.0	30	30	0.6	300	255	200	150	374	125	2.0	35

NOTES TO ELECTRICAL SPECIFICATIONS

- (1) See Figures 2 and 3 for current rating at specified operating case temperature.
- (2) See Figure 1 for free air current rating.
- (3) See Figure 6 for instantaneous on-state current vs on-state voltage (typical).
- (4) See Figure 5 for I_{GT} vs TC.
- (5) See Figure 4 for I_H vs TC.
- (6) For more than one full cycle rating, see Figure 9.
- (7) See Figure 8 for t_{gt} vs I_{GT}.
- (8) See Figure 7 for V_{GT} vs TC.

- (9) Test conditions are as follows: I_T = 1 amp for ≤ 1.6 amp devices and 2 amp for ≥ 3 amp devices. Pulse duration = 50μsec. dv/dt = 20 V/μs, di/dt = -10 amps/μs for ≤ 1.6 amp devices, and -30 amps/μs for ≥ 3 amp devices. I_{GT} = 200 mA @ turn-on.
- (10) See Figure 2 (A,B,C,D,E) for maximum allowable case temperatures @ maximum rated current.
- (11) Pulse width ≤ 3μs.
- (12) I_{GT} = 40 mA maximum @ -40°C for C122 devices.
- (13) V_{GT} = 2.0 V maximum @ -40°C for C122 devices.
- (14) Initial on-state current = 200 mA (DC) for 1 to 20 amp devices. 400 mA (DC) for 25 to 70 amp devices.

SCR's—Non Sensitive Gate

TYPE	Part Number					IT		VDRM & VRRM	IGT	IDRM & IRRM			VTM	VGT		
	Isolated		Non-Isolated			Amps				Repetitive Peak Off-State Forward & Reverse Voltage	DC Gate-Trigger Current VD = 12 VDC RL = 60Ω (4)	Peak Off-State Forward & Reverse Current @ VDRM & VRRM			Peak On-State Voltage at Max Rated RMS Current TC = 25°C (3)	DC Gate-Trigger Voltage VD = 12 VDC RL = 60Ω (8)
						Maximum On-State Current (1)	Amps	Volts	mA			mA				Volts
	TO-220AB	TO-218	FASTPAK TO-3 BASE	NON-ISOLATED TO-220AB	NON-ISOLATED TO-218					IT(RMS)	IT(AV)	TC = 25°C	TC = 100°C	TC = 125°C	TC = 25°C	
FOR DIMENSIONAL OUTLINES & PACKAGE VARIATIONS SEE PAGE 67						MAX	MAX	MIN	MIN	MAX	MAXIMUM			MAX	MAX	MIN
25 Amps				S0325R		25	16	30	1	30	.01	1.0	2.0	1.6	1.5	0.2
				S0525R		25	16	50	1	30	.01	1.0	2.0	1.6	1.5	0.2
				S1025R		25	16	100	1	30	.01	1.0	2.0	1.6	1.5	0.2
				S2025R		25	16	200	1	30	.01	1.0	2.0	1.6	1.5	0.2
				S4025R		25	16	400	1	30	.01	1.0	2.0	1.6	1.5	0.2
				S6025R		25	16	600	1	30	.01	1.0	2.0	1.6	1.5	0.2
				2N6504		25	16	50		40	.01		2.0	1.8		0.2
				2N6505		25	16	100		40	.01		2.0	1.8		0.2
				2N6506		25	16	200		40	.01		2.0	1.8		0.2
				2N6507		25	16	400		40	.01		2.0	1.8		0.2
			2N6508		25	16	600		40	.01		2.0	1.8		0.2	
35 Amps		S0335J		S0335W		35	22	30	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S0535J		S0535W		35	22	50	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S1035J		S1035W		35	22	100	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S2035J		S2035W		35	22	200	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S4035J		S4035W		35	22	400	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S6035J		S6035W		35	22	600	5	40	.01	1.0	2.0	1.8	1.5	0.2
50 Amps		S0550J				50	32	50	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S1050J				50	32	100	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S2050J				50	32	200	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S4050J				50	32	400	5	40	.01	1.0	2.0	1.8	1.5	0.2
		S6050J				50	32	600	5	40	.01	1.0	2.0	1.8	1.5	0.2
55 Amps				S0555W		55	35	50	5	40	.01	1.0	2.0	1.8	1.5	0.2
				S1055W		55	35	100	5	40	.01	1.0	2.0	1.8	1.5	0.2
				S2055W		55	35	200	5	40	.01	1.0	2.0	1.8	1.5	0.2
				S4055W		55	35	400	5	40	.01	1.0	2.0	1.8	1.5	0.2
				S6055W		55	35	600	5	40	.01	1.0	2.0	1.8	1.5	0.2
65 Amps				S0565P		65	41	50	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S1065P		65	41	100	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S2065P		65	41	200	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S4065P		65	41	400	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S6065P		65	41	600	5	50	.02	1.5	3.0	1.8	2.0	0.2
		S0565J				65	41	50	5	50	.02	1.5	3.0	1.8	2.0	0.2
		S1065J				65	41	100	5	50	.02	1.5	3.0	1.8	2.0	0.2
		S2065J				65	41	200	5	50	.02	1.5	3.0	1.8	2.0	0.2
		S4065J				65	41	400	5	50	.02	1.5	3.0	1.8	2.0	0.2
		S6065J				65	41	600	5	50	.02	1.5	3.0	1.8	2.0	0.2
70 Amps				S0570W		70	45	50	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S1070W		70	45	100	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S2070W		70	45	200	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S4070W		70	45	400	5	50	.02	1.5	3.0	1.8	2.0	0.2
				S6070W		70	45	600	5	50	.02	1.5	3.0	1.8	2.0	0.2









