MAGNACHIP SEMICONDUCTOR LTD.
8-BIT SINGLE-CHIP MICROCONTROLLERS

MC80F0208/16/24
MC80C0208/16/24

User's Manual (Ver. 0.2)

Preliminary

REVISION HISTORY

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Version 0.2

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MC80F0208/16/24
MC80C0208/16/24

CMOS SINGLE-CHIP 8-BIT MICROCONTROLLER
WITH 10-BIT A/D CONVERTER AND UART

1. OVERVIEW

1.1 Description

The MC80F0208/16/24 is advanced CMOS 8-bit microcontroller with 8K/16K/24K bytes of FLASH(ROM). This is a powerful microcontroller which provides a highly flexible and cost effective solution to many embedded control applications. This provides the following standard features : 8K/16K/24K bytes of FLASH, 1K bytes of RAM, 8/16-bit timer/counter, watchdog timer, watch timer, 10-bit A/D converter, 8-bit Serial Input/Output, UART, buzzer driving port, 10-bit PWM output and on-chip oscillator and clock circuitry. It also has 8 high current I/O pins with typical 20mA. In addition, the MC80F0208/16/24 supports power saving modes to reduce power consumption.

Device Name		FLASH(ROM) Size	RAM	ADC	PWM	I/O PORT	Package
FLASH	**MASK ROM**						
MC80F0208Q	MC80C0208Q	8KByte	1024 Byte	8 channel	1 channel	36 port	44MQFP
MC80F0208K	MC80C0208K						42SDIP
MC80F0216Q	MC80C0216Q	16KByte	1024 Byte	8 channel	1 channel	36 port	44MQFP
MC80F0216K	MC80C0216K						42SDIP
MC80F0224Q	MC80C0224Q	24KByte	1024 Byte	8 channel	1 channel	36 port	44MQFP
MC80F0224K	MC80C0224K						42SDIP

1.2 Features

- **8K/16K/24K Bytes On-chip ROM**

- **FLASH Mermory**
  - Endurance : 100 cycles
  - Data Retention : 10 years

- **1024 Bytes On-chip Data RAM (Included stack memory)**

- **Minimum Instruction Execution Time**
  - 333ns at 12MHz (NOP instruction)

- **36 I/O Ports**

- **One 8-bit Basic Interval Timer**

- **Four 8-bit and one 16-bit Timer/Event counter (or three 16-bit Timer/Event counter)**

- **One Watchdog timer**

- **One Watch timer**

- **One 10-bit PWM**

- **8 channel 10-bit A/D converter**

- **Three 8-bit Serial Communication Interface**

- One Serial I/O and two UART

- **One Buzzer Driving port**
  - 488Hz ~ 250kHz@4MHz

- **Four External Interrupt input ports**

- **Fifteen Interrupt sources**
  - Basic Interval Timer(1)
  - External input(4)
  - Timer/Event counter(5)
  - ADC(1)
  - Serial Interface(1), UART(2)
  - WDT and Watch Timer(1)

- **Built in Noise Immunity Circuit**
  - Noise filter
  - 3-level Power fail detector [3.0V, 2.7V, 2.4V]

- **Power Down Mode**
  - Stop, Sleep mode

- **Operating Voltage Range**
  - 2.7V ~ 5.5V (@ 8MHz)
  - 4.5V ~ 5.5V (@ 12MHz)

- **Operating Frequency Range**
  - 0.4 ~ 12MHz

- **44MQFP, 42SDIP type**

- **Operating Temperature : -40°C ~ 85°C**

- **Oscillator Type**
  - Crystal, Ceramic resonator, External clock

1.3 Ordering Information

ROM Type	Device name	ROM Size	RAM size	Package
Mask version	MC80C0208Q MC80C0208K	8K bytes 8K bytes	1024 bytes	44MQFP 42SDIP
	MC80C0216Q MC80C0216K	16K bytes 16K bytes	1024 bytes	44MQFP 42SDIP
	MC80C0224Q MC80C0224K	24K bytes 24K bytes	1024 bytes	44MQFP 42SDIP
FLASH version	MC80F0208Q MC80F0208K	8K bytes FLASH 8K bytes FLASH	1024 bytes	44MQFP 42SDIP
	MC80F0216Q MC80F0216K	16K bytes FLASH 16K bytes FLASH	1024 bytes	44MQFP 42SDIP
	MC80F0224Q MC80F0224K	24K bytes FLASH 24K bytes FLASH	1024 bytes	44MQFP 42SDIP

Table 1-1 Ordering Information of MC80F0208/16/24 & MC80C0208/16/24

1.4 Development Tools

The MC80F0208/16/24 is supported by a full-featured macro assembler, an in-circuit emulator CHOICE-Dr.[TM] and OTP programmers. There are two different type of programmers such as single type and gang type. For mode detail, Macro assembler operates under the MS-Windows 95 and upversioned Windows OS.

Please contact sales part of MagnaChip semiconductor.

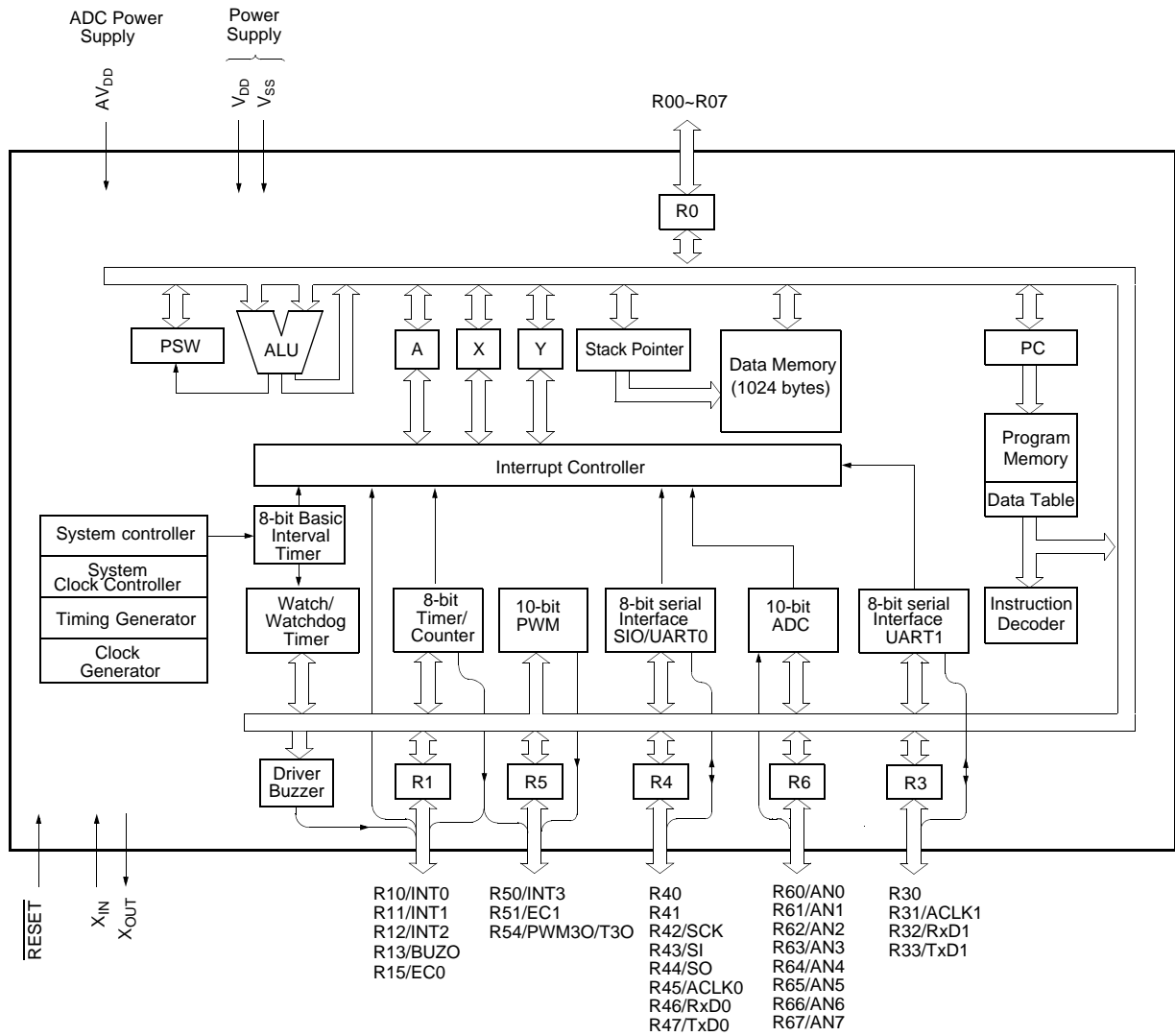| Software	- MS-Windows based assembler - MS-Windows based Debugger - MC800 C compiler
Hardware (Emulator)	- CHOICE-Dr. - CHOICE-Dr. EVA80C0x B/D
FLASH Writer	- CHOICE - SIGMA I/II(Single writer) - PGM Plus I/II/III(Single writer) - Standalone GANG4 I/II(Gang writer)

Choice-Dr. (Emulator)

PGMplus III（Single Writer）

Standalone Gang4 II（Gang Writer）

2. BLOCK DIAGRAM

3. PIN ASSIGNMENT

**42SDIP
(Top View)**

```
              ┌─────────────┐
   VDD     1 ┤  ○          ├ 42  R63 / AN3
AN4 / R64  2 ┤ ○           ├ 41  R62 / AN2
AN5 / R65  3 ┤             ├ 40  R61 / AN1
AN6 / R66  4 ┤             ├ 39  R60 / AN0
AN7 / R67  5 ┤             ├ 38  R54 / PWM3O / T3O
   R00     6 ┤             ├ 37  AVDD
   R01     7 ┤  M          ├ 36  R51 / EC1
   R02     8 ┤  C          ├ 35  R50 / INT3
   R03     9 ┤  8          ├ 34  R47 / TxD0
   R04    10 ┤  0          ├ 33  R46 / RxD0
   R05    11 ┤  F          ├ 32  R45 / ACLK0
   R06    12 ┤  0          ├ 31  R44 / SO
   R07    13 ┤  2          ├ 30  R43 / SI
INT0 / R10 14 ┤  0          ├ 29  R42 / SCK
INT1 / R11 15 ┤  8          ├ 28  R41
INT2 / R12 16 ┤  K          ├ 27  R40
BUZO / R13 17 ┤  /          ├ 26  R33 / TxD1
EC0 / R15  18 ┤  1          ├ 25  R32 / RxD1
  RESET   19 ┤  6          ├ 24  R31 / ACLK1
   XIN    20 ┤  K          ├ 23  R30
   XOUT   21 ┤  /          ├ 22  VSS
              └─────────────┘
        MC80F0208K/16K/24K
```

**44MQFP
(Top View)**

```
T3O / PWM3O / R54  34 ┤          ├ 22  NC
       AN0 / R60  35 ┤          ├ 21  R33 / TxD1
       AN1 / R61  36 ┤          ├ 20  R32 / RxD1
       AN2 / R62  37 ┤          ├ 19  R31 / ACLK1
       AN3 / R63  38 ┤          ├ 18  R30
            VDD   39 ┤          ├ 17  VSS
       AN4 / R64  40 ┤          ├ 16  XOUT
       AN5 / R65  41 ┤          ├ 15  XIN
       AN6 / R66  42 ┤          ├ 14  RESET
       AN7 / R67  43 ┤          ├ 13  R15 / EC0
            NC    44 ┤ ○        ├ 12  R13 / BUZO
                      MC80F0208Q/16Q/24Q
```

Top pins (33-23): AVDD, R51 / EC1, R50 / INT3, R47 / TxD0, R46 / RxD0, R45 / ACLK0, R44 / SO, R43 / SI, R42 / SCK, R41, R40

Bottom pins (1-11): R00, R01, R02, R03, R04, R05, R06, R07, INT0 / R10, INT1 / R11, INT2 / R12

4. PACKAGE DIAGRAM

42SDIP

UNIT: INCH

$\frac{1.470}{1.450}$

0.190 max.

