## **General Description**

The MAX3657 is a transimpedance preamplifier for receivers operating up to 155Mbps. The low noise, high gain, and low-power dissipation make it ideal for Class-B and Class-C passive optical networks (PONs).

The circuit features 14nA input-referred noise, 130MHz bandwidth, and 2mA input overload. Low jitter is achieved without external compensation capacitors. Operating from a +3.3V supply, the MAX3657 consumes only 76mW power. An integrated filter resistor provides positive bias for the photodiode. These features, combined with a small die size, allow easy assembly into a TO-46 header with a photodiode. The MAX3657 includes an average photocurrent monitor.

The MAX3657 has a typical optical sensitivity of -38dBm (0.9A/W), which exceeds the Class-C PON requirements. Typical overload is 0dBm. The MAX3657 is available in die form with both output polarities (MAX3657E/D and MAX3657BE/D.) The MAX3657 is also available in a 12-pin, 3mm x 3mm thin QFN package.

### **Applications**

Optical Receivers (Up to 155Mbps Operation) Passive Optical Networks (PONs) SFP/SFF Transceivers BiDi Transceivers

### \_Features

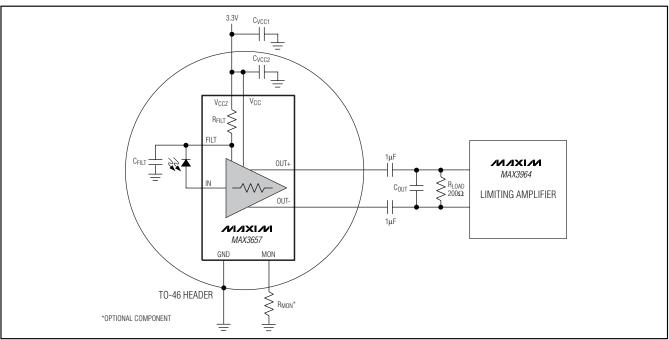
- 14nARMS Input-Referred Noise
- 54kΩ Transimpedance Gain
- ◆ 130MHz (typ) Bandwidth
- ♦ 2mAp-p Input Current—0dBm Overload Capability
- ♦ 76mW (typ) Power Dissipation
- ♦ 3.3V Single-Supply Operation
- Average Photocurrent Monitor

### **Ordering Information**

PART	TEMP RANGE	PIN-PACKAGE
MAX3657ETC	-40°C to +85°C	12 Thin QFN
MAX3657E/D	-40°C to +85°C	Die*
MAX3657BE/D	-40°C to +85°C	Die*

\*Dice are designed to operate over a -40°C to +110°C junction temperature ( $T_J$ ) range, but are tested and guaranteed at  $T_A = +25$ °C.

Pin Configuration appears at end of data sheet.



### 

\_ Maxim Integrated Products 1

For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

## **Typical Application Circuit**

### **ABSOLUTE MAXIMUM RATINGS**

Power-Supply Voltage	-0.5V to +6.0V
Input Continuous Current	
Voltage at OUT+, OUT(	$V_{CC} - 1.5V$ ) to ( $V_{CC} + 0.5V$ )
Voltage at FILT, MON	0.5V to (V <sub>CC</sub> + 0.5V)
Continuous Power Dissipation	
12-Pin TQFN (derate 14.7mW/°C a	above +70°C)1176mW

Operating Temperature Range 12-Pin TQFN	40°C to +85°C
Operating Junction Temperature Range	
Die	40°C to +150°C
Storage Temperature Range	55°C to +150°C
Lead Temperature (soldering, 10s)	+300°C
Die Attach Temperature	+400°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### DC ELECTRICAL CHARACTERISTICS

 $(V_{CC1} = +2.97V \text{ to } +3.63V, 200\Omega \text{ load between OUT+ and OUT-}, T_A = -40^{\circ}\text{C to } +85^{\circ}\text{C}$ . Typical values are at  $V_{CC} = +3.3V$ ,  $T_A = +25^{\circ}\text{C}$ , unless otherwise noted.) (Note 1)

