

SPECIFICATION

WOUND CHIP POWER INDUCTOR

BR TYPE

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**TAIYO YUDEN**

	<b>Specifications</b>	
	BR TYPE	( 1 / 1 8 )

**1. Range of application**

This specification sheet applies to wound chip power inductor, BR TYPE.

**2. Ordering code**

Example :

BR    C    2012    T    1R5    M    D  
(1)    (2)    (3)    (4)    (5)    (6)    (7)

- (1) Type
- (2) Characteristic spec (C: High current , HL / L / FL: Low profile)
- (3) External dimensions
- (4) Packing style (T: Taping )
- (5) Inductance
- (6) Inductance tolerance (K=±10 % , M=±20 %)
- (7) Special sign

**3. Standard measuring method**

Inductance	:	LCR meter	( HP 4285A or equivalent )
	:	Test fixture	( HP 16034E or equivalent )
Self-resonance frequency	:	Impedance/Material Analyzer	( HP 4291A or equivalent )
DC resistance	:	DC Ohmmeter	( HIOKI 3227 or equivalent )

Standard test conditions

Unless specified, Ambient temperature is 20±15 degC and the Relative humidity is 65±20 %.

If there is any doubt about the test results, further measurement shall be had within the following limits: Ambient Temperature: 20±2 degC

Relative humidity: 65±5%

Inductance value is based on our standard measurement systems.

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|--|---|
| <b>4. Operating temperature range</b>                | -40 degC to +105 degC<br>(Containing self temperature increase) |
| <b>5. Storage temperature range</b>                  | -40 degC to +85 degC<br>(Product without taping)                |
| <b>6. Electrical characteristics</b>                 | Refer to table 1 and 3.   |
| <b>7. External dimensions and structural diagram</b> | Refer to Table 2.   |
| <b>8. Mechanical characteristics</b>                 | Refer to Table 3.   |
| <b>9. Environment test performance standards</b>     | Refer to Table 3.   |
| <b>10. Taping method</b>                             | Refer to Table 4.   |
| <b>11. Packing form</b>                              | Refer to Table 5.   |
| <b>12. Reflow profile chart</b>                      | Refer to Table 6.   |

<b>Table 1</b>		( 2 / 1 8 )
<b>ELECTRICAL CHARACTERISTICS</b>		

**[BRC1608TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±30%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRC1608TR43M 6	0.43	±20	0.082	740	1400	1100	6.0
BRC1608TR50M 6	0.50	±20	0.090	710	1200	1050	6.0
BRC1608TR60M 6	0.60	±20	0.099	630	1100	940	6.0
BRC1608TR72M 6	0.72	±20	0.144	600	1000	810	6.0
BRC1608TR82M 6	0.82	±20	0.176	560	950	730	6.0
BRC1608T1R0M 6	1.0	±20	0.188	550	890	680	6.0

**[BRC1608TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±30%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRC1608TR20M	0.20	±20	0.060	400	1750	980	7.96
BRC1608TR35M	0.35	±20	0.080	300	1400	810	7.96
BRC1608TR45M	0.45	±20	0.090	200	1250	800	7.96
BRC1608TR56M	0.56	±20	0.095	170	1150	760	7.96
BRC1608TR77M	0.77	±20	0.110	150	1000	660	7.96
BRC1608T1R0M	1.0	±20	0.180	140	850	520	7.96
BRC1608T1R5M	1.5	±20	0.300	120	700	410	7.96
BRC1608T2R2M	2.2	±20	0.550	100	550	280	7.96

**[BRC2012TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±30%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRC2012T1R0M	1.0	±20	0.060	490	1500	1400	1.0
BRC2012T1R5MD	1.5	±20	0.090	390	1200	1100	1.0
BRC2012T2R2MD	2.2	±20	0.110	350	1100	1000	1.0
BRC2012T3R3MD	3.3	±20	0.170	300	800	870	1.0
BRC2012T4R7MD	4.7	±20	0.265	250	700	600	1.0

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

<b>Table 1</b>		( 3 / 1 8 )
<b>ELECTRICAL CHARACTERISTICS</b>		

**[BRC2016TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRC2016T1R0M	1.0	$\pm 20$	0.085	450	1350	1100	0.10
BRC2016T1R5M	1.5	$\pm 20$	0.15	370	1100	820	0.10
BRC2016T2R2M	2.2	$\pm 20$	0.18	250	910	760	0.10
BRC2016T3R3M	3.3	$\pm 20$	0.22	140	740	680	0.10
BRC2016T4R7M	4.7	$\pm 20$	0.27	78	660	610	0.10
BRC2016T6R8M	6.8	$\pm 20$	0.33	39	550	560	0.10
BRC2016T100□	10	$\pm 10/\pm 20$	0.40	35	450	520	0.10
BRC2016T150□	15	$\pm 10/\pm 20$	0.60	28	400	410	0.10
BRC2016T220□	22	$\pm 10/\pm 20$	1.0	24	310	310	0.10
BRC2016T330□	33	$\pm 10/\pm 20$	1.7	13	270	240	0.10
BRC2016T470□	47	$\pm 10/\pm 20$	2.2	11	210	210	0.10
BRC2016T680□	68	$\pm 10/\pm 20$	2.8	8.0	200	190	0.10
BRC2016T101□	100	$\pm 10/\pm 20$	3.4	7.0	140	170	0.10