$\frac{0.020}{0.016}$ $\frac{0.045}{0.035}$ 0.070 BSC

min. 0.015

$\frac{0.140}{0.120}$

0.600 BSC

$\frac{0.550}{0.530}$

$\frac{0.012}{0.008}$

0-15°

44MQFP

UNIT: MM

$\frac{13.45}{12.95}$
$\frac{10.10}{9.90}$

$\frac{13.45}{12.95}$ $\frac{10.10}{9.90}$

SEE DETAIL "A"

2.35 max.

$\frac{0.45}{0.30}$ 0.80 BSC

2.10
1.95

0-7°

$\frac{0.25}{0.10}$

$\frac{1.03}{0.73}$

$\frac{0.23}{0.13}$

1.60
BSC

DETAIL "A"

5. PIN FUNCTION

V_{DD}: Supply voltage.

V_{SS}: Circuit ground.

AV_{DD}: Supply voltage to the ladder resistor of ADC circuit.

$\overline{RESET}$: Reset the MCU.

X_{IN}: Input to the inverting oscillator amplifier and input to the internal main clock operating circuit.

X_{OUT}: Output from the inverting oscillator amplifier.

R00~R07: R0 is an 8-bit CMOS bidirectional I/O port. R0 pins with 1 or 0 written to the R0 Port Direction Register R0IO can be used as outputs or inputs. The internal pull-up resistor can be connected by using the pull-up selection register 0 (PU0).

R10~R13, R15: R1 is an 5-bit CMOS bidirectional I/O port. R1 pins with 1 or 0 written to the R1 Port Direction Register R1IO can be used as outputs or inputs. The internal pull-up resistor can be connected by using the pull-up selection register 1 (PU1).
In addition, R1 serves the functions of the various following special features such as INT0 (External interrupt 0), INT1 (External interrupt 1), INT2 (External interrupt 2), BUZO (Buzzer driver output), EC0 (Event counter input 0).

R30~R33: R3 is an 4-bit CMOS bidirectional I/O port. R3 pins with 1 or 0 written to the R3 Port Direction Register R3IO can be used as outputs or inputs. R3 operates as the high current output port with typical 20mA at low level output.
In addition, R3 serves the functions of the following special features such as ACLK1 (UART1 Asynchronous serial clock input), RxD1 (UART1 data input), TxD1 (UART1 data output).

R40~R47: R4 is an 8-bit CMOS bidirectional I/O port. R4 pins with 1 or 0 written to the R4 Port Direction Register R4IO can be used as outputs or inputs. The internal pull-up resistor can be connected by using the pull-up selection register 4 (PU4).
In addition, R4 serves the functions of the various following special features such as SCK (Serial clock), SI (Serial data input), SO (Serial data output), ACLK0 (UART1 Asynchronous serial clock input), RxD0 (UART0 data input), TxD0 (UART0 data output).

R50, R51, R54: R5 is an 3-bit CMOS bidirectional I/O port. R5 pins with 1 or 0 written to the R5 Port Direction Register R5IO can be used as outputs or inputs.
In addition, R5 serves the functions of the various following special features such as INT3 (External interrupt 3), EC1 (Event counter input 1), PWM3O (PWM output 3)/T3O(Timer3 Compare output).

R60~R67: R6 is an 8-bit CMOS bidirectional I/O port. R6 pins with 1 or 0 written to the R6 Port Direction Register R6IO can be used as outputs or inputs.
In addition, R6 serves the functions of the ADC analog input port AN[7:0].

5.1 Pin Description

5.1.1 Normal Function Pin Description

PIN NAME	In/Out	Function	Initial state	Alternate Function
R00~R07	I/O	Port0 8-bit I/O port. Can be set in input or output mode in 1-bit units. Internal pull-up resistor PU0 can be used via software.	Input	-
R10	I/O	Port 1. 5-bit I/O port. Can be set in input or output mode in 1-bit units. Internal pull-up resistor PU1 can be used via software.	Input	INT0
R11				INT1
R12				INT2
R13				BUZO
R15				EC0
R30	I/O	Port 3. 4-bit I/O port. Can be set in input or output mode in 1-bit units.	Input	-
R31				ACLK1
R32				RxD1
R33				TxD1
R40	I/O	Port 4. 8-bit I/O port. Can be set in input or output mode in 1-bit units. Internal pull-up resistor PU4 can be used via software.	Input	-
R41				-
R42				SCK
R43				SI
R44				SO
R45				ACLK0
R46				RxD0
R47				TxD0
R50	I/O	Port 5. 3-bit I/O port. Can be set in input or output mode in 1-bit units.	Input	INT3
R51				EC1
R54				PWM3O/T3O
R60~R67	I/O	Port 6. 8-bit I/O port. Can be set in input or output mode in 1-bit units.	Input	AN0~AN7
$\overline{\text{RESET}}$	I	System reset input.	Input	-
X_{IN}	I	Crystal connection for main system clock oscillation.	Input	-
X_{OUT}	O		Output	-
AV_{DD}	-	Analog power/reference voltage input to A/D converter. Set the same potential as VDD.	-	-
V_{DD}	-	Positive power supply.	-	-
V_{SS}	-	Ground potential.	-	-

Table 5-1 Normal Function Pin Description

5.1.2 Alternate Function Pin Description

| PIN NAME	In/Out	Function	Initial state	Shared Pin
INT0	I	Valid edges(rising, falling, or both rising and falling) can be specified. External Interrupt request Input.	Input	R10
INT1				R11
INT2				R12
INT3				R50
BUZO	O	Buzzer Output	Input	R13
EC0	I	Timer0 Event Counter Input	Input	R15
EC1	I	Timer2 Event Counter Input	Input	R51
SCK	I/O	Serial clock input/output of serial interface.	Input	R42
SI	I	Serial data input of serial interface.	Input	R43
SO	O	Serial data output of serial interface.	Input	R44
ACLK0	I	Asynchronous serial interface serial clock input.	Input	R45
RxD0	I	Asynchronous serial interface serial data input.	Input	R46
TxD0	O	Asynchronous serial interface serial data output.	Input	R47
ACLK1	I	Asynchronous serial interface serial clock input2.	Input	R31
RxD1	I	Asynchronous serial interface serial data input2.	Input	R32
TxD1	O	Asynchronous serial interface serial data output2.	Input	R33
PWM3O	O	Timer3 PWM Output	Output	R54
T3O		Timer3 Compare Output		
AN0~AN7	I	Analog input Channel 0 ~ 7 for A/D converter.	Input	R60~R67

Table 5-2 Alternate Function Pin Description
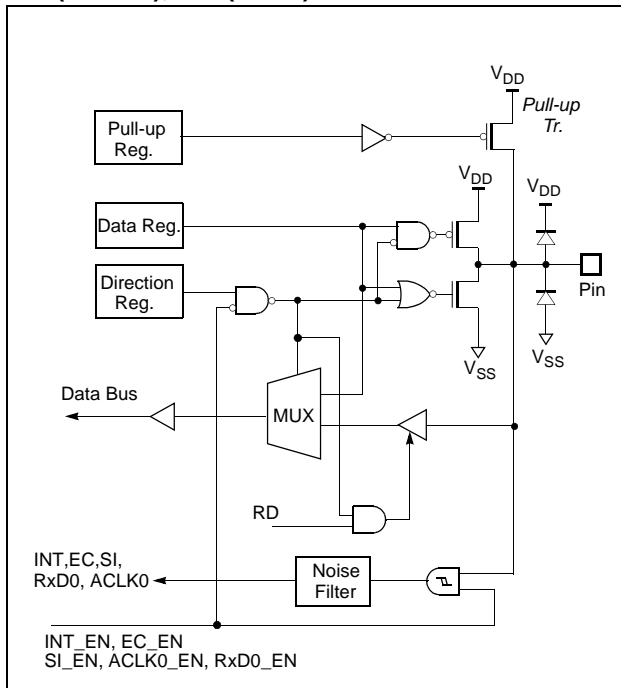
6. PORT STRUCTURES
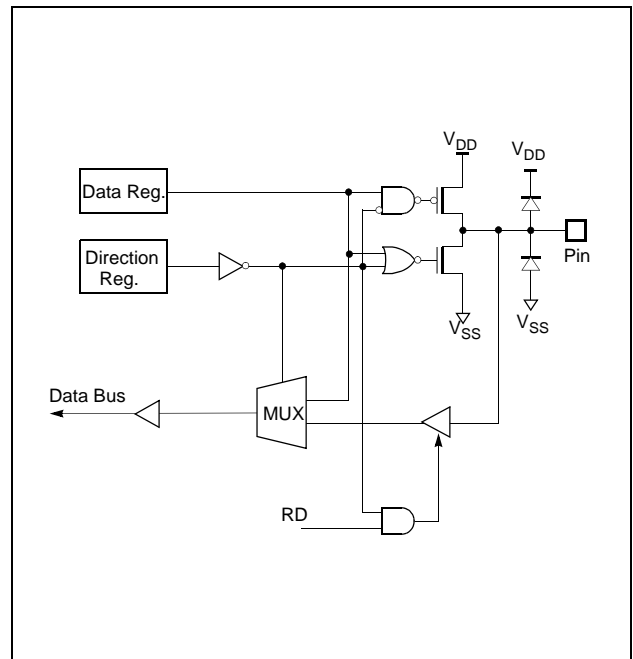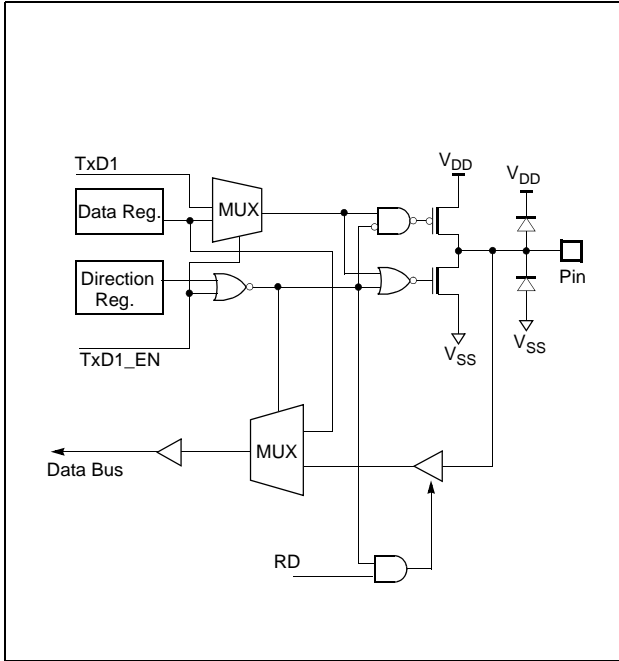
R00~R07, R40, R41
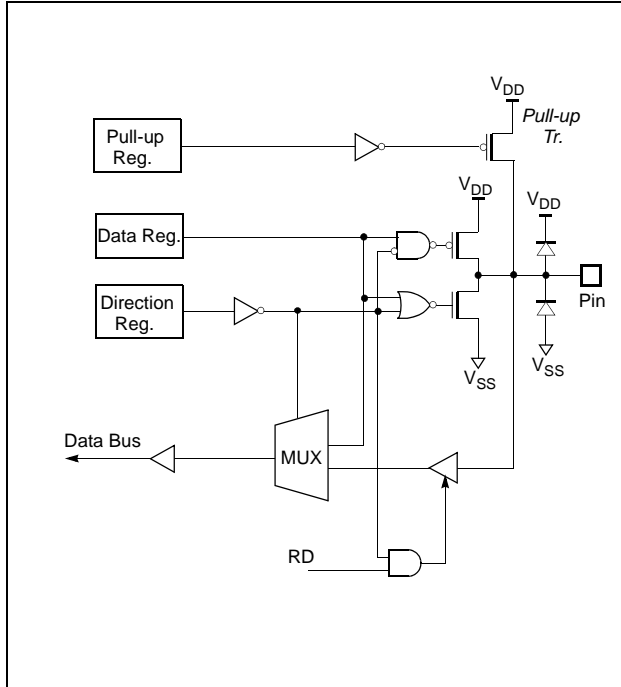
R13(BUZO), R47(TxD0)
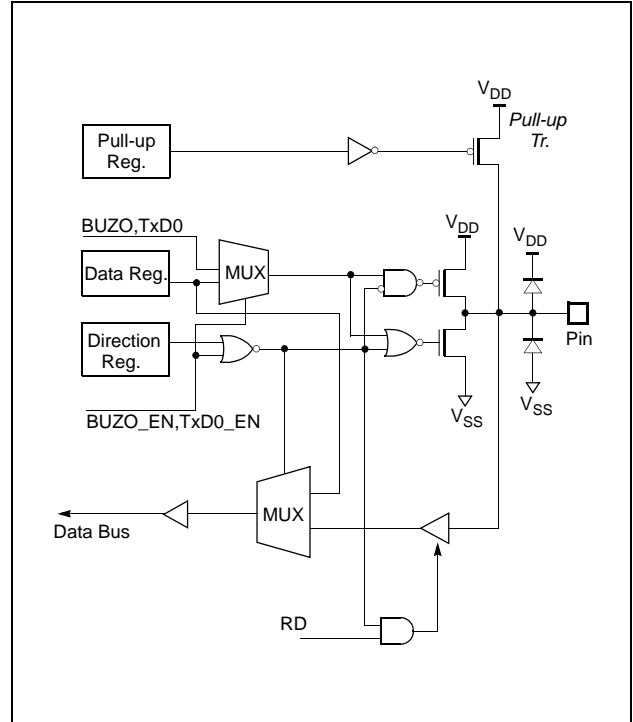
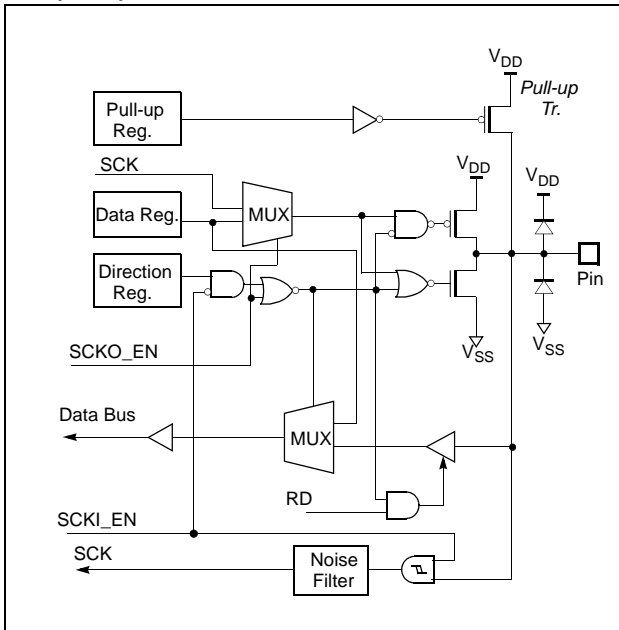**R10(INT0)~ R12(INT2), R15(EC0), R43(SI), R45(ACLK0), R46(RxD0)**
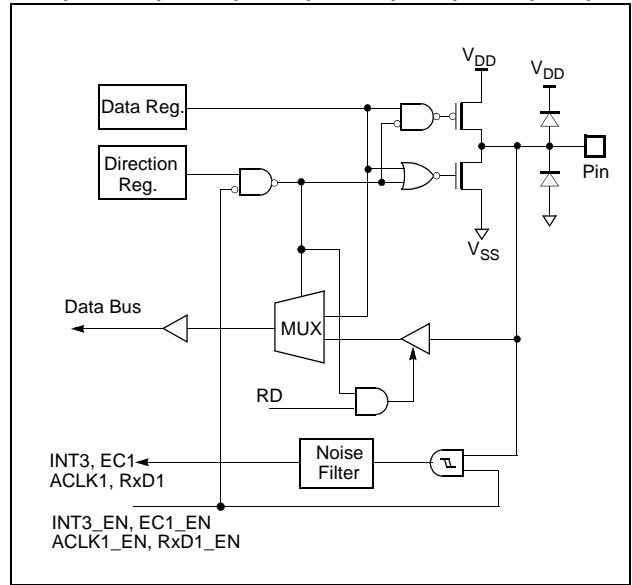