PARAMETER	SYMBOL	COND	ITIONS	MIN	ТҮР	МАХ	UNITS
Supply Current	Icc				23	34	mA
Input Bias Voltage	VIN	I <sub>IN</sub> ≤ 1mA			1	1.3	V
Transimpedance Linear Range		0.95 < linearity < 1.0 1µA <sub>P-P</sub> input	5, referred to gain at	2			μΑр-р
Small-Signal Transimpedance	Z <sub>21</sub>	Differential output, IIN	1 < 200nA <sub>P-P</sub>	44	54	65	kΩ
Output Common-Mode Voltage		AC-coupled outputs			V <sub>CC</sub> - 0.225		V
Output Resistance (Per Side)	ROUT	Single-ended output	resistance	82	100	118	Ω
Maximum Differential Output Voltage	VOUT(max)	I <sub>IN</sub> = 2mA <sub>P-P</sub> , V <sub>OUT</sub> =	= (Vout+) - (Vout-)	170	250	450	mV <sub>P-P</sub>
Filter Resistor	R <sub>FILT</sub>			640	800	960	Ω
DC Input Overload				1	1.5		mA
Monitor Nominal Gain	G <sub>NOM</sub>	$V_{CC} = +3.3V, +25^{\circ}C$	(Note 2)	0.8	1	1.2	A/A
		$I_{IN} = 100 \mu A$ to 1mA		-1.5		+1.5	
			Die	-1.5		+2.2	
Monitor Gain Stability (Note 3)	ΔG	I <sub>IN</sub> = 5μΑ	TQFN package	-3.0		+2.7	dB
		$I_{IN} = 2\mu A$	Die only	-4.0		+3.4	
		$I_{IN} = 1 \mu A$	Die only		±2.0		

### AC ELECTRICAL CHARACTERISTICS

 $(V_{CC} = +2.97V \text{ to } +3.63V, 200\Omega \text{ load between OUT+ and OUT-}, C_{IN} = 0.5pF, C_{FILT} = 400pF, C_{VCC2} = 680pF, T_A = -40^{\circ}C \text{ to } +85^{\circ}C.$ Typical values are at V<sub>CC</sub> = +3.3V, T<sub>A</sub> = +25°C, unless otherwise noted.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	ТҮР	МАХ	UNITS
Small-Signal Bandwidth	BW-3dB	Relative to gain at 1MHz	110			MHz
Low-Frequency Cutoff		-3dB, I <sub>IN</sub> = 1µA		5	25	kHz
AC Overload			2			mA <sub>P-P</sub>
Pulse-Width Distortion	PWD	$300nA_{P-P} \le I_{IN} \le 2mA_{P-P}$		22		psp-p
Inc. it Deferred Naise Convert	1	f = 100MHz (Note 4)			15	
Input-Referred Noise Current	In	f = 117MHz		14		nA <sub>RMS</sub>
RMS Noise Density		f = 100MHz		1.3		pA/√Hz
Monitor Bandwidth		I <sub>IN</sub> = 1µA		5		kHz



### AC ELECTRICAL CHARACTERISTICS (12-PIN TQFN)

(V<sub>CC</sub> = +2.97V to +3.63V, R<sub>LOAD</sub> = 200Ω, C<sub>IN</sub> = 1.0pF, C<sub>FILT</sub> = 1000pF, C<sub>VCC2</sub> = 0.01μF, T<sub>A</sub> = -40°C to +85°C. Typical values are at  $V_{CC} = +3.3V$ ,  $T_A = +25^{\circ}C$ , unless otherwise noted.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Small-Signal Bandwidth	BW-3dB	Relative to gain at 1MHz		95		MHz
Low-Frequency Cutoff		-3dB, I <sub>IN</sub> = 1µA		5	25	kHz
AC Overload		$\epsilon_r \ge 10$	1.6			mA
Pulse-Width Distortion	PWD	$1\mu A_{P-P} \le I_{IN} \le 2mA_{P-P}$		22		psp-p
Input Deferred Naise Current		f = 50MHz (Note 4)		5		<b>n</b> / <b>n</b> / <b>n</b>
Input-Referred Noise Current	In	f = 100MHz		13		nARMS
RMS Noise Density		f = 100MHz		1.3		pA/√Hz

Note 1: Die parameters are production tested at room temperature only, but are guaranteed by design from  $T_A = -40^{\circ}$ C to +85°C. AC characteristics guaranteed by design and characterization.

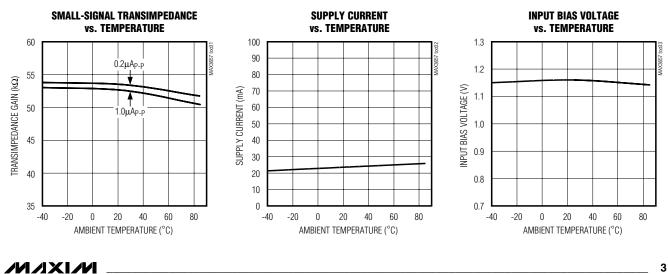
**Note 2:**  $G_{NOM} = I_{MON} (1mA) / 1mA$ .