**[BRC2518TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRC2518T1R0M	1.0	$\pm 20$	0.05	280	2550	1650	1.0
BRC2518T1R5M	1.5	$\pm 20$	0.08	230	2100	1300	1.0
BRC2518T2R2M	2.2	$\pm 20$	0.12	200	1800	1000	1.0
BRC2518T3R3M	3.3	$\pm 20$	0.175	150	1450	860	1.0
BRC2518T4R7M	4.7	$\pm 20$	0.23	100	1250	750	1.0
BRC2518T6R8M	6.8	$\pm 20$	0.28	45	1050	680	1.0
BRC2518T100□	10	$\pm 10/\pm 20$	0.35	20	890	610	1.0
BRC2518T150□	15	$\pm 10/\pm 20$	0.43	13	760	550	1.0
BRC2518T220□	22	$\pm 10/\pm 20$	0.56	10	640	490	1.0
BRC2518T330□	33	$\pm 10/\pm 20$	0.85	8.0	560	390	1.0
BRC2518T470□	47	$\pm 10/\pm 20$	1.45	6.5	410	300	1.0
BRC2518T680□	68	$\pm 10/\pm 20$	2.4	5.5	340	230	1.0
BRC2518T101□	100	$\pm 10/\pm 20$	3.6	4.5	300	190	1.0

□ Please specify the inductance tolerance code (K or M).

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

	<b>Table 1</b>	
	<b>ELECTRICAL CHARACTERISTICS</b>	<b>( 4 / 1 8 )</b>

[BRHL2518TYPE]

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRHL2518T1R0M	1.0	$\pm 20$	0.055	400	2000	1400	1.0
BRHL2518T1R5M	1.5	$\pm 20$	0.085	350	1700	1100	1.0
BRHL2518T2R2M	2.2	$\pm 20$	0.115	300	1500	1000	1.0
BRHL2518T3R3MD	3.3	$\pm 20$	0.165	200	1200	800	1.0
BRHL2518T4R7MD	4.7	$\pm 20$	0.245	150	1100	750	1.0

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

<b>Table 1</b>		( 5 / 1 8 )
<b>ELECTRICAL CHARACTERISTICS</b>		

[BRL1608TYPE]

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL1608T1R0M	1.0	$\pm 20$	0.23	700	510	650	1.0
BRL1608T1R5M	1.5	$\pm 20$	0.28	600	440	590	1.0
BRL1608T2R2M	2.2	$\pm 20$	0.4	400	360	500	1.0
BRL1608T3R3M	3.3	$\pm 20$	0.65	300	290	390	1.0
BRL1608T4R7M	4.7	$\pm 20$	1.0	150	240	310	1.0
BRL1608T6R8M	6.8	$\pm 20$	1.64	100	200	250	1.0
BRL1608T100M	10	$\pm 20$	2.0	45	170	220	1.0
BRL1608T150M	15	$\pm 20$	2.56	32	150	200	1.0

[BRL2012TYPE]

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL2012TR47M	0.47	$\pm 20$	0.09	350	1100	1050	7.96
BRL2012T1R0M	1.0	$\pm 20$	0.135	300	850	850	7.96
BRL2012T1R5M	1.5	$\pm 20$	0.18	250	700	750	7.96
BRL2012T2R2M	2.2	$\pm 20$	0.30	200	600	550	7.96
BRL2012T3R3M	3.3	$\pm 20$	0.50	190	490	440	7.96
BRL2012T4R7M	4.7	$\pm 20$	0.55	150	340	400	7.96
BRL2012T6R8M	6.8	$\pm 20$	0.75	60	290	350	7.96
BRL2012T100M	10	$\pm 20$	0.85	30	270	330	2.52
BRL2012T150M	15	$\pm 20$	1.0	15	220	300	2.52
BRL2012T220M	22	$\pm 20$	1.3	13	190	270	2.52
BRL2012T330M	33	$\pm 20$	2.0	8.0	150	220	2.52
BRL2012T470M	47	$\pm 20$	3.5	7.0	125	160	2.52
BRL2012T680M	68	$\pm 20$	5.8	6.5	100	110	2.52
BRL2012T101M	100	$\pm 20$	7.7	6.0	85	85	0.796

[BRL2515TYPE]

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL2515T1R0M	1.0	$\pm 20$	0.070	160	1500	1350	1.0
BRL2515T1R5M	1.5	$\pm 20$	0.100	130	1200	1150	1.0
BRL2515T2R2M	2.2	$\pm 20$	0.135	100	1000	1000	1.0
BRL2515T3R3MD	3.3	$\pm 20$	0.215	70	800	750	1.0
BRL2515T4R7MD	4.7	$\pm 20$	0.265	60	650	700	1.0

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

<b>Table 1</b>		( 6 / 1 8 )
<b>ELECTRICAL CHARACTERISTICS</b>		

**[BRL2518TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±30%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL2518T1R0M	1.0	±20	0.08	130	1600	1000	7.96
BRL2518T1R5M	1.5	±20	0.10	100	1200	920	7.96
BRL2518T2R2M	2.2	±20	0.135	80	1000	850	7.96
BRL2518T3R3M	3.3	±20	0.3	70	800	580	7.96
BRL2518T4R7M	4.7	±20	0.4	60	700	470	7.96