GENERAL NOTES

- Teccor's 2N6394 Series, 2N6400 Series, and 2N6504 Series devices conform to all JEDEC registered data.
- All measurements are made at 60 Hz with a resistive load at an ambient temperature of +25°C unless otherwise specified.
- Operating temperature range (TJ) is -65°C to +125°C for TO-92 devices, 0°C to +125°C for Fastpak, and -40°C to +125°C for all other packages.
- Storage temperature range (TS) is -65°C to +150°C for TO-92 devices, -40°C to +150°C for TO-202 and TO-220 devices, -20°C to +125°C for Fastpaks, and -40°C to +125°C for all others.
- Lead solder temperature is a maximum of 230°C for 10 seconds maximum; 1/16" from case.
- The case temperature (TC) is measured as shown on dimensional outline drawings. See "package dimensions" section of catalog.

NOTES FOR JEDEC DEVICES

- 2N6400-6405 series of devices also conform to the following specifications
 - Maximum VGT = 2.5 volts @ -40°C
 - Maximum IH = 60 milliamps @ -40°C
- 2N6504-6508 series of devices also conform to the following specifications
 - Maximum VGT = 1.5 volts @ -40°C
 - Maximum IGT = 75 milliamps @ -40°C
 - Maximum IH = 40 milliamps @ -40°C

SCR's—Non Sensitive Gate

TYPE	THERMAL RESISTANCE (STEADY STATE)							
	$R_{\theta JC}/R_{\theta JA}$ °C/W (TYP.)							
								
	PLASTIC TO-92	THERMOTAB TO-220AB	TYPE 1 TO-202	TYPE 2 TO-202	NON-ISOLATED TO-220AB	ISOLATED TO-218X	NON-ISOLATED TO-218X	FASTPAK TO-3 BASE
1.0 Amp	50/145							
1.6 Amp		6.7						
3.0 Amp		6.3/50						
4.0 Amp			5.6/45	9.5/70				
6.0 Amp		4.0	4.3					
8.0 Amp		3.4	3.9		2.1/40			
10.0 Amp		3.0	3.4		1.9			
12.0 Amp		2.1			1.7			
15.0 Amp		1.95						
16.0 Amp					1.5			
20.0 Amp		1.8						
25 Amp		2.5			1.1			
35 Amp						.70	.50	
50 Amp						.80		
55 Amp							.53	
65 Amp						.86		.80
70 Amp							.60	

ELECTRICAL ISOLATION

Most Teccor isolated SCR packages will withstand a minimum high potential test of 2500 VAC RMS from leads to case over the device's operating temperature range. See table for standard and optional isolation ratings.