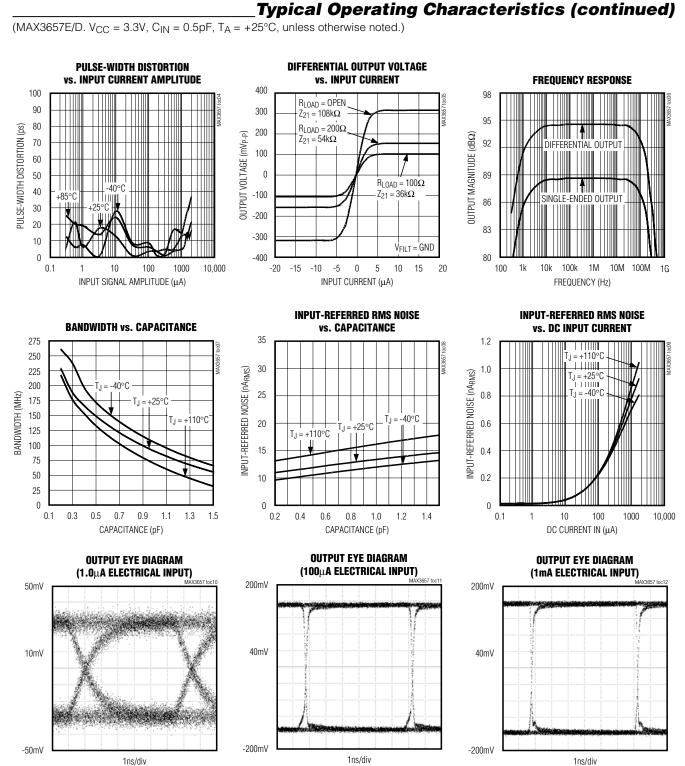
Note 3: Stability is relative to the nominal gain at V<sub>CC</sub> = +3.3V, T<sub>A</sub> = +25°C. ΔG(I<sub>IN</sub>) dB = 10 log<sub>10</sub> [I<sub>MON</sub>(I<sub>IN</sub>)] / [I<sub>MON</sub>(1mA) - G<sub>NOM</sub> x (1mA -  $I_{IN}$ )],  $V_{MON} \le 2.1V$ , Input  $t_r$ ,  $t_f > 550ps$  (20% to 80%).

Note 4: Total noise integrated from 0 to f.

### **Typical Operating Characteristics**

(MAX3657E/D.  $V_{CC}$  = 3.3V,  $C_{IN}$  = 0.5pF,  $T_A$  = +25°C, unless otherwise noted.)





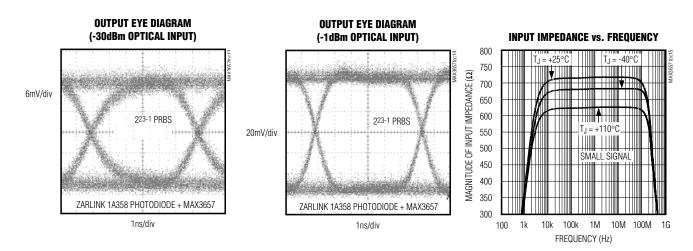
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MAX3657

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## **Typical Operating Characteristics (continued)**

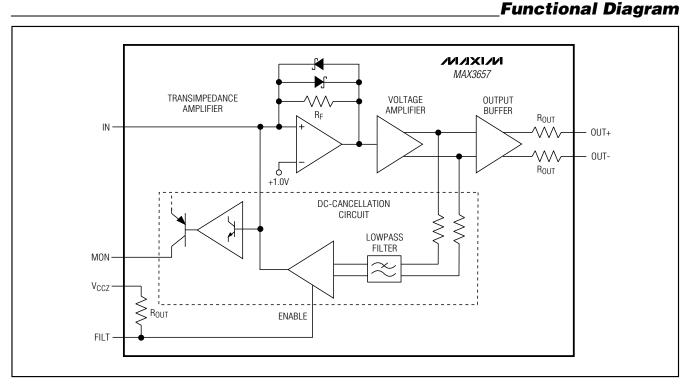
(MAX3657E/D.  $V_{CC}$  = 3.3V,  $C_{IN}$  = 0.5pF,  $T_A$  = +25°C, unless otherwise noted.)



