



# **F**EATURES:

- 8K x 16-bit dual port RAM
  - Stand Alone
  - Master Slave
- RAD-PAK® radiation-hardened against natural space radiation
- Total dose hardness:
   > 100 krad (Si), depending upon space mission
- Excellent Single Event Effects: -SEL<sub>TH</sub> LET = >100 MeV/mg/cm<sup>2</sup>
   -SEU<sub>TH</sub> LET = 7 MeV/mg/cm<sup>2</sup>
- Package:
  - -84 Pin RAD-PAK® quad flat pack
- Separate upper byte and lower byte control for multiplexed bus compatibility
- High speed access time: 35/45 ns
- Expandable to 32 bits or more using master/slave select when cascading
- High speed CMOS technology
  -TTL compatible, single 5V power supply
  -Interrupt flag for port-to-port communication
  -On chip port arbitration logic
  - -Asynchronous operation from either port

# **D**ESCRIPTION:

Maxwell Technologies' 7025E Dual Port RAM High Speed CMOS® microcircuit features a greater than 100 krad (Si) total dose tolerance, depending upon space mission. The 7025E is designed to be used as a stand-alone 128k-bit Dual Port RAM or as a combination MASTER/SLAVE Dual-Port RAM for 32-bit or more word systems. This design results in full-speed, error-free operation without the need for additional discrete logic. The 7025E provides two independent ports with separate control, address, and I/O pins that permit independent, asynchronous access for reads or writes to any location in memory. An automatic power down feature controlled by CS permits the on-chip circuitry of each port to enter a very low standby power mode.

Maxwell Technologies' patented RAD-PAK® packaging technology incorporates radiation shielding in the microcircuit package. It eliminates the need for box shielding while providing the required radiation shielding for a lifetime in orbit or space mission. In a GEO orbit, RAD-PAK provides greater than 100 krad (Si) radiation dose tolerance. This product is available with screening up to Class S.

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NAMES	LEFT PORT	RIGHT PORT
Chip Select	CSL	CS <sub>R</sub>
Read/Write Select	R/W <sub>L</sub>	R/W <sub>R</sub>
Output Select	OSL	<del>OS</del> <sub>R</sub>
Address	AO <sub>L</sub> -A12 <sub>L</sub>	AO <sub>R</sub> -A12 <sub>R</sub>
Data Input/Output	I/OO <sub>L</sub> -I/O15 <sub>L</sub>	I/OO <sub>R</sub> -I/O15 <sub>R</sub>
Semaphore Select	SEM	SEM <sub>R</sub>
Upper Byte Select	UBL	UB <sub>R</sub>
Lower Byte Select	LB	LB <sub>R</sub>
Interrupt Flag	INTL	INT <sub>R</sub>
Busy Flag	BUSY	BUSY <sub>R</sub>
Μ	I/S	Master or Slave Select
V	сс	Power
G	ND	Ground

### TABLE 1. 7025E PINOUT DESCRIPTION

TABLE 2. 7025E ABSOLUTE MAXIMUM RATINGS

PARAMETER	Symbol	Min	Max	Units
Supply Voltage (Relative to V <sub>SS</sub> )	V <sub>CC</sub>	-0.3	7.0	V
Operating Temperature Range	T <sub>A</sub>	-55	125	C°
Input or Output Voltage Applied		GND -0.3V	V <sub>CC</sub> + 0.3	V
Storage Temperature Range	T <sub>STG</sub>	-65	150	C

TABLE 3. 7025E RECOMMENDED	$O_{\text{PERATING}}$	CONDITIONS
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Parameter	Symbol	Min	Max	Units
Supply Voltage Positive	V <sub>CC</sub>	4.5	5.5	V
Input Voltage	V <sub>IL</sub> V <sub>IH</sub>	-0.5 2.2	0.8 6.0	V
Thermal Impedance	$\Theta_{JC}$		1.02	°C/W
Operating Temperature Range	Τ <sub>Α</sub>	-55	125	C°

# 7025E

### TABLE 4. 7025E CAPACITANCE

Parameter	Symbol	Min	Max	Units
Input Capacitance: V <sub>IN</sub> = 0V <sup>1</sup>	C <sub>IN</sub>		5	pF
Output Capacitance: V <sub>OUT</sub> = 0V <sup>1</sup>	C <sub>OUT</sub>		7	pF

