

## Smart High-Side Power Switch

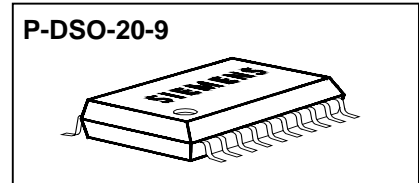
Two Channels: 2 x 60mΩ

Status Feedback

### Product Summary

|                      |                 |            |              |
|----------------------|-----------------|------------|--------------|
| Operating Voltage    | $V_{bb(on)}$    | 4.75...41V |              |
|                      | Active channels | one        | two parallel |
| On-state Resistance  | $R_{ON}$        | 60mΩ       | 30mΩ         |
| Nominal load current | $I_{L(NOM)}$    | 4.0A       | 6.0A         |
| Current limitation   | $I_{L(SCr)}$    | 17A        | 17A          |

### Package



### General Description

- N channel vertical power MOSFET with charge pump, ground referenced CMOS compatible input and diagnostic feedback, monolithically integrated in Smart SIPMOS® technology.
- Fully protected by embedded protection functions

### Applications

- μC compatible high-side power switch with diagnostic feedback for 5V, 12V and 24V grounded loads
- All types of resistive, inductive and capacitive loads
- Most suitable for loads with high inrush currents, so as lamps
- Replaces electromechanical relays, fuses and discrete circuits

### Basic Functions

- Very low standby current
- CMOS compatible input
- Improved electromagnetic compatibility (EMC)
- Fast demagnetization of inductive loads
- Stable behaviour at undervoltage
- Wide operating voltage range
- Logic ground independent from load ground

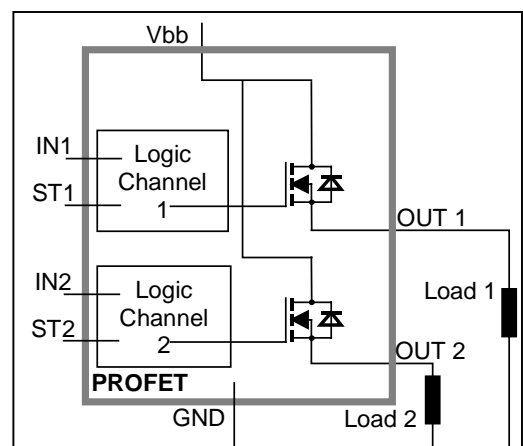
### Protection Functions

- Short circuit protection
- Overload protection
- Current limitation
- Thermal shutdown
- Overvoltage protection (including load dump) with external resistor
- Reverse battery protection with external resistor
- Loss of ground and loss of  $V_{bb}$  protection
- Electrostatic discharge protection (ESD)

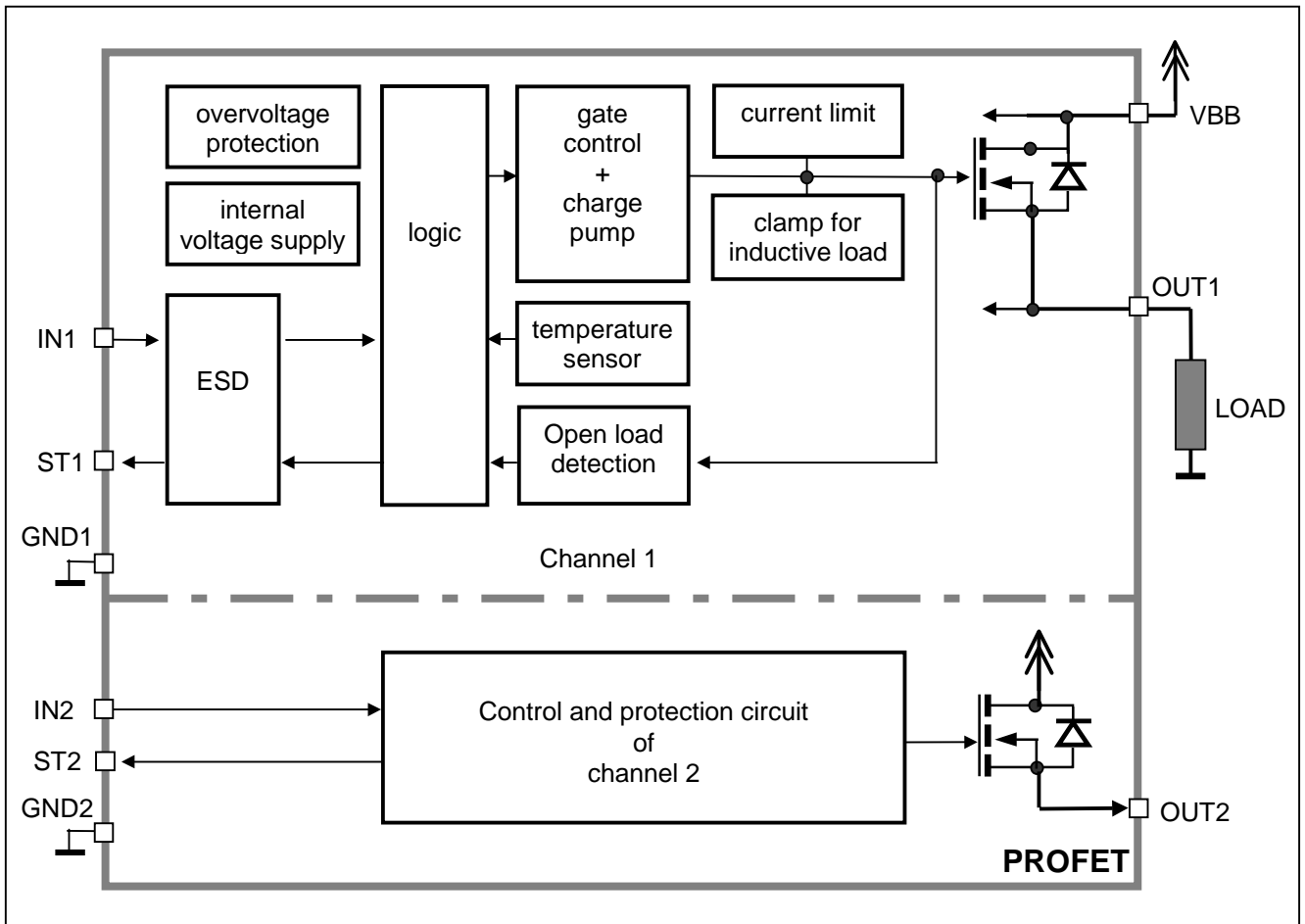
### Diagnostic Function

- Diagnostic feedback with open drain output
- Open load detection in ON-state
- Feedback of thermal shutdown in ON-state