**[BRL3225TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±30%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL3225TR27M	0.27	±20	0.022	390	4500	2850	7.96
BRL3225TR36M	0.36	±20	0.025	350	4300	2750	7.96
BRL3225TR51M	0.51	±20	0.029	270	3600	2550	7.96

**[BRL3225TYPE]**

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [Ω] ±20%	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRL3225T1R0M	1.0	±20	0.043	220	2400	2200	0.10
BRL3225T1R5M	1.5	±20	0.045	170	2200	1750	0.10
BRL3225T2R2M	2.2	±20	0.065	150	1850	1600	0.10
BRL3225T3R3M	3.3	±20	0.120	140	1450	1200	0.10
BRL3225T4R7M	4.7	±20	0.180	120	1300	1000	0.10
BRL3225T6R8M	6.8	±20	0.270	90	1050	770	0.10
BRL3225T100□	10	±10/±20	0.350	70	900	700	0.10
BRL3225T150□	15	±10/±20	0.570	20	700	530	0.10
BRL3225T220□	22	±10/±20	0.690	13	550	470	0.10
BRL3225T330□	33	±10/±20	0.840	9.0	470	420	0.10
BRL3225T470□	47	±10/±20	1.0	7.0	420	390	0.10
BRL3225T680□	68	±10/±20	1.4	6.0	330	300	0.10
BRL3225T101□	100	±10/±20	2.5	5.0	270	250	0.10

□Please specify the inductance tolerance code (K or M).

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

	<b>Table 1</b>	
	<b>ELECTRICAL CHARACTERISTICS</b>	<b>( 7 / 1 8 )</b>

[BRFL2518TYPE]

Ordering Code	Nominal Inductance [uH]	Inductance Tolerance [%]	D.C. Resistance [ $\Omega$ ] $\pm 30\%$	Self Resonant Frequency [MHz] min	Rated Current *) [mA] max		Measuring Frequency [MHz]
					Saturation Current Idc1	Temperature Rise current Idc2	
BRFL2518T1R0M	1.0	$\pm 20$	0.090	130	1200	1200	1.0
BRFL2518T1R5M	1.5	$\pm 20$	0.110	100	1100	1000	1.0
BRFL2518T2R2M	2.2	$\pm 20$	0.130	80	850	950	1.0
BRFL2518T3R3M	3.3	$\pm 20$	0.220	70	700	700	1.0
BRFL2518T4R7M	4.7	$\pm 20$	0.330	60	650	650	1.0

\*) The saturation current value (Idc1) is the maximum DC current value having inductance decrease down to 30%. (at 20 degC.)

\*) The temperature rise current value (Idc2) is the maximum DC current value having temperature increase up to 40 degC. (at 20 degC.)

\*) The rated current value is following either Idc1 or Idc2, which is the lower one.

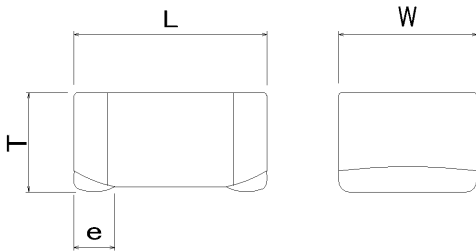


Table 2

EXTERNAL DIMENSIONS AND STRUCTURAL DIAGRAM

( 8 / 1 8 )

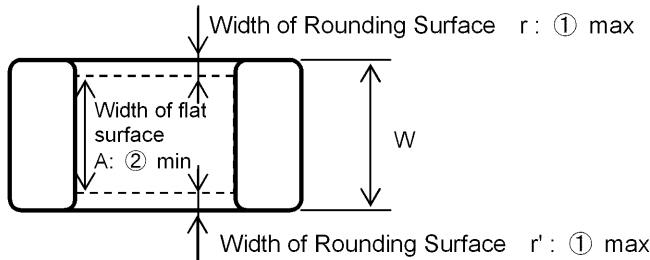
1. External dimensions



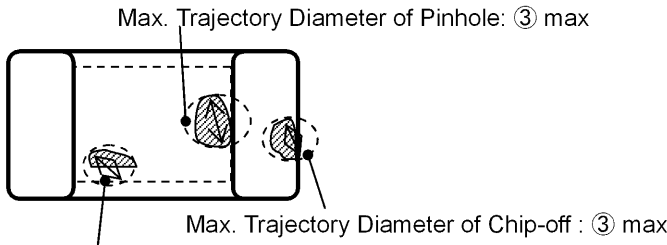
形状	L	W	T	e
BRC1608	1.6±0.2	0.8±0.2	0.8±0.2	0.45±0.15
BRC2012	2.0±0.2	1.25±0.2	1.4 max	0.5±0.2
BRC2016	2.0±0.2	1.6±0.2	1.6±0.2	0.5±0.2
BRC2518	2.5±0.2	1.8±0.2	1.8±0.2	0.5±0.2
BRHL2518	2.5±0.2	1.8±0.2	1.5 max	0.5±0.2
BRL1608	1.6±0.2	0.8±0.2	0.7 max	0.45±0.15
BRL2012	2.0±0.2	1.25±0.2	1.0 max	0.5±0.2
BRL2515	2.5±0.2	1.5±0.2	1.2 max	0.5±0.2
BRL2518	2.5±0.2	1.8±0.2	1.2 max	0.5±0.2
BRL3225	3.2±0.2	2.5±0.2	1.7 max	0.75±0.2
BRFL2518	2.5±0.2	1.8±0.2	1.0 max	0.5±0.2

Unit: mm

Appearance Criteria for Chip-off Mode



More than ② width of flat surface  
A shall be acceptable.  
Less than ① width of rounding surface  
r & r' shall be acceptable.