ELECTRICAL ISOLATION FROM LEADS TO CASE					
U.L. RECOGNIZED FILE #71639					
VAC (RMS)	TYPE	TO-92	ISOLATED TO-220AB	ISOLATED TO-218	FASTPAK
1600		Standard	—	—	—
2500		No	Standard	Standard	Standard
4000		No	Optional*	No	No

*For 4000V Isolation Use "V" Suffix

FIGURE 1A — Maximum Allowable Ambient Temperature vs RMS On-State Current

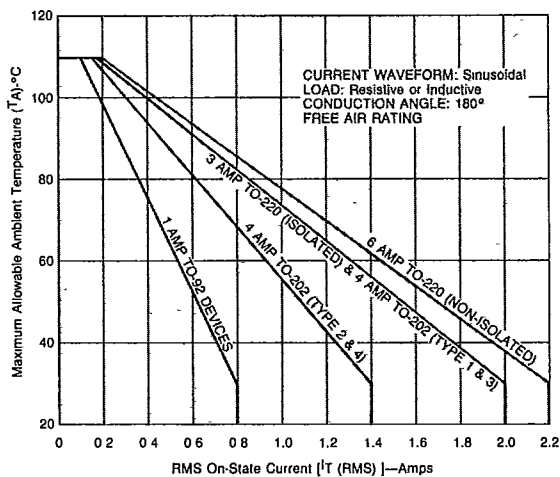
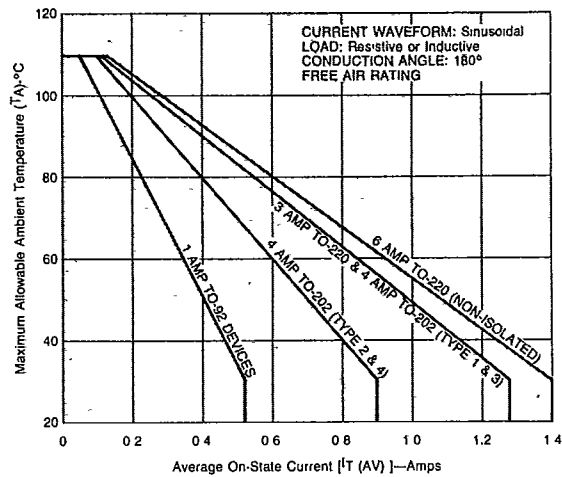