R30

R33(TxD1)
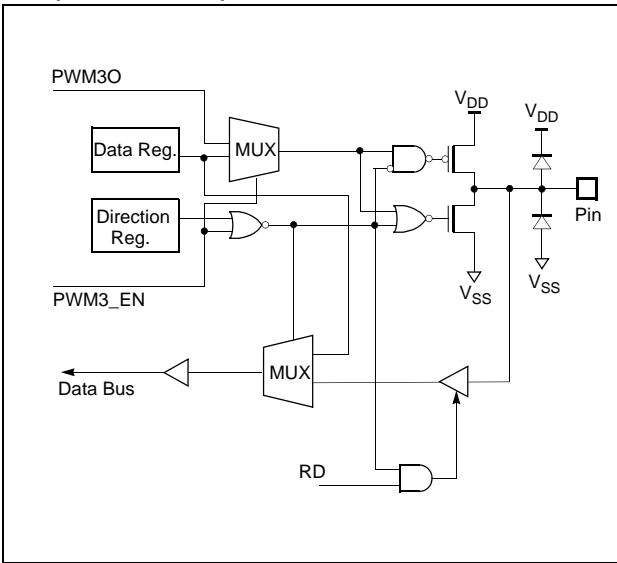

R44(SO, IOSWIN)
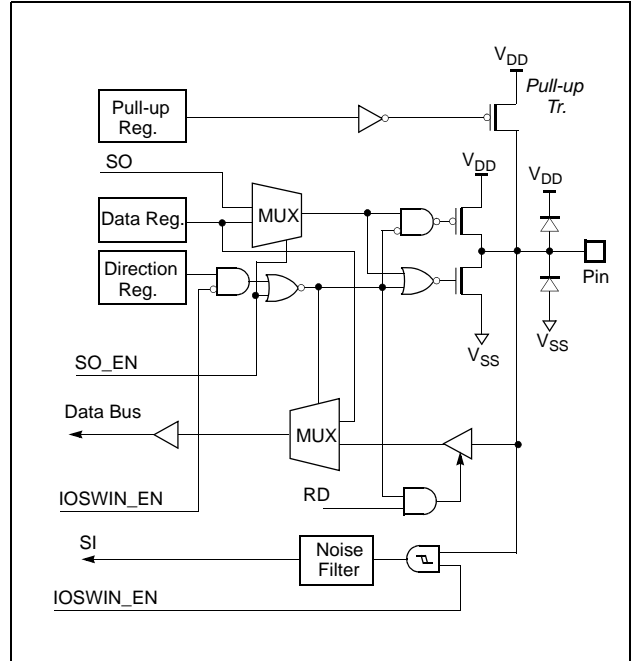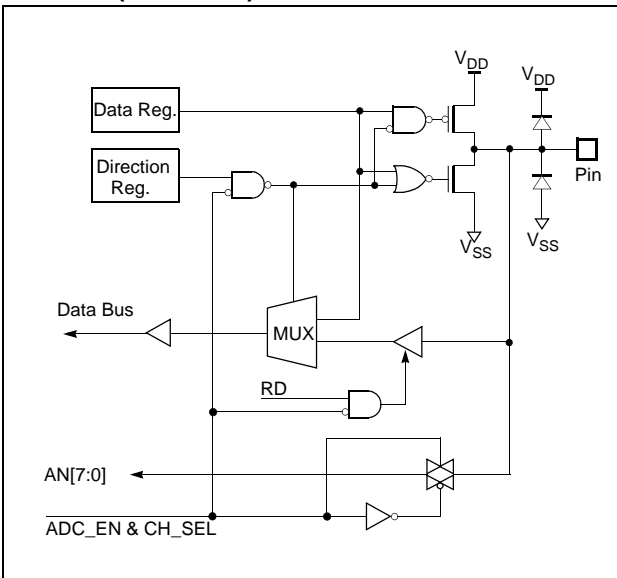

R42(SCK)

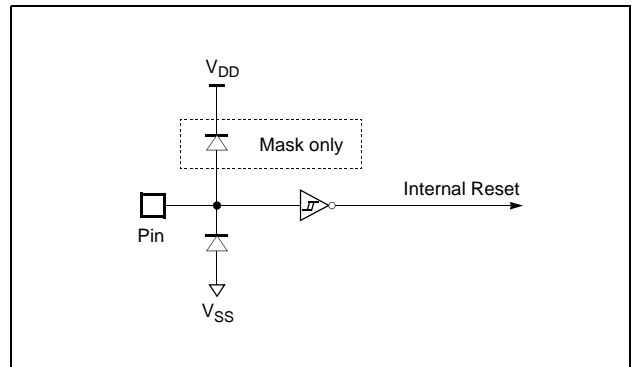**R31(ACLK1), R32(RxD1), R50(INT3), R51(EC1)**

R54(PWM3O/T3O)

X$_{IN}$, X$_{OUT}$
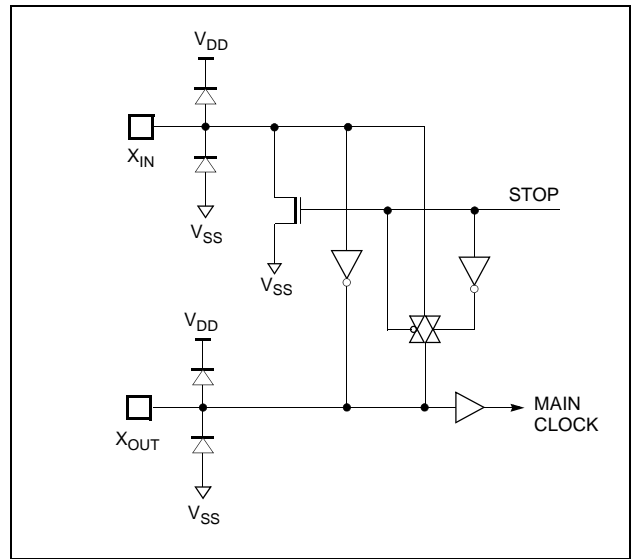
R60~R67(AN0~AN7)

$\overline{RESET}$

7. ELECTRICAL CHARACTERISTICS

7.1 Absolute Maximum Ratings

Parameter	Symbol	Rating	Unit	Note
Supply Voltage	V_{DD}	-0.3 ~ +6.5	V	-
	AV_{DD}	V_{DD} - 0.3 ~ V_{DD} +0.3	V	-
Normal Votagae Pin	V_I	-0.3 ~ V_{DD} +0.3	V	Voltage on any pin with respect to Ground (V_{SS})
	V_O	-0.3 ~ V_{DD} +0.3	V	
	I_{OH}	10	mA	Maximum output current sourced by (I_{OH} per I/O Pin)
	ΣI_{OH}	80	mA	Maximum current (ΣI_{OH})
	I_{OL}	20	mA	Maximum current sunk by (I_{OL} per I/O Pin)
	ΣI_{OL}	160	mA	Maximum current (ΣI_{OL})
Total Power Dissipation	f_{XIN}	600	mW	-
Storage Temperature	T_{STG}	-65 ~ +150	°C	°C

Note: Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

7.2 Recommended Operating Conditions

Parameter	Symbol	Condition	Specifications		Unit
			Min.	Max.	
Supply Voltage	V_{DD}	f_{XIN} = 0.4 ~ 12MHz	4.5	5.5	V
		f_{XIN} = 0.4 ~ 8MHz	2.7	5.5	V
Operating Temperature	T_{OPR}	V_{DD} = 4.5 ~ 5.5V	-40	85	°C

7.3 A/D Converter Characteristics

(T_a=-40~85°C, V_{SS}=0V, V_{DD}= AV_{DD} = 2.7~5.5V @f_{XIN}=4MHz)

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Resolution	-	-	-	10	-	BIT
Total Accuracy	-	AV_{DD} = V_{DD} = 5.12V f_{XIN} = 4Mhz	-	-	±3	LSB
Intergral Linearity Error	ILE		-	-	±2	LSB
Differential Linearity Error	DLE		-	-	±2	LSB
Zero Offset Error	ZOE		-	-	±2	LSB
Full Scale Error	FSE		-	-	±2	LSB
Conversion Time	t_{CON}	10bit conversion f_{XIN} = 4Mhz	13*	-	-	μS