### Pin Description

PIN	NAME	FUNCTION
1, 9, 11	N.C.	No Connection. Do not connect.
2	GND	Negative Supply Voltage. Both GND and GNDZ must be connected to ground.
3	GNDZ	Negative Supply Voltage. Both GND and GNDZ must be connected to ground.
4	MON	Photocurrent Monitor. This is a current output. Connect a resistor between MON and ground to monitor the average photocurrent.
5	IN	Signal Input. Connect to photodiode anode.
6	FILT	Filter Connection (Optional). Use to bias the photodiode cathode. An internal $800\Omega$ on-chip resistor is connected between this pin and V <sub>CCZ</sub> ; an external decoupling capacitor connected to this pin forms a filter (see the <i>Design Procedure</i> section).
7	V <sub>CCZ</sub>	Power-Supply Voltage. Both V <sub>CC</sub> and V <sub>CCZ</sub> must be connected to the supply.
8	V <sub>CC</sub>	Power-Supply Voltage. Both V <sub>CC</sub> and V <sub>CCZ</sub> must be connected to the supply.
10	OUT+	Positive Data Output. This output has $100\Omega$ back termination, increasing input current causes OUT+ to increase.
12	OUT-	Negative Data Output. This output has $100\Omega$ back termination, increasing input current causes OUT- to decrease.

MAX3657



### **Detailed Description**

The MAX3657 transimpedance amplifier is designed for 155Mbps fiber-optic applications. The functional diagram of the MAX3657 comprises a transimpedance amplifier, a voltage amplifier, a DC-cancellation circuit, and a CML output buffer.

#### Transimpedance Amplifier

The signal current at the input flows into the summing node of a high-gain amplifier. Shunt feedback through resistor  $R_F$  converts this current into a voltage. Schottky diodes clamp the output signal for large input currents (Figure 1).

#### Voltage Amplifier

The voltage amplifier provides additional gain and converts the transimpedance amplifier single-ended output signal into a differential signal.

#### **Output Buffer**

The output buffer provides a reverse-terminated voltage output and is designed to drive a  $200\Omega$  differential load between OUT+ and OUT-. For optimum supplynoise rejection, the MAX3657 should be terminated with a differential load. The MAX3657 single-ended outputs

do not drive a DC-coupled grounded load. The outputs should be AC-coupled or terminated to  $V_{CC}$ . If a single-ended output is required, both the used and the unused outputs should be terminated in a similar manner.

#### **DC-Cancellation Circuit**

The DC-cancellation circuit uses low-frequency feedback to remove the DC component of the input signal (Figure 2). This feature centers the input signal within the transimpedance amplifier's linear range, thereby reducing pulse-width distortion.

The DC-cancellation circuit is internally compensated and does not require external capacitors. This circuit minimizes pulse-width distortion for data sequences that exhibit a 50% mark density. A mark density significantly different from 50% causes the MAX3657 to generate pulse-width distortion. Grounding the FILT pin disables the DC-cancellation circuit. For normal operation, the DC-cancellation circuit must be enabled.

The DC-cancellation current is drawn from the input and creates noise. For low-level signals with little or no DC component, the added noise is insignificant. However, amplifier noise increases for signals with significant DC component (see the *Typical Operating Characteristics*).



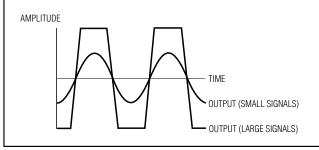


Figure 1. MAX3657 Limited Outputs

#### **Photocurrent Monitor**

The MAX3657 includes an average photocurrent monitor. The current at MON is approximately equal to the DC current at IN. Best monitor accuracy is obtained when data input edge time is longer than 500ps.

#### Design Procedure

#### Select Photodiode

Noise performance and bandwidth are adversely affected by stray capacitance on the TIA input node. Select a low-capacitance photodiode to minimize the total input capacitance on this pin. The MAX3657 is optimized for 0.5pF of capacitance on the input. Assembling the MAX3657 in die form using chip and wire technology provides the lowest capacitance input and the best possible performance.

**Select CFILT** Supply voltage noise at the cathode of the photodiode produces a current I =  $C_{PD} \Delta V/\Delta t$ , which reduces the receiver sensitivity ( $C_{PD}$  is the photodiode capacitance). The filter resistor of the MAX3657, combined with an external capacitor, can be used to reduce the noise (see the *Typical Application Circuit*). Current generated by supply-noise voltage is divided between  $C_{FILT}$  and  $C_{PD}$ . To obtain a good optical sensitivity, select  $C_{FILT} > 400 pF$ .

