# 3M<sup>™</sup> Pak 100 4-Wall Header

.100" × .100" Latch/Ejector, Straight and Right Angle

3000 Series



- Military (with 3M's 3518 polarizing key) and centerbump polarization
- Standard ejector latches
- Mounting holes for securing header to board
- RoHS\* compliant
- Optional polarizing posts
- High temperature insulator suitable for "no lead" soldering operations
- Suitable for reflow soldering using "paste in hole" techniques

Date Modified: January 7, 2005

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# **Physical**

Insulator

Material: Glass Filled Polyester (PCT)

Flammability: UL 94V-0

Color: Black

Contact

Material: Copper Alloy

**Plating** 

Underplating: 100 μ" [ 2.54 μm ] Nickel - Overall

Wiping Area:  $30 \mu'' [0.76 \mu m]$  Gold

Solder Tails:  $200 \mu''$  [  $5.08 \mu m$  ] Matte Tin

Terminal Finish Indicator: e3 (per JESD97)

Marking: 3M Logo, Part Identification Number and Orientation Triangle

## **Electrical**

**Current Rating:** 1 A

**Insulation Resistance:**  $>1 \times 10^9 \Omega$  at 500 Vdc Withstanding Voltage: 1000 Vrms at Sea Level

### **Environmental**

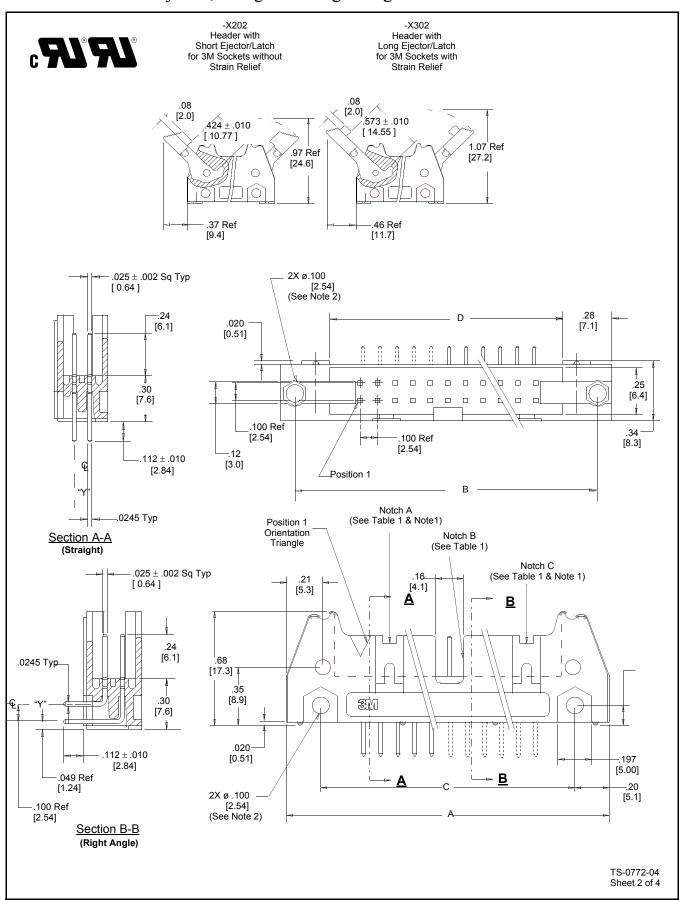
**Temperature Rating:** -55°C to +105°C

Process Rating: Maximum 260°C, single pass, (profile per J-STD-020C)

Moisture Sensitivity Level: 1 (per J-STD-020C)

\*RoHS = Directive 2002/95/EC, UL File No.: E68080 Restriction on the Use of Certain Hazardous Substances in Electrical and Electronic Equipment.