### Block Diagram



### Functional diagram

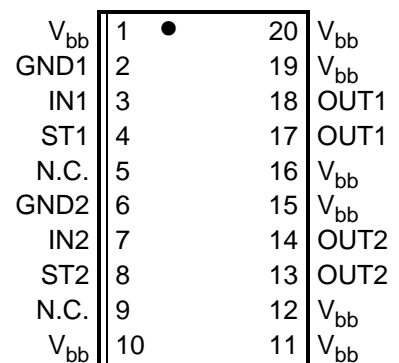


### Pin Definitions and Functions

| Pin                       | Symbol          | Function   |
|---------------------------|-----------------|--|
| 1,10, 11,12, 15,16, 19,20 | V <sub>bb</sub> | <b>Positive power supply voltage.</b> Design the wiring for the simultaneous max. short circuit currents from channel 1 to 2 and also for low thermal resistance |
| 3                         | IN1             | <b>Input 1,2</b> , activates channel 1,2 in case of logic high signal  |
| 7                         | IN2             |  |
| 17,18                     | OUT1            | <b>Output 1,2</b> , protected high-side power output of channel 1,2. Design the wiring for the max. short circuit current  |
| 13,14                     | OUT2            |  |
| 4                         | ST1             | <b>Diagnostic feedback 1,2</b> of channel 1,2, open drain, low on failure  |
| 8                         | ST2             |  |
| 2                         | GND1            | <b>Ground 1</b> of chip 1 (channel 1)  |
| 6                         | GND2            | <b>Ground 2</b> of chip 2 (channel 2)  |
| 5,9                       | N.C.            | <b>Not Connected</b>   |

### Pin configuration

(top view)



### Maximum Ratings at $T_j = 25^\circ\text{C}$ unless otherwise specified

| Parameter   | Symbol   | Values                  | Unit             |
|---|--|-------------------------|------------------|
| Supply voltage (overvoltage protection see page 4)  | $V_{bb}$   | 43                      | V                |
| Supply voltage for full short circuit protection<br>$T_{j,start} = -40 \dots +150^\circ\text{C}$  | $V_{bb}$   | 24                      | V                |
| Load current (Short-circuit current, see page 5)  | $I_L$  | self-limited            | A                |
| Load dump protection <sup>1)</sup> $V_{LoadDump} = V_A + V_s$ , $V_A = 13.5 \text{ V}$<br>$R_l^{2)} = 2 \Omega$ , $t_d = 200 \text{ ms}$ ; IN = low or high,<br>each channel loaded with $R_L = 8.0 \Omega$ ,   | $V_{Loaddump}^{3)}$                                      | 60                      | V                |
| Operating temperature range   | $T_j$  | -40 ... +150            | $^\circ\text{C}$ |
| Storage temperature range   | $T_{stg}$  | -55 ... +150            | $^\circ\text{C}$ |
| Power dissipation (DC) <sup>4)</sup><br>(all channels active)   | $T_a = 25^\circ\text{C}$ :<br>$T_a = 85^\circ\text{C}$ : | $P_{tot}$<br>3.7<br>1.9 | W                |
| Maximal switchable inductance, single pulse<br>$V_{bb} = 12\text{V}$ , $T_{j,start} = 150^\circ\text{C}^{4)}$ ,<br>$I_L = 4.0 \text{ A}$ , $E_{AS} = 220 \text{ mJ}$ , $0 \Omega$ one channel:<br>$I_L = 6.0 \text{ A}$ , $E_{AS} = 540 \text{ mJ}$ , $0 \Omega$ two parallel channels:<br>see diagrams on page 9 | $Z_L$  | 19.9<br>22.3            | mH               |
| Electrostatic discharge capability (ESD)<br>(Human Body Model)<br>IN:<br>ST:<br>out to all other pins shorted:<br>acc. MIL-STD883D, method 3015.7 and ESD assn. std. S5.1-1993<br>$R=1.5\text{k}\Omega$ ; $C=100\text{pF}$  | $V_{ESD}$  | 1.0<br>4.0<br>8.0       | kV               |
| Input voltage (DC)  | $V_{IN}$   | -10 ... +16             | V                |
| Current through input pin (DC)  | $I_{IN}$   | $\pm 2.0$               | mA               |
| Current through status pin (DC)<br>see internal circuit diagram page 8  | $I_{ST}$   | $\pm 5.0$               |                  |

### Thermal Characteristics

| Parameter and Conditions  | Symbol                   | Values |     |      | Unit |
|---|--------------------------|--------|-----|------|------|
|   |                          | min    | typ | Max  |      |
| Thermal resistance<br>junction - soldering point <sup>4),5)</sup> each channel:<br>junction - ambient <sup>4)</sup> one channel active:<br>all channels active: | $R_{thjs}$<br>$R_{thja}$ | --     | --  | 13.5 | K/W  |
|   |                          | --     | 41  | --   |      |
|   |                          | --     | 34  | --   |      |

1) Supply voltages higher than  $V_{bb(AZ)}$  require an external current limit for the GND and status pins (a  $150\Omega$  resistor for the GND connection is recommended).

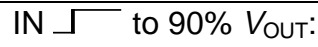
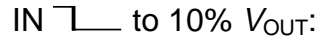
2)  $R_l$  = internal resistance of the load dump test pulse generator

3)  $V_{Load dump}$  is setup without the DUT connected to the generator per ISO 7637-1 and DIN 40839

4) Device on  $50\text{mm} \times 50\text{mm} \times 1.5\text{mm}$  epoxy PCB FR4 with  $6\text{cm}^2$  (one layer,  $70\mu\text{m}$  thick) copper area for  $V_{bb}$  connection. PCB is vertical without blown air. See page 14

5) Soldering point: upper side of solder edge of device pin 15. See page 14

### Electrical Characteristics

| Parameter and Conditions, each of the two channels<br>at $T_j = -40\dots+150^\circ\text{C}$ , $V_{bb} = 12\text{ V}$ unless otherwise specified   | Symbol           | Values     |            |           | Unit             |
|---|------------------|------------|------------|-----------|------------------|
|   |                  | min        | typ        | Max       |                  |
| <b>Load Switching Capabilities and Characteristics</b>  |                  |            |            |           |                  |
| On-state resistance ( $V_{bb}$ to OUT); $I_L = 2\text{ A}$ , $V_{bb} \geq 7\text{ V}$<br>each channel, $T_j = 25^\circ\text{C}$ :<br>$T_j = 150^\circ\text{C}$ :<br>two parallel channels, $T_j = 25^\circ\text{C}$ :<br>see diagram, page 10 | $R_{ON}$         | --         | 50<br>100  | 60<br>120 | m $\Omega$       |
| Nominal load current one channel active:<br>two parallel channels active:<br>Device on PCB <sup>6)</sup> , $T_a = 85^\circ\text{C}$ , $T_j \leq 150^\circ\text{C}$  | $I_{L(NOM)}$     | 3.6<br>5.5 | 4.0<br>6.0 | --        | A                |
| Output current while GND disconnected or pulled up;<br>$V_{bb} = 30\text{ V}$ , $V_{IN} = 0$ ,<br>see diagram page 8; (not tested specified by design)  | $I_{L(GNDhigh)}$ | --         | --         | 2         | mA               |
| Turn-on time <sup>7)</sup> IN  to 90% $V_{OUT}$ :  | $t_{on}$         | 30         | 100        | 200       | $\mu\text{s}$    |
| Turn-off time IN  to 10% $V_{OUT}$ :<br>$R_L = 12\ \Omega$   | $t_{off}$        | 30         | 100        | 200       | $\mu\text{s}$    |
| Slew rate on <sup>7)</sup><br>10 to 30% $V_{OUT}$ , $R_L = 12\ \Omega$ :  | $dV/dt_{on}$     | 0.1        | --         | 1         | V/ $\mu\text{s}$ |
| Slew rate off <sup>7)</sup><br>70 to 40% $V_{OUT}$ , $R_L = 12\ \Omega$ :   | $-dV/dt_{off}$   | 0.1        | --         | 1         | V/ $\mu\text{s}$ |