1. Guaranteed by design.

### TABLE 5. 7025E DC ELECTRICAL CHARACTERISTICS

PARAMETER	Symbol	Min	Max	Units
Input Leakage Current <sup>1</sup>	I <sub>LI</sub>		±10	μA
Output Leakage Current <sup>2</sup>	I <sub>LO</sub>		±10	μA
Standby Supply Current, Both ports TTL level inputs -35 -45	I <sub>CCSB</sub>		50 50	mA
Standby Supply Current, Both ports CMOS level inputs -35 -45	I <sub>CCSB1</sub>		5000 5000	μA
Operating Supply Current, Both ports Active -35 -45	I <sub>CCOP</sub>		320 280	mA
Operating Supply Current, One Port Active, One Port Standby -35 -45	I <sub>CCOP1</sub>		190 180	mA
Input Low Voltage Input High Voltage	V <sub>IL</sub> V <sub>IH</sub>	 2.2	0.8 	V
Output Low Voltage <sup>3</sup> Output High Voltage	V <sub>OL</sub> V <sub>OH</sub>	 2.4	0.4	V

 $(V_{CC} = 5V \pm 10\%, T_A = -55 \text{ to } 125 \text{ °C unless otherwise})$ 

1. VCC = 5.5V, VIN = GND to VCC, CS = VIH, VOUT = 0 to VCC.

2. VIH max = VCC + 0.3V, VIL min = -0.3V or -1V pulse width 50 ns.

3.  $V_{CC}$  min,  $I_{OL}$  = 4 mA,  $I_{OH}$  = -4 mA.

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TABLE 6. 70	25E AC	ELECTRICAL	<b>C</b> HARACTERIS	TICS FOR REAL	CYCLE

$(V_{CC} = 5V \pm$	10%, V <sub>SS</sub>	= 0V, T <sub>△</sub>	= -55 то	125	°C)
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Parameter	Symbol	Min	Max	Unit
Read Cycle Time -35 -45	t <sub>RC</sub>	35 45		ns

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Parameter	Symbol	Min	Мах	Unit
Address Access Time -35 -45	t <sub>AA</sub>		35 45	ns
Chip Select Access Time <sup>1</sup> -35 -45	t <sub>ACS</sub>		35 45	ns
Byte Select Access Time <sup>1</sup> -35 -45	t <sub>ABE</sub>		35 45	ns
Output Select to Output Valid -35 -45	t <sub>AOE</sub>		20 25	ns
Output Low Z Time <sup>2,3</sup> -35 -45	t <sub>LZ</sub>	3 3		ns
Output High Z Time <sup>2,3</sup> -35 -45	t <sub>HZ</sub>		20 20	ns
Chip Enable to Power Up Time <sup>2</sup>	t <sub>PU</sub>	0		ns
Chip Disable to Power Up Time <sup>2</sup>	t <sub>PD</sub>		50	ns
Semaphore Flag Update Pulse (OE or SEM)	t <sub>SOP</sub>	15		ns

TABLE 6. 7025E AC ELECTRICAL	CHARACTERISTICS FOR READ CYCLE
$(V_{CC} = 5V \pm 10\%, V_{SS} =$	= 0V, Т <sub>А</sub> = -55 то 125 °С)

1. To access RAM,  $\overline{CS} = V_{IL}$ ,  $\overline{UB}$  or  $\overline{LB} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ . To access semaphore,  $\overline{CS} = V_{IN}$  and  $\overline{SEM} = V_{IL}$ . Either condition must be valid for the entire  $t_{EW}$  time.

2. Guaranteed by design.

3. Transition is measured ± 500 mV from low or high impedance voltage with load.

TABLE 7.	7025E A	<b>AC E</b> LECTRICAL	. CHARACTEI	RISTICS FO	r Write	CYCLE
	(V <sub>C</sub>	<sub>CC</sub> = 5V ± 10%, V <sub>S</sub>	<sub>s</sub> = 0V, T <sub>A</sub> = -5	<b>5</b> то 125 °С)		

Parameter	Symbol	Min	Max	Unit
Write Cycle Time	t <sub>wc</sub>			ns
-35		35		
-45		45		
Address Valid to End of Write	t <sub>AW</sub>			ns
-35		30		
-45		40		
Chip Select to End of Write <sup>1</sup>	t <sub>sw</sub>			ns
-35		30		
-45		40		