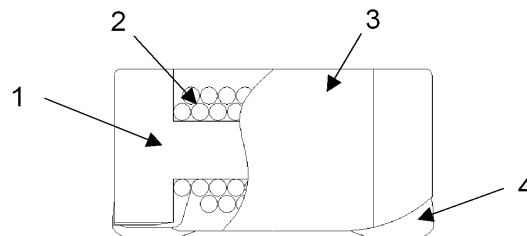
Less than ③ max. trajectory diameter  
of pinhole and / or chip-off of whole surface  
shall be acceptable.

Max. Trajectory Diameter of Chip-off : ③ max

Type	①	②	③
1608	0.25	0.45	φ0.3
2012	0.45	0.7	φ0.5
2016	0.5	1.0	φ0.5
2515	0.5	0.9	φ0.5
2518	0.6	1.1	φ0.5
3225	0.8	1.6	φ0.5

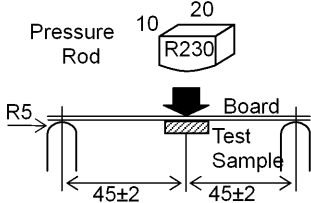

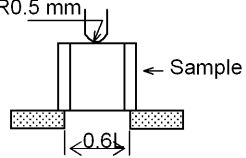
Unit: mm

2. Structural diagram



- 1. Ferrite core
  - 2. Coil material
  - 3. Over-coating resin
  - 4. Electrode
- Ni - Zn ferrite  
Polyurethane-copper wire  
Epoxy resin, containing ferrite powder  
Base material : Ag  
Foundation plating : Ni  
Surface plating : Sn

<b>Table 3</b>		( 9 / 1 8 )
STANDARDS		

	Item	Standard	Test method
ELECTRICAL CHARACTERISTICS	Inductance	Refer to Table 1	LCR meter (HP4285A or equivalent) Measuring signal level : 1V Test fixture(HP16034E or equivalent ) Measuring pressure    1608 : 100±20gf 2012/2016 : 150±20gf 2515/2518 : 170±20gf 3225 : 200±20gf
	Self resonant frequency	Refer to Table 1	Impedance/material analyzer (HP4291A or equivalent)
	DC resistance	Refer to Table 1	DC ohm meter (HIOKI3227 or equivalent)
	Rated current	Refer to Table 1.	The maximum DC value having inductance decrease within 30 % and temperature increase within 40 degC by the application of DC bias.
	Over current test	No smoke and no fire.	1.5 times the rated current was applied for a period of 5 minutes.
MECHANICAL CHARACTERISTICS	Resistance to Flexure substrate	No damage.	The test samples shall be soldered to the testing board and by reflow soldering conditions as show in table 6. Apply pressure in the direction of the arrow until bent width reaches 2 mm.  Unit : mm Substrate size : 100×40×1.0(1608 : 0.8) Substrate material : glass epoxy-resin Solder cream thickness : 0.12mm (Land size refer to recommended Land Pattern Dimensions of "Precaution")
	Adhesion of Terminal electrode	No abnormality.	The test samples shall be soldered to the testing board and by reflow soldering conditions as shown table 6.  Unit : mm Solder cream thickness : 0.12mm (Land size refer to recommended Land Pattern Dimensions of "Precaution")
	Body strength	No damage.	Applied force : 10 N (1608:5N) Duration : 10 s 