### Operating Parameters

|  |   |               |          |            |            |               |
|--|---|---------------|----------|------------|------------|---------------|
| Operating voltage  | $T_j = -40^\circ\text{C}$<br>$T_j = 25\dots150^\circ\text{C}$               | $V_{bb(on)}$  | 4.75     | --<br>--   | 41<br>43   | V             |
| Overvoltage protection <sup>8)</sup><br>$I_{bb} = 40\text{ mA}$  | $T_j = -40^\circ\text{C}$<br>$T_j = 25\dots150^\circ\text{C}$               | $V_{bb(AZ)}$  | 41<br>43 | --<br>47   | --<br>52   | V             |
| Standby current <sup>9)</sup><br>$V_{IN} = 0$ ; see diagram page 10  | $T_j = -40^\circ\text{C}\dots25^\circ\text{C}$<br>$T_j = 150^\circ\text{C}$ | $I_{bb(off)}$ | --<br>-- | 10<br>--   | 18<br>50   | $\mu\text{A}$ |
| Leakage output current (included in $I_{bb(off)}$ )<br>$V_{IN} = 0$  |   | $I_{L(off)}$  | --       | 1          | 10         | $\mu\text{A}$ |
| Operating current <sup>10)</sup> , $V_{IN} = 5\text{ V}$ ,<br>$I_{GND} = I_{GND1} + I_{GND2}$ ,<br>one channel on:<br>two channels on: |   | $I_{GND}$     | --<br>-- | 0.8<br>1.6 | 1.5<br>3.0 | mA            |

6) Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6cm<sup>2</sup> (one layer, 70 $\mu\text{m}$  thick) copper area for  $V_{bb}$  connection. PCB is vertical without blown air. See page 14

7) See timing diagram on page 11.

8) Supply voltages higher than  $V_{bb(AZ)}$  require an external current limit for the GND and status pins (a 150 $\Omega$  resistor for the GND connection is recommended). See also  $V_{ON(CL)}$  in table of protection functions and circuit diagram on page 8.

9) Measured with load; for the whole device; all channels off

10) Add  $I_{ST}$ , if  $I_{ST} > 0$

| Parameter and Conditions, each of the two channels<br>at $T_j = -40\dots+150^\circ\text{C}$ , $V_{bb} = 12\text{ V}$ unless otherwise specified | Symbol | Values |     |     | Unit |
|---|--------|--------|-----|-----|------|
|   |        | min    | typ | Max |      |

### Protection Functions

|   |                             |   |     |     |    |                  |
|---|-----------------------------|---|-----|-----|----|------------------|
| Current limit, (see timing diagrams, page 12)   | $I_{L(\text{lim})}$         | $T_j = -40^\circ\text{C}$ :                       | 21  | 28  | 36 | A                |
|   |                             | $T_j = 25^\circ\text{C}$ :                        | 17  | 22  | 31 |                  |
|   |                             | $T_j = +150^\circ\text{C}$ :                      | 12  | 16  | 24 |                  |
|   |                             |   |     |     |    |                  |
| Repetitive short circuit current limit,<br>$T_j = T_{jt}$ each channel<br>two parallel channels<br>(see timing diagrams, page 12)         | $I_{L(\text{SCR})}$         |   | --  | 17  | -- | A                |
|   |                             |   | --  | 17  | -- |                  |
| Initial short circuit shutdown time<br>(see timing diagrams on page 12)   | $t_{\text{off}(\text{SC})}$ | $T_{j,\text{start}} = 25^\circ\text{C}$ :         | --  | 2.4 | -- | ms               |
| Output clamp (inductive load switch off) <sup>11)</sup><br>at $V_{\text{ON}(\text{CL})} = V_{bb} - V_{\text{OUT}}$ , $I_L = 40\text{ mA}$ | $V_{\text{ON}(\text{CL})}$  | $T_j = -40^\circ\text{C}$ :                       | 41  | --  | -- | V                |
|   |                             | $T_j = 25^\circ\text{C}\dots 150^\circ\text{C}$ : | 43  | 47  | 52 |                  |
| Thermal overload trip temperature   | $T_{jt}$                    |   | 150 | --  | -- | $^\circ\text{C}$ |
| Thermal hysteresis  | $\Delta T_{jt}$             |   | --  | 10  | -- | K                |

### Reverse Battery

|  |                  |    |     |    |    |
|--|------------------|----|-----|----|----|
| Reverse battery voltage <sup>12)</sup>   | $-V_{bb}$        | -- | --  | 32 | V  |
| Drain-source diode voltage ( $V_{\text{out}} > V_{bb}$ )<br>$I_L = -4.0\text{ A}$ , $T_j = +150^\circ\text{C}$ | $-V_{\text{ON}}$ | -- | 600 | -- | mV |

<sup>11)</sup> If channels are connected in parallel, output clamp is usually accomplished by the channel with the lowest  $V_{\text{ON}(\text{CL})}$



<sup>12)</sup> Requires a  $150\ \Omega$  resistor in GND connection. The reverse load current through the intrinsic drain-source diode has to be limited by the connected load. Power dissipation is higher compared to normal operating conditions due to the voltage drop across the drain-source diode. The temperature protection is not active during reverse current operation! Input and Status currents have to be limited (see max. ratings page 3 and circuit page 8).

| Parameter and Conditions, each of the two channels<br>at $T_j = -40\dots+150^\circ\text{C}$ , $V_{bb} = 12\text{ V}$ unless otherwise specified | Symbol | Values |     |     | Unit |
|---|--------|--------|-----|-----|------|
|   |        | min    | typ | Max |      |

### Diagnostic Characteristics

|   |             |    |    |     |    |
|---|-------------|----|----|-----|----|
| Open load detection current, (on-condition)<br>each channel | $I_{L(OL)}$ | 10 | -- | 500 | mA |
|---|-------------|----|----|-----|----|