FIGURE 1B — Maximum Allowable Ambient Temperature vs Average On-State Current



SCR's—Non Sensitive Gate

FIGURE 2A — Maximum Allowable Case Temperature vs RMS On-State Current

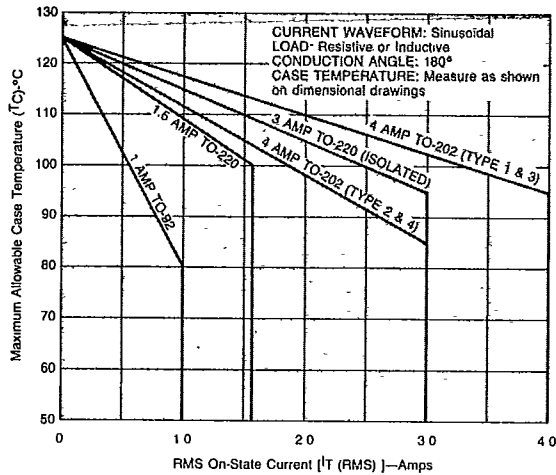


FIGURE 2B — Maximum Allowable Case Temperature vs RMS On-State Current

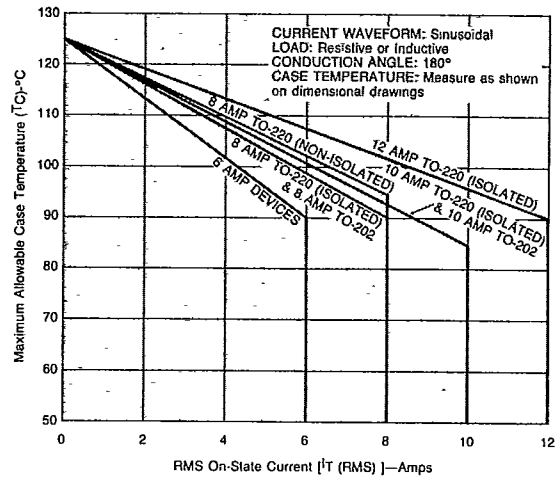


FIGURE 2C — Maximum Allowable Case Temperature vs RMS On-State Current

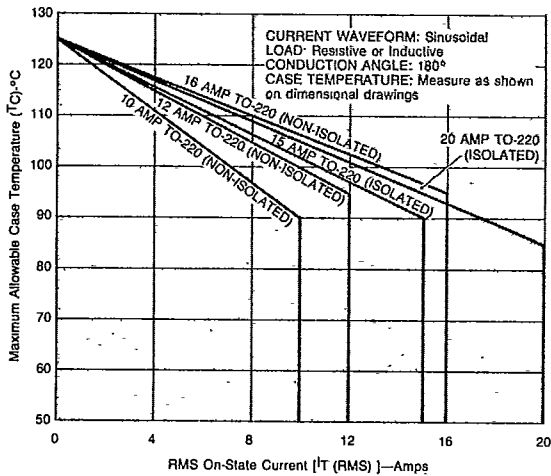


FIGURE 2D — Maximum Allowable Case Temperature vs RMS On-State Current

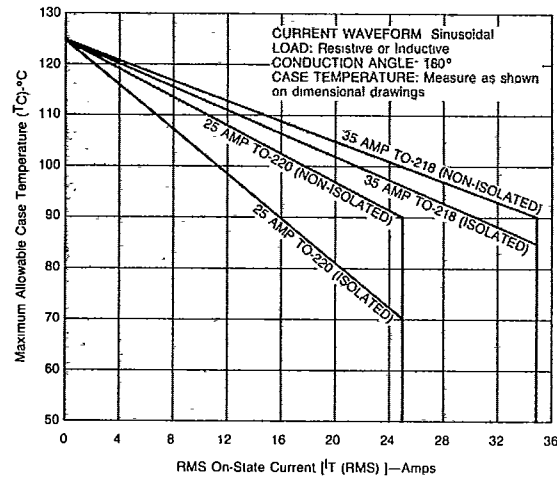


FIGURE 2E — Maximum Allowable Case Temperature vs RMS On-State Current

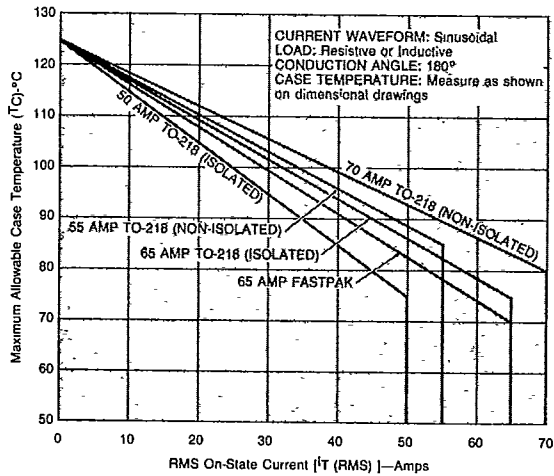
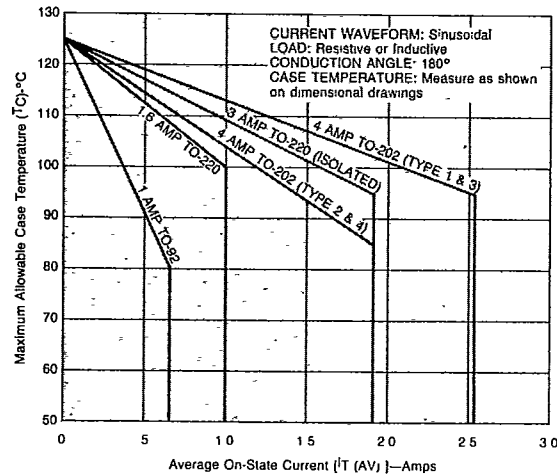


