

APPLICATIONS

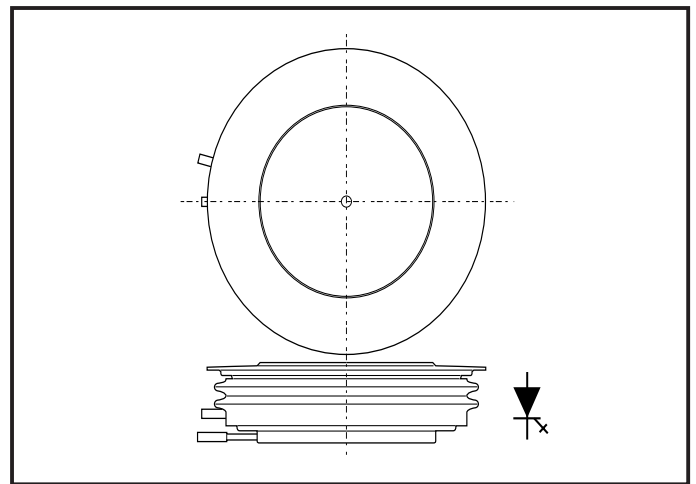
- Variable speed A.C. motor drive inverters (VSD-AC)
- Uninterruptable Power Supplies
- High Voltage Converters
- Choppers
- Welding
- Induction Heating
- DC/DC Converters

KEY PARAMETERS

| | |
|-------------|-----------------|
| I_{TCM} | 2000A |
| V_{DRM} | 2500V |
| $I_{T(AV)}$ | 867A |
| dV_D/dt | 1000V/μs |
| di_T/dt | 300A/μs |

FEATURES

- Double Side Cooling
- High Reliability In Service
- High Voltage Capability
- Fault Protection Without Fuses
- High Surge Current Capability
- Turn-off Capability Allows Reduction In Equipment Size And Weight. Low Noise Emission Reduces Acoustic Cladding Necessary For Environmental Requirements



Outline type code: H.
See Package Details for further information.

VOLTAGE RATINGS

| Type Number | Repetitive Peak Off-state Voltage V_{DRM} V | Repetitive Peak Reverse Voltage V_{RRM} V | Conditions |
|-------------|---|---|---|
| DG646BH25 | 2500 | 16 | $T_{vj} = 125^{\circ}C$, $I_{DM} = 50mA$, $I_{RRM} = 50mA$ |

CURRENT RATINGS

| Symbol | Parameter | Conditions | Max. | Units |
|--------------|---|--|------|-------|
| I_{TCM} | Repetitive peak controllable on-state current | $V_D = V_{DRM}$, $T_j = 125^{\circ}C$, $di_{GQ}/dt = 40A/\mu s$, $C_s = 2.0\mu F$ | 2000 | A |
| $I_{T(AV)}$ | Mean on-state current | $T_{HS} = 80^{\circ}C$. Double side cooled. Half sine 50Hz. | 867 | A |
| $I_{T(RMS)}$ | RMS on-state current | $T_{HS} = 80^{\circ}C$. Double side cooled. Half sine 50Hz. | 1360 | A |

DG646BH25

SURGE RATINGS

| Symbol | Parameter | Conditions | Max. | Units |
|-----------|---|--|--------------------|------------------------|
| I_{TSM} | Surge (non-repetitive) on-state current | 10ms half sine. $T_j = 125^\circ\text{C}$ | 18.0 | kA |
| I^2t | I^2t for fusing | 10ms half sine. $T_j = 125^\circ\text{C}$ | 1.62×10^6 | A^2s |
| di_T/dt | Critical rate of rise of on-state current | $V_D = 1500\text{V}$, $I_T = 2000\text{A}$, $T_j = 125^\circ\text{C}$, $I_{FG} > 30\text{A}$, Rise time $> 1.0\mu\text{s}$ | 300 | $\text{A}/\mu\text{s}$ |
| dV_D/dt | Rate of rise of off-state voltage | To 66% V_{DRM} ; $R_{GK} \leq 1.5\Omega$, $T_j = 125^\circ\text{C}$ | 135 | $\text{V}/\mu\text{s}$ |
| | | To 66% V_{DRM} ; $V_{RG} = -2\text{V}$, $T_j = 125^\circ\text{C}$ | 1000 | $\text{V}/\mu\text{s}$ |
| L_S | Peak stray inductance in snubber circuit | $I_T = 2000\text{A}$, $V_{DM} = 2500\text{V}$, $T_j = 125^\circ\text{C}$, $di_{GQ}/dt = 40\text{A}/\mu\text{s}$, $C_s = 2.0\mu\text{F}$ | 200 | nH |

GATE RATINGS

| Symbol | Parameter | Conditions | Min. | Max. | Units |
|----------------|--------------------------------------|---|------|------|------------------------|
| V_{RGM} | Peak reverse gate voltage | This value maybe exceeded during turn-off | - | 16 | V |
| I_{FGM} | Peak forward gate current | | 20 | 100 | A |
| $P_{FG(AV)}$ | Average forward gate power | | - | 15 | W |
| P_{RGM} | Peak reverse gate power | | - | 19 | kW |
| di_{GQ}/dt | Rate of rise of reverse gate current | | 30 | 60 | $\text{A}/\mu\text{s}$ |
| $t_{ON(min)}$ | Minimum permissible on time | | 50 | - | μs |
| $t_{OFF(min)}$ | Minimum permissible off time | | 100 | - | μs |

THERMAL RATINGS AND MECHANICAL DATA

| Symbol | Parameter | Conditions | Min. | Max. | Units |
|------------------|--|---|------|-------|---------------------------|
| $R_{th(j-hs)}$ | DC thermal resistance - junction to heatsink surface | Double side cooled | - | 0.018 | $^\circ\text{C}/\text{W}$ |
| | | Anode side cooled | - | 0.03 | $^\circ\text{C}/\text{W}$ |
| | | Cathode side cooled | - | 0.045 | $^\circ\text{C}/\text{W}$ |
| $R_{th(c-hs)}$ | Contact thermal resistance | Clamping force 20.0kN With mounting compound | | 0.006 | $^\circ\text{C}/\text{W}$ |
| | | per contact | - | | |
| T_{vj} | Virtual junction temperature | | - | 125 | $^\circ\text{C}$ |
| T_{OP}/T_{stg} | Operating junction/storage temperature range | | -40 | 125 | $^\circ\text{C}$ |
| - | Clamping force | | 18.0 | 22.0 | kN |

CHARACTERISTICS

| T_j = 125°C unless stated otherwise | | | | | |
|--|-------------------------------|--|-------------|-------------|--------------|
| Symbol | Parameter | Conditions | Min. | Max. | Units |
| V _{TM} | On-state voltage | At 2000A peak, I _{G(ON)} = 7A d.c. | - | 2.6 | V |
| I _{DM} | Peak off-state current | V _{DRM} = 2500V, V _{RG} = 0V | - | 100 | mA |
| I _{RRM} | Peak reverse current | At V _{RRM} | - | 50 | mA |
| V _{GT} | Gate trigger voltage | V _D = 24V, I _T = 100A, T _j = 25°C | - | 1.0 | V |
| I _{GT} | Gate trigger current | V _D = 24V, I _T = 100A, T _j = 25°C | - | 3.0 | A |
| I _{RGM} | Reverse gate cathode current | V _{RGM} = 16V, No gate/cathode resistor | - | 50 | mA |
| E _{ON} | Turn-on energy | V _D = 15000V | - | 1188 | mJ |
| t _d | Delay time | I _T = 2000A, di _T /dt = 300A/μs | - | 1.2 | μs |
| t _r | Rise time | I _{FG} = 30A, rise time < 1.0μs | - | 3.0 | μs |
| E _{OFF} | Turn-off energy | | - | 4000 | mJ |
| t _{gs} | Storage time | | - | 17.0 | μs |
| t _{gf} | Fall time | I _T = 2000A, V _{DM} = 2500V | - | 2.0 | μs |
| t _{gq} | Gate controlled turn-off time | Snubber Cap Cs = 2.0μF, | - | 19.0 | μs |
| Q _{GQ} | Turn-off gate charge | di _{GQ} /dt = 40A/μs | - | 6600 | μC |
| Q _{GQT} | Total turn-off gate charge | | - | 13200 | μC |
| I _{GQM} | Peak reverse gate current | | - | 650 | A |