### Input and Status Feedback<sup>13)</sup>

|  |                    |     |     |     |               |
|--|--------------------|-----|-----|-----|---------------|
| Input resistance<br>(see circuit page 8)   | $R_I$              | 2.5 | 3.5 | 6   | k $\Omega$    |
| Input turn-on threshold voltage   | $V_{IN(T+)}$       | 1.7 | --  | 3.2 | V             |
| Input turn-off threshold voltage  | $V_{IN(T-)}$       | 1.5 | --  | --  | V             |
| Input threshold hysteresis   | $\Delta V_{IN(T)}$ | --  | 0.5 | --  | V             |
| Off state input current<br>$V_{IN} = 0.4\text{ V}$ :   | $I_{IN(off)}$      | 1   | --  | 50  | $\mu\text{A}$ |
| On state input current<br>$V_{IN} = 5\text{ V}$ :  | $I_{IN(on)}$       | 20  | 50  | 90  | $\mu\text{A}$ |
| Delay time for status with open load after switch<br>off; (see diagram on page 13)                                 | $t_{d(ST\ OL4)}$   | 100 | 520 | 900 | $\mu\text{s}$ |
| Status output (open drain)   |                    |     |     |     |               |
| Zener limit voltage<br>$I_{ST} = +1.6\text{ mA}$ :   | $V_{ST(high)}$     | 5.4 | 6.1 | --  | V             |
| ST low voltage<br>$I_{ST} = +1.6\text{ mA}$ :  | $V_{ST(low)}$      | --  | --  | 0.4 |               |

<sup>13)</sup> If ground resistors  $R_{GND}$  are used, add the voltage drop across these resistors.

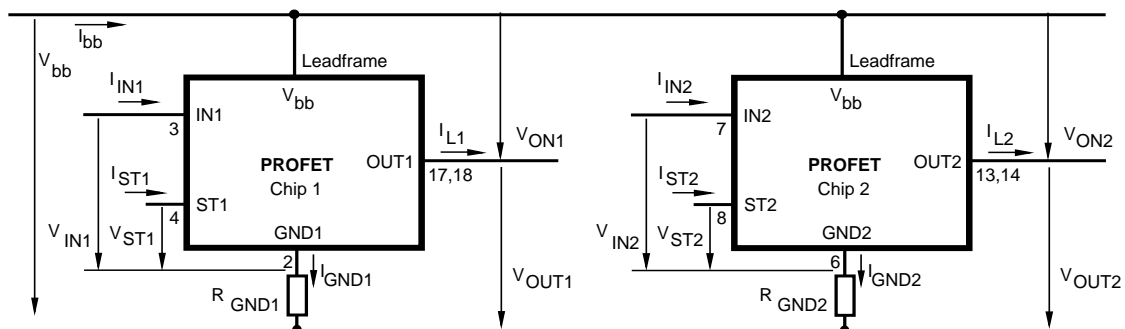
### Truth Table

| Channel 1        | Input 1 | Output 1 | Status 1  |
|------------------|---------|----------|-----------|
| Channel 2        | Input 2 | Output 2 | Status 2  |
|                  | level   | level    | BTS 728L2 |
| Normal operation | L       | L        | H         |
|                  | H       | H        | H         |
| Open load        | L       | Z        | H         |
|                  | H       | H        | L         |
| Overtemperature  | L       | L        | H         |
|                  | H       | L        | L         |

L = "Low" Level      X = don't care      Z = high impedance, potential depends on external circuit  
 H = "High" Level      Status signal valid after the time delay shown in the timing diagrams

Parallel switching of channel 1 and 2 is easily possible by connecting the inputs and outputs in parallel. The status outputs ST1 and ST2 have to be configured as a 'Wired OR' function with a single pull-up resistor.

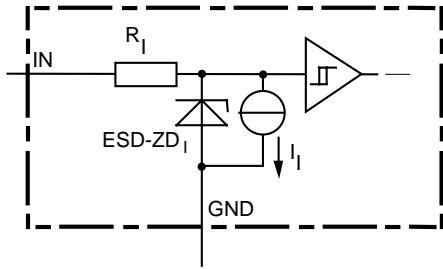
### Terms



Leadframe ( $V_{bb}$ ) is connected to pin 1,10,11,12,15,16,19,20

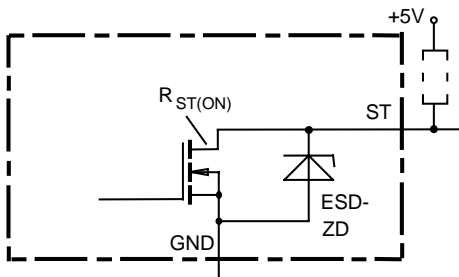
External  $R_{GND}$  optional; two resistors  $R_{GND1}$ ,  $R_{GND2} = 150 \Omega$  or a single resistor  $R_{GND} = 75 \Omega$  for reverse battery protection up to the max. operating voltage.

## Input circuit (ESD protection), IN1 or IN2



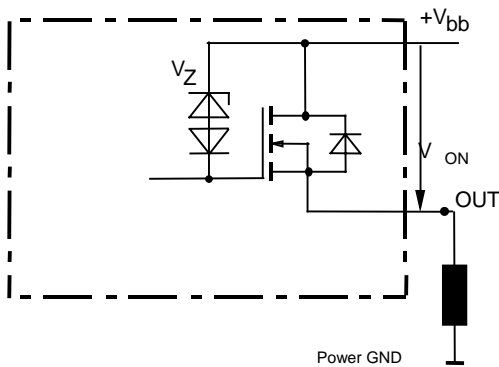
The use of ESD zener diodes as voltage clamp at DC conditions is not recommended.

## Status output, ST1 or ST2



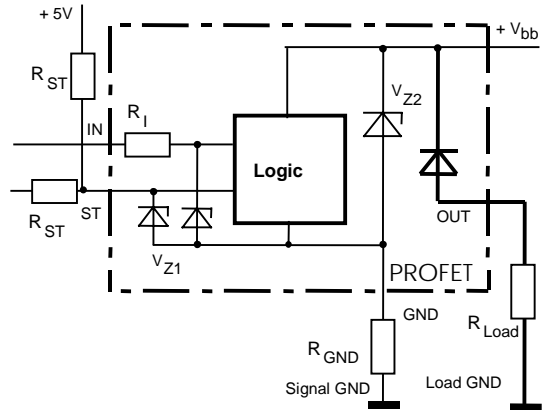
ESD-Zener diode: 6.1 V typ., max 5.0 mA;  $R_{ST(ON)} < 375 \Omega$  at 1.6 mA. The use of ESD zener diodes as voltage clamp at DC conditions is not recommended.