<b>Table 3</b>		( 1 0 / 1 8 )
STANDARDS		

<b>ENVIRONMENT TESTS</b>	Item	Standard	Test method														
	Resistance to vibration	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to testing jig as shown in under table. <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Frequency range</td> <td>10~55 Hz</td> </tr> <tr> <td>Overall Amplitude</td> <td>1.5 mm (Shall not exceed acceleration 196 m/S<sup>2</sup>)</td> </tr> <tr> <td>Sweeping Method</td> <td>10 to 55 to 10 Hz for 1 min.</td> </tr> <tr> <td>Time</td> <td>2 hours each in X, Y, and Z Direction.</td> </tr> </table>	Frequency range	10~55 Hz	Overall Amplitude	1.5 mm (Shall not exceed acceleration 196 m/S <sup>2</sup> )	Sweeping Method	10 to 55 to 10 Hz for 1 min.	Time	2 hours each in X, Y, and Z Direction.						
	Frequency range	10~55 Hz															
	Overall Amplitude	1.5 mm (Shall not exceed acceleration 196 m/S <sup>2</sup> )															
	Sweeping Method	10 to 55 to 10 Hz for 1 min.															
	Time	2 hours each in X, Y, and Z Direction.															
Resistance to soldering	Inductance change: Within±10 % No abnormality observed in appearance.	3 time of reflow oven at 230 degC min for 40 sec max, with peak temperature at 260+0/-5degC for 5sec max .  Substrate thickness : 1.0 mm Substrate material : glass epoxy-resin															
Solder ability	At least 90 % of terminal electrode is covered by new solder.	The test samples shall be submerged molten solder as shown in under table. Flux: methanol solution with 25% of rosin or equivalent. Pb free solder : Sn-3Ag-0.5Cu <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Solder Temperature</td> <td>245±5 degC</td> </tr> <tr> <td>Time</td> <td>5±0.5 s</td> </tr> <tr> <td>Immersing Speed</td> <td>25 mm/s</td> </tr> </table> Eutectic solder <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Solder Temperature</td> <td>230±5 degC</td> </tr> <tr> <td>Time</td> <td>5±0.5 s</td> </tr> <tr> <td>Immersing Speed</td> <td>25 mm/s</td> </tr> </table>	Solder Temperature	245±5 degC	Time	5±0.5 s	Immersing Speed	25 mm/s	Solder Temperature	230±5 degC	Time	5±0.5 s	Immersing Speed	25 mm/s			
Solder Temperature	245±5 degC																
Time	5±0.5 s																
Immersing Speed	25 mm/s																
Solder Temperature	230±5 degC																
Time	5±0.5 s																
Immersing Speed	25 mm/s																
Temperature characteristics	Inductance change: Within±15 % No abnormality observed in appearance.	Measurement shall be taken in a temperature range of -40 degC to +85 degC and the value at +20 degC was used as the standard value.															
Thermal shock	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to the testing jig and by reflow soldering conditions as shown in table 6. The test samples shall be left for the specified time at each of temperature in steps from 1 to 4, as shown in under table in sequence. The temperature cycles shall be repeated 100 cycles in the Method. Conditions for 1 cycle. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Step</th> <th>Temperature</th> <th>Time (min)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40±3 degC</td> <td>30±3</td> </tr> <tr> <td>2</td> <td>Room Temp.</td> <td>within 3</td> </tr> <tr> <td>3</td> <td>85±2 degC</td> <td>30±3</td> </tr> <tr> <td>4</td> <td>Room Temp</td> <td>within 3</td> </tr> </tbody> </table>	Step	Temperature	Time (min)	1	-40±3 degC	30±3	2	Room Temp.	within 3	3	85±2 degC	30±3	4	Room Temp	within 3
Step	Temperature	Time (min)															
1	-40±3 degC	30±3															
2	Room Temp.	within 3															
3	85±2 degC	30±3															
4	Room Temp	within 3															

	<b>Table 3</b>	
	<b>STANDARDS</b>	( 1 1 / 1 8 )

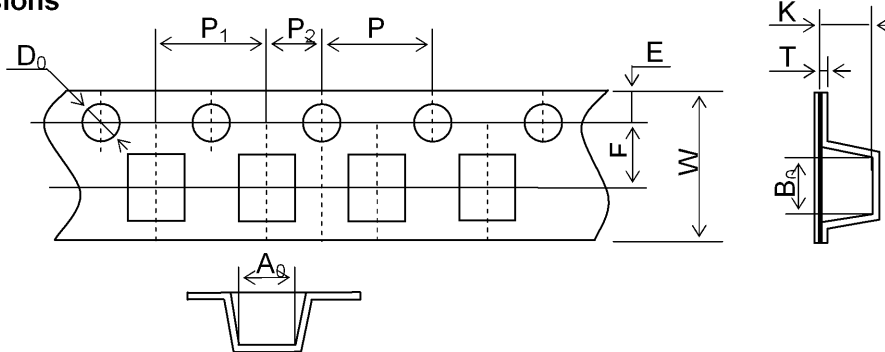
	Item	Standard	Test method							
<b>ENVIRONMENT TESTS</b>	Low temperature life test	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to the testing jig and by reflow soldering conditions as shown in table 6. And after that proceed the test as shown condition under table. <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">Temperature</td> <td style="text-align: center;">-40±2 degC</td> </tr> <tr> <td style="text-align: center;">Time</td> <td style="text-align: center;">1 000+24 h</td> </tr> </table>	Temperature	-40±2 degC	Time	1 000+24 h			
	Temperature	-40±2 degC								
	Time	1 000+24 h								
	High temperature life test	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to the testing jig and by reflow soldering conditions as shown in table 6. And after that proceed the test as shown condition under table. <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">Temperature</td> <td style="text-align: center;">85±2 degC</td> </tr> <tr> <td style="text-align: center;">Time</td> <td style="text-align: center;">1 000+24 h</td> </tr> </table>	Temperature	85±2 degC	Time	1 000+24 h			
Temperature	85±2 degC									
Time	1 000+24 h									
Damp heat life test	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to the testing jig and by reflow soldering conditions as shown in table 6. The test samples shall be put in thermostatic oven set at temperature with humidity, as shown in under table. <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">Temperature</td> <td style="text-align: center;">60±2 degC</td> </tr> <tr> <td style="text-align: center;">Humidity</td> <td style="text-align: center;">90~95 %RH</td> </tr> <tr> <td style="text-align: center;">Time</td> <td style="text-align: center;">1 000+24 h</td> </tr> </table>	Temperature	60±2 degC	Humidity	90~95 %RH	Time	1 000+24 h		
Temperature	60±2 degC									
Humidity	90~95 %RH									
Time	1 000+24 h									
Loading under damp heat life test	Inductance change: Within±10 % No abnormality observed in appearance.	The test samples shall be soldered to the testing jig and by reflow soldering conditions as shown in table 6. The test samples shall be put in thermostatic oven set at temperature with humidity, as shown in under table, and with the rated current continuously applied. <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="text-align: center;">Temperature</td> <td style="text-align: center;">60±2 degC</td> </tr> <tr> <td style="text-align: center;">Humidity</td> <td style="text-align: center;">90~95 %RH</td> </tr> <tr> <td style="text-align: center;">Current</td> <td style="text-align: center;">Refer to Table 1</td> </tr> <tr> <td style="text-align: center;">Time</td> <td style="text-align: center;">1 000+24 h</td> </tr> </table>	Temperature	60±2 degC	Humidity	90~95 %RH	Current	Refer to Table 1	Time	1 000+24 h
Temperature	60±2 degC									
Humidity	90~95 %RH									
Current	Refer to Table 1									
Time	1 000+24 h									
Standard measuring condition	Unless otherwise specified, at least 2 hrs of recovery under the room temperature and normal humidity after the test, followed by the measurement within 48 hrs.									