CURVES

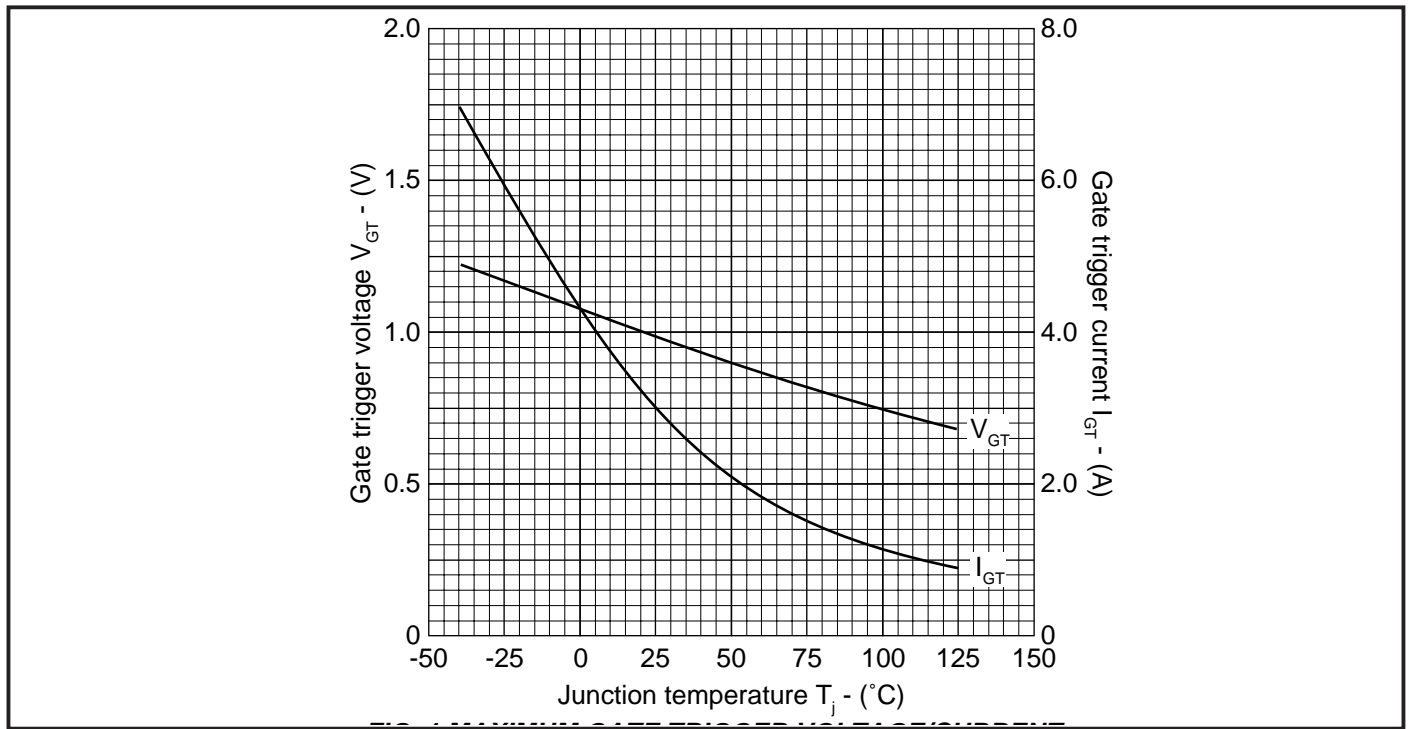


Fig.1 Maximum gate trigger voltage/current vs junction temperature

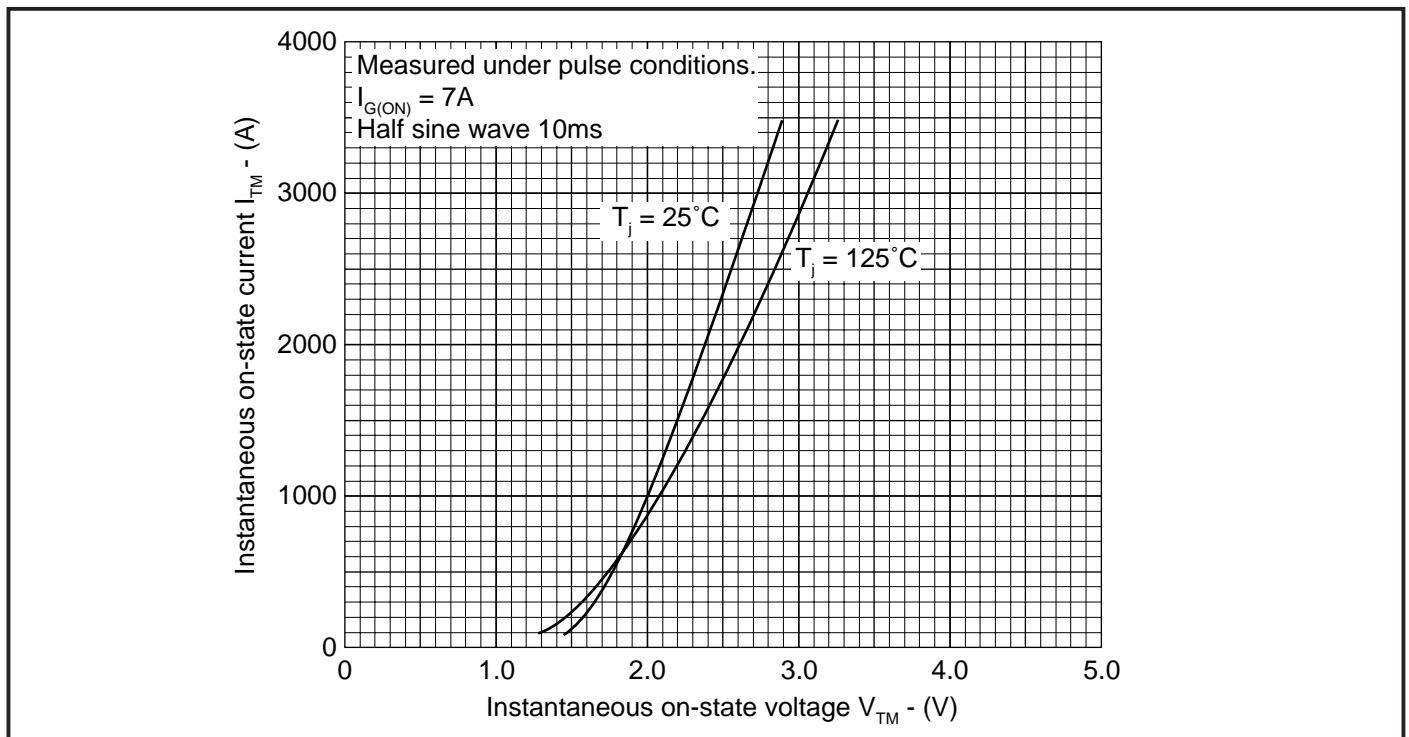


Fig.2 On-state characteristics

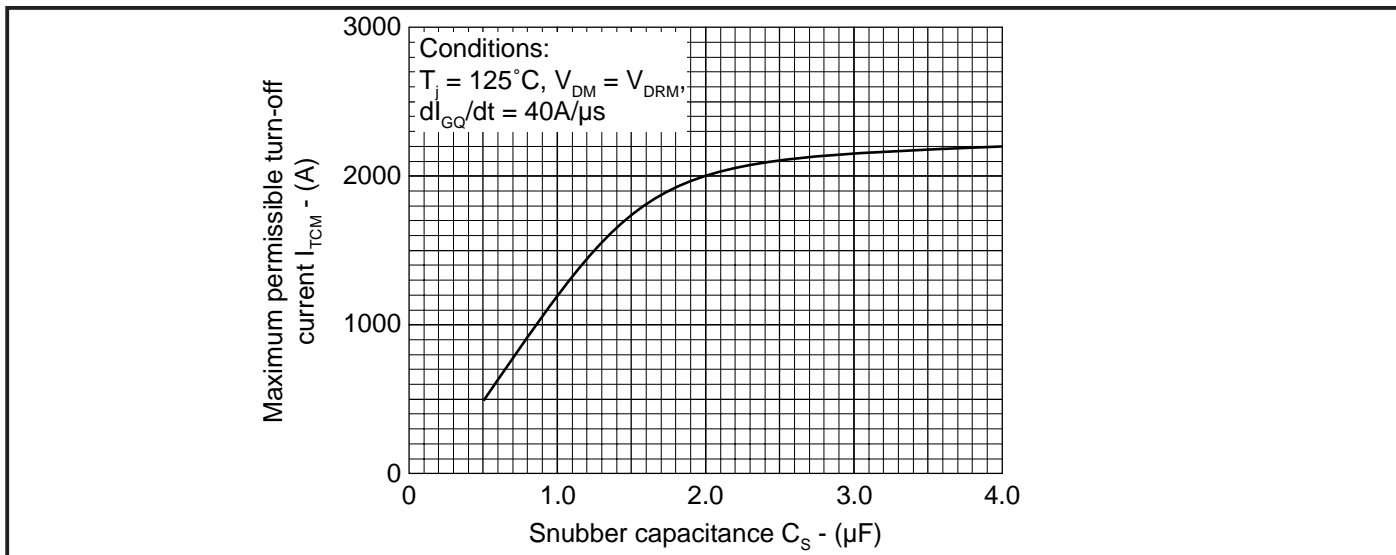


Fig.3 Maximum dependence of I_{TCM} on C_s

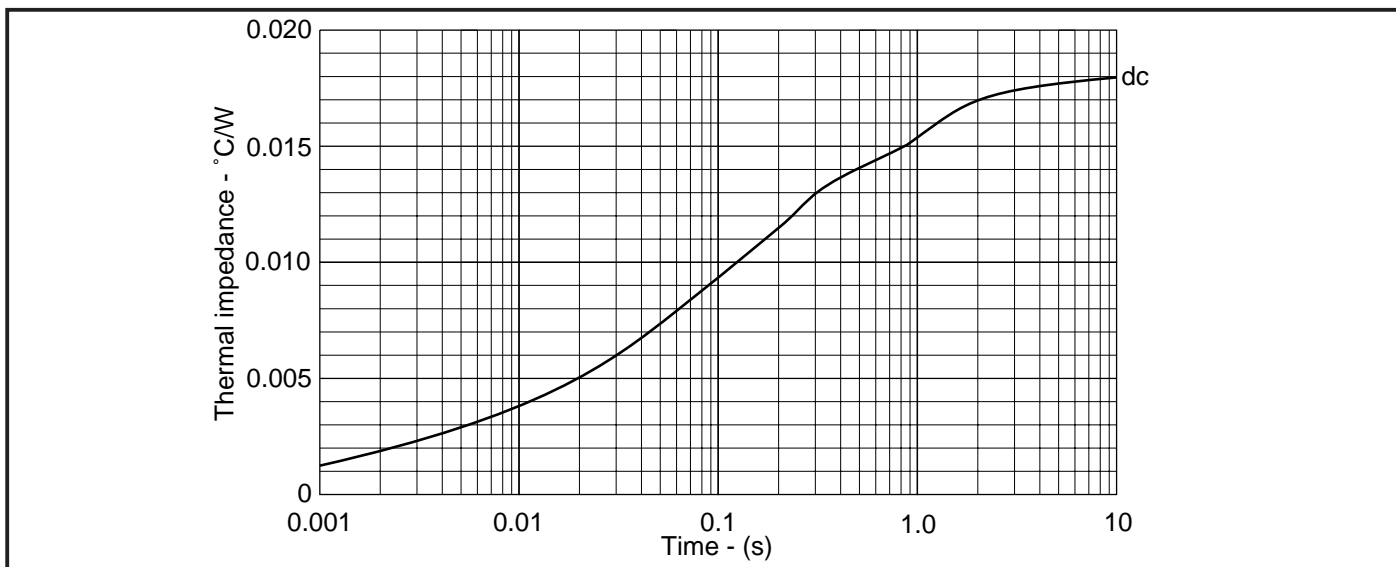


Fig.4 Maximum (limit) transient thermal impedance - double side cooled

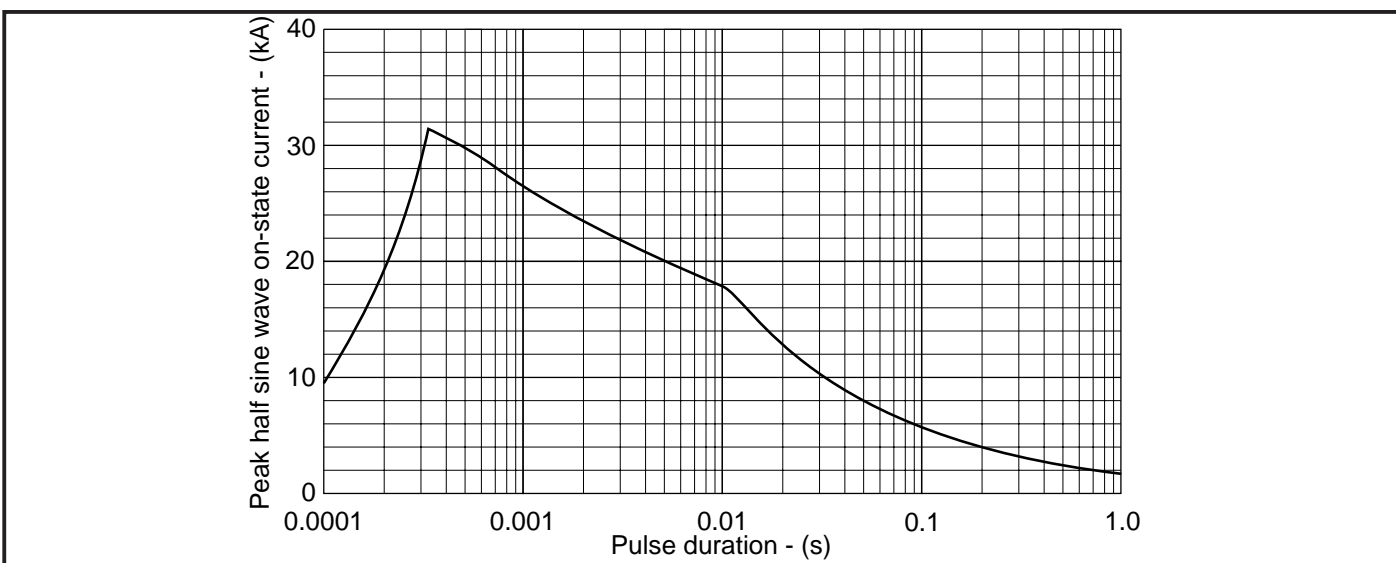


Fig.5 Surge (non-repetitive) on-state current vs time

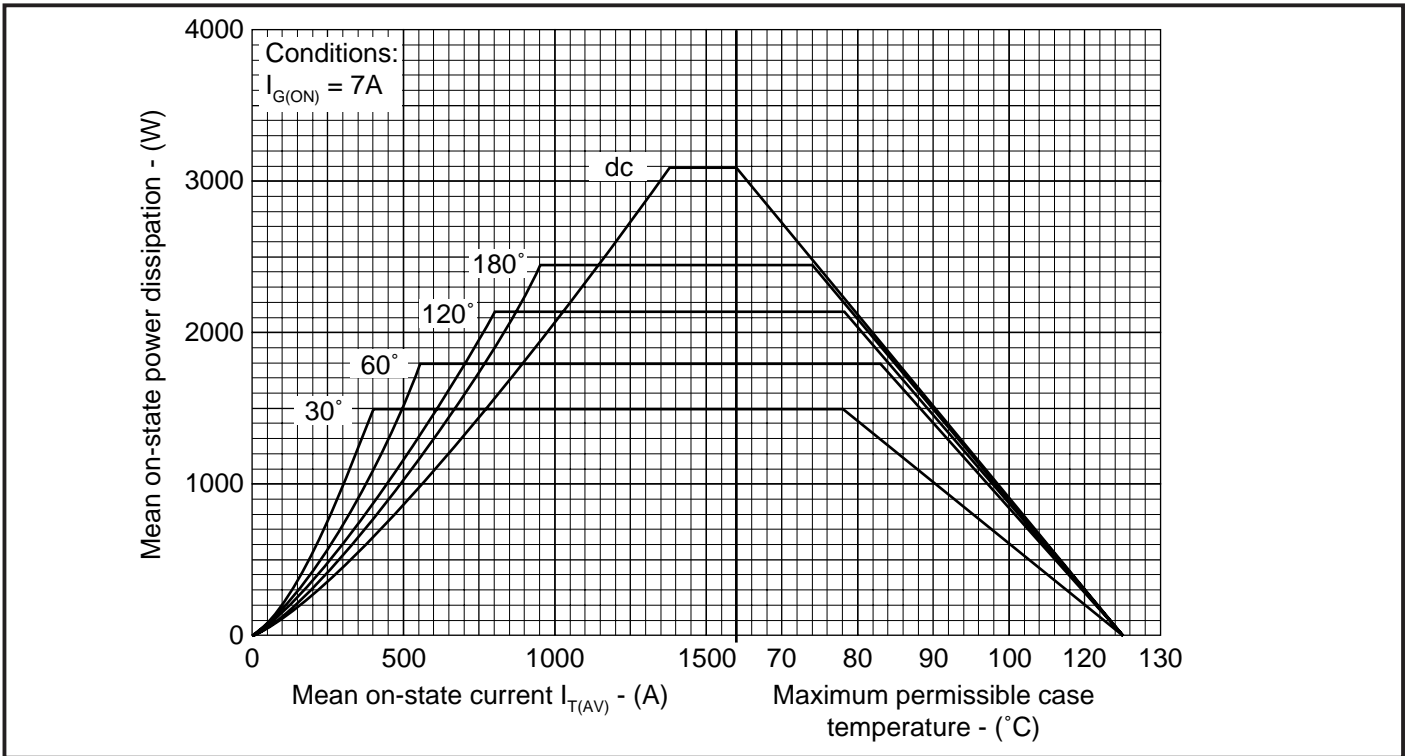


Fig.6 Steady state rectangular wave conduction loss - double side cooled

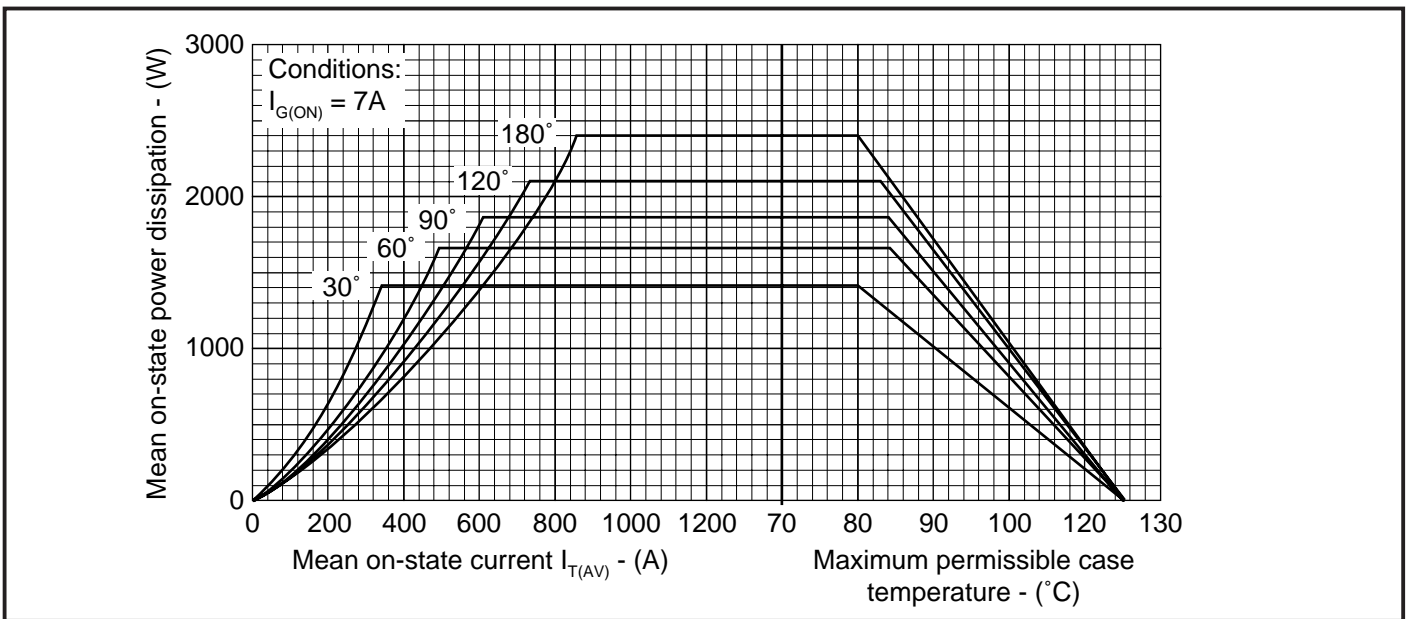


Fig.7 Steady state sinusoidal wave conduction loss - double side cooled

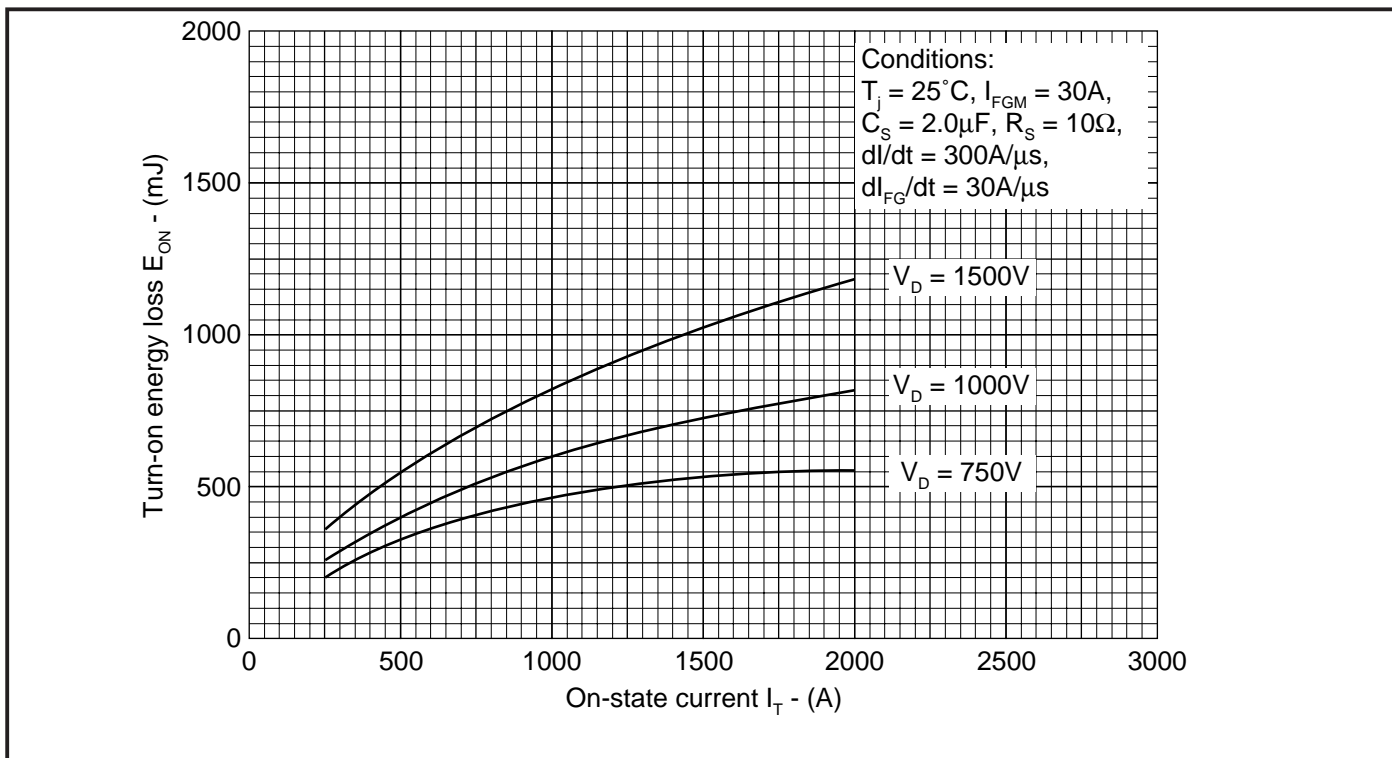


Fig.8 Turn-on energy vs on-state current

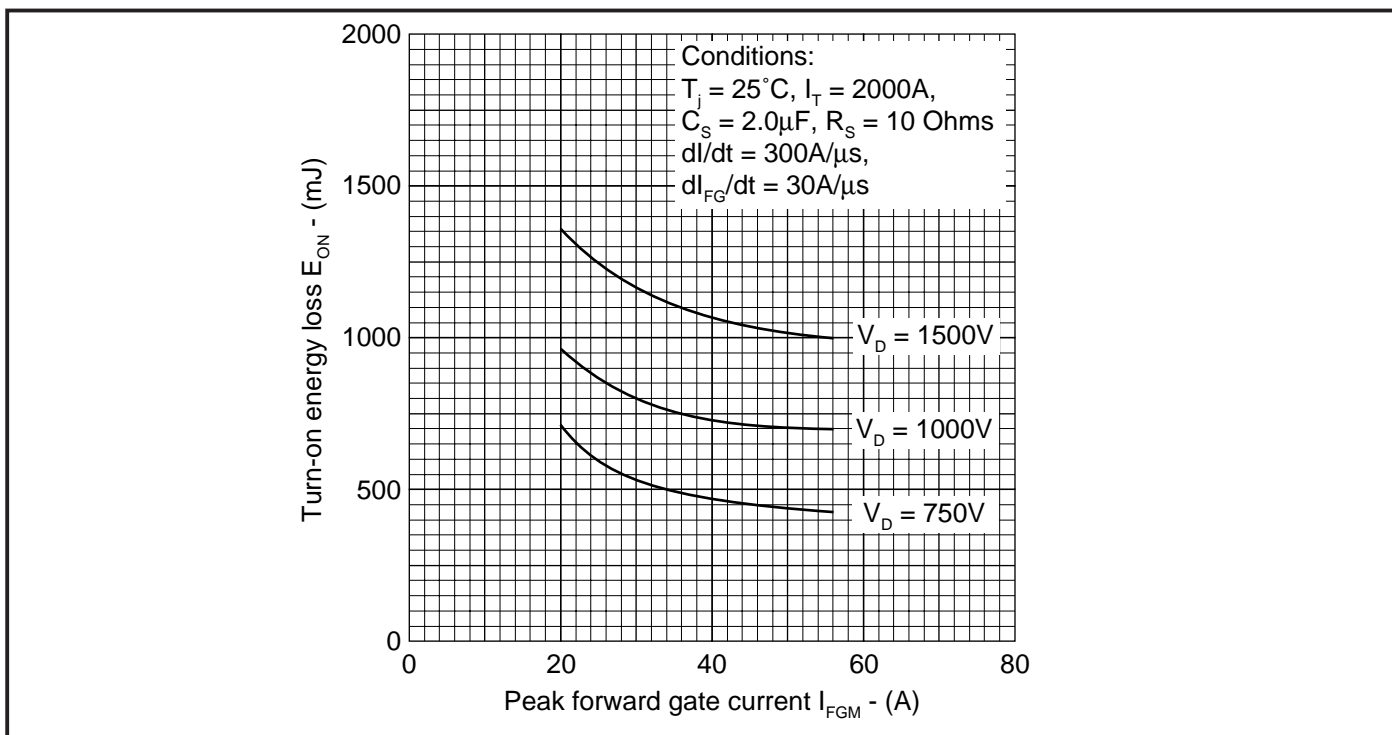