## Inductive and overvoltage output clamp, OUT1 or OUT2



$V_{ON}$  clamped to  $V_{ON(CL)} = 47 \text{ V typ.}$

## Overvolt. and reverse batt. protection



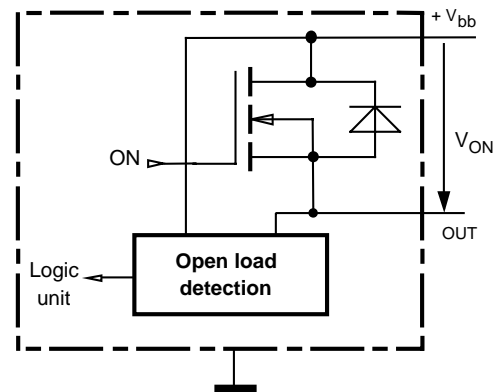
$V_{Z1} = 6.1 \text{ V typ.}$ ,  $V_{Z2} = 47 \text{ V typ.}$ ,  $R_{GND} = 150 \Omega$ ,  $R_{ST} = 15 \text{ k}\Omega$ ,  $R_I = 3.5 \text{ k}\Omega \text{ typ.}$

In case of reverse battery the load current has to be limited by the load. Temperature protection is not active

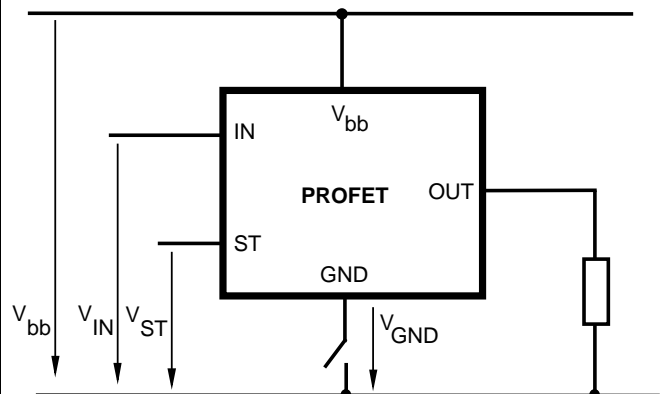
## Open-load detection OUT1 or OUT2

ON-state diagnostic

Open load, if  $V_{ON} < R_{ON} \cdot I_{L(OL)}$ ; IN high



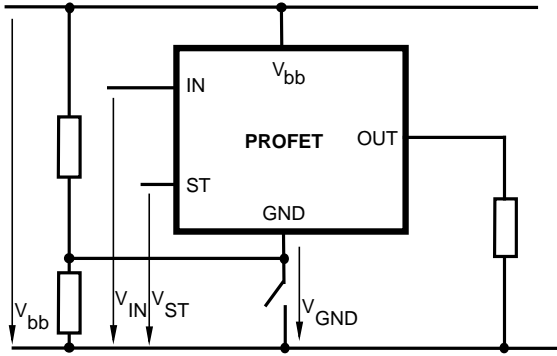
## GND disconnect



Any kind of load. In case of IN=high is  $V_{OUT} \approx V_{IN} - V_{IN(T+)}$ . Due to  $V_{GND} > 0$ , no  $V_{ST} = \text{low signal}$  available.

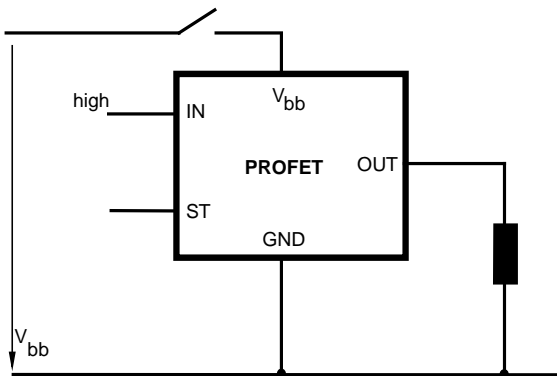


## GND disconnect with GND pull up



Any kind of load. If  $V_{GND} > V_{IN} - V_{IN(T+)}$  device stays off  
 Due to  $V_{GND} > 0$ , no  $V_{ST}$  = low signal available.

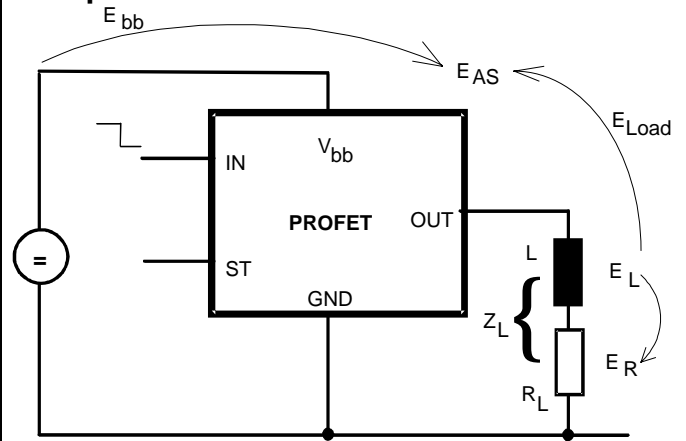
## V<sub>bb</sub> disconnect with energized inductive load



For inductive load currents up to the limits defined by  $Z_L$  (max. ratings and diagram on page 9) each switch is protected against loss of  $V_{bb}$ .

Consider at your PCB layout that in the case of  $V_{bb}$  disconnection with energized inductive load all the load current flows through the GND connection.

## Inductive load switch-off energy dissipation



Energy stored in load inductance:

$$E_L = \frac{1}{2} \cdot L \cdot I_L^2$$

While demagnetizing load inductance, the energy dissipated in PROFET is

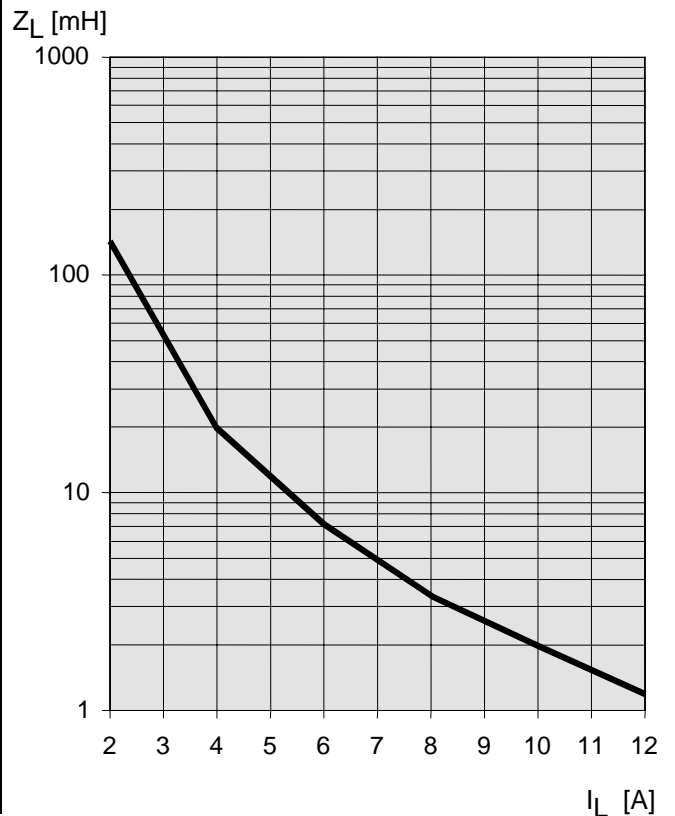
$$E_{AS} = E_{bb} + E_L - E_R = \int V_{ON(CL)} \cdot i_L(t) dt,$$