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Analog Input Voltage	V_{AN}	-	V_{SS}	-	AV_{DD}	V
Analog Power Supply	AV_{DD}	-	-	-	V_{DD}	V
Analog Ground	V_{SS}	-	V_{SS}	-	$V_{SS}+0.3$	V
Analog Input Current	I_{ADIN}	$AV_{DD}=V_{DD}=5.12V$	-	-	10	μA
Analog Block Current	I_{ADC}	$AV_{DD}=V_{DD}=5.12V$	-	200	300	μA

Note : 4MHz(f_{XIN}) / 2^2 X 13Cycle = 13uS

7.4 DC Electrical Characteristics

(T_A=-40~85°C, V_{DD}=5.0V±10%, V_{SS}=0V, f_{XIN}=8MHz)

Parameter	Symbol	Pin/Condition	Min.	Typ.	Max.	Unit
Input High Voltage	V_{IH1}	INT0, INT1, INT2, INT3, EC0, EC1, SI, SCK, ACLK0, ACLK1, RxD0, RxD1, $\overline{RESET}$	$0.8V_{DD}$	-	$V_{DD}+0.3$	V
	V_{IH2}	R0, R1, R3, R4, R5, R6	$0.7V_{DD}$	-	$V_{DD}+0.3$	V
	V_{IH3}	X_{IN}	$0.8V_{DD}$	-	$V_{DD}+0.3$	V
Input Low Voltage	V_{IL1}	INT0, INT1, INT2, INT3, EC0, EC1, SI, SCK, ACLK0, ACLK1, RxD0, RxD1, $\overline{RESET}$	-0.3	-	$0.2V_{DD}$	V
	V_{IL2}	R0, R1, R3, R4, R5, R6	-0.3	-	$0.3V_{DD}$	V
	V_{IL3}	X_{IN}	-0.3	-	$0.2V_{DD}$	V
Output High Voltage	V_{OH1}	R0, R1, R3, R4, R5, R6 (I_{OH}=-0.7mA)	V_{DD}-0.4	-	-	V
	V_{OH2}	X_{OUT} (I_{OH}=-50μA)	V_{DD}-0.5	-	-	V
Output Low Voltage	V_{OL1}	R0, R1, R3, R4, R5, R6 (I_{OL}=1.6mA)	-	-	0.4	V
	V_{OL2}	X_{OUT} (I_{OL}=50μA)	-	-	0.5	V
High Current	I_{OL}	R3 (V_{OL}=1V)	-	-	20	mA
Input High Leakage Current	I_{IH}	R0, R1, R3, R4, R5, R6	-	-	1	μA
Input Low Leakage Current	I_{IL}	R0, R1, R3, R4, R5, R6	-1	-	-	μA
Pull-up Resistor	RPU	R0, R1, R4	10	-	100	kΩ
OSC Feedback Resistor	R_X	X_{IN}, X_{OUT}	0.45	-	4.5	MΩ
Internal RC WDT Period (RCWDT)	I_{IL}	V_{DD}=4.5V	33	-	100	μS
Hysteresis	V_T	INT0, INT1, INT2, INT3, EC0, EC1, SI, SCK, ACLK0, ACLK1, RxD0, RxD1	0.3	-	0.8	V
Power Fail Detect Voltage	V_{PFD}		2.2	2.7	3.2	V
			2.5	3.0	3.5	V
			1.9	2.4	2.9	V

Parameter	Symbol	Pin/Condition	Min.	Typ.	Max.	Unit
Power Supply Current	I_{DD1}	Active Mode, X_{IN}=8MHz	-	-	15	mA
	I_{SLEEP}	Sleep Mode, X_{IN}=8MHz	-	-	6	mA
	I_{STOP}	Stop Mode, Oscillator Stop, X_{IN}=4MHz	-	-	5	μA
	I_{RCWDT}	Stop Mode, Oscillator Stop, X_{IN}=8MHz	-	-	40	μA

7.5 AC Characteristics

(T_A=-40~85°C, V_{DD}=5V±10%, V_{SS}=0V)

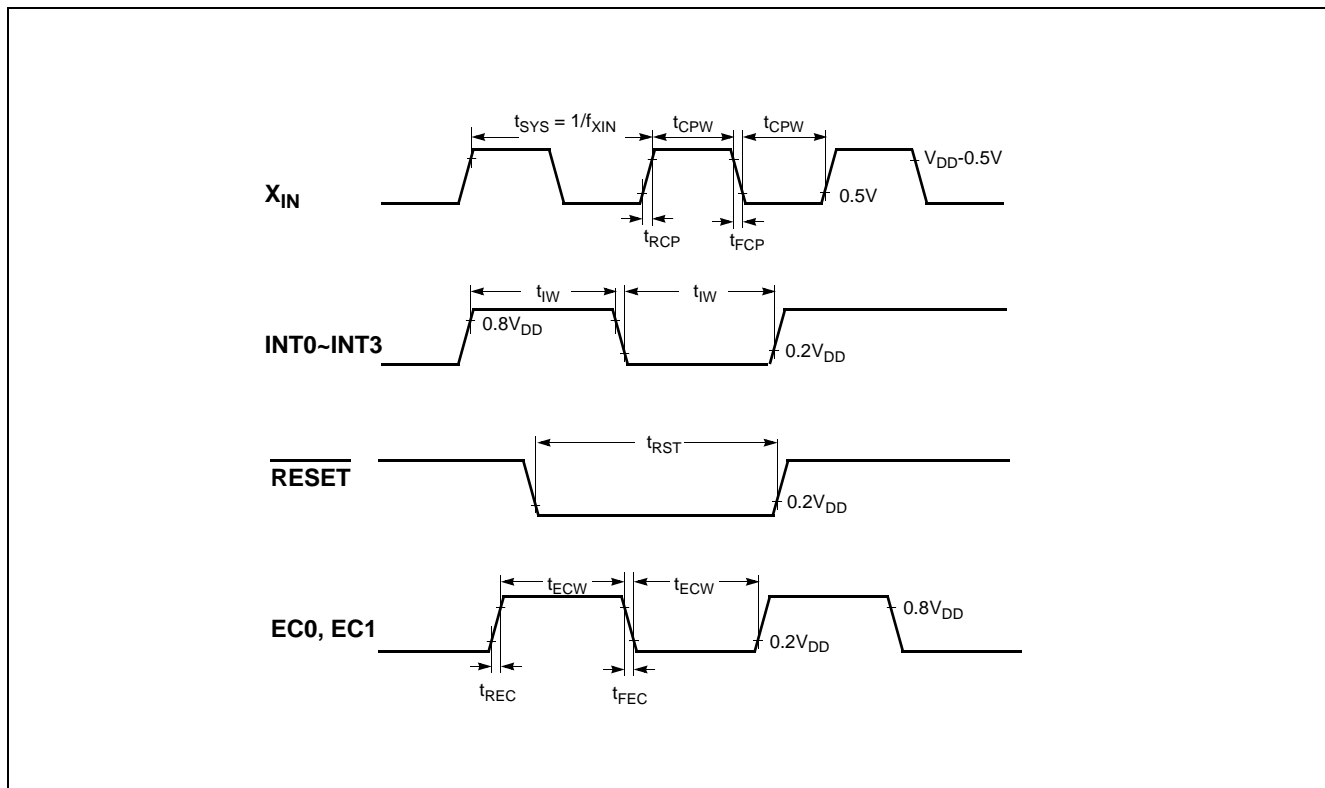| Parameter	Symbol	Pins	Specifications			Unit
			Min.	Typ.	Max.	
Operating Frequency	f_{XIN}	X_{IN}	0.4	-	12	MHz
Oscillation Stabilizing Time (4MHz)	t_{ST}	X_{IN}, X_{OUT}	-	-	20	mS
External Clock Pulse Width	t_{CPW}	X_{IN}	35	-	-	nS
External Clock Transition Time	t_{RCP},t_{FCP}	X_{IN}	-	-	20	nS
Interrupt Pulse Width	t_{IW}	INT0, INT1, INT2, INT3	2	-	-	t_{SYS}
$\overline{RESET}$ Input Width	t_{RST}	$\overline{RESET}$	8	-	-	t_{SYS}
Event Counter Input Pulse Width	t_{ECW}	EC0, EC1	2	-	-	t_{SYS}
Event Counter Transition Time	t_{REC},t_{FEC}	EC0, EC1	-	-	20	nS

Figure 7-1 Timing Chart

7.6 Serial Interface Timing Characteristics

$(T_A=-40\sim+85°C, V_{DD}=5V\pm10\%, V_{SS}=0V, f_{XIN}=8MHz)$

Parameter	Symbol	Pins	Specifications			Unit
			Min.	Typ.	Max.	
Serial Input Clock Pulse	t_{SCYC}	SCK	$2t_{SYS}+200$	-	-	nS
Serial Input Clock Pulse Width	t_{SCKW}	SCK	$t_{SYS}+70$	-	-	nS
Serial Input Clock Pulse Transition Time	t_{FSCK} t_{RSCK}	SCK	-	-	30	nS
Serial Input Pulse Transition Time	t_{FSIN} t_{RSIN}	SI	-	-	30	nS
Serial Input Setup Time (External SCK)	t_{SUS}	SI	100	-	-	nS
Serial Input Setup Time (Internal SCK)	t_{SUS}	SI	200	-		nS
Serial Input Hold Time	t_{HS}	SI	$t_{SYS}+70$	-		nS
Serial Output Clock Cycle Time	t_{SCYC}	SCK	$4t_{SYS}$	-	$16t_{SYS}$	nS
Serial Output Clock Pulse Width	t_{SCKW}	SCK	$t_{SYS}-30$			nS
Serial Output Clock Pulse Transition Time	t_{FSCK} t_{RSCK}	SCK			30	nS
Serial Output Delay Time	s_{OUT}	SO			100	nS
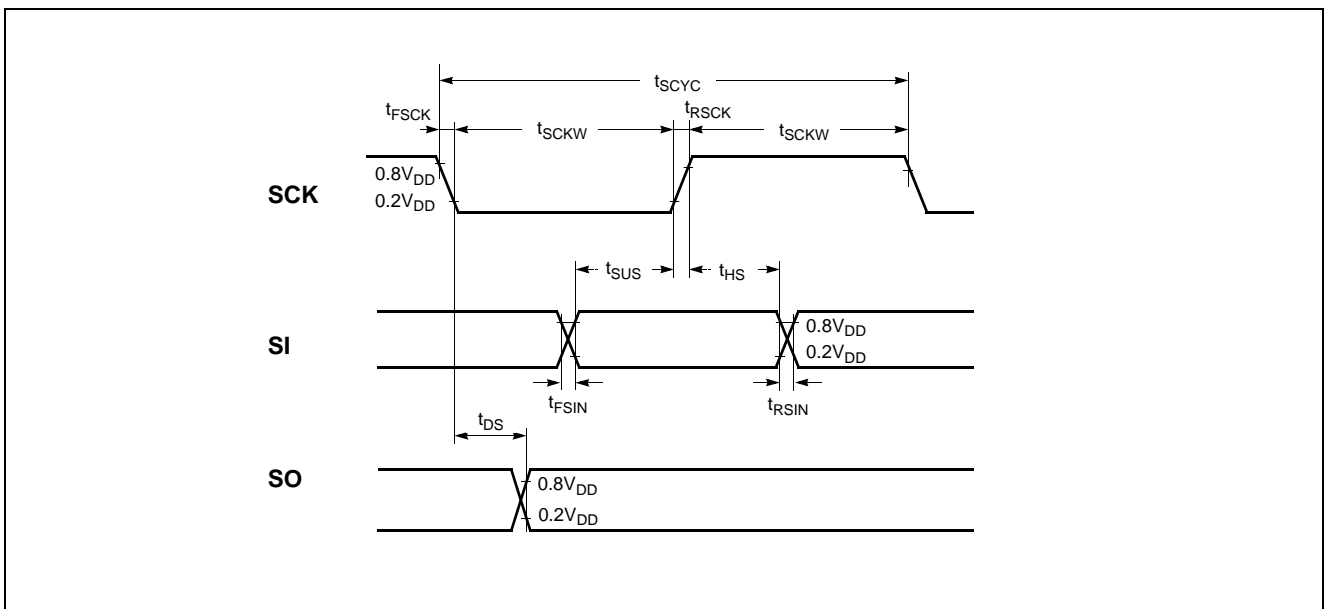
Figure 7-2 Serial I/O Timing Chart

7.7 Typical Characteristic Curves

This graphs and tables provided in this section are for design guidance only and are not tested or guaranteed.