FIGURE 3A — Maximum Allowable Case Temperature vs Average On-State Current



SCR's—Non Sensitive Gate

FIGURE 3B — Maximum Allowable Case Temperature vs Average On-State Current

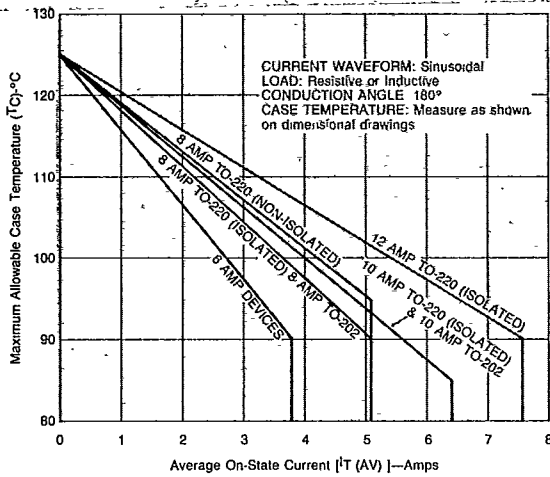


FIGURE 3C — Maximum Allowable Case Temperature vs Average On-State Current

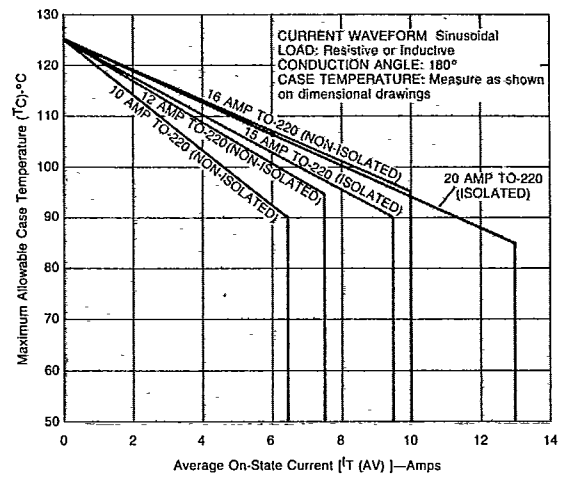


FIGURE 3D — Maximum Allowable Case Temperature vs Average On-State Current

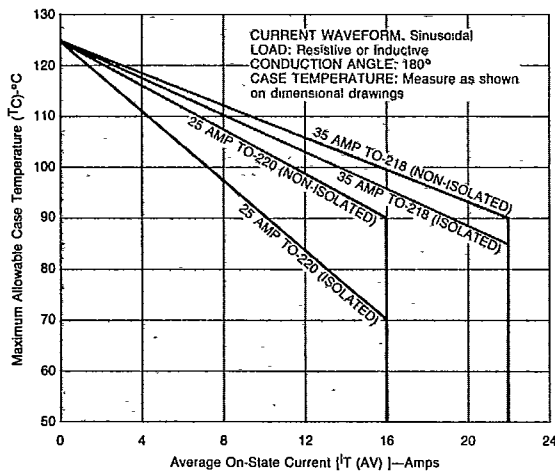


FIGURE 3E — Maximum Allowable Case Temperature vs Average On-State Current