with an approximate solution for  $R_L > 0 \Omega$ :

$$E_{AS} = \frac{I_L \cdot L}{2 \cdot R_L} (V_{bb} + |V_{OUT(CL)}|) \ln \left( 1 + \frac{I_L \cdot R_L}{|V_{OUT(CL)}|} \right)$$

## Maximum allowable load inductance for a single switch off (one channel)<sup>4)</sup>

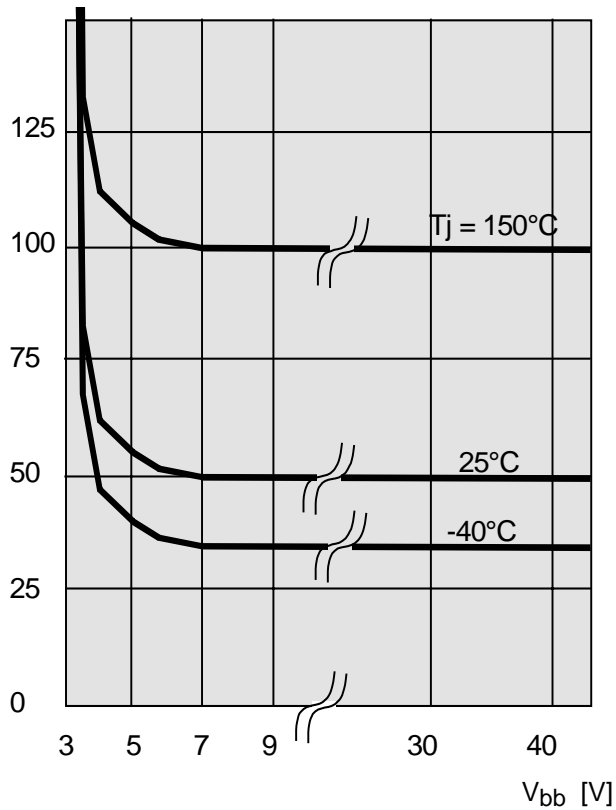
$L = f(I_L)$ ;  $T_{j,start} = 150^\circ C$ ,  $V_{bb} = 12 V$ ,  $R_L = 0 \Omega$



### Typ. on-state resistance

$R_{ON} = f(V_{bb}, T_j)$ ;  $I_L = 2\text{ A}$ ,  $I_N = \text{high}$

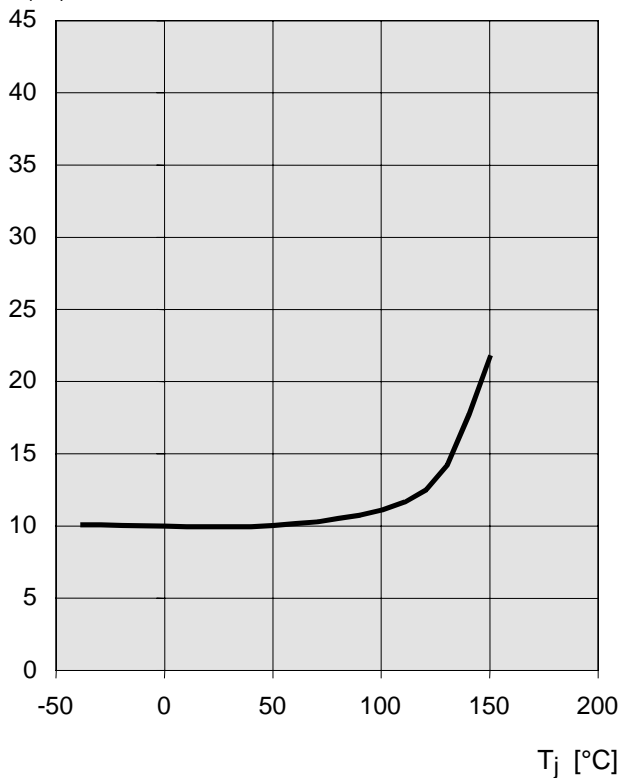
$R_{ON}$  [mOhm]



### Typ. standby current

$I_{bb(off)} = f(T_j)$ ;  $V_{bb} = 9 \dots 34\text{ V}$ ,  $I_{N1,2} = \text{low}$

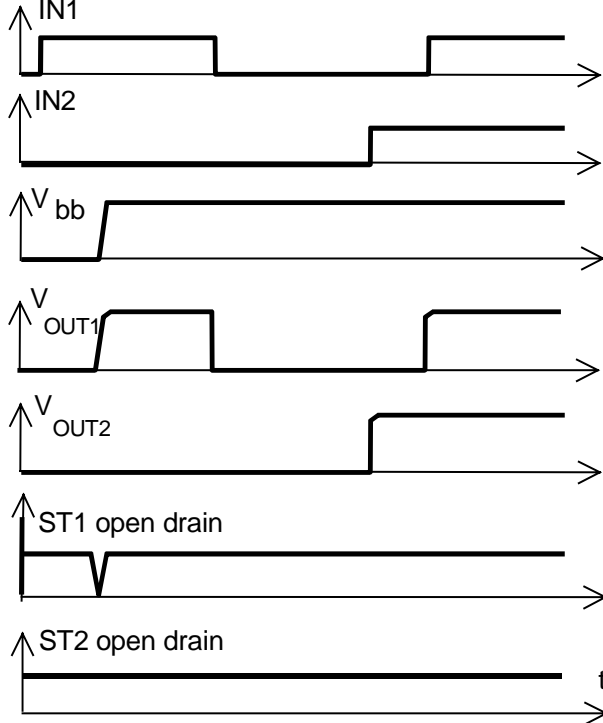
$I_{bb(off)}$  [ $\mu\text{A}$ ]