Fig.9 Turn-on energy vs peak forward gate current

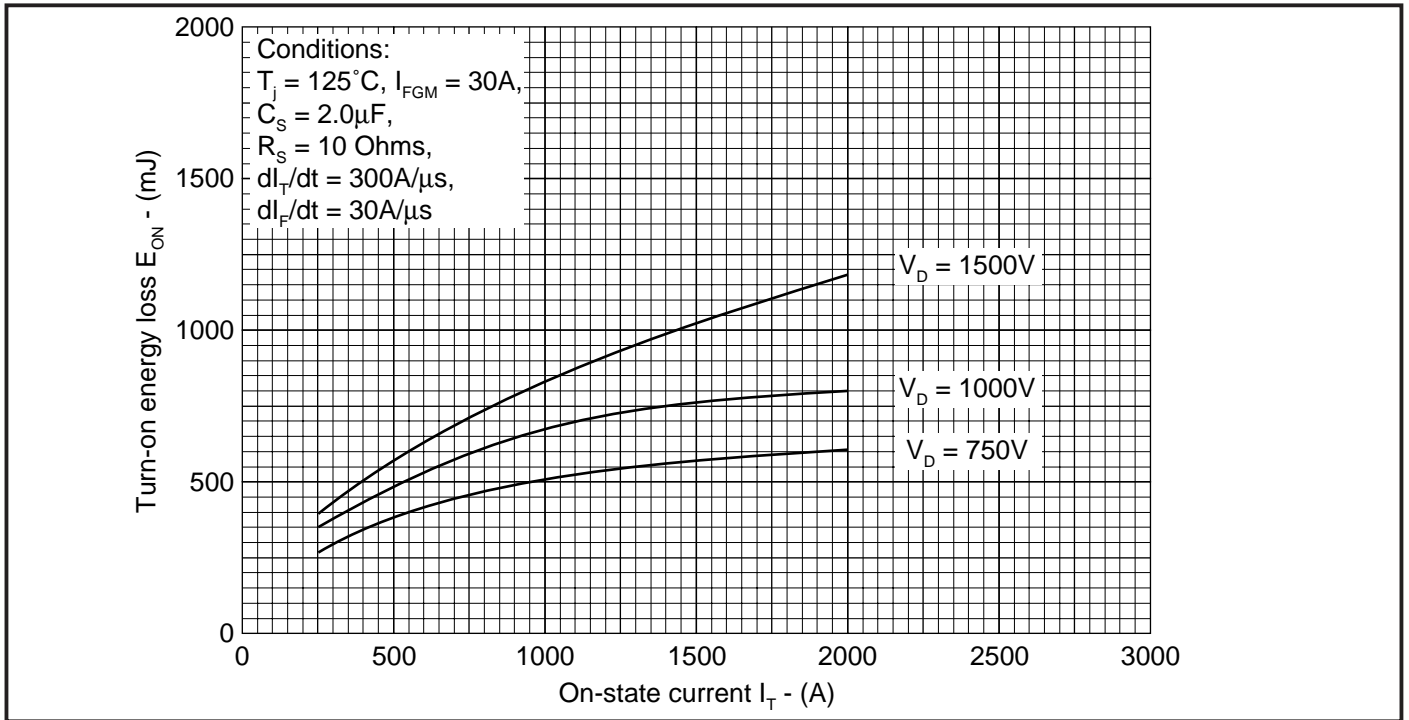


Fig.10 Turn-on energy vs on-state current

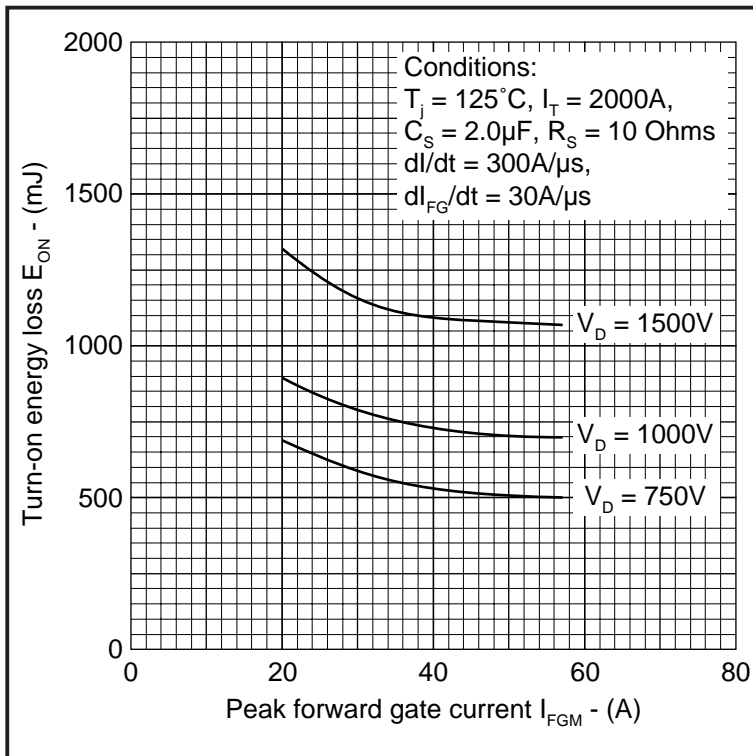


Fig.11 Turn-on energy vs peak forward gate current

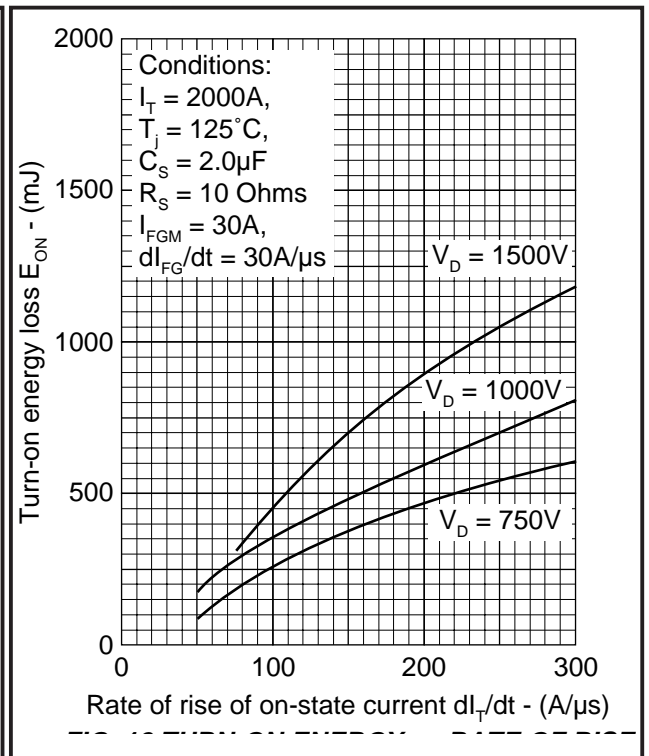


Fig.12 Turn-on energy vs rate of rise of on-state current

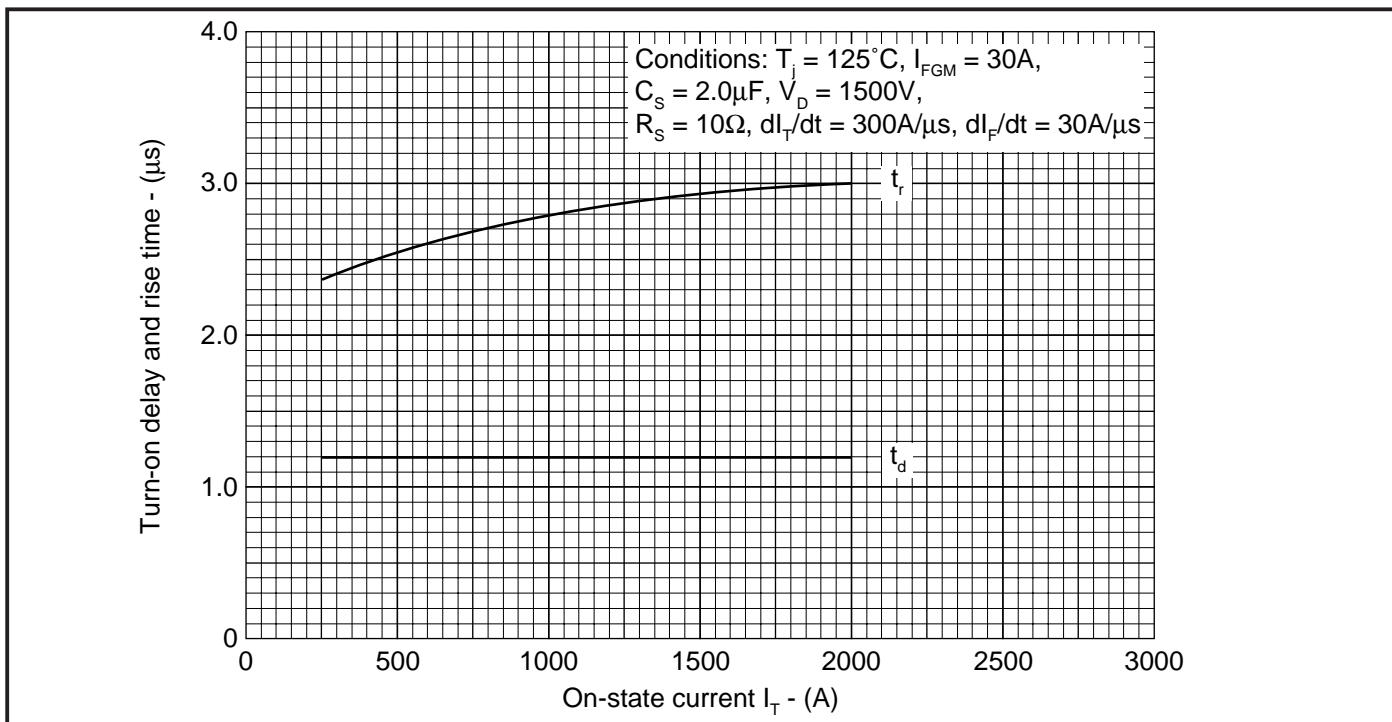


Fig.13 Delay time & rise time vs turn-on current

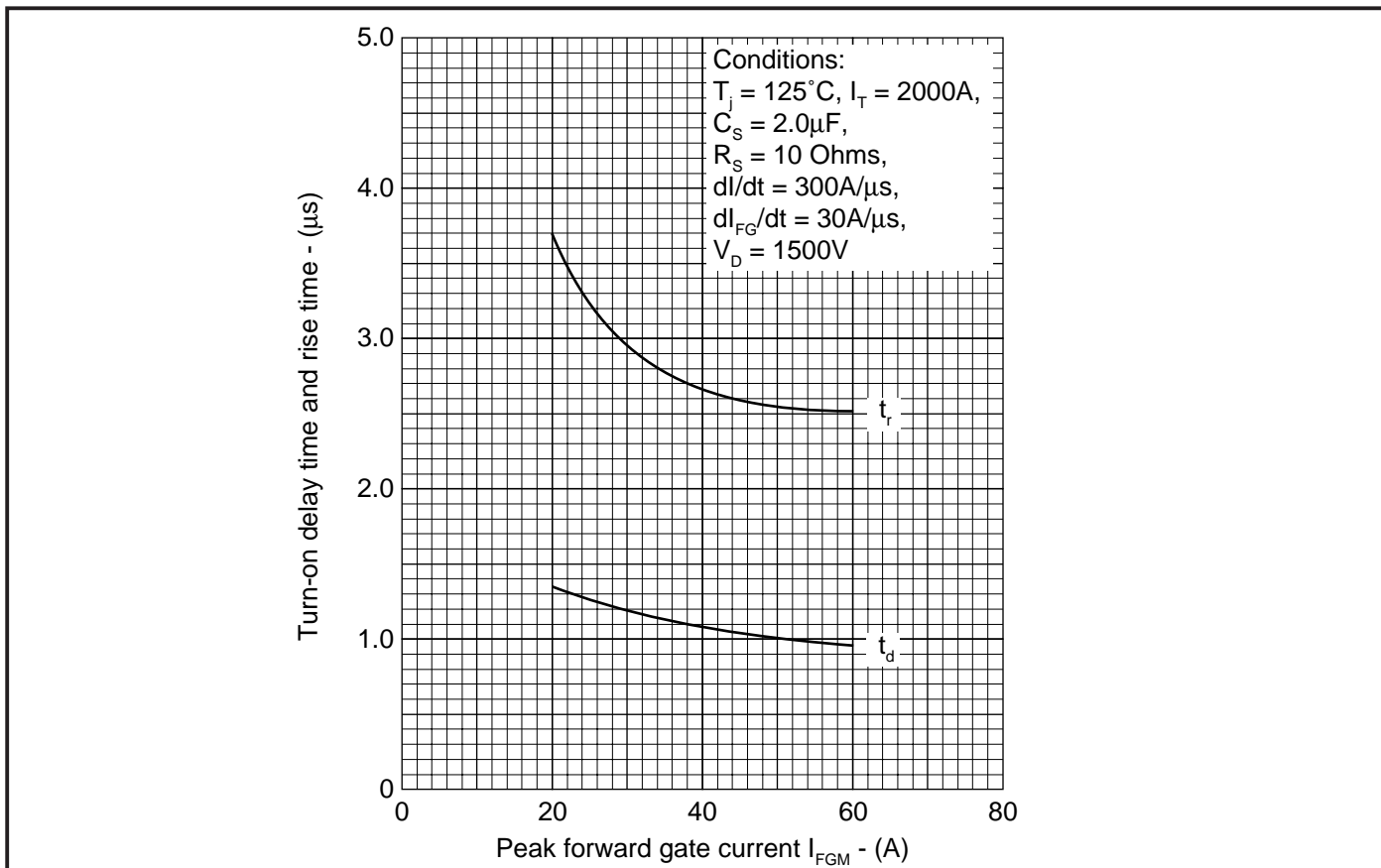


Fig.14 Delay time & rise time vs peak forward gate current

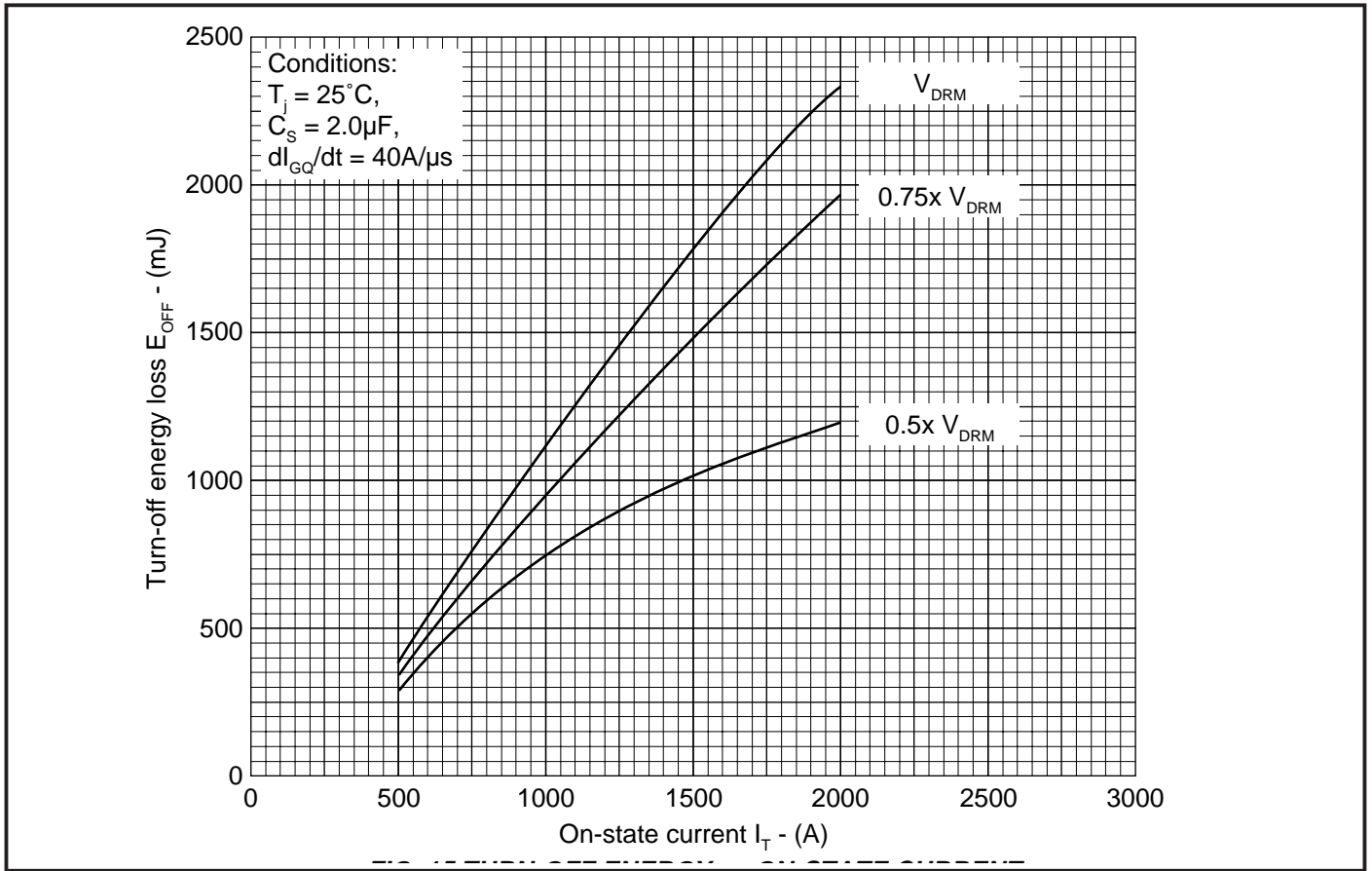


Fig.15 Turn-off energy vs on-state current

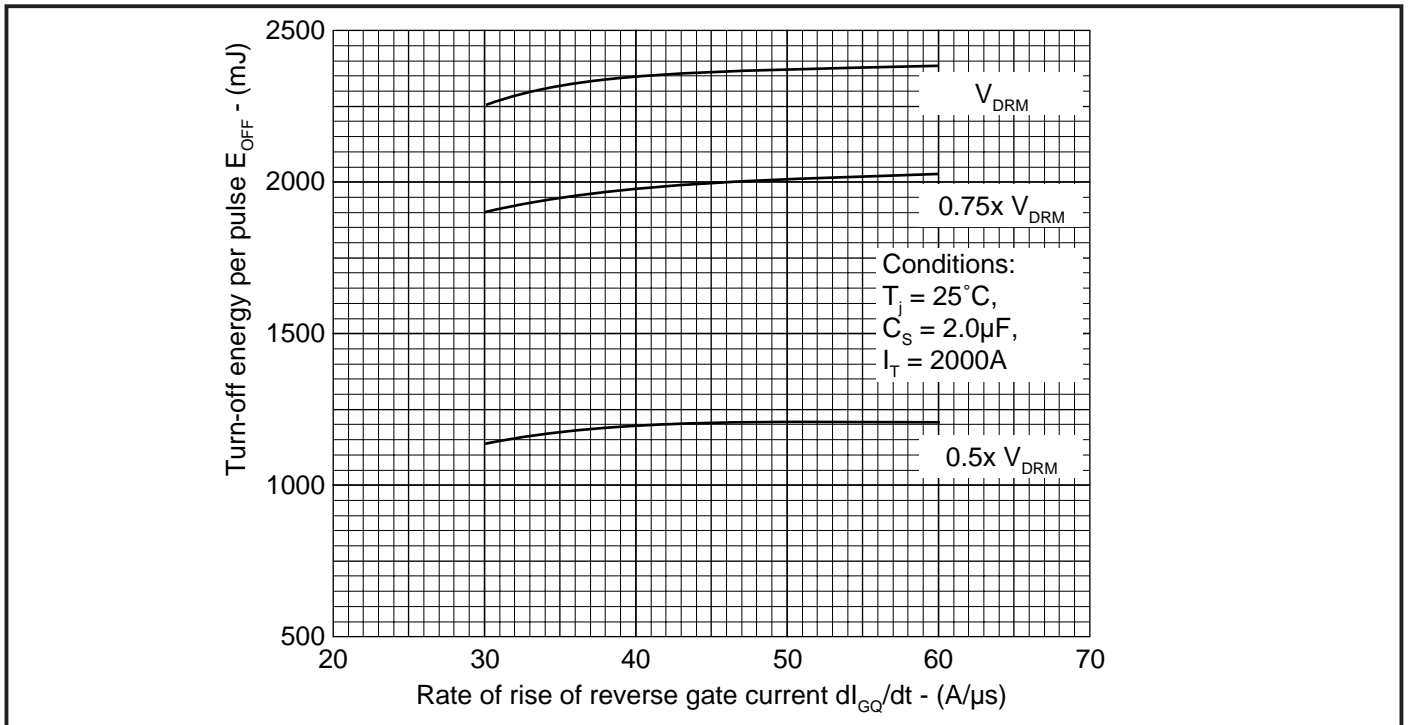


Fig.16 Turn-off energy vs rate of rise of reverse gate current

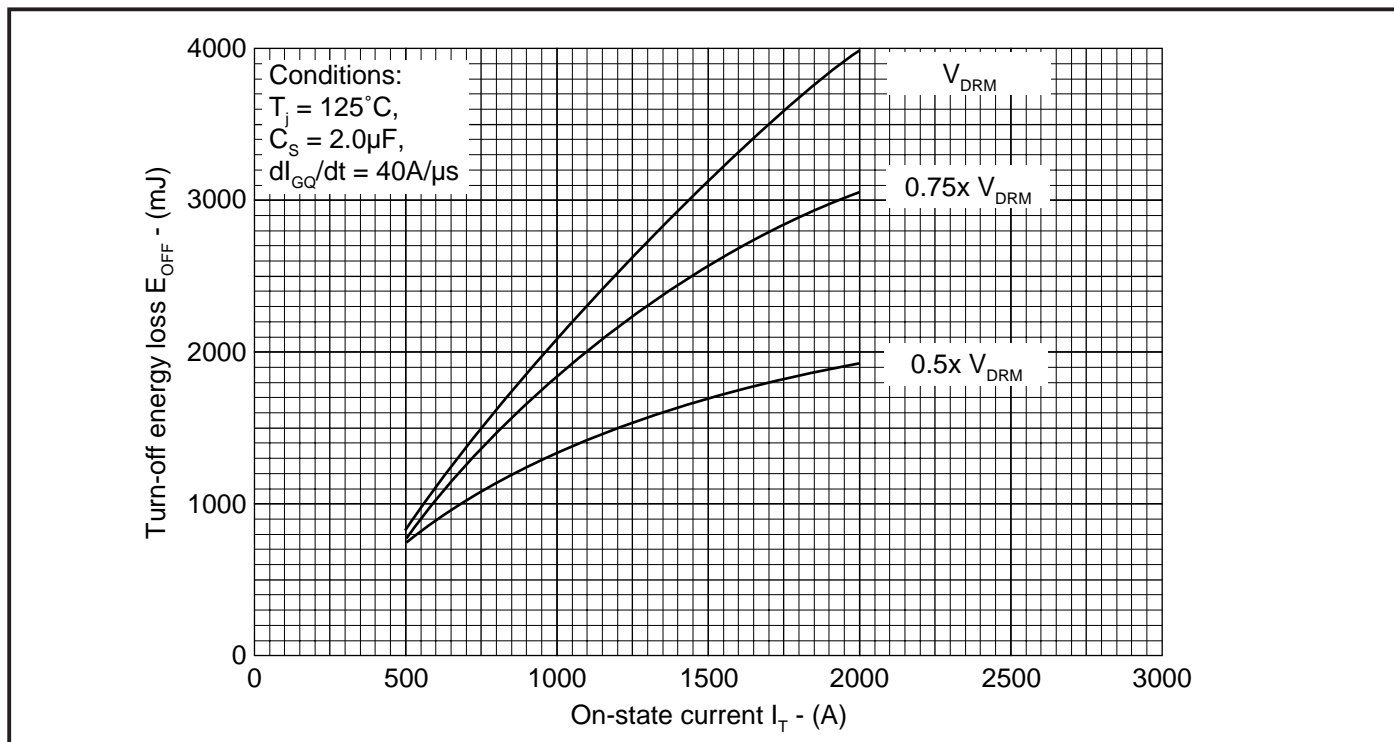


Fig.17 Turn-off energy vs on-state current

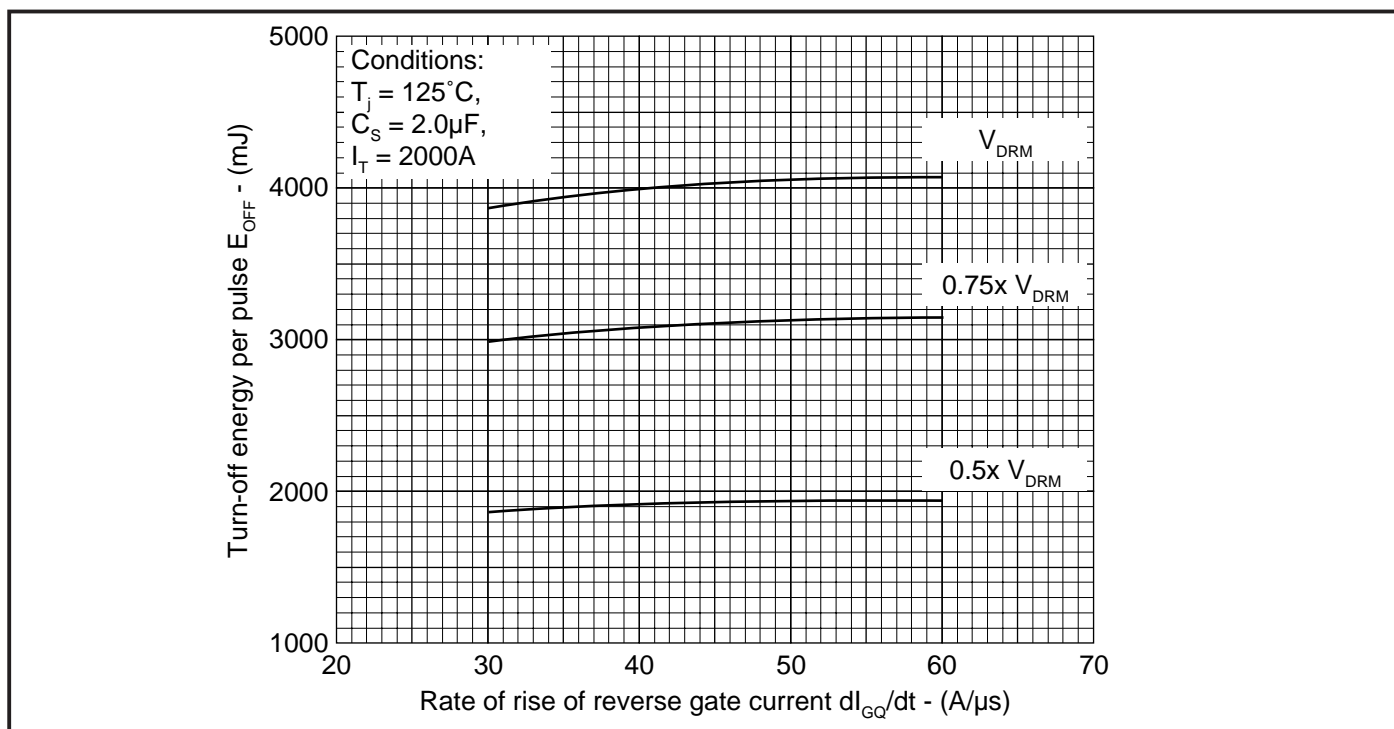