Table 4

TAPING DIMENSIONS

( 1 2 / 1 8 )

1. Dimensions



Unit : mm

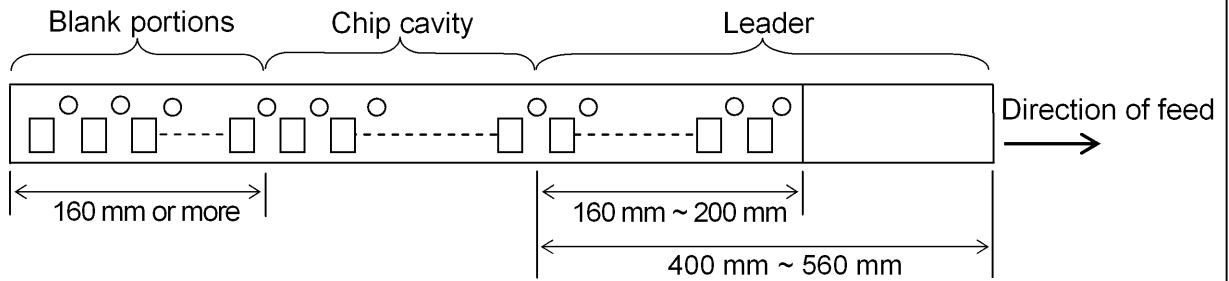
TYPE	$A_0$	$B_0$	$W$	$F$	$E$	$P_1$	$P_2$	$P_3$	$D_0$	$T$	$K$
BRC1608	1.10 $\pm 0.10$	1.90 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.2 max
BRC2012	1.45 $\pm 0.10$	2.37 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.59 max
BRC2016	1.75 $\pm 0.10$	2.10 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.9 max
BRC2518	2.15 $\pm 0.10$	2.70 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	2.2 max
BRHL2518	2.10 $\pm 0.10$	2.80 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.7 max
BRL1608	1.10 $\pm 0.10$	1.90 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	0.9 max
BRL2012	1.45 $\pm 0.10$	2.20 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.2 max
BRL2515	1.80 $\pm 0.10$	2.80 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.45 max
BRL2518	2.30 $\pm 0.10$	2.80 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.45 max
BRL3225	2.80 $\pm 0.10$	3.50 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.9 max
BRFL2518	2.30 $\pm 0.10$	2.80 $\pm 0.10$	8.00 $\pm 0.20$	3.50 $\pm 0.05$	1.75 $\pm 0.10$	4.00 $\pm 0.10$	2.00 $\pm 0.05$	4.00 $\pm 0.10$	$\phi 1.50$ $+0.10$ $-0$	$\pm 0.05$	1.3 max

Table 4

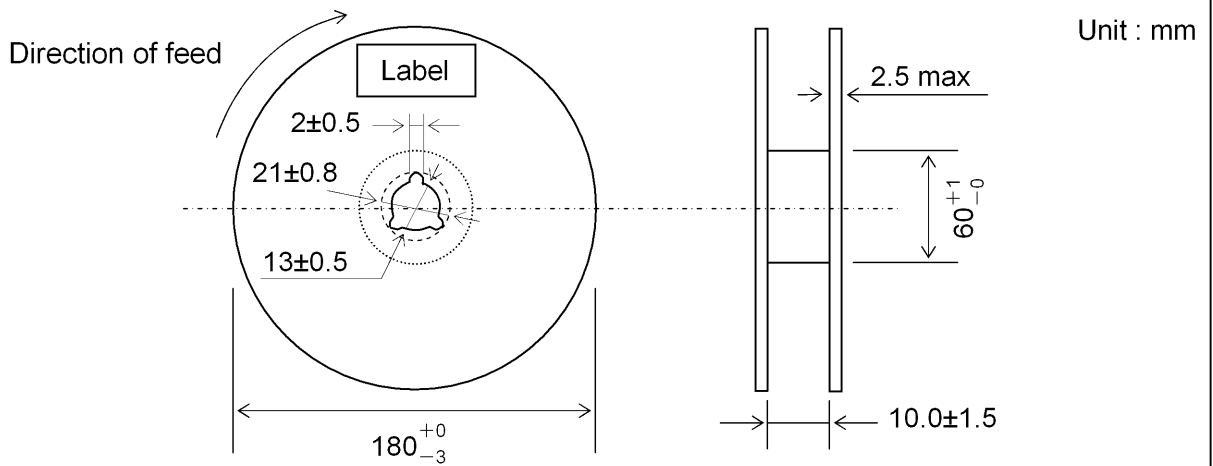
TAPING DIMENSIONS

( 1 3 / 1 8 )