In some graphs or tables the data presented are outside specified operating range (e.g. outside specified V_{DD} range). This is for information only and devices are guaranteed to operate properly only within the specified range.

The data presented in this section is a statistical summary of data collected on units from different lots over a period of time. "Typical" represents the mean of the distribution while "max" or "min" represents (mean + 3σ) and (mean − 3σ) respectively where σ is standard deviation

$I_{DD}-V_{DD}$ Main Active Mode

$I_{SLEEP}-V_{DD}$ Main Active Mode

$I_{STOP}-V_{DD}$ Main Active Mode

f_{XIN} (MHz)   Operating Area

Actual Operating Area
2.1~7.0V @ (0.2~8MHz)
2.6~7.0V @ (0.2~16MHz)

Spec Operating Area
2.7~5.5V @ (0.4~8MHz)
4.5~5.5V @ (0.4~12MHz)
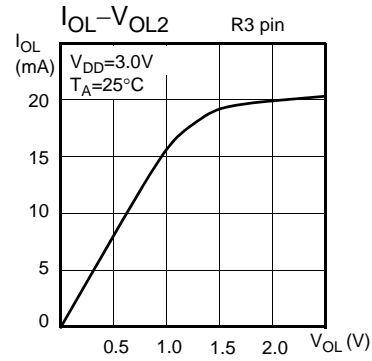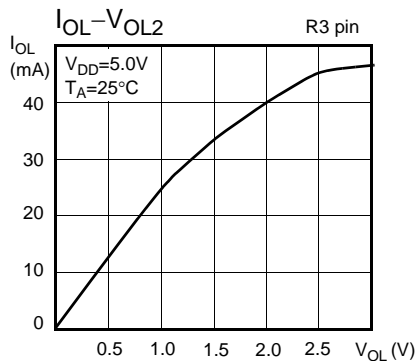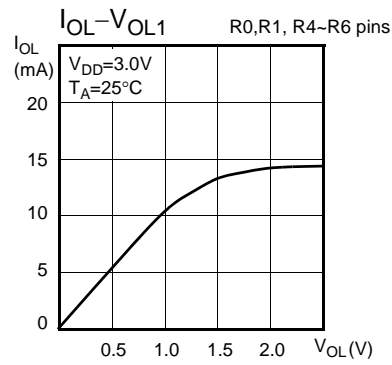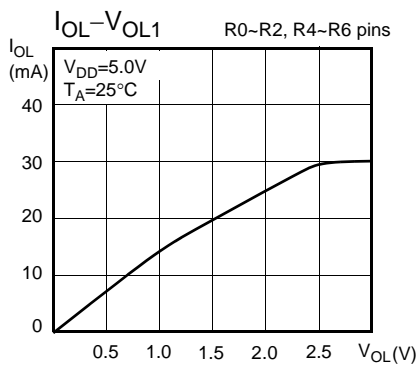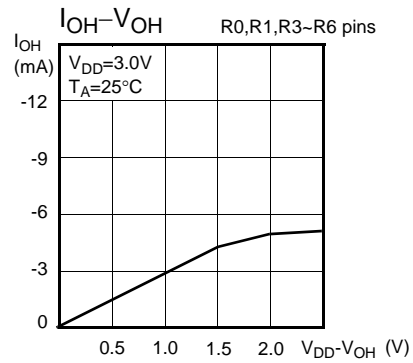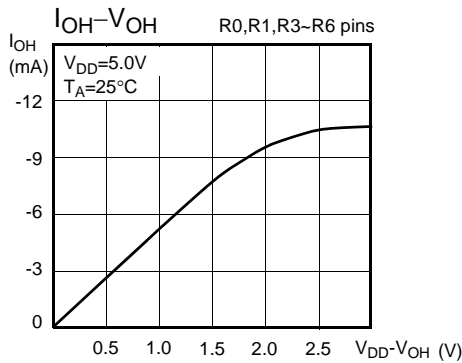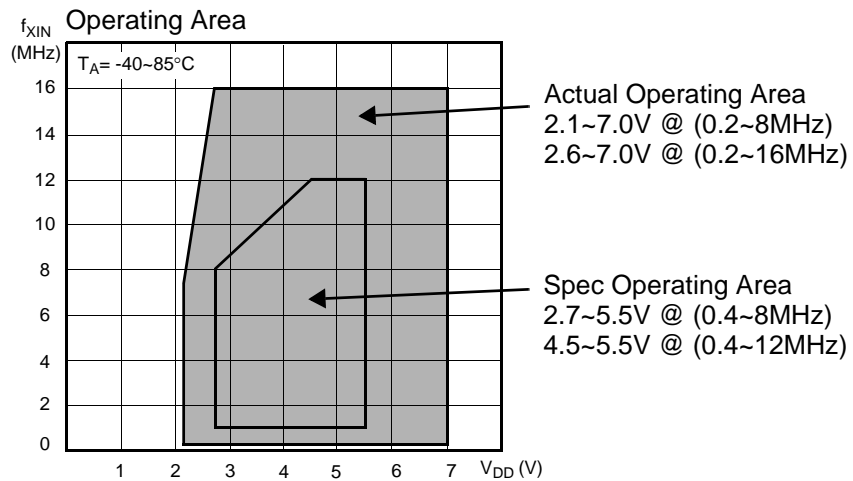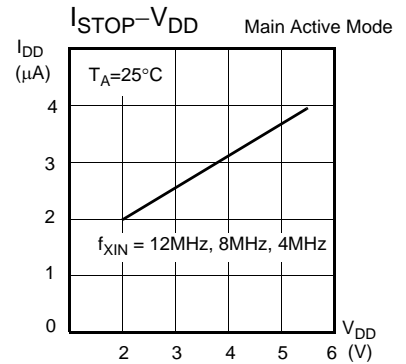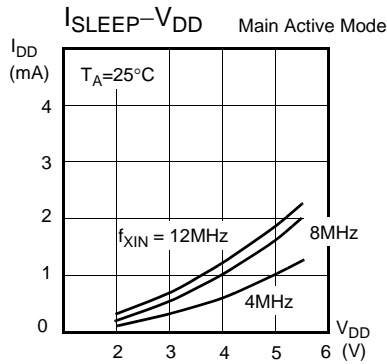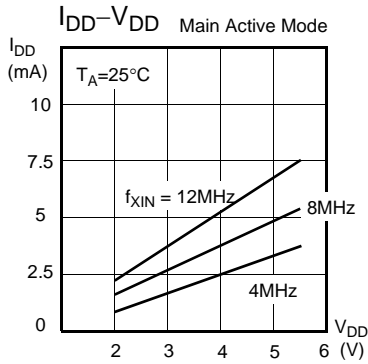
8. MEMORY ORGANIZATION

The MC80F0208/16/24 has separate address spaces for Program memory and Data Memory. Program memory can only be read, not written to. It can be up to 48K bytes of Program memory.

8.1 Registers

This device has six registers that are the Program Counter (PC), a Accumulator (A), two index registers (X, Y), the Stack Pointer (SP), and the Program Status Word (PSW). The Program Counter consists of 16-bit register.
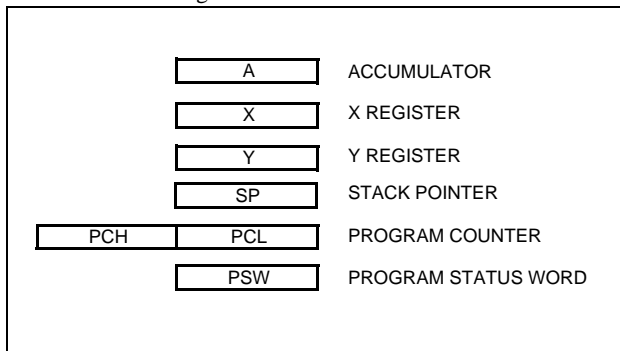
Figure 8-1 Configuration of Registers

Accumulator: The Accumulator is the 8-bit general purpose register, used for data operation such as transfer, temporary saving, and conditional judgement, etc.

The Accumulator can be used as a 16-bit register with Y Register as shown below.
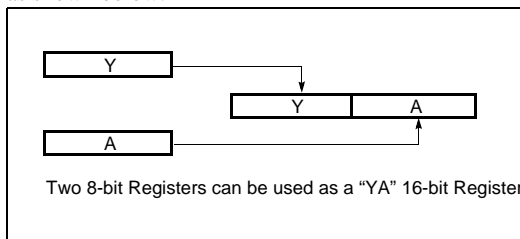
Figure 8-2 Configuration of YA 16-bit Register

X, Y Registers: In the addressing mode which uses these index registers, the register contents are added to the specified address, which becomes the actual address. These modes are extremely effective for referencing subroutine tables and memory tables. The index registers also have increment, decrement, comparison and data transfer functions, and they can be used as simple accumulators.

Stack Pointer: The Stack Pointer is an 8-bit register used for occurrence interrupts and calling out subroutines. Stack Pointer identifies the location in the stack to be accessed (save or restore).

Generally, SP is automatically updated when a subroutine call is

executed or an interrupt is accepted. However, if it is used in excess of the stack area permitted by the data memory allocating configuration, the user-processed data may be lost.

The stack can be located at any position within 100_H to $1FF_H$ of the internal data memory. The SP is not initialized by hardware, requiring to write the initial value (the location with which the use of the stack starts) by using the initialization routine. Normally, the initial value of "FF_H" is used.
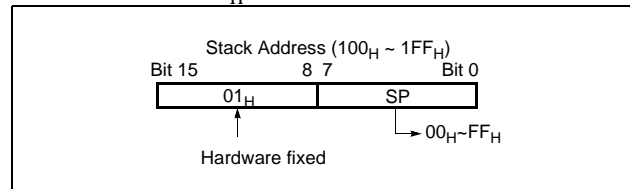
Note: *The Stack Pointer must be initialized by software because its value is undefined after Reset.*

Example: To initialize the SP
```
     LDX       #0FFH
     TXSP                    ; SP ← FFH
```

Program Counter: The Program Counter is a 16-bit wide which consists of two 8-bit registers, PCH and PCL. This counter indicates the address of the next instruction to be executed. In reset state, the program counter has reset routine address (PC_H:$0FF_H$, PC_L:$0FE_H$).

Program Status Word: The Program Status Word (PSW) contains several bits that reflect the current state of the CPU. The PSW is described in Figure 8-3. It contains the Negative flag, the Overflow flag, the Break flag the Half Carry (for BCD operation), the Interrupt enable flag, the Zero flag, and the Carry flag.

[Carry flag C]

This flag stores any carry or borrow from the ALU of CPU after an arithmetic operation and is also changed by the Shift Instruction or Rotate Instruction.

[Zero flag Z]

This flag is set when the result of an arithmetic operation or data transfer is "0" and is cleared by any other result.
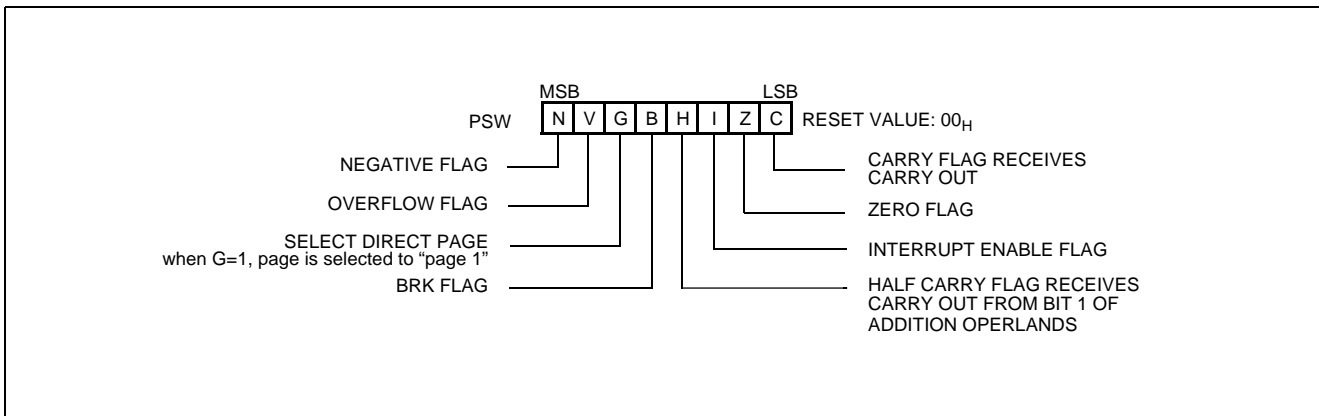
Figure 8-3 PSW (Program Status Word) Register

[Interrupt disable flag I]

This flag enables/disables all interrupts except interrupt caused by Reset or software BRK instruction. All interrupts are disabled when cleared to "0". This flag immediately becomes "0" when an interrupt is served. It is set by the EI instruction and cleared by the DI instruction.