PARAMETER	Symbol	Min	Max	Unit
Address Setup Time -35 -45	t <sub>AS</sub>	0 0		ns
Write Pulse Width -35 -45	t <sub>WP</sub>	30 35		ns
Write Recovery Time -35 -45	t <sub>wR</sub>	0 0		ns
Data Valid to End of Write -35 -45	t <sub>DW</sub>	25 25		ns
Output High Z Time <sup>2,3</sup> -35 -45	t <sub>HZ</sub>		20 20	ns
Data Hold Time -35 -45	t <sub>DH</sub>	0 0		ns
Write Select to Output in High Z <sup>2,3</sup> -35 -45	t <sub>wz</sub>		20 20	ns
Output Active from End of Write <sup>2,3,4</sup> -35 -45	t <sub>ow</sub>	0 0		ns
SEM Flag Write to Read Time -35 -45	t <sub>SWRD</sub>	10 10		ns
SEM Flag Contention Window -35 -45	t <sub>SPS</sub>	10 10		ns

TABLE 7. 7025E AC ELECTRICAL	CHARACTERISTICS F	OR WRITE CYCLE
$(V_{CC} = 5V \pm 10\%, V_{SS})$	<sub>s</sub> = 0V, Т <sub>А</sub> = -55 то 125 °C	C)

1. To access RAM,  $\overline{CS} = V_{IL}$ ,  $\overline{UB}$  or  $\overline{LB} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ . To access semaphore,  $\overline{CS} = V_{IN}$  and  $\overline{SEM} = V_{IL}$ . Either condition must be valid for the entire  $t_{EW}$  time.

2. Guaranteed by design.

3. Transition is measured  $\pm$  500 mV from low or high impedance voltage with load.

4. The specification for  $t_{DH}$  must be met by the device supplying write data to the RAM under all operating conditions. Although  $t_{DH}$  and  $t_{DW}$ .

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Parameter	Symbol	Min	Max	Unit
For Master Only				•
BUSY Access Time to Address Match	t <sub>BAA</sub>			ns
-35			35	
-45			35	
BUSY Disable Time to Address Not Matched	t <sub>BDA</sub>			ns
-35			30	
-45			30	
BUSY Access Time to Chip Select Low	t <sub>BAC</sub>			ns
-35			30	
-45			30	
BUSY Disable Time to Chip Select High	t <sub>BDC</sub>			ns
-35			25	
-45			25	
Write Pulse to Data Delay <sup>1</sup>	t <sub>WDD</sub>			ns
-35			60	
-45			70	
Write Data Valid to Read Data Delay <sup>1</sup>	t <sub>DDD</sub>			ns
-35			45	
-45			55	
Arbitration Priority Setup Time <sup>2</sup>	t <sub>APS</sub>	_		ns
-35		5		
-45		5		
BUSY Disable to Valid Data	t <sub>BDD</sub>		0	ns
-35			3	
-45			3	
For Slave Only				
Write to BUSY Input <sup>4</sup>	t <sub>WB</sub>	0		ns
Write Hold after BUSY <sup>5</sup>	t <sub>wH</sub>	25		ns
Write Pulse to Data Delay <sup>1</sup>	t <sub>WDD</sub>			ns
-35			60	
-45			70	
Write Data Valid to Read Data Delay <sup>1</sup>	t <sub>DDD</sub>			ns
-35			45	
-45			55	

TABLE 8. 7025E AC ELECTRICAL CHARACTERISTICS FOR WRITE MASTER/SLAVE CONFIGURATION ( $V_{CC}$  = 5V ± 10%,  $V_{SS}$  = 0V,  $T_A$  = -55 to 125 °C)

1. Port to port timing delay through RAM cells from writing port to reading port.

2. To ensure that the earlier of the two ports wins.

3.  $t_{BDD}$  is a calculated parameter and is the greater of 0,  $t_{WDD}$  -  $t_{WP}$  (actual) or  $t_{DDD}$  -  $t_{WD}$  (actual).

4. To ensure that the write cycle is inhibited during contention.

5. To ensure that a write cycle is completed after contention.

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#### PARAMETER Symbol Min Max UNITS 0 Address Setup Time --t<sub>AS</sub> ns Write Recovery Time 0 --ns t<sub>WR</sub> Interrupt Set Time t<sub>INS</sub> ns -35 30 ----45 35 ---Interrupt Reset Time t<sub>INR</sub> ns -35 30 ---45 35 ---

# TABLE 9. 7025E AC PARAMETERS FOR INTERRUPT TIMING ( $V_{CC}$ = 5V ± 10%, $T_A$ = -55 to 125 °C, f = 1 MHz)

### TABLE 10. 7025E TRUTH TABLE FOR INTERRUPT FLAG CONTROL<sup>1</sup>

FUNCTION	R/W	CS	OS	A <sub>0</sub> -A <sub>12</sub>	INT
Left Port					
Set right INT <sub>L</sub> flag	L	L	Х	1FFF	Х
Reset right INT <sub>L</sub> flag	Х	Х	Х	Х	Х
Set left INT <sub>L</sub> flag	Х	Х	Х	Х	L <sup>2</sup>
Reset left INT <sub>L</sub> flag	Х	L	L	1FFE	H <sup>3</sup>
Right Port					
Set right INT <sub>R</sub> flag	Х	Х	Х	Х	L 3
Reset right INT <sub>R</sub> flag	Х	L	L	1FFF	H <sup>2</sup>
Set left INT <sub>R</sub> flag	L	L	Х	1FFE	Х
Reset left INT <sub>R</sub> flag	Х	Х	Х	Х	Х