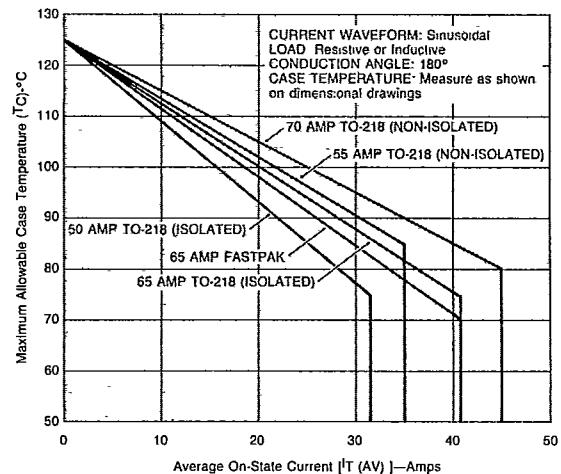


FIGURE 4 — Normalized DC Holding Current vs Case Temperature

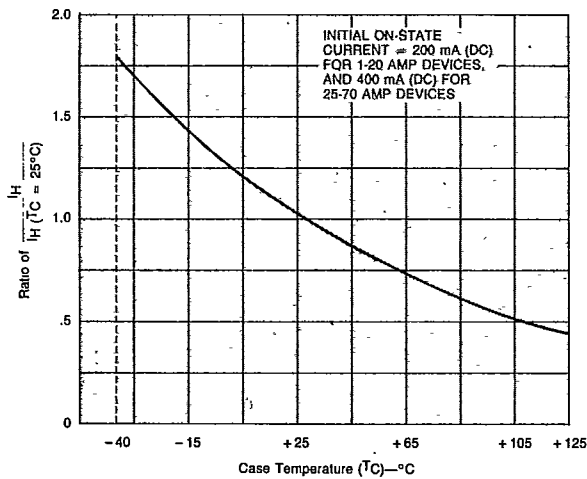
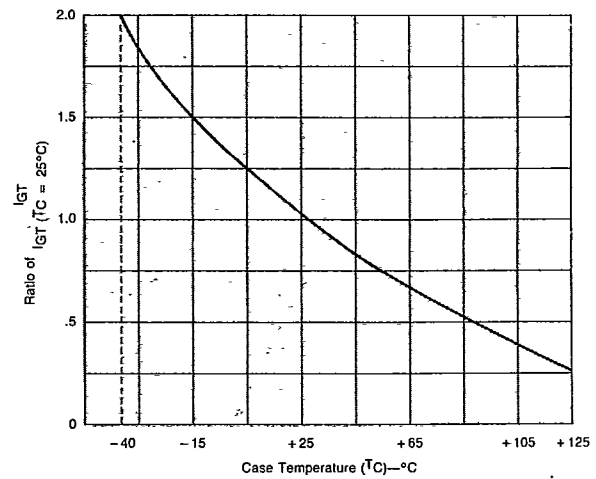


FIGURE 5 — Normalized DC Gate-Trigger Current vs Case Temperature



SCR's—Non Sensitive Gate

FIGURE 6A — Instantaneous On-State Current vs On-State Voltage (Typical)

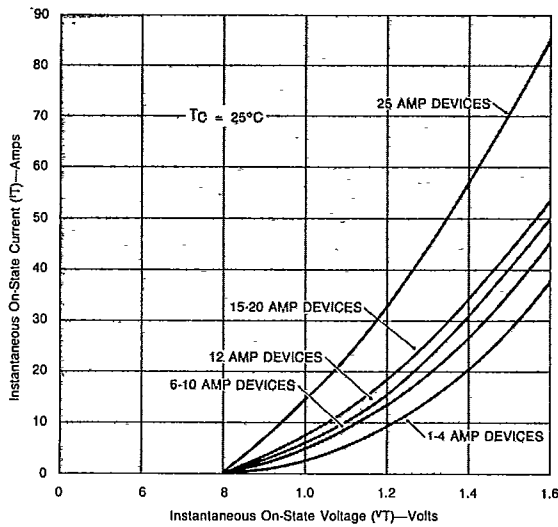


FIGURE 6B — Instantaneous On-State Current vs On-State Voltage (Typical)