[Half carry flag H]

After operation, this is set when there is a carry from bit 3 of ALU or there is no borrow from bit 4 of ALU. This bit can not be set or cleared except CLRV instruction with Overflow flag (V).

[Break flag B]

This flag is set by software BRK instruction to distinguish BRK from TCALL instruction with the same vector address.

[Direct page flag G]

This flag assigns RAM page for direct addressing mode. In the direct addressing mode, addressing area is from zero page 00_H to $0FF_H$ when this flag is "0". If it is set to "1", addressing area is assigned 100_H to $1FF_H$. It is set by SETG instruction and cleared by CLRG.

[Overflow flag V]

This flag is set to "1" when an overflow occurs as the result of an arithmetic operation involving signs. An overflow occurs when the result of an addition or subtraction exceeds $+127(7F_H)$ or $-128(80_H)$. The CLRV instruction clears the overflow flag. There is no set instruction. When the BIT instruction is executed, bit 6 of memory is copied to this flag.

[Negative flag N]

This flag is set to match the sign bit (bit 7) status of the result of a data or arithmetic operation. When the BIT instruction is executed, bit 7 of memory is copied to this flag.
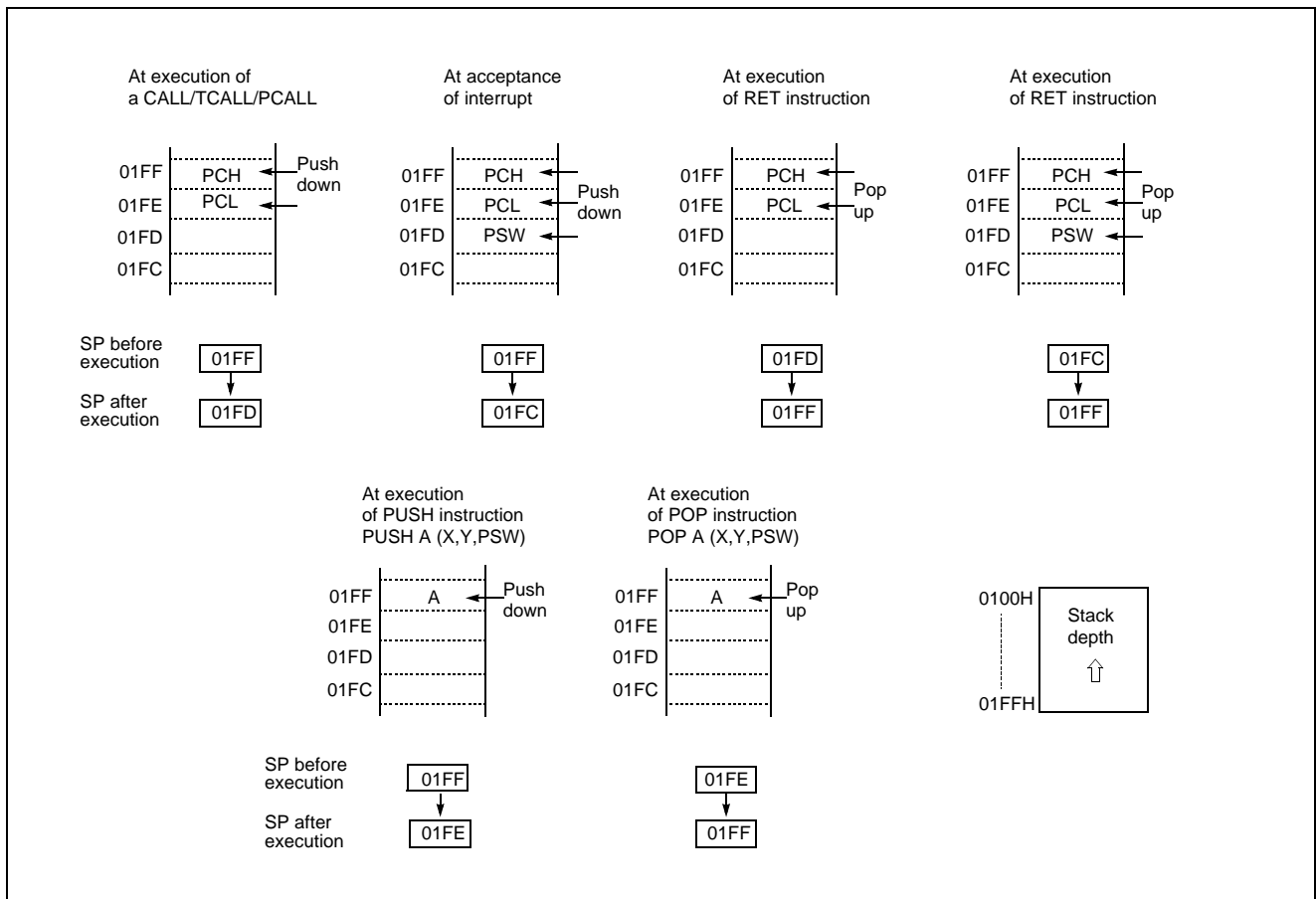
Figure 8-4 Stack Operation

8.2 Program Memory

A 16-bit program counter is capable of addressing up to 64K bytes, but this device has 32/48K bytes program memory space only physically implemented. Accessing a location above FFFF$_H$ will cause a wrap-around to 0000$_H$.

Figure 8-5, shows a map of Program Memory. After reset, the

CPU begins execution from reset vector which is stored in address FFFE$_H$ and FFFF$_H$ as shown in Figure 8-6.

As shown in Figure 8-5, each area is assigned a fixed location in Program Memory. Program Memory area contains the user program

.
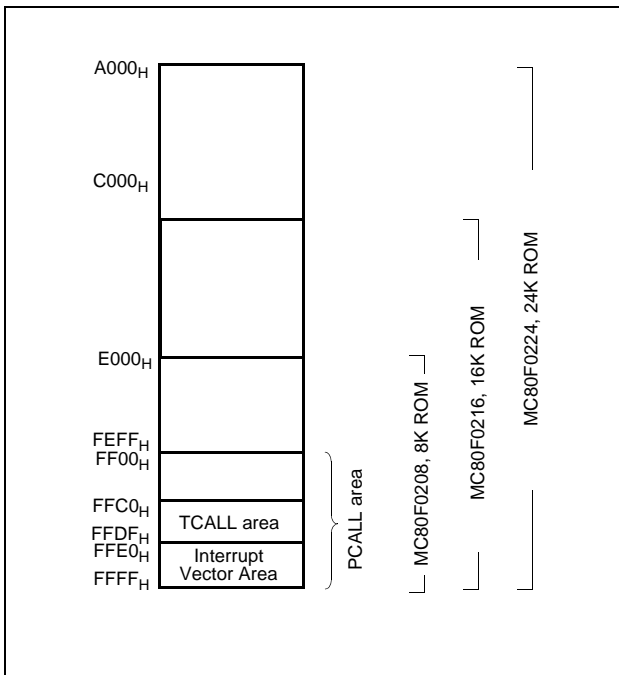
Figure 8-5 Program Memory Map

Page Call (PCALL) area contains subroutine program to reduce program byte length by using 2 bytes PCALL instead of 3 bytes CALL instruction. If it is frequently called, it is more useful to save program byte length.

Table Call (TCALL) causes the CPU to jump to each TCALL address, where it commences the execution of the service routine. The Table Call service area spaces 2-byte for every TCALL: $0FFC0_H$ for TCALL15, $0FFC2_H$ for TCALL14, etc., as shown in Figure 8-7.

Example: Usage of TCALL

```
LDA      #5
         TCALL  0FH        ;1BYTE INSTRUCTION
         :                 ;INSTEAD OF 3 BYTES
         :                 ;NORMAL CALL
;
;TABLE CALL ROUTINE
;
FUNC_A:  LDA    LRG0
         RET
;
FUNC_B:  LDA    LRG1    ②   ①
         RET
;
;TABLE CALL ADD. AREA
;
         ORG    0FFC0H         ;TCALL ADDRESS AREA
         DW     FUNC_A
         DW     FUNC_B
```

The interrupt causes the CPU to jump to specific location, where it commences the execution of the service routine. The External interrupt 0, for example, is assigned to location $0FFFC_H$. The interrupt service locations spaces 2-byte interval: $0FFFA_H$ and $0FFFB_H$ for External Interrupt 1, $0FFFC_H$ and $0FFFD_H$ for External Interrupt 0, etc.

Any area from $0FF00_H$ to $0FFFF_H$, if it is not going to be used, its service location is available as general purpose Program Memory.

Figure 8-6 Interrupt Vector Area
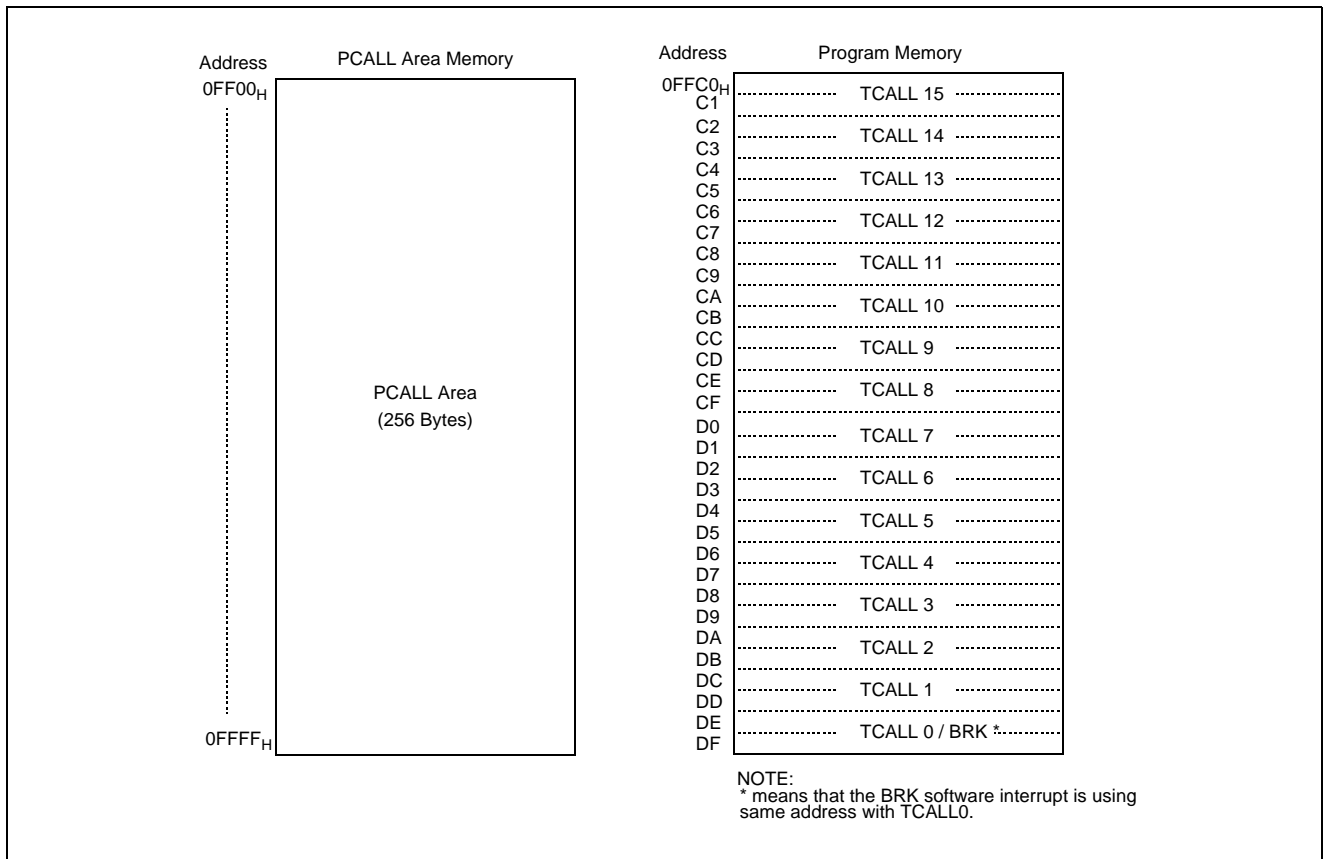
Figure 8-7 PCALL and TCALL Memory Area