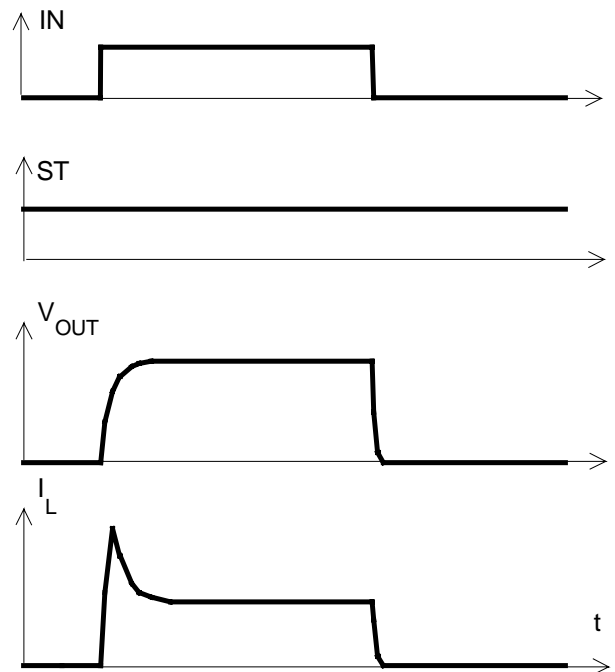
## Timing diagrams

Both channels are symmetric and consequently the diagrams are valid for channel 1 and channel 2

**Figure 1a:**  $V_{bb}$  turn on:

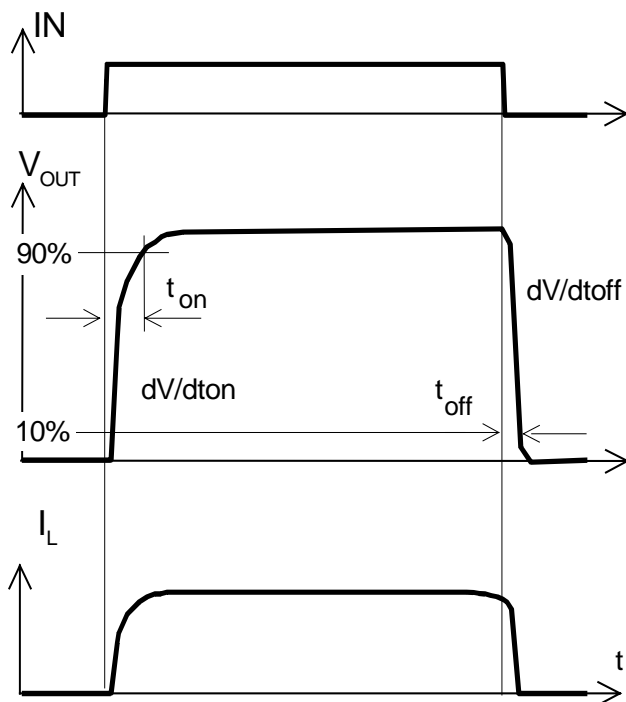


**Figure 2b:** Switching a lamp:

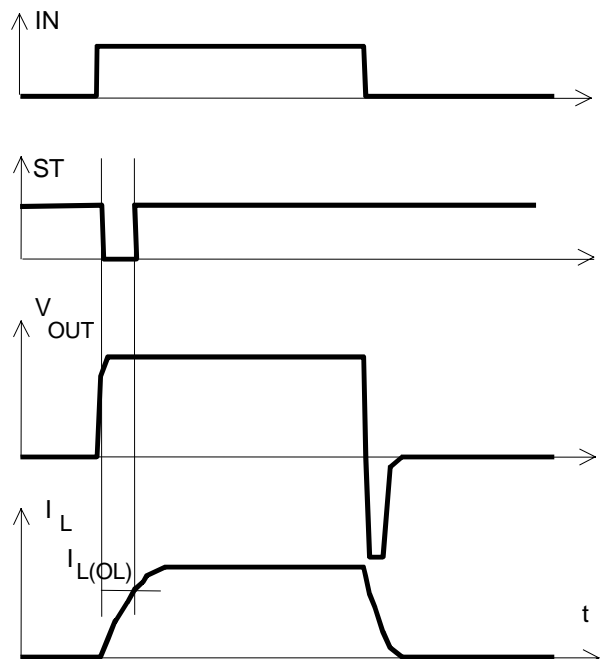


The initial peak current should be limited by the lamp and not by the current limit of the device.

**Figure 2a:** Switching a resistive load, turn-on/off time and slew rate definition:

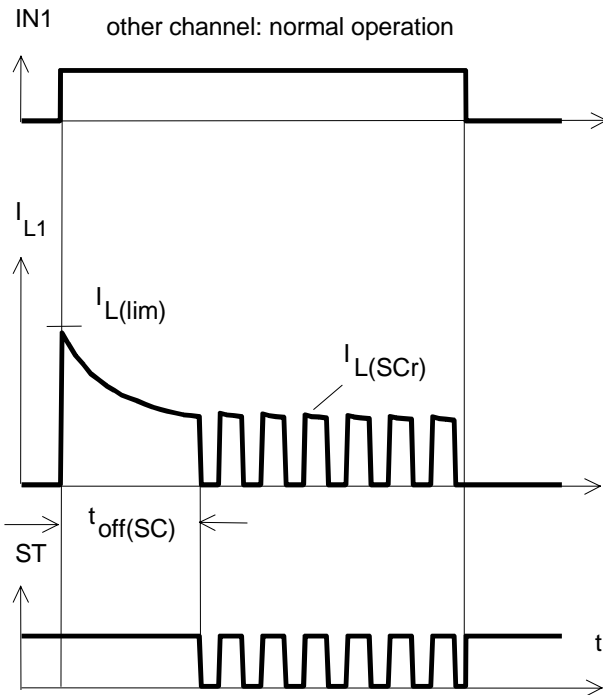


**Figure 2c:** Switching an inductive load



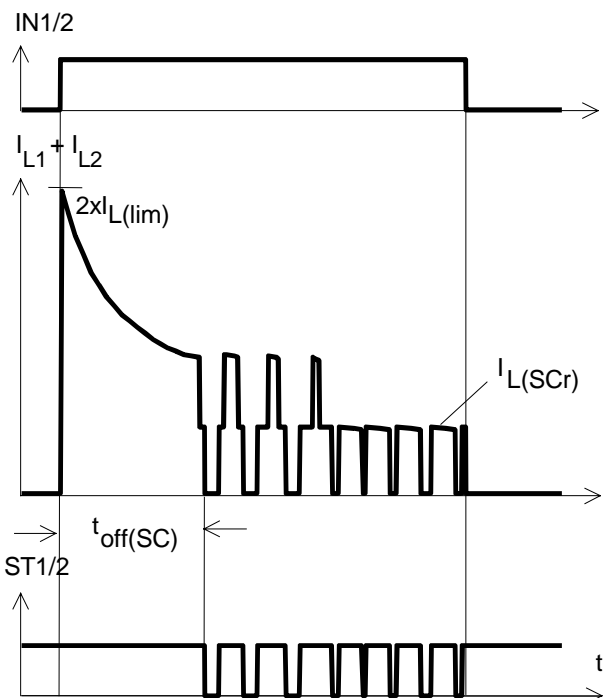
\*) if the time constant of load is too large, open-load-status may occur