#### **Select Supply Filter**

The MAX3657 requires wideband power-supply decoupling. Power-supply bypassing should provide low impedance between V<sub>CC</sub> and ground for frequencies between 10kHz and 200MHz. Use LC filtering at the main supply terminal and decoupling capacitors as close to the die as possible.

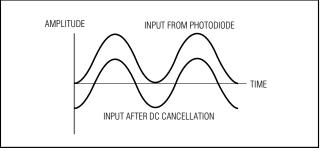


Figure 2. Effects of DC Cancellation on Input

#### Select RMON

**MAX365** 

Connect a resistor between MON and ground to monitor the average photocurrent. Select  $\mathsf{R}_{\text{MON}}$  as large as possible:

$$R_{MON} = \frac{2.1V}{I_{MONMAX}}$$

where  $\ensuremath{\mathsf{I}}\xspace{\mathsf{MONMAX}}$  is the largest average input current observed.

#### **Select Coupling Capacitors**

A receiver built with the MAX3657 has a bandpass frequency response. The low-frequency cutoff due to the coupling capacitors and load resistors is:

$$LFC_{TERM} = \frac{1}{2\pi \times R_{LOAD} \times C_{COUPLE}}$$

Select C<sub>COUPLE</sub> so the low-frequency cutoff due to the load resistors and coupling capacitors is much lower than the low-frequency cutoff of the MAX3657. The coupling capacitor should be  $0.1\mu$ F or larger, but  $1.0\mu$ F is recommended for lowest jitter. Refer to Maxim Application Note HFAN-01.1: *Choosing AC-Coupling Capacitors* for more information.

#### **Layout Considerations**

Figure 3 shows a suggested layout for a TO header for the MAX3657.

#### **Wire Bonding**

For high-current density and reliable operation, the MAX3657 uses gold metalization. For best results, use gold-wire ball-bonding techniques. Use caution if attempting wedge bonding. Die size is 41 mils x 48 mils, (1040µm x 1220µm) and die thickness is 15 mils (380µm). The bond pad is 94.4µm x 94.4µm and its metal thickness is 1.2µm. Refer to Maxim Application Note HFAN- 08.0.1:

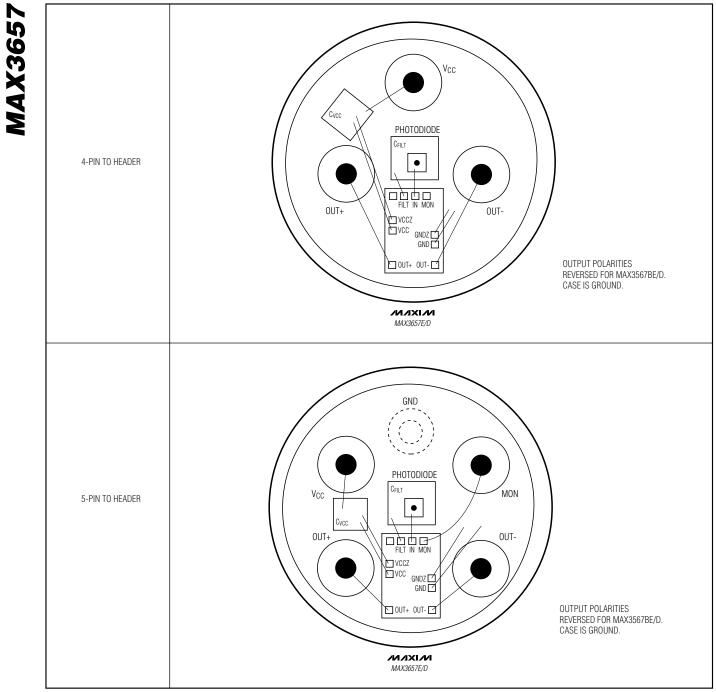


Figure 3. Suggested TO Header Layout

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Understanding Bonding Coordinates and Physical Die Size for more information on bond-pad coordinates.

### Applications Information

#### **Optical Power Relations**

Many of the MAX3657 specifications relate to the inputsignal amplitude. When working with optical receivers, the input is sometimes expressed in terms of average optical power and extinction ratio. Figure 4 and Table 1 show relations that are helpful for converting optical power to input signal when designing with the MAX3657.