.100" × .100" Latch/Ejector, Straight and Right Angle

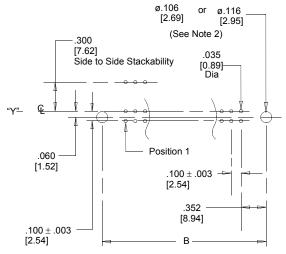


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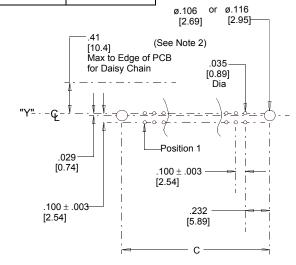
3000 Series

Table 1									
Pin Quantity	3M Part Number	Dimensions				Polarization			
		Α	В	C	D	Notches Provided			
10	3793	1.26 [32.1]	1.105 [28.07]	.865 [21.97]	.71 [18.0]	ВС			
14	3314	1.46 [37.2]	1.305 [33.15]	1.065 [27.05]	.91 [23.1]	ВС			
16	3408	1.56 [39.7]	1.405 [35.69]	1.165 [29.59]	1.01 [25.6]	ABC			
20	3428	1.76 [44.8]	1.605 [40.77]	1.365 [34.67]	1.21 [30.7]	ABC			
24	3627	1.96 [49.8]	1.805 [45.85]	1.565 [39.75]	1.41 [35.8]	ABC			
26	3429	2.06 [52.4]	1.905 [48.39]	1.665 [42.29]	1.51 [38.3]	A B C			
30	3440	2.26 [57.4]	2.105 [53.47]	1.865 [47.37]	1.71 43.43]	ABC			
34	3431	2.46 [62.6]	2.305 [58.55]	2.065 [52.45]	1.91 [48.5]	ABC			
40	3432	2.76 [70.2]	2.605 [66.17]	2.365 [60.07]	2.21 [56.1]	ABC			
50	3433	3.26 [82.9]	3.105 [78.87]	2.865 [72.77]	2.71 [68.8]	АВС			
60	3372	3.76 [95.6]	3.605 [91.57]	3.365 [85.47]	3.21 [81.5]	A B C			
64	3764	3.96 [100.7]	3.805 [96.65]	3.565 [90.55]	3.41 [86.6]	ABC			

Inch [mm]								
Tolerance Unless Noted								
	.0	.00	.000					
Inch	± .1	± .01	± .005					
[ ] Dimensions for Reference only								







Recommended Mounting Hole Pattern (Right Angle)

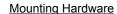
### Notes:

- 1. Notches A & C will accomodate 3M Polarizing Keys (3M Part #N3518).
- 2. Mounting hardware: From solder side of pc board use #4-24 thread culting screw (3M Part # 3341-5) and .116 [2.95] dia mounting hole. For right angle version only, #2-56 bolt and nut (3M Part # 3341-6) with .106 [2.69] dia mounting hole may be used.
- 3. .112 [2.84] tail length suitable for .062 [1.57] thick pc board.
- 4. Contact tails .0245 [0.622] crowned wire with .0075 [0.191] corner radii & .028 [.072] diagonal.
- 5. Contact your 3M sales representative for custom requirements.

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.100" × .100" Latch/Ejector, Straight and Right Angle, Accessories

3000 Series

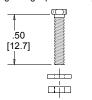




(Installed from bottom of board)



(Right angle product only)



Panhead Thread Cutting Screw: #4-24 X 5/16" Type: USA Std BT, Federal BG

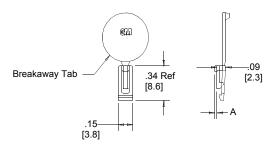
Hex Head Bolt, Nut and Washer Bolt - #2-56 X 1/2"

### 3341-5 & 6

Material - Stainless Steel

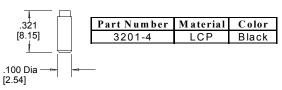
### Polarizing Keys

Part Number	Material	Color	Dim A
N3518	Nylon	Black	0.02



Note: #2216 B/A Scotchweld can be used to adhere keys.

### Polarizing Post



Note: Insert Post into one mounting hardware hole on bottom of header. Set post to protrude .115".

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