Fig.18 Turn-off energy loss vs rate of rise of reverse gate current

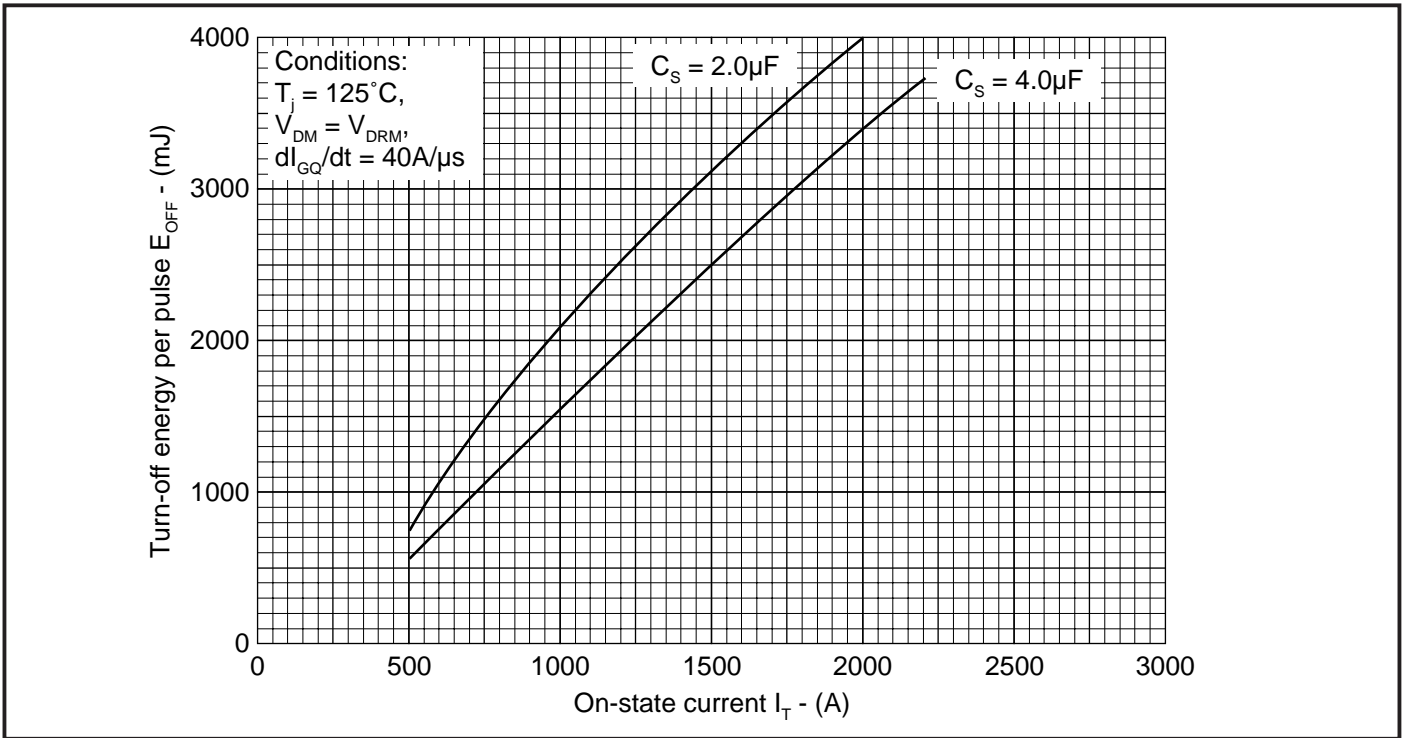


Fig.19 Turn-off energy vs on-state current

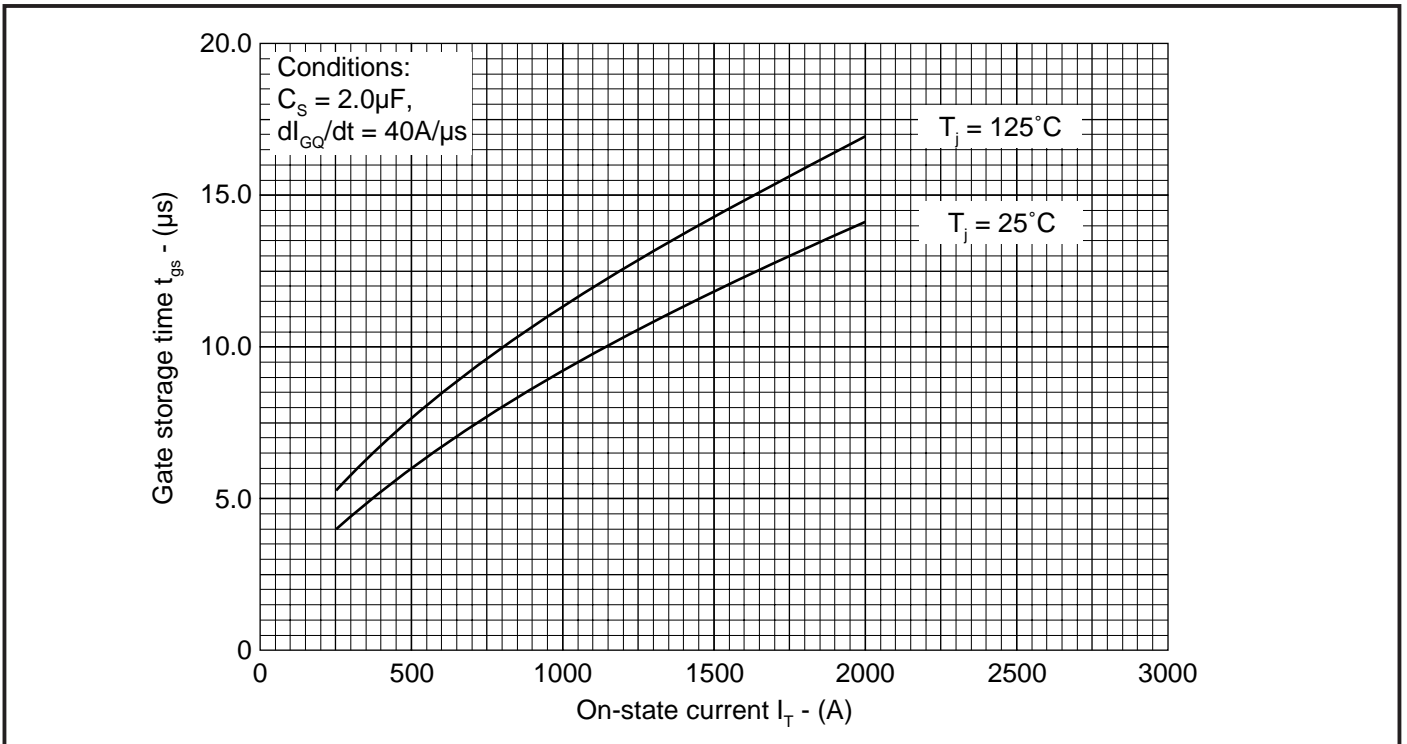


Fig.20 Gate storage time vs on-state current

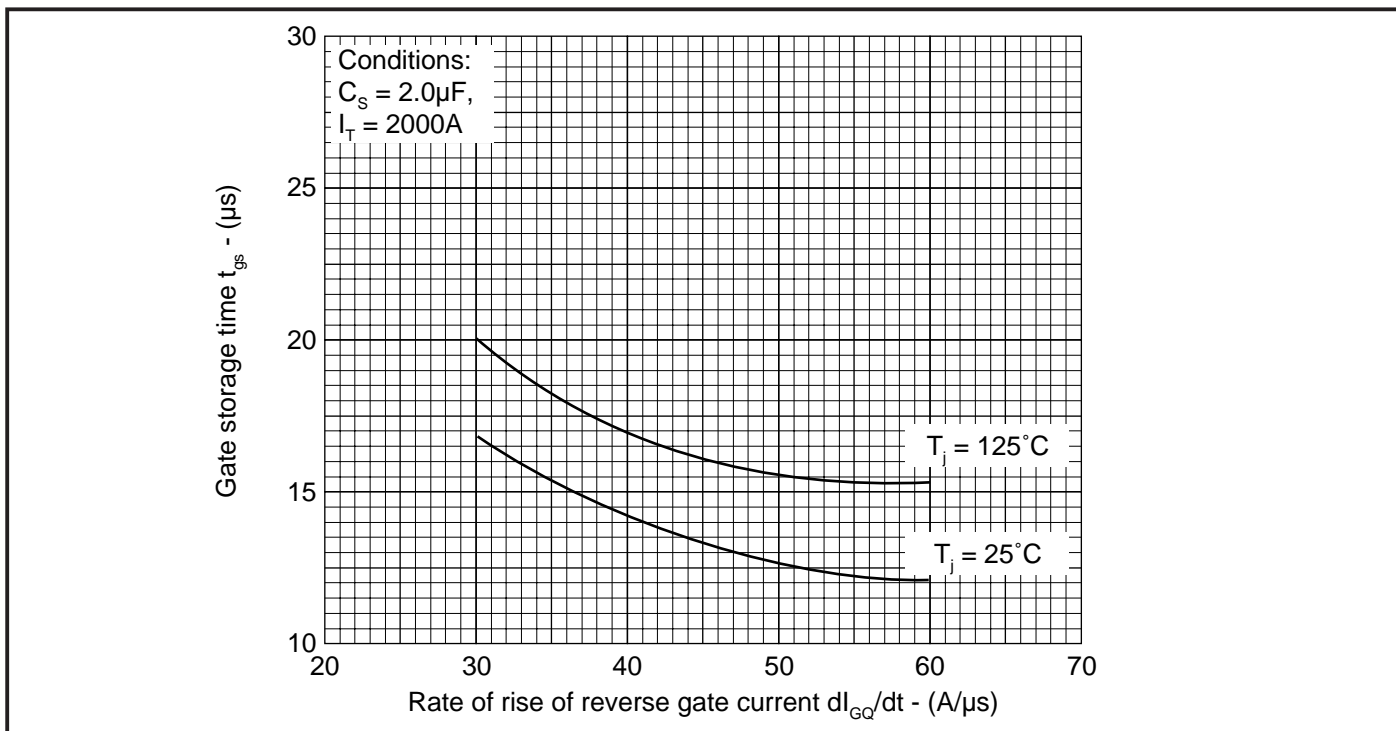


Fig.21 Gate storage time vs rate of rise of reverse gate current

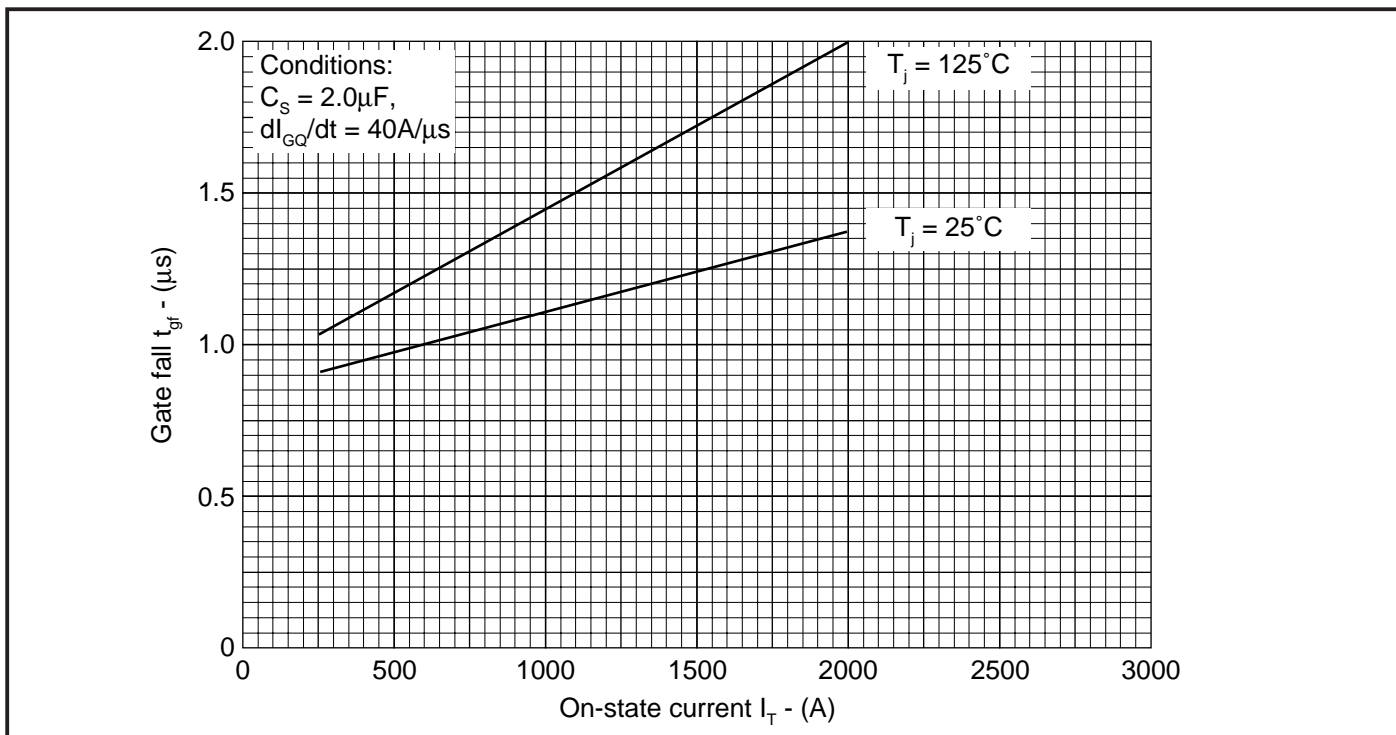


Fig.22 Gate fall time vs on-state current

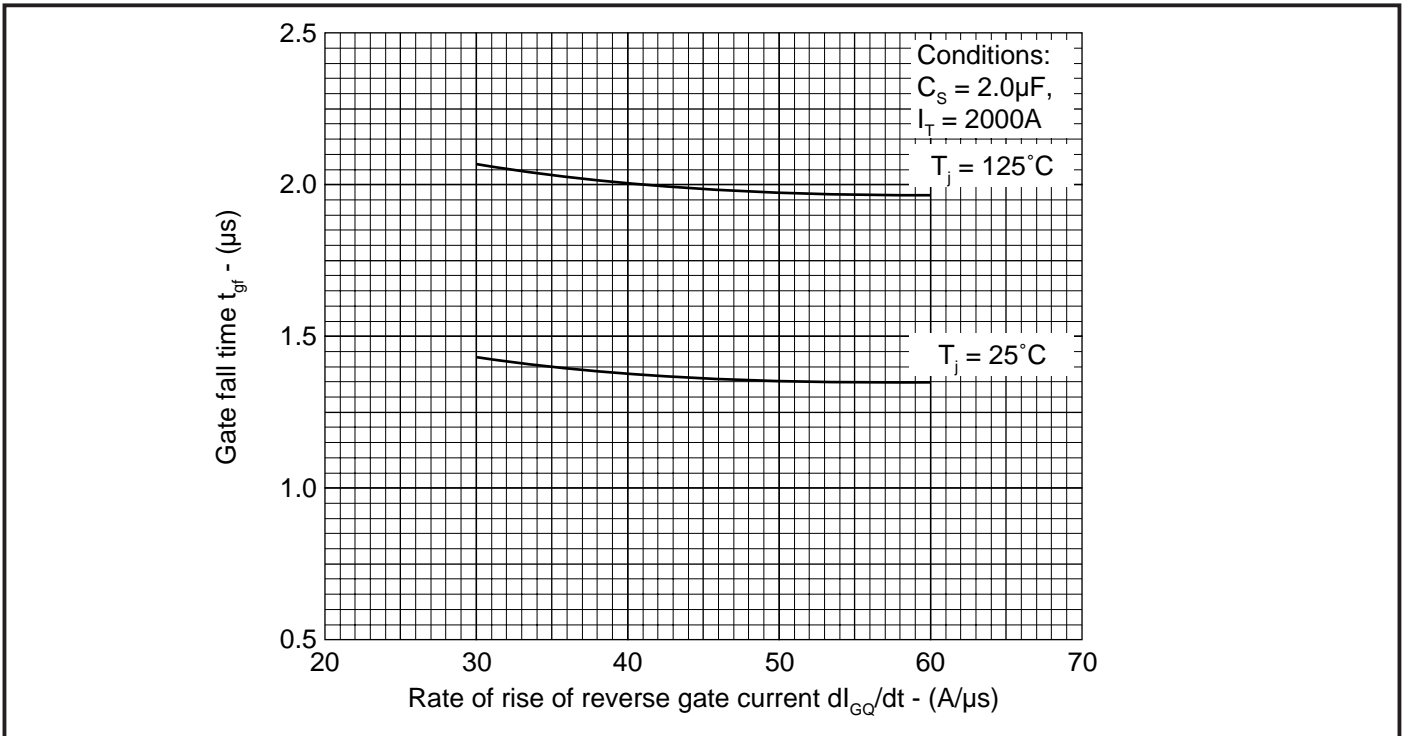


Fig.23 Gate fall time vs rate of rise of reverse gate current

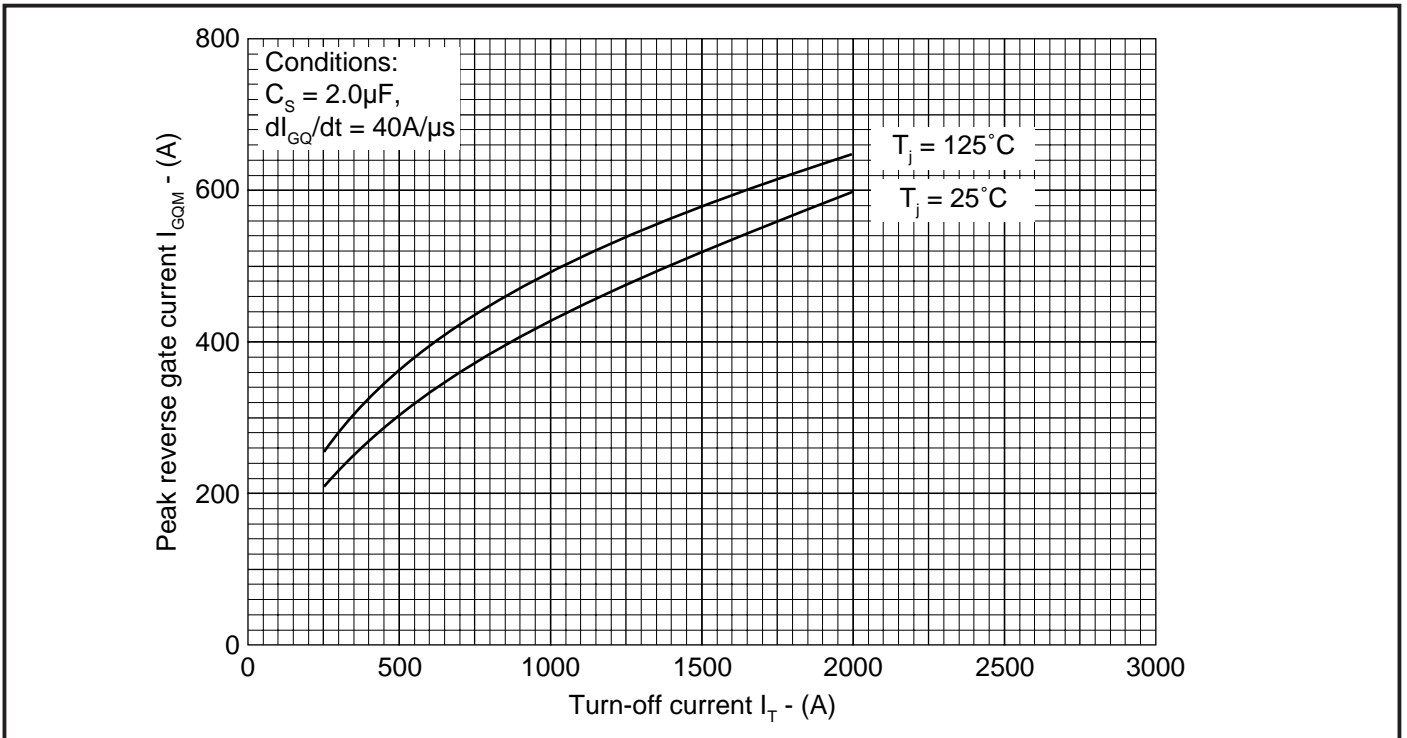


Fig.24 Peak reverse gate current vs turn-off current

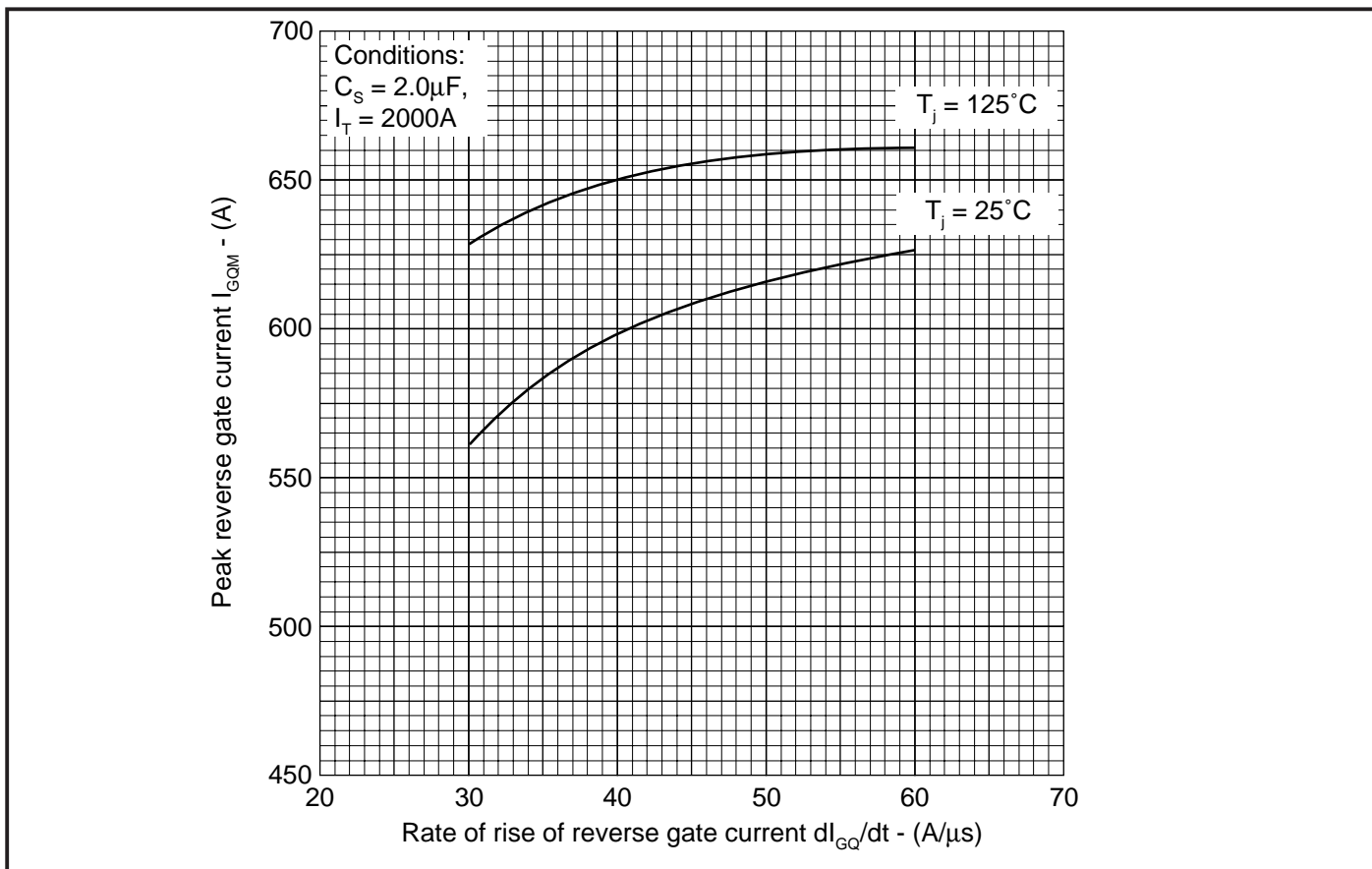


Fig.25 Peak reverse gate current vs rate of rise of reversegate current

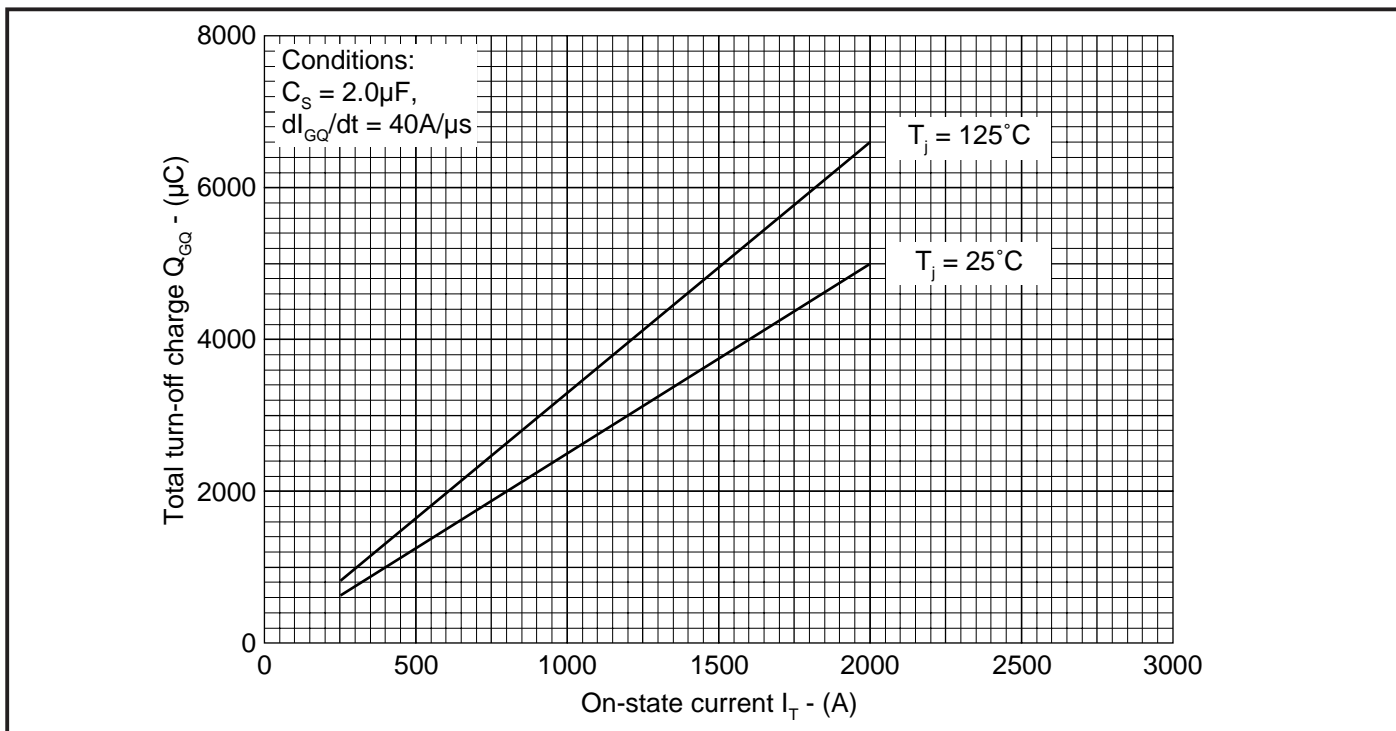


Fig.26 Turn-off gate charge vs on-state current

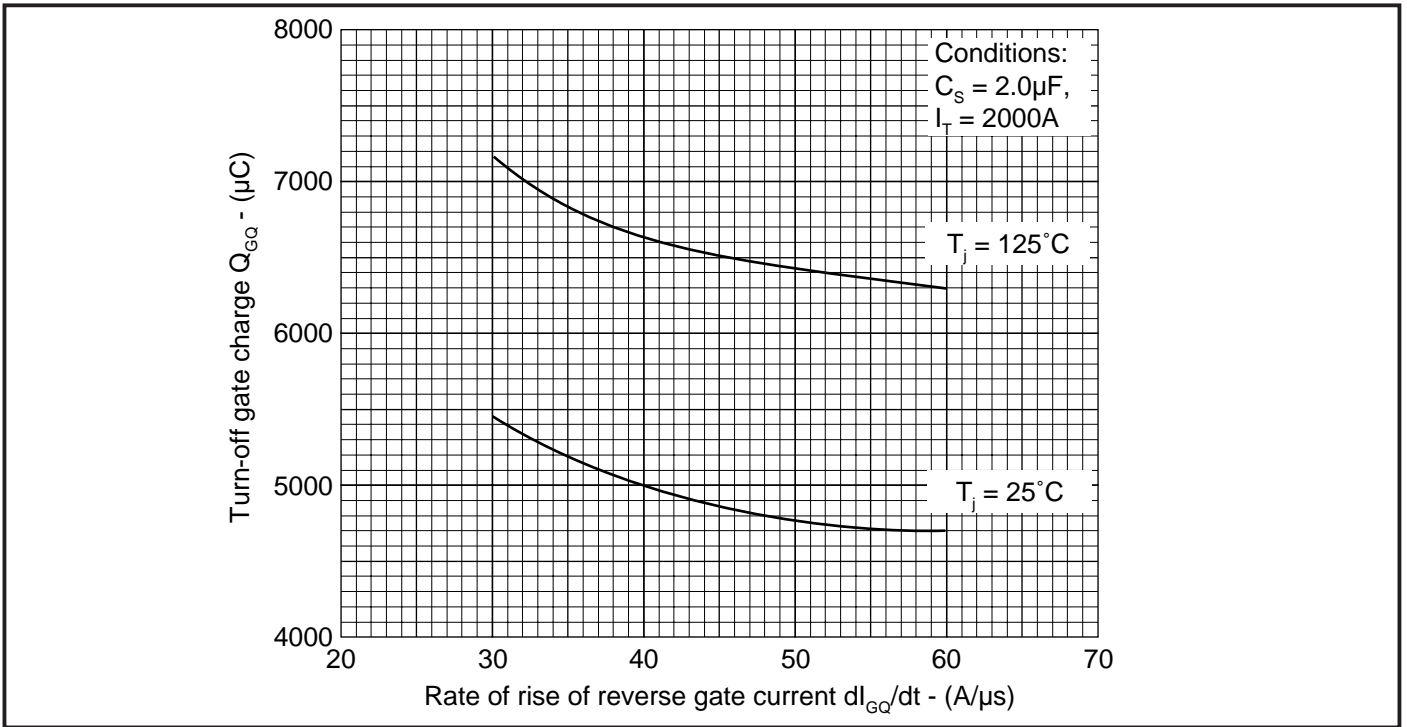