#### **Optical Sensitivity Calculation**

The input-referred RMS noise current  $(i_n)$  of the MAX3657 generally determines the receiver sensitivity. To obtain a system bit-error rate (BER) of 1E-10, the signal-to-noise ratio must always exceed 12.7. The input sensitivity, expressed in average power, can be estimated as:

Sensitivity = 
$$10\log\left(\frac{12.7 \times i_n \times (r_e + 1)}{2 \times \rho \times (r_e - 1)} \times 1000\right) dBm$$

where  $\rho$  is the photodiode responsivity in A/W and in is the RMS noise current in amps. For example, with photodiode responsivity of 0.9A/W, an extinction ratio of 10 and 15nA input-referred noise, the sensitivity of the MAX3657 is:

Sensitivity = 
$$10\log \left( \frac{12.7 \times 15nA \times 11}{2 \times 0.9A/W \times 9} \times 1000 \right) dBm = -38dBm$$

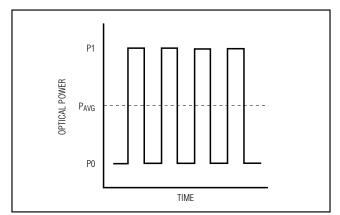


Figure 4. Optical Power Relations

### Table 1. Optical Power Relations\*

PARAMETER	SYMBOL	RELATION
Average power	Pavg	$P_{AVG} = (P0 + P1)/2$
Extinction ratio	r <sub>e</sub>	$r_e = P1/P0$
Optical power of a 1	P1	$P1 = 2P_{AVG} \frac{r_e}{r_e + 1}$
Optical power of a 0	PO	$P0 = 2P_{AVG}/(r_e + 1)$
Optical modulation amplitude	P <sub>IN</sub>	$P_{N} = P1 - P0 =$ $2P_{AVG} \frac{r_{e}}{r_{e} + 1}$

\*Assuming a 50% average mark density.

Actual results may vary depending on supply noise, output filter, limiting amplifier sensitivity, and other factors (refer to Maxim Application Note HFAN-03.0.0: *Accurately Estimating Optical Receiver Sensitivity*).

#### **Input Optical Overload**

Overload is the largest input the MAX3657 accepts while meeting the pulse-width distortion specification. Optical overload can be estimated in terms of average power with the following equation:

Overload = 
$$10\log\left(\frac{2mA}{2 \times \rho} \times 1000\right) dBm$$

For example, if photodiode responsivity is 1.0A/W, the input overload is 0dBm.

#### **Optical Linear Range**

The MAX3657 has high gain, which limits the output for large input signals. The MAX3657 operates in a linear range for inputs not exceeding:

Linear Range = 
$$10\log\left(\frac{2\mu A (r_e + 1)}{2 \times \rho (r_e - 1)} \times 1000\right) dBm$$

For example, with photodiode responsivity of 0.9A/W and an extinction ratio of 10 the linear range is:

Linear Range = 
$$10\log\left(\frac{2\mu A \times 11}{2 \times 0.9 \times 9} \times 1000\right) dBm = -28dBm$$

### Interface Schematics

#### **Equivalent Output Interface**

The MAX3657 has a differential CML output structure with 100 $\Omega$  back termination (200 $\Omega$  differentially). Figure 5 is a simplified diagram of the output interface. The output current is divided between the internal 100 $\Omega$  resistor and the external load resistance. Because of the CML structure, the maximum output-signal amplitude is affected by load impedance. Note that the internal back termination is 100 $\Omega$  single ended and external termination is recommended to interface the device to 50 $\Omega$  test equipment. For example, if single-ended operation in a 50 $\Omega$  system is required, first match the output

of the MAX3657 to the  $50\Omega$  controlled impedance by placing a  $100\Omega$  pullup resistor in parallel with the output. Then establish similar loading conditions on the unused output. Note that the loading conditions affect the overall gain of the MAX3657. Figures 6a, 6b, and 6c show alternate interface schemes for the MAX3657.

#### Pad Coordinates

Table 2 lists center-pad coordinates for the MAX3657 bond pads. Refer to Maxim Application Note HFAN-08.0.1: *Understanding Bonding Coordinates and Physical Die Size* for more information on bond-pad coordinates.