2. Direction of rolling

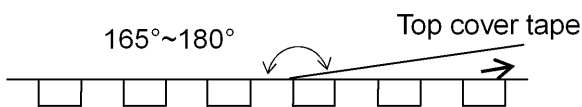


3. Reel



Label position : the opposite side of pilot holes

4. Top tape strength



Peel-off strength : 0.2 N ~ 0.7 N  
 Peel-off angle :  $165^\circ \sim 180^\circ$   
 Peel-off speed : 300 mm/min

	<b>Table 5</b>	
	PACKING FORM	( 1 4 / 1 8 )

**1. The number of components**

Type	Standard Quantity (pcs / 1 reel)	Carrier tapes
BRC1608	3,000	Emboss carrier tapes
BRC2012	2,000	Emboss carrier tapes
BRC2016	2,000	Emboss carrier tapes
BRC2518	2,000	Emboss carrier tapes
BRHL2518	2,000	Emboss carrier tapes
BRL1608	3,000	Emboss carrier tapes
BRL2012	3,000	Emboss carrier tapes
BRL2515	3,000	Emboss carrier tapes
BRL2518	3,000	Emboss carrier tapes
BRL3225	2,000	Emboss carrier tapes
BRFL2518	3,000	Emboss carrier tapes

**2. The allowable number of empty components**

The number of empty compartments in a reel, which shall not appear continuously, must be limited to 2.

**3. Marking**

The following items shall be marked legibly each unit pack.

- (1) Customer parts No.
- (2) Our parts No.
- (3) Manufacture's name (TAIYO YUDEN CO., LTD.)
- (4) Control No.
- (5) Date (stamp)
- (6) Quantity
- (7) Country of the origin

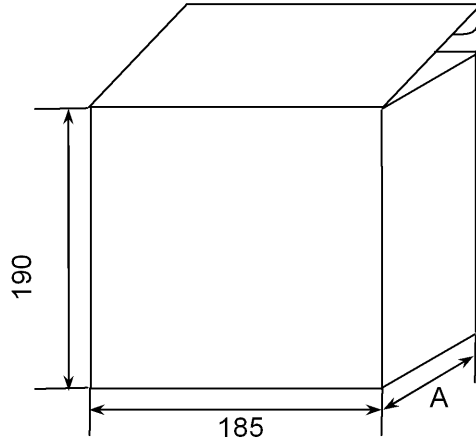
Table 5

PACKING FORM

( 1 5 / 1 8 )

4. Dimensions of packing box

\*Reference



[Unit : mm]

Packing quantity (pcs )

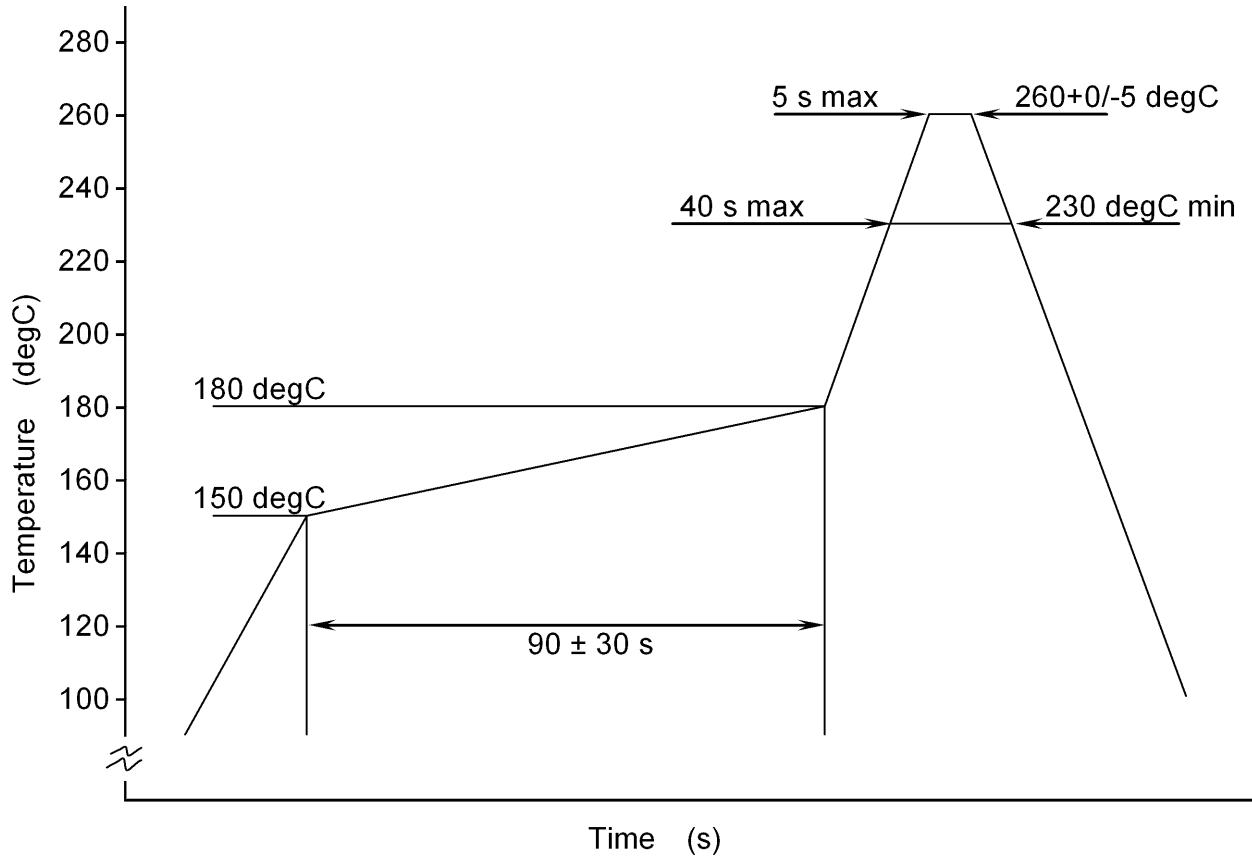
Type	A	
	75	140
BRC1608	15,000	30,000
BRC2012	10,000	20,000
BRC2016	10,000	20,000
BRC2518	10,000	20,000
BRHL2518	10,000	20,000
BRL1608	15,000	30,000
BRL2012	15,000	30,000
BRL2515	15,000	30,000
BRL2518	15,000	30,000
BRL3225	10,000	20,000
BRFL2518	15,000	30,000