1. Assumes  $\overline{\text{BUSY}}_{\text{L}} = \overline{\text{BUSY}}_{\text{R}} = \text{H}$ .

2. If  $\overline{\text{BUSY}}_{R}$  = L, then no change.

3. If  $\overline{\text{BUSY}}_{L} = L$ , then no change.

Options	Inputs					Ουτ	Outputs	
	CS	UB	LB	M/S	SEM	BUSY	INT	
Busy Logic Master	L	X L	L X	H H	H H	Output Signal		
Busy Logic Slave	L L	X L	L X	L	H H	Input Signal		
Interrupt Logic	L	X L	L X	X X	H H		Output Signal	
Semaphore Logic	H H	X X	X X	H L	L	H HI-Z		

TABLE 11. 7025E TRUTH TABLE FOR ARBITRATION OPTIONS

TABLE 12. 7025E NON-CONTENTION READ/WRITE CONTROL

	INPUTS <sup>1</sup>						PUTS	Mode
CS	R/W	ŌĒ	UB	LB	SEM	I/O8-I/O15	1/00-1/07	
Н	Х	Х	Х	Х	Н	HI-Z	HI-Z	Deselected power down
Х	Х	Х	Н	Н	Н	HI-Z	HI-Z	Both bytes deselected: Power down
L	L	Х	L	Н	Н	DATAIN	HI-Z	Write to upper byte only
L	L	Х	Н	L	Н	HI-Z	DATAIN	Write to lower byte only
L	L	Х	L	L	Н	DATAIN	DATAIN	Write to both bytes
L	Н	L	L	Н	Н	DATAOUT	HI-Z	Read upper byte only
L	Н	L	Н	L	Н	HI-Z	DATAOUT	Read lower byte only
L	Н	L	L	L	Н	DATAOUT	DATAOUT	Read both bytes
Х	Х	Н	Х	Х	Х	HI-Z	HI-Z	Outputs disabled

1. AO<sub>L</sub> - A12<sub>L</sub> ¼ AO<sub>R</sub>-A12<sub>R</sub>.

Inputs				Ουτ	PUTS	Mode		
CS	R/W	ŌĒ	UB	LB	SEM	I/O8-I/O15	1/00-1/07	
Н	Н	L	Х	Х	L	DATAOUT	DATAOUT	Read data in semaphore flag
Х	Н	L	Н	Н	L	DATAOUT	DATAOUT	Read data in semaphore flag
Н		Х	Х	Х	L	DATAIN	DATAIN	Write DinO into semaphore flagf
Х		Х	Н	Н	L	DATAIN	DATAIN	Write DinO into semaphore flag
L	Х	Х	L	Х	L			Not allowed
L	Х	Х	Х	L	L			Not allowed

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1. AO<sub>L</sub> - A12<sub>L</sub> ¼ AO<sub>R</sub>-A12<sub>R</sub>.



FIGURE 1. TIMING WAVEFORM OF READ CYCLE NO. 1, EITHER SIDE<sup>1,2,3</sup>

FIGURE 2. TIMING WAVEFORM OF READ CYCLE NO. 2, EITHER SIDE<sup>1,4,5</sup>



- 1.  $F/\overline{W}$  is high for read cycles.
- 2. Device is continuously enabled,  $\overline{CS} = V_{IL}$ ,  $\overline{UB}$  or  $\overline{LB} = V_L$ . This waveform cannot be used for semaphore reads.

- 4. Addresses valid prior to or coincident with  $\overline{CS}$  transition. 5. To access RAM,  $\overline{CS} = V_L$ ,  $\overline{UB}$  or  $\overline{LB} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ . To access semaphore,  $\overline{CS} = V_{IH}$ ,  $\overline{SEM} = V_{IL}$ .

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<sup>3.</sup>  $\overline{CE} = V_{\parallel}$ .





1. To ensure math, the earlier of the two ports wins.

2. Write cycle parameters should be adhered to, to ensure proper writing.

3. Device is continuously enable for both ports.

4.  $\overline{OE}$  = L for the reading port.