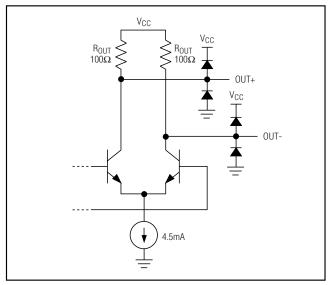


Figure 5. Equivalent Output Interface

#### **Table 2. Bond-Pad Information**

PAD	NA	ME	COORDIN	ATES (µm)
PAD	MAX3657	MAX3657B	Х	Y
BP1	OUT-	OUT+	47.2	994.8
BP2	GND	GND	52.2	484.6
BP3	GNDZ	GNDZ	52.2	357.7
BP4	MON	MON	395.5	47.2
BP5	IN	IN	522.3	47.2
BP6	FILT	FILT	648.5	47.2
BP7	N.C.	N.C.	808.5	49.9
BP8	V <sub>CCZ</sub>	V <sub>CCZ</sub>	808.5	176.8
BP9	VCC	V <sub>CC</sub>	808.5	303.7
BP10	OUT+	OUT-	808.5	994.8
BP11	N.C.	N.C.	741.1	859.9

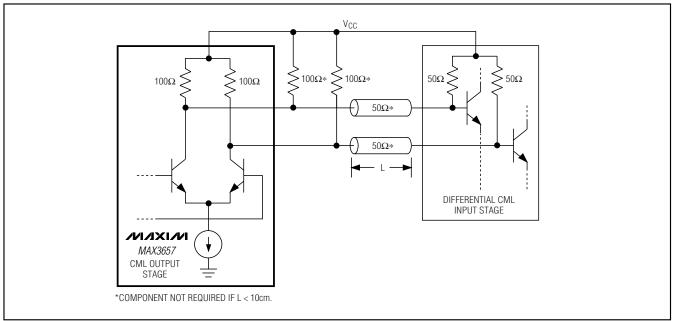


Figure 6a. 50 $\Omega$  DC-Coupled Interface

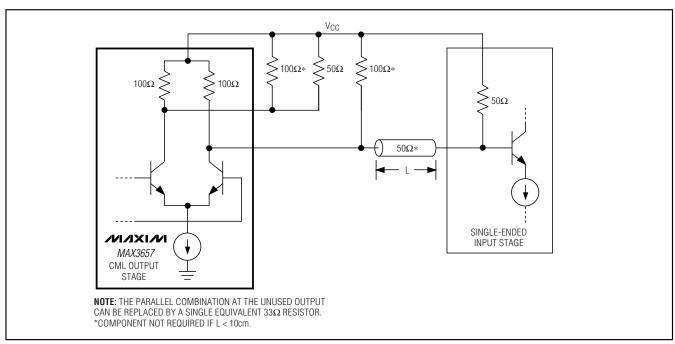


Figure 6b. 50 $\Omega$  DC-Coupled Single-Ended Output Interface

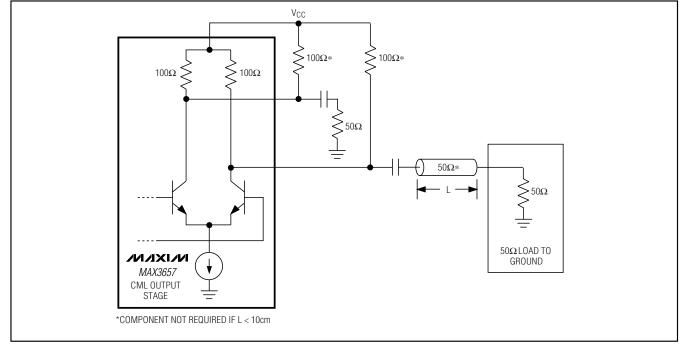


Figure 6c. 50 $\Omega$  AC-Coupled Single-Ended Output Interface

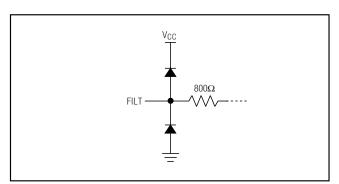


Figure 7. FILT Interface

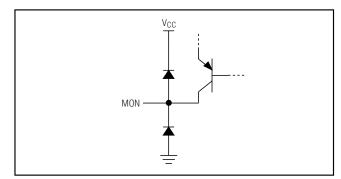
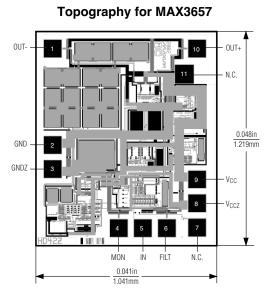