Fig.27 Turn-off gate charge vs rate of rise of reverse gate current

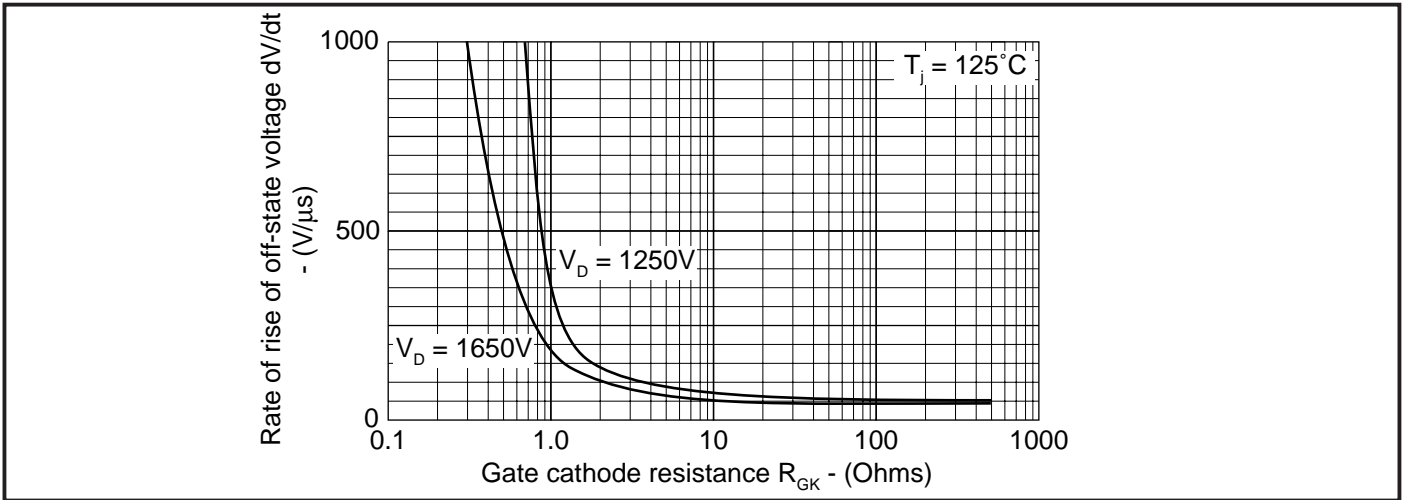
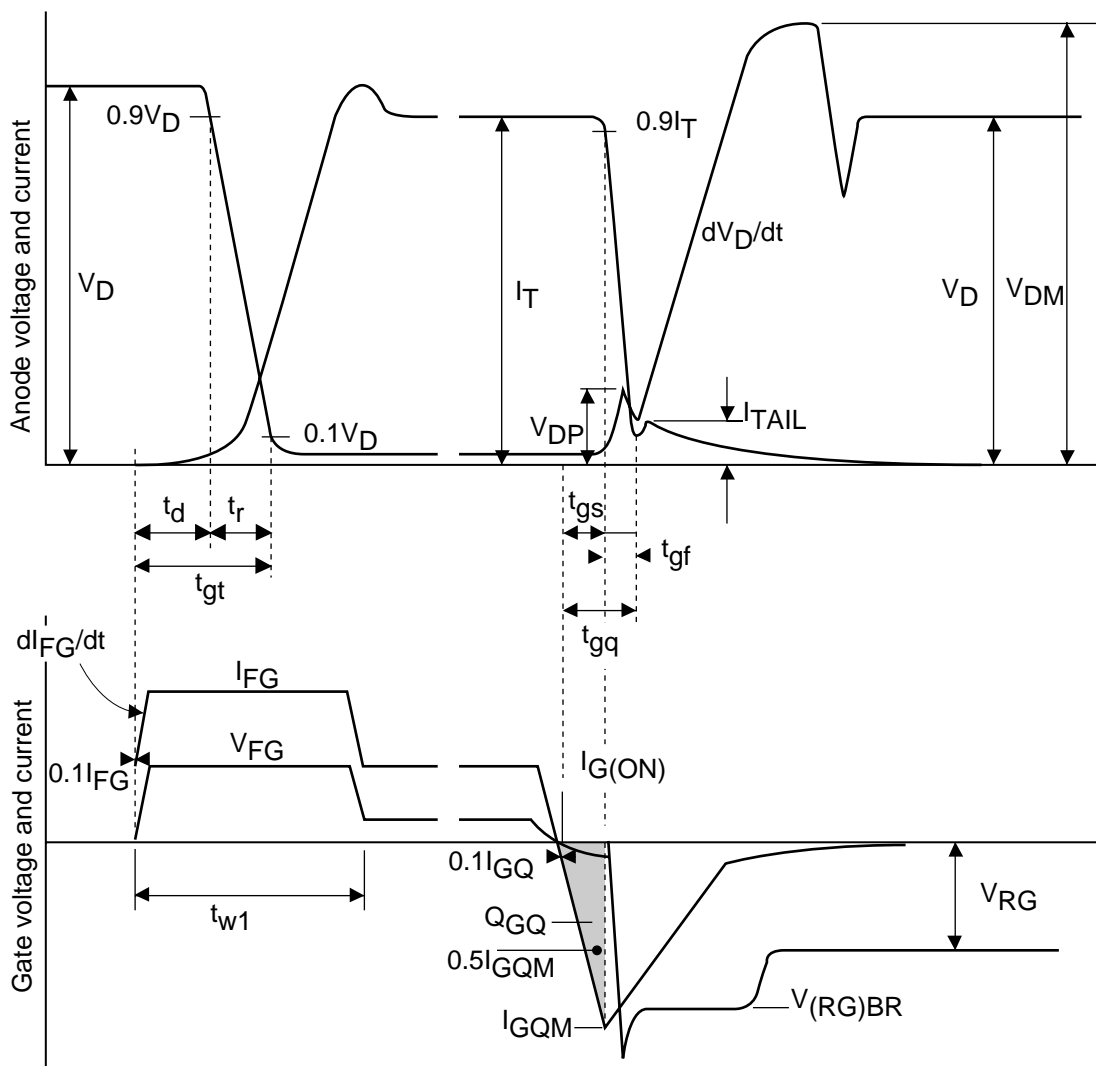


Fig.28 Rate of rise of off-state voltage vs gate cathode resistance



Recommended gate conditions:

- $I_{TCM} = 2000A$
- $I_{FG} = 30A$
- $I_{G(ON)} = 7A \text{ d.c.}$
- $t_{w1(min)} = 20\mu s$
- $I_{GQM} = 650 A$
- $di_{GQ}/dt = 40A/\mu s$
- $Q_{GQ} = 6600\mu C$
- $V_{RG(min)} = 2V$
- $V_{RG(max)} = 16V$

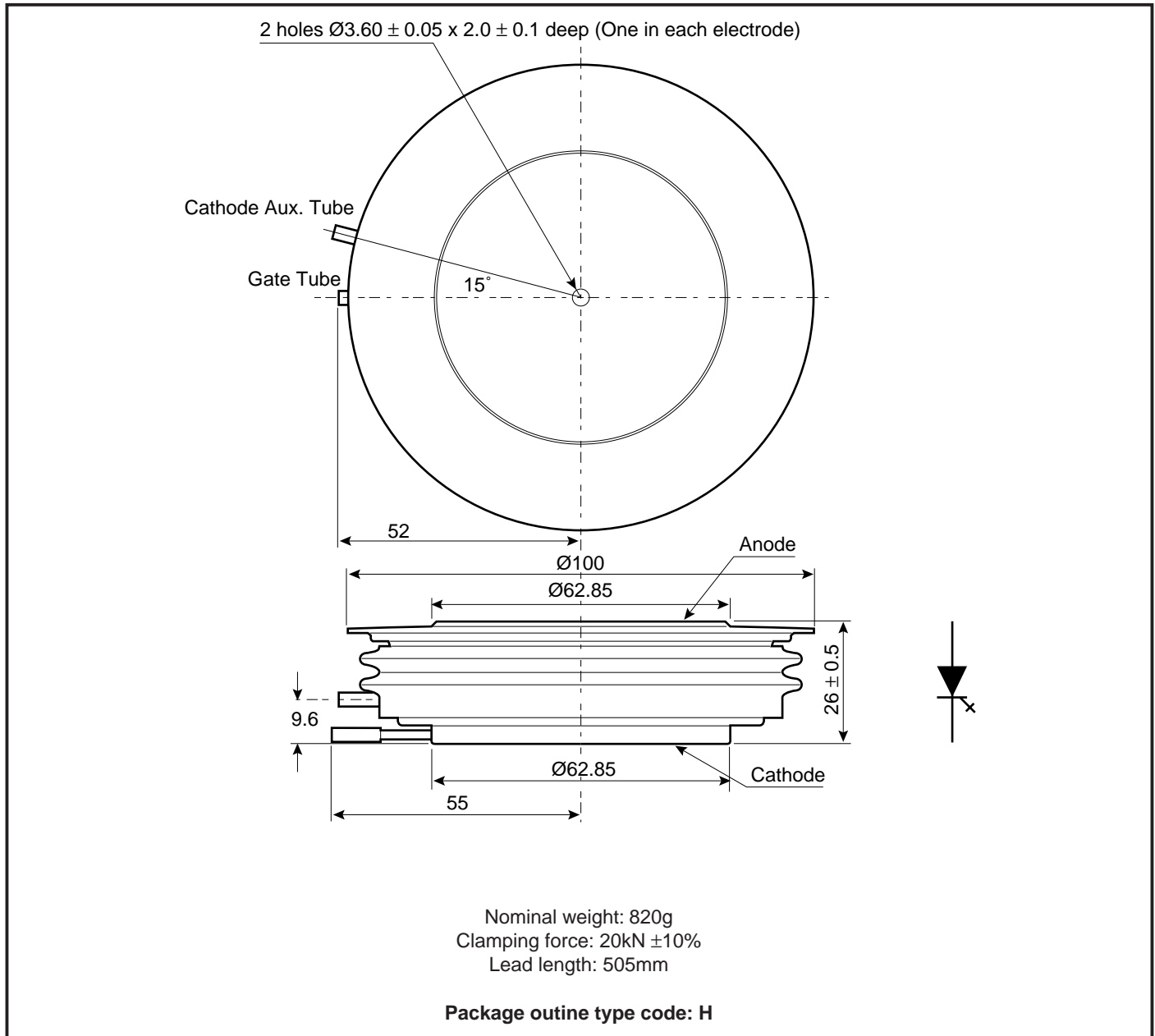
These are recommended Dynex Semiconductor conditions. Other conditions are permitted according to users gate drive specifications.

Fig.29 General switching waveforms

DG646BH25

PACKAGE DETAILS

For further package information, please contact your local Customer Service Centre. All dimensions in mm, unless stated otherwise. DO NOT SCALE.



ASSOCIATED PUBLICATIONS