**Figure 3a:** Turn on into short circuit:  
shut down by overtemperature, restart by cooling



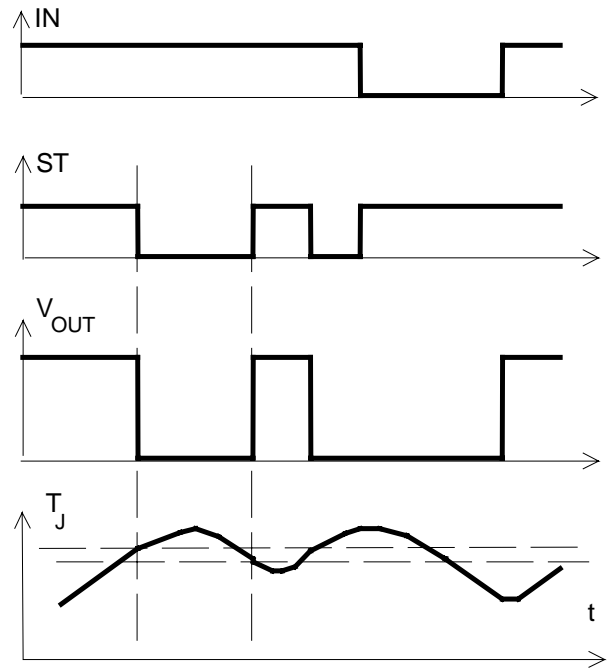
Heating up of the chip may require several milliseconds, depending on external conditions

**Figure 3b:** Turn on into short circuit:  
shut down by overtemperature, restart by cooling  
(two parallel switched channels 1 and 2)



ST1 and ST2 have to be configured as a 'Wired OR' function ST1/2 with a single pull-up resistor.

**Figure 4a:** Overtemperature:  
Reset if  $T_j < T_{jt}$



**Figure 5a:** Open load: detection in ON-state, open load occurs in on-state

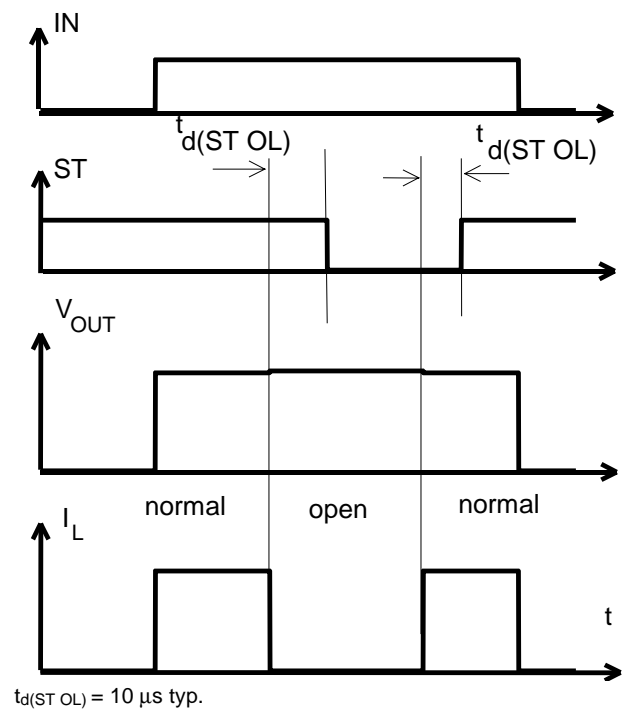
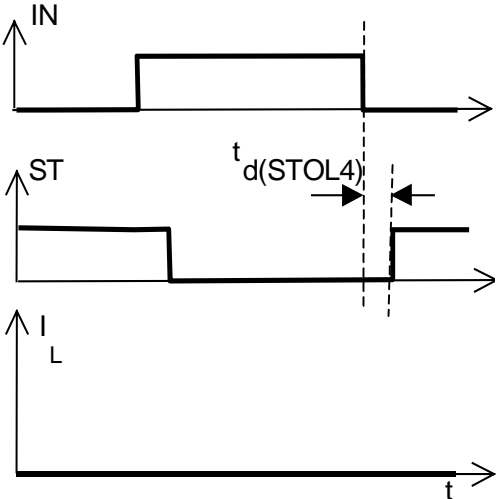


Figure 5b: Open load: turn on/off to open load

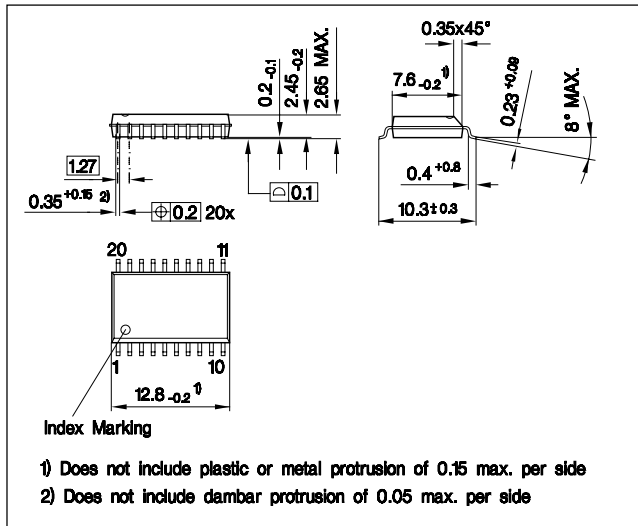


## Package and Ordering Code

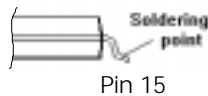
Standard: P-DSO-20-9

|               |                 |
|---------------|-----------------|
| Sales Code    | BTS 728 L2      |
| Ordering Code | Q67060-S7014-A2 |

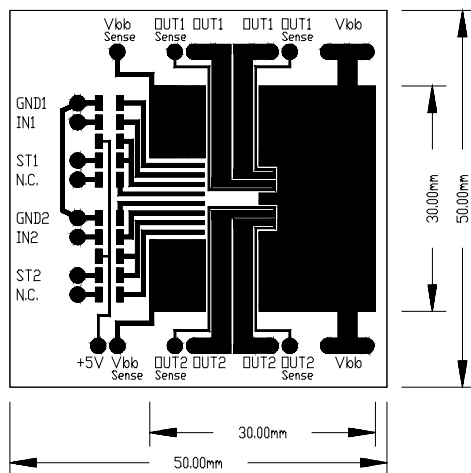
All dimensions in millimetres



Definition of soldering point with temperature  $T_S$ :  
upper side of solder edge of device pin 15.



Printed circuit board (FR4, 1.5mm thick, one layer  
70 $\mu$ m, 6cm<sup>2</sup> active heatsink area) as a reference for  
max. power dissipation  $P_{tot}$ , nominal load current  
 $I_{L(NOM)}$  and thermal resistance  $R_{thja}$



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