FIGURE 5. TIMING WAVEFORM OF WRITE WITH PORT-TO-PORT <sup>1,2,3</sup> (FOR SLAVE ONLY)

- 1. Assume  $\overline{\text{BUSY}}$  Input = H or the writing port, and  $\overline{\text{OE}}$  = L for the reading port.
- 2. Write cycle parameters should be adhered to, to ensure proper writing.
- 3. Device is continuously enable for both ports.







FIGURE 7. TIMING WAVEFORM OF WRITE CYCLE NO. 2, CS CONTROLLED TIMING 1,2,3,5

3. T.<sub>WF</sub> is measured from the earlier of CS or R/W (or SEM or R/W) going high to the end of write cycle.

- 8. To access RAM,  $\overline{CS} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ .
- 9. To access upper byte,  $\overline{CS} = V_{IL}$ ,  $\overline{UB} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ . To access lower byte,  $\overline{CS} = V_{IL}$ ,  $\overline{LB} = V_{IL}$ ,  $\overline{SEM} = V_{IH}$ .

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<sup>1.</sup>  $R/\overline{W}$  must be high during all address transitions.

<sup>2.</sup> A write occurs during the overlap ( $t_{SW}$  to  $t_{WF}$ ) of a low  $\overline{CS}$  or  $\overline{SEM}$  and a low R/W.

<sup>4.</sup> During this period, the I/O pins are in the output state, and input signals must not be applied.

<sup>5.</sup> If the CS or SEM low transition occurs simultaneously with or after the R/W low transition, the outputs remain in the high impedance state.

Transitions measured = 500 mV from steady state with a 5 pF load (including scope and jig). This parameter is sample and not 100% tested.

<sup>7.</sup> If OE is low during a R/W controlled write cycle, the write pulse width must be the larger of two or (t<sub>WZ</sub> +t<sub>DW</sub>) to allow the I/O driver to turn off and data to be placed on the bus for the required t<sub>DW</sub>. If OE is high during an R/W controlled write cycle, this requirement does not apply and the write pulse can be as short as the specified t<sub>WP</sub>.



FIGURE 10. TIMING WAVEFORM OF CONTENTION CYCLE NO. 2, ADDRESS VALID ARBITRATION (FOR MASTER ONLY)<sup>1</sup>





- 1. All timing is the same for left and right ports. Port "A" may be either the left or right port. Port "B" is the port opposite from "A".
- 2. See interrupt truth table.
- 3. Timing depends on which enable signal is asserted last.
- 4. Timing depends on which enable signal is de-asserted first.



FIGURE 12. 32-BIT MASTER/SLAVE DUAL-PORT MEMORY SYSTEMS

1. No arbitration in Master/Slave. BUSY - IN inhibits write in Master/Slave.



FIGURE 13. TIMING WAVEFORM OF SEMAPHORE READ AFTER WRITE TIMING, EITHER SIDE <sup>1</sup>

1.  $\overline{CS} = V_{IH}$  for the duration of the above timing (both write and read cycle).



FIGURE 14. TIMING WAVEFORM OF SEMAPHORE CONTENTION 1,3,4

- 1. D<sub>OR</sub> = D<sub>OL</sub> = V<sub>IL</sub>,  $\overline{CS}_R$  =  $\overline{CS}_L$  = V<sub>IH</sub>, semaphore Flag is released from both sides (reads as ones from both sides) at cycle start.
- 2. Either side "A" = left and side "B" = right, or side "A" = right and side "B" = left.
- 3. This parameter is measured from the point where  $R/W_A$  or  $\overline{SEM}_A$  goes high until  $R/W_B$  or  $\overline{SEM}_B$  goes high.
- 4. If t<sub>SPS</sub> is violated, the semaphore will fall positively to one side or the other, but there is no guaranty which side will obtain the flag.



### 84 PIN RAD-PAK® FLAT PACKAGE

Symbol	DIMENSION						
	Μιν	Nом	Мах				
A	0.163	0.176	0.189				
A1	0.113	0.123	0.133				
b	0.006	0.010	0.014				
С	0.004	0.006	0.010				
D	0.635	0.650	0.665				
D1	0.500 BSC						
e	0.025 BSC						
S1	0.005	0.070					
F1	0.540	0.545	0.550				
F2	0.415	0.420	0.425				
F3	0.412	0.415	0.418				
F4	0.560	0.565	0.570				
L		1.620	1.635				
L1	1.595	1.600	1.615				
L2	0.940	0.950	0.960				
Ν	84						

#### Q84-01 Note: All dimensions in inches

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Important Notice:

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