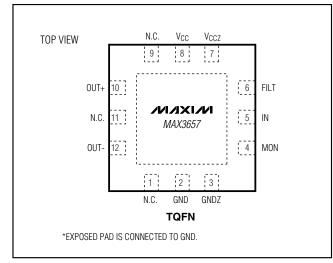
Figure 8. MON Interface

## Chip Topographies



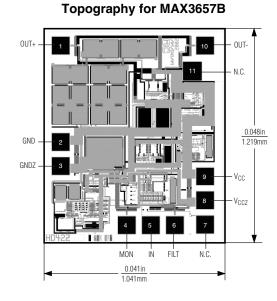
## \_Pin Configuration

MAX3657



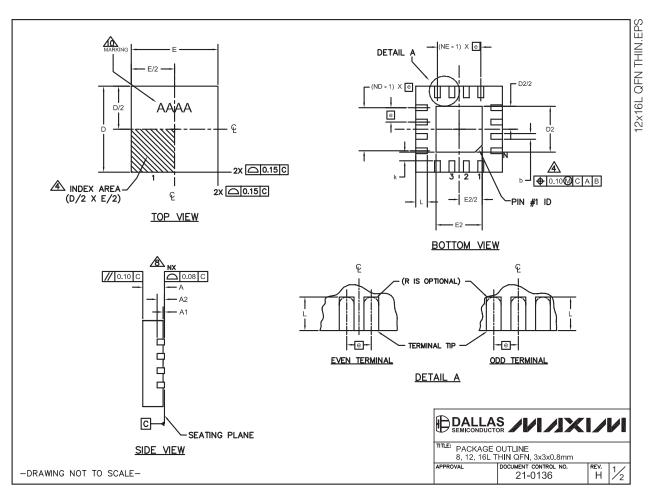
## Chip Information

TRANSISTOR COUNT: 417 PROCESS: Silicon bipolar SUBSTRATE: Connected to GND DIE SIZE: 1.04mm x 1.22mm



## **Package Information**

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.



## Package Information (continued)

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to **www.maxim-ic.com/packages**.

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	8L 3x3	12L 3x3	16L 3x3			EXF	POSE	D PAI	) vaf	RIATIC	ONS		
REF.		MIN. NOM. MAX.		PKG. CODES		D2			E2				
А	0.70 0.75 0.80	0.70 0.75 0.80	0.70 0.75 0.80	CODES	MIN.	NOM.	MAX.	MIN.	NOM.	MAX.	PIN ID	JEDEC	
b	0.25 0.30 0.35	0.20 0.25 0.30	0.20 0.25 0.30	TQ833-1	0.25	0.70	1.25	0.25	0.70	1.25	0.35 x 45°	WEEC	
D	2.90 3.00 3.10	2.90 3.00 3.10	2.90 3.00 3.10	T1233-1	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-1	
E	2.90 3.00 3.10 0.65 BSC.	2.90 3.00 3.10 0.50 BSC.	2.90 3.00 3.10 0.50 BSC.	T1233-3	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-1	
L	0.35 0.55 0.75	0.45 0.55 0.65	0.30 0.40 0.50	T1233-4	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-1	
N	8	12	16	T1633-1	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-2	
ND	2	3	4	T1633-2	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-2	
NE	2	3	4	T1633F-3	0.65	0.80	0.95	0.65	0.80	0.95	0.225 x 45°	WEED-2	
A1	0 0.02 0.05	0 0.02 0.05	0 0.02 0.05	T1633FH-3	0.65	0.80	0.95	0.65	0.80	0.95	0.225 x 45°	WEED-2	
A2	0.20 REF	0.20 REF	0.20 REF	T1633-4	0.95	1.10	1.25	0.95	1.10	1.25	0.35 x 45°	WEED-2	
k	0.25	0.25	0.25										
		NS ARE IN MILLIME	CONFORM TO ASME Y1 ETERS. ANGLES ARE IN I RMINALS.										
	1. DIMENSIONING     2. ALL DIMENSIO     3. N IS THE TOTA     THE TERMINAL     JESD 95-1 SPP     WITHIN THE ZC     MARKED FEAT     DIMENSION b     FROM TERMIN     ON AND NE     T. DEPOPULATIO     COPLANARITY     DRAWING COM	NS ARE IN MILLIME L NUMBER OF TEF #1 IDENTIFIER AP -012. DETAILS OF DNE INDICATED. T URE. APPLIES TO METAI AL TIP. FER TO THE NUMI N IS POSSIBLE IN APPLIES TO THE I APPLIES TO THE I	ETERS. ANGLES ARE IN I	DEGREES. IG CONVENTION R ARE OPTIONA FIER MAY BE EI MEASURED BE EACH D AND E S N. UG AS WELL AS	AL, BUT THER A ETWEEI BIDE RE	MUST MOLD N 0.20 r SPECT	BE LOC OR mm ANE TVELY.	САТЕD D 0.25 m					

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