Table 6

REFLOW PROFILE CHART (REFERENCE)

( 1 6 / 1 8 )



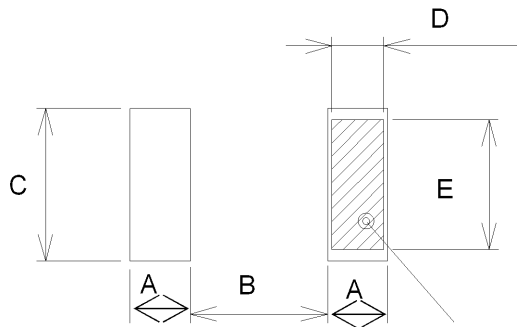
## Precautions

( 17 / 18 )

### 1. Surface Mounting

- Mounting and soldering conditions should be checked beforehand.
- This inductors only using reflow soldering.

### 2. Recommended Land-Pattern :



Type	A	B	C	D	E
1608	0.55	0.7	1.0	0.46	0.91
2012	0.6	1.0	1.45	0.49	1.34
2016	0.6	1.0	1.8	0.48	1.68
2515	0.6	1.5	1.7	0.48	1.58
2518	0.6	1.5	2.0	0.48	1.88
3225	0.85	1.7	2.7	0.68	2.53

Unit : mm

Recommend solder area

### 3. Recommended conditions for using a soldering iron (1608:NG):

- Put the soldering iron on the land-pattern.
- Soldering iron's temperature   Below 350 degC
- Duration                               3 seconds or less
- The soldering iron should not directly touch the inductor.

### 4. Handling

- Keep the inductors away from all magnets and magnetic objects.
- When splitting the PC boards after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the board.
- Board separation should not be done manually, but by using the appropriate devices.
- Please do not give the inductors any excessive mechanical shocks.
- Please avoid operation, which apply excessive stress and/or temperature to the products, such as resin molding.
- Washing by supersonic waves shall be avoided.

### 5. Storage

- To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.
- Recommended conditions.
- Ambient temperature       0 ~ 40 degC
- Humidity                       Below 70 % RH
- The ambient temperature must be kept below 30 degC. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes, so inductors should be used within 6 months from the time of delivery.

### 6. Regulations

- No ozone-depleting substances, which are defined as Class-1 and Class-2 in the US Federal Clean Air Act, are used in the production processes, nor contained in the product.
- The product and the specifications described above are not included in the list of export regulations in Japan and USA.
- The product and the specifications described above are conformable to "RoHS compliance". "RoHS compliance" means that the product does not contain lead, cadmium, mercury, hexavalent chromium, PBBs or PBDEs referring to EU Directive 2002/95/EC, except other non-restricted substances or impurities which could not be technically removed at the refining process.

**7. Production Sites**

TAIYO YUDEN CO., LTD. (JAPAN)  
CHUKI SEIKI CO., LTD. (JAPAN)  
Tsukiyono Denshi Co., Ltd. (JAPAN)  
TAIYO YUDEN (PHILIPPINES) INC.

**6. Guarantee**

The operating conditions for the guarantee of this product are as shown in the drawing for specification.

Please note that TAIYO YUDEN CO., LTD. shall not be responsible for a failure and / or abnormality which is caused by use under the conditions other than the aforesaid operating conditions.

**[ SPECIAL NOTICE ]**

■All of the contents specified here are subject to change without notice due to technical improvements, etc. Therefore, please check latest version of the components specifications carefully before practical application or usage of the components.

Please note that TAIYO YUDEN CO., LTD. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this specification or individual specification.

■Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.

■All electronic components in this specification are developed, designed and intended for use in general electronics equipment. (for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.).

Before incorporating the components or devices into any equipment in the field such as transportation, (automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact TAIYO YUDEN CO., LTD. for more detail in advance.

Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

■The contents of this specification are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel")

It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.

■Please note that TAIYO YUDEN CO., LTD. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this specification. TAIYO YUDEN CO., LTD. grants no license for such rights.