PCALL→ rel

```
4F35    PCALL 35H
```
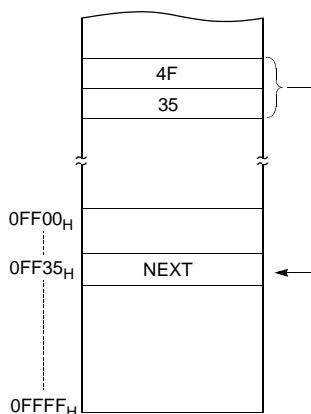
TCALL→ n

```
4A      TCALL 4
```
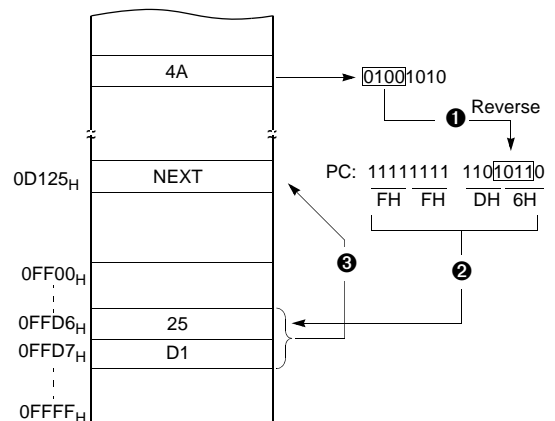
Example: The usage software example of Vector address for MC80F0208/16/24 .

```
;Interrupt Vector Table
        ORG    0FFE0H
        DW     BIT_TIMER  ; BIT
        DW     WATCH_WDT  ; WDT & WT
        DW     ADC        ; AD Converter
        DW     TIMER4     ; Timer-4
        DW     TIMER3     ; Timer-3
        DW     TIMER2     ; Timer-2
        DW     TIMER1     ; Timer-1
        DW     TIMER0     ; Timer-0
        DW     SIO        ; Serial Interface
        DW     UART1      ; UART1 Rx/Tx
        DW     UART0      ; UART0 Rx/Tx
        DW     INT3       ; Ext Int.3
        DW     INT2       ; Ext Int.2
        DW     INT1       ; Ext Int.1
        DW     INT0       ; Ext Int.0
        DW     RESET      ; Reset

        ORG    0A000H     ; 24K bytes ROM Start address
;*******************************************
;          MAIN    PROGRAM           *
;*******************************************
RESET:      DI             ;Disable All Interrupt
RAMCLEAR:
        LDX    #00H       ;USER RAM START ADDRESS LOAD !
        LDY    #0
RAMCLR1:
        LDA    #00H       ;Page0 Ram Clear(0000h ~ 00BFh)
        STA    {X}+       ;
        CMPX   #0C0H      ;
        BNE    RAMCLR1    ;

        INC    Y          ;
        STY    !RPR       ;Page1 Ram Select
        SETG              ;G-FLAG SET !

        LDX    #00H
RAMCLR2:
        LDA    #00H
        STA    {X}+
        CMPX   #00H
        BNE    RAMCLR2

        INC    Y
        CMPY   #4
        BCS    RAMCLR3    ;Page1 ~ Page3 Clear(0100h ~ 03FFh)

        STY    !RPR
        SETG

        BRA              RAMCLR2

RAMCLR3:
        STY    !RPR       ;Page4 Clear(0400h ~ 043Fh)
        SETG
        LDA    #00H       ;A <-- #0
        STA    {X}+
        CMPX   #40H       ;
        BNE    RAMCLR3

        CLRG              ;G-FLAG CLEAR !

        LDX    #0FFH
        TXSP              ;Initial Stack Point (01FFh)
```

8.3 Data Memory

Figure 8-8 shows the internal Data Memory space available. Data Memory is divided into three groups, a user RAM, control registers, and Stack memory.
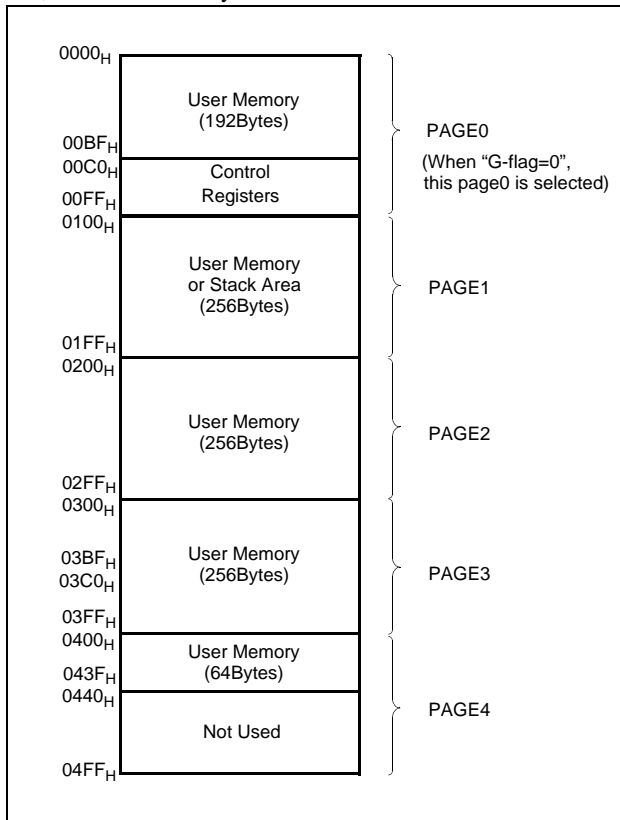
Figure 8-8 Data Memory Map

User Memory

The MC80F0208/16/24 has 1024×8 bits for the user memory (RAM). RAM pages are selected by RPR (See Figure 8-9).

Note: After setting RPR(RAM Page Select Register), be sure to execute SETG instruction. When executing CLRG instruction, be selected PAGE0 regardless of RPR.

Control Registers

The control registers are used by the CPU and Peripheral function blocks for controlling the desired operation of the device. Therefore these registers contain control and status bits for the interrupt system, the timer/ counters, analog to digital converters and I/O ports. The control registers are in address range of $0C0_H$ to $0FF_H$.

Note that unoccupied addresses may not be implemented on the chip. Read accesses to these addresses will in general return random data, and write accesses will have an indeterminate effect.

More detailed informations of each register are explained in each peripheral section.

Note: Write only registers can not be accessed by bit manipulation instruction. Do not use read-modify-write instruction. Use byte manipulation instruction, for example "LDM".

Example; To write at CKCTLR

```
LDM    CLCTLR,#0AH ;Divide ratio(÷32)
```

Stack Area

The stack provides the area where the return address is saved before a jump is performed during the processing routine at the execution of a subroutine call instruction or the acceptance of an interrupt.

When returning from the processing routine, executing the subroutine return instruction [RET] restores the contents of the program counter from the stack; executing the interrupt return instruction [RETI] restores the contents of the program counter and flags.

The save/restore locations in the stack are determined by the stack pointed (SP). The SP is automatically decreased after the saving, and increased before the restoring. This means the value of the SP indicates the stack location number for the next save. Refer to Figure 8-4 on page 22.
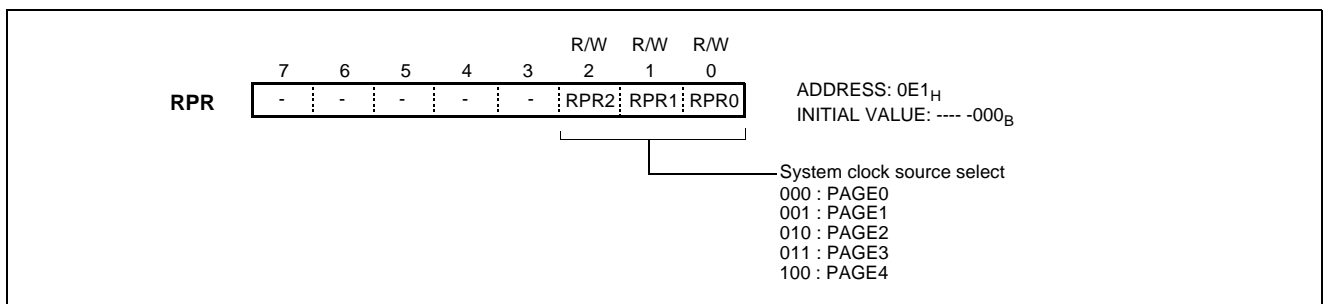
Figure 8-9 RPR(RAM Page Select Register)

Address	Register Name	Symbol	R/W	Initial Value 7	6	5	4	3	2	1	0	Addressing Mode
00C0	R0 port data register	R0	R/W	0	0	0	0	0	0	0	0	byte, bit[1]
00C1	R0 port I/O direction register	R0IO	W	0	0	0	0	0	0	0	0	byte[2]
00C2	R1 port data register	R1	R/W	0	0	0	0	0	0	0	0	byte, bit
00C3	R1 port I/O direction register	R1IO	W	0	0	0	0	0	0	0	0	byte
00C4	Reserved											
00C5	Reserved											
00C6	R3 port data register	R3	R/W	0	0	0	0	0	0	0	0	byte, bit
00C7	R3 port I/O direction register	R3IO	W	0	0	0	0	0	0	0	0	byte
00C8	R4 port data register	R4	R/W	0	0	0	0	0	0	0	0	byte, bit
00C9	R4 port I/O direction register	R4IO	W	0	0	0	0	0	0	0	0	byte
00CA	R5 port data register	R5	R/W	-	-	-	0	0	0	0	0	byte, bit
00CB	R5 port I/O direction register	R5IO	W	-	-	-	0	0	0	0	0	byte
00CC	R6 port data register	R6	R/W	0	0	0	0	0	0	0	0	byte, bit
00CD	R6 port I/O direction register	R6IO	W	0	0	0	0	0	0	0	0	byte
00CE	Reserved											
00CF	Reserved											
00D0	Timer 0 mode control register	TM0	R/W	-	-	0	0	0	0	0	0	byte, bit
00D1	Timer 0 register	T0	R	0	0	0	0	0	0	0	0	byte
	Timer 0 data register	TDR0	W	1	1	1	1	1	1	1	1	
	Timer 0 capture data register	CDR0	R	0	0	0	0	0	0	0	0	
00D2	Timer 1 mode control register	TM1	R/W	0	0	0	0	0	0	0	0	byte, bit
00D3	Timer 1 data register	TDR1	W	1	1	1	1	1	1	1	1	byte
00D4	Timer 1 register	T1	R	0	0	0	0	0	0	0	0	byte
	Timer 1 capture data register	CDR1	R	0	0	0	0	0	0	0	0	
00D5	Reserved											
00D6	Timer 2 mode control register	TM2	R/W	-	-	0	0	0	0	0	0	byte, bit
00D7	Timer 2 register	T2	R	0	0	0	0	0	0	0	0	byte
	Timer 2 data register	TDR2	W	1	1	1	1	1	1	1	1	
	Timer 2 capture data register	CDR2	R	0	0	0	0	0	0	0	0	
00D8	Timer 3 mode control register	TM3	R/W	0	0	0	0	0	0	0	0	byte, bit
00D9	Timer 3 data register	TDR3	W	1	1	1	1	1	1	1	1	byte
	Timer 3 PWM period register	T3PPR	W	1	1	1	1	1	1	1	1	