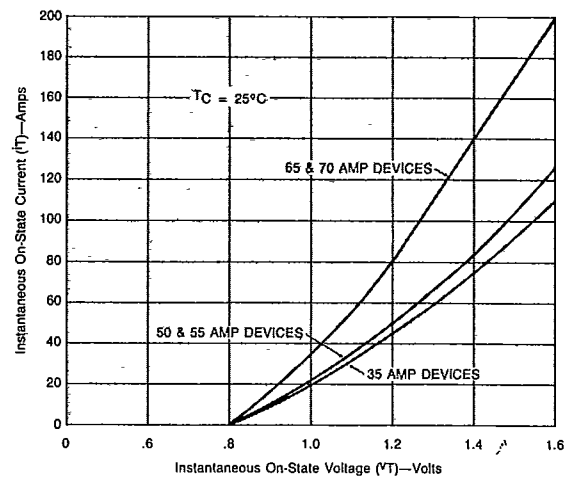


FIGURE 7 — Normalized DC Gate-Trigger Voltage vs Case Temperature

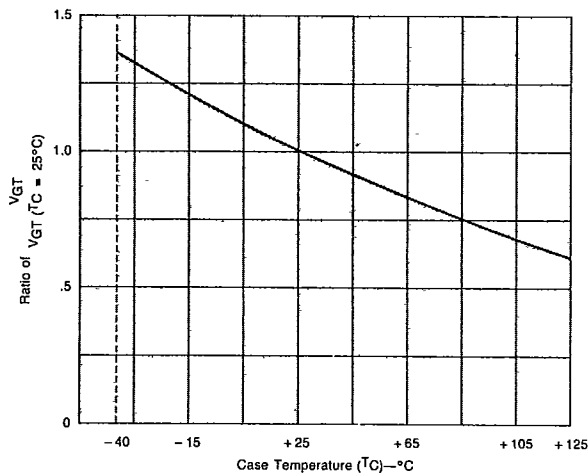


FIGURE 8 — Typical Turn-On Time vs Gate Trigger Current

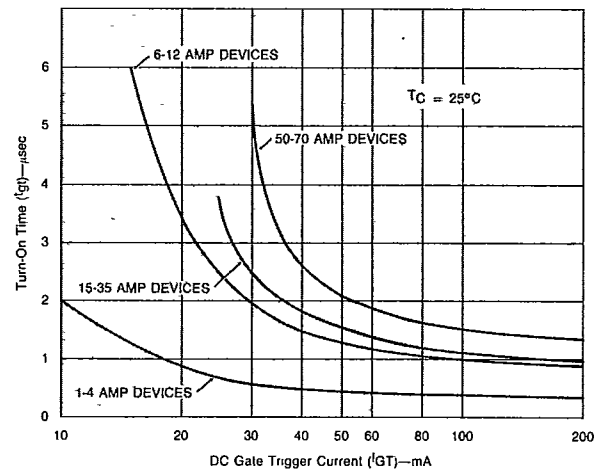


FIGURE 10A — Power Dissipation (Typical) vs RMS On-State Current

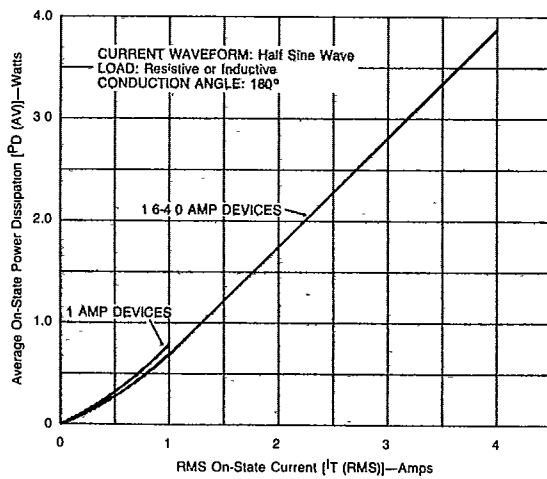
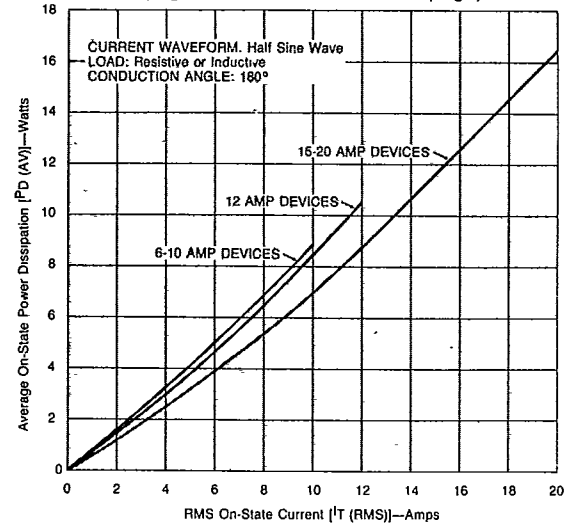


FIGURE 10B — Power Dissipation (Typical) vs RMS On-State Current
(Figures 10C & 10D on next page)