| Title | Application Note Number |
|--|-------------------------|
| Calculating the junction temperature or power semiconductors | AN4506 |
| GTO gate drive units | AN4571 |
| Recommendations for clamping power semiconductors | AN4839 |
| Use of V_{TO} , r_T on-state characteristic | AN5001 |
| Impoved gate drive for GTO series connections | AN5177 |

POWER ASSEMBLY CAPABILITY

The Power Assembly group was set up to provide a support service for those customers requiring more than the basic semiconductor, and has developed a flexible range of heatsink / clamping systems in line with advances in device types and the voltage and current capability of our semiconductors.

We offer an extensive range of air and liquid cooled assemblies covering the full range of circuit designs in general use today. The Assembly group continues to offer high quality engineering support dedicated to designing new units to satisfy the growing needs of our customers.

Using the up to date CAD methods our team of design and applications engineers aim to provide the Power Assembly Complete solution (PACs).

DEVICE CLAMPS

Disc devices require the correct clamping force to ensure their safe operation. The PACs range offers a varied selection of pre-loaded clamps to suit all of our manufactured devices. This include cube clamps for single side cooling of 'T' 22mm

Clamps are available for single or double side cooling, with high insulation versions for high voltage assemblies.

Please refer to our application note on device clamping, AN4839

HEATSINKS

Power Assembly has it's own proprietary range of extruded aluminium heatsinks. They have been designed to optimise the performance of our semiconductors. Data with respect to air natural, forced air and liquid cooling (with flow rates) is available on request.

For further information on device clamps, heatsinks and assemblies, please contact your nearest Sales Representative or the factory.



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Target Information: This is the most tentative form of information and represents a very preliminary specification. No actual design work on the product has been started.

Preliminary Information: The product is in design and development. The datasheet represents the product as it is understood but details may change.

Advance Information: The product design is complete and final characterisation for volume production is well in hand.

No Annotation: The product parameters are fixed and the product is available to datasheet specification.

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