SCR's—Non Sensitive Gate

FIGURE 9 — Peak Surge Current vs Surge Current Duration

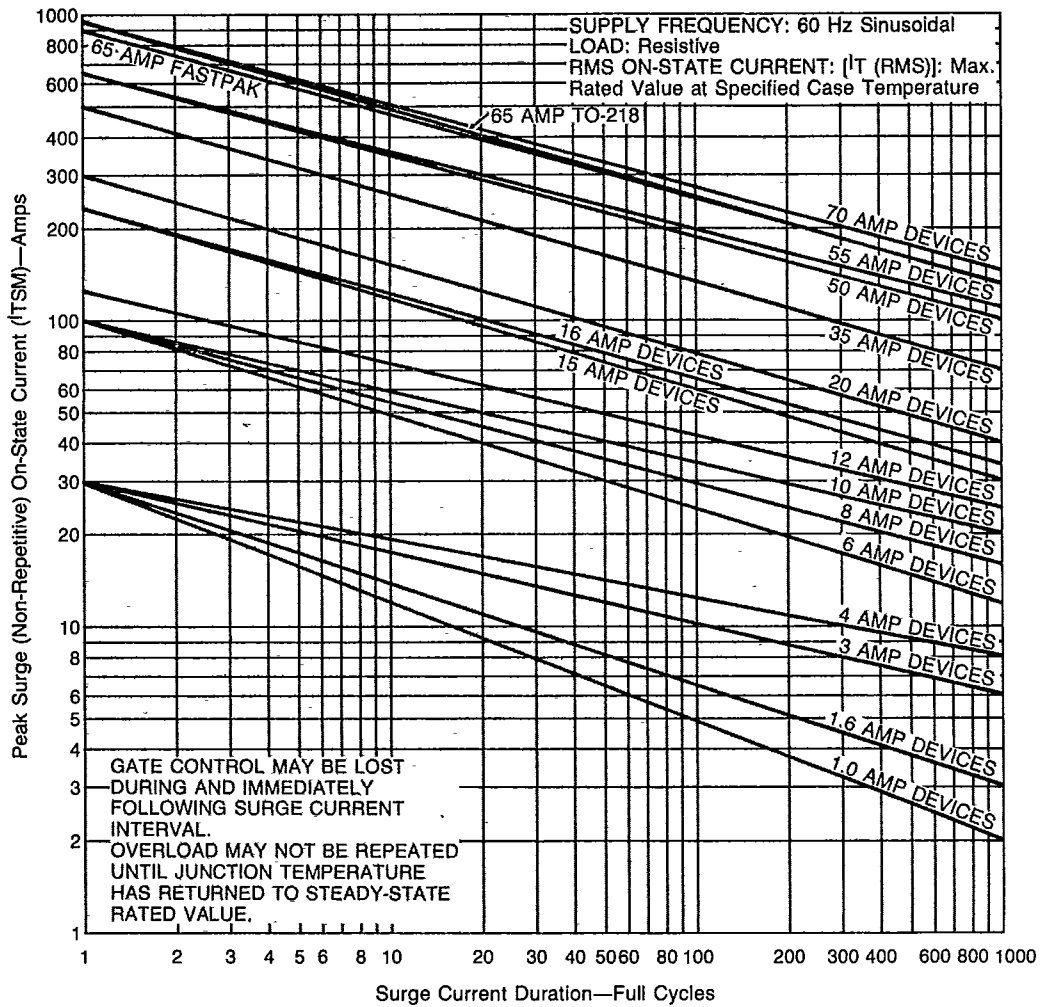


FIGURE 10C — Power Dissipation (Typical) vs RMS On-State Current

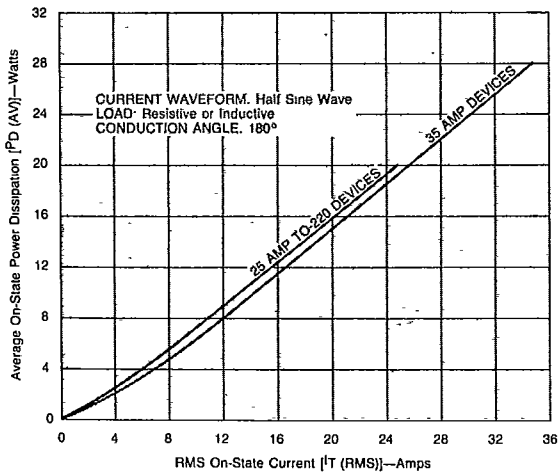


FIGURE 10D — Power Dissipation (Typical) vs RMS On-State Current