Table 8-1 Control Registers

Address	Register Name	Symbol	R/W	Initial Value								Addressing Mode
				7	6	5	4	3	2	1	0	
00DA	Timer 3 register	T3	R	0	0	0	0	0	0	0	0	byte
	Timer 3 PWM duty register	T3PDR	R/W	0	0	0	0	0	0	0	0	
	Timer 3 capture data register	CDR3	R	0	0	0	0	0	0	0	0	
00DB	Timer 3 PWM high register	T3PWHR	W	-	-	-	-	0	0	0	0	byte
00DC	Timer 4 mode control register	TM4	R/W	-	-	0	0	0	0	0	0	byte, bit
00DD	Timer 4 low register	T4L	R	0	0	0	0	0	0	0	0	byte
	Timer 4 low data register	TDR4L	W	1	1	1	1	1	1	1	1	
	Timer 4 capture low data register	CDR4L	R	0	0	0	0	0	0	0	0	
00DE	Timer 4 high register	T4H	R	0	0	0	0	0	0	0	0	byte
	Timer 4 high data register	TDR4H	W	1	1	1	1	1	1	1	1	
	Timer 4 capture high data register	CDR4H	R	0	0	0	0	0	0	0	0	
00DF	Interrupt flag register	IFR	R/W	-	-	0	0	0	0	0	0	byte, bit
00E0	Buzzer driver register	BUZR	W	1	1	1	1	1	1	1	1	byte
00E1	RAM page selection register	RPR	R/W	-	-	-	-	-	0	0	0	byte, bit
00E2	SIO mode control register	SIOM	R/W	0	0	0	0	0	0	0	1	byte, bit
00E3	SIO data shift register	SIOR	R/W	Undefined								byte, bit
00E4	Reserved											
00E5	Reserved											
00E6	UART0 mode register	ASIMR0	R/W	0	0	0	0	-	0	0	-	byte, bit
00E7	UART0 status register	ASISR0	R	-	-	-	-	-	0	0	0	byte
00E8	UART0 Baud rate generator control register	BRGCR0	R/W	-	0	0	1	0	0	0	0	byte, bit
00E9	UART0 Receive buffer register	RXR0	R	0	0	0	0	0	0	0	0	byte
	UART0 Transmit shift register	TXR0	W	1	1	1	1	1	1	1	1	
00EA	Interrupt enable register high	IENH	R/W	0	0	0	0	0	0	0	0	byte, bit
00EB	Interrupt enable register low	IENL	R/W	0	0	0	0	0	0	0	0	byte, bit
00EC	Interrupt request register high	IRQH	R/W	0	0	0	0	0	0	0	0	byte, bit
00ED	Interrupt request register low	IRQL	R/W	0	0	0	0	0	0	0	0	byte, bit
00EE	Interrupt edge selection register	IEDS	R/W	0	0	0	0	0	0	0	0	byte, bit
00EF	A/D converter mode control register	ADCM	R/W	0	0	0	0	0	0	0	1	byte, bit
00F0	A/D converter result high register	ADCRH	R(W)	0	1	Undefined						byte
00F1	A/D converter result low register	ADCRL	R	Undefined								byte
00F2	Basic interval timer register	BITR	R	Undefined								byte
	Clock control register	CKCTLR	W	0	-	0	1	0	1	1	1	
00F3	Reserved											

Table 8-1 Control Registers

Address	Register Name	Symbol	R/W	Initial Value 7	6	5	4	3	2	1	0	Addressing Mode
00F4	Watch dog timer register	WDTR	W	0	1	1	1	1	1	1	1	byte
	Watch dog timer data register	WDTDR	R	Undefined								
00F5	Stop & sleep mode control register	SSCR	W	0	0	0	0	0	0	0	0	byte
00F6	Watch timer mode register	WTMR	R/W	0	-	-	0	0	0	0	0	byte, bit
00F7	PFD control register	PFDR	R/W	-	-	-	-	-	0	0	0	byte, bit
00F8	Port selection register 0	PSR0	W	0	0	0	0	0	0	0	0	byte
00F9	Port selection register 1	PSR1	W	-	-	-	-	0	0	0	0	byte
00FA	Reserved											
00FB	Reserved											
00FC	Pull-up selection register 0	PU0	W	0	0	0	0	0	0	0	0	byte
00FD	Pull-up selection register 1	PU1	W	0	0	0	0	0	0	0	0	byte
00FE	Pull-up selection register 4	PU4	W	0	0	0	0	0	0	0	0	byte
00FF	Reserved											
0EE6	UART1 mode register	ASIMR1	R/W	0	0	0	0	-	0	0	-	byte, bit
0EE7	UART1 status register	ASISR1	R	-	-	-	-	-	0	0	0	byte
0EE8	UART1 Baud rate generator control register	BRGCR1	R/W	-	0	0	1	0	0	0	0	byte, bit
0EE9	UART1 Receive buffer register	RXR1	R	0	0	0	0	0	0	0	0	byte
	UART1 Transmit shift register	TXR1	W	1	1	1	1	1	1	1	1	

Table 8-1 Control Registers

1. The 'byte, bit' means registers are controlled by both bit and byte manipulation instruction.
   Caution) The R/W register except T1PDR and T3PDR are both can be byte and bit manipulated.

2. The 'byte' means registers are controlled by only byte manipulation instruction. Do not use bit manipulation instruction such as SET1, CLR1 etc. If bit manipulation instruction is used on these registers, content of other seven bits are may varied to unwanted value.

3. The UART1 control register ASIMR1,ASISR1, BRGCR1,RXR1 and TXR1 are located at EE6H ~ EE9H address. These address must be accessed(read and written) by absolute addressing manipulation instruction.

 *The mark of '-' means this bit location is reserved.

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0C0H	R0	R0 Port Data Register							
0C1H	R0IO	R0 Port Direction Register							
0C2H	R1	R1 Port Data Register							
0C3H	R1IO	R1 Port Direction Register							
0C4H		Reserved							
0C5H		Reserved							
0C6H	R3	R3 Port Data Register							
0C7H	R3IO	R3 Port Direction Register							
0C8H	R4	R4 Port Data Register							
0C9H	R4IO	R4 Port Direction Register							
0CAH	R5	-	-	-	R5 Port Data Register				
0CBH	R5IO	-	-	-	R5 Port Direction Register				
0CCH	R6	R6 Port Data Register							
0CDH	R6IO	R6 Port Direction Register							
0CEH		Reserved							
0CFH		Reserved							
0D0H	TM0	-	-	CAP0	T0CK2	T0CK1	T0CK0	T0CN	T0ST
0D1H	T0/TDR0/ CDR0	Timer0 Register / Timer0 Data Register / Timer0 Capture Data Register							
0D2H	TM1	-	16BIT	-	CAP1	T1CK1	T1CK0	T1CN	T1ST
0D3H	TDR1	Timer1 Data Register							
0D4H	T1/CDR1	Timer1 Register / Timer1 Capture Data Register							
0D5H	PWM1HR	-	-	-	-	Timer1 PWM High Register			
0D6H	TM2	-	-	CAP2	T2CK2	T2CK1	T2CK0	T2CN	T2ST
0D7H	T2/TDR2/ CDR2	Timer2 Register / Timer2 Data Register / Timer2 Capture Data Register							
0D8H	TM3	POL	16BIT	PWM3E	CAP3	T3CK1	T3CK0	T3CN	T3ST
0D9H	TDR3/ T3PPR	Timer3 Data Register / Timer3 PWM Period Register							
0DAH	T3/CDR3/ T3PDR	Timer3 Register / Timer3 Capture Data Register / Timer3 PWM Duty Register							
0DBH	PWM3HR	-	-	-	-	Timer3 PWM High Register			
0DCH	TM4	-	-	CAP4	T4CK2	T4CK1	T4CK0	T4CN	T4ST
0DDH	T4L/ TDR4L/ CDR4L	Timer4 Register Low / Timer4 Data Register Low / Timer4 Capture Data Register Low							

Table 8-2 Control Register Function Description

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0DEH	T4H/ TDR4H/ CDR4H	Timer4 Register High / Timer4 Data Register High / Timer4 Capture Data Register High							
0DFH	IFR	-	-	RX0IOF	TX0IOF	RX1IOF	TX1IOF	WTIOF	WDTIOF
0E0H	BUZR	BUCK1	BUCK0	BUR5	BUR4	BUR3	BUR2	BUR1	BUR0
0E1H	RPR	-	-	-	-	-	RPR2	RPR1	RPR0
0E2H	SIOM	POL	IOSW	SM1	SM0	SCK1	SCK0	SIOST	SIOSF
0E3H	SIOR	SIO Data Shift Register							
0E4H		Reserved							
0E5H		Reserved							
0E6H	ASIMR0	TXE0	RXE0	PS01	PS00	-	SL0	ISRM0	-
0E7H	ASISR0	-	-	-	-	-	PE0	FE0	OVE0
0E8H	BRGCR0	-	TPS02	TPS01	TPS00	MLD03	MLD02	MLD01	MLD00
0E9H	RXR0	UART0 Receive Buffer Register							
	TXR0	UART0 Transmit Shift Register							
0EAH	IENH	INT0E	INT1E	INT2E	INT3E	RXE	TXE	SIOE	T0E
0EBH	IENL	T1E	T2E	T3E	T4E	ADCE	WDTE	WTE	BITE
0ECH	IRQH	INT0IF	INT1IF	INT2IF	INT3IF	RXIF	TXIF	SIOIF	T0IF
0EDH	IRQL	T1IF	T2IF	T3IF	T4IF	ADCIF	WDTIF	WTIF	BITIF
0EEH	IEDS	IED3H	IED3L	IED2H	IED2L	IED1H	IED1L	IED0H	IED0L
0EFH	ADCM	ADEN	ADCK	ADS3	ADS2	ADS1	ADS0	ADST	ADSF
0F0H	ADCRH	PSSEL1	PSSEL0	ADC8	-	-	-	ADC Result Reg. High	
0F1H	ADCRL	ADC Result Register Low							
0F2H	BITR[1]	Basic Interval Timer Data Register							
	CKCTLR[1]	ADRST	-	RCWDT	WDTON	BTCL	BTS2	BTS1	BTS0
0F3H		Reserved							
0F4H	WDTR	WDTCL	7-bit Watchdog Timer Register						
	WDTDR	Watchdog Timer Data Register (Counter Register)							
0F5H	SSCR	Stop & Sleep Mode Control Register							
0F6H	WTMR	WTEN	-	-	WTIN2	WTIN1	WTIN0	WTCK1	WTCK0
0F7H	PFDR	-	-	-	-	-	PFDEN	PFDM	PFDS
0F8H	PSR0	PWM3O	-	EC1E	EC0E	INT3E	INT2E	INT1E	INT0E
0F9H	PSR1	-	-	-	-	XTEN	BUZO	-	-
0FAH		Reserved							
0FBH		Reserved							
0FCH	PU0	R0 Pull-up Selection Register							
0FDH	PU1	R1 Pull-up Selection Register							
0FEH	PU4	R4 Pull-up Selection Register							

Table 8-2 Control Register Function Description

Address	Name	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
0FFH		Reserved							
EE6H[2]	ASIMR1	TXE1	RXE1	PS11	PS10	-	SL1	ISRM1	-
EE7H[2]	ASISR1	-	-	-	-	-	PE1	FE1	OVE1
EE8H[2]	BRGCR1	-	TPS12	TPS11	TPS10	MLD13	MLD12	MLD11	MLD10
EE9H[2]	RXR1	UART1 Receive Buffer Register							
	TXR1	UART1 Transmit Shift Register							

Table 8-2 Control Register Function Description

1. The register BITR and CKCTLR are located at same address. Address F2H is read as BITR, written to CKCTLR.
Caution) The registers of dark-shaded area can not be accessed by bit manipulation instruction such as "SET1, CLR1", but should be accessed by register operation instruction such as "LDM dp,#imm".

2. The UART1 control register ASIMR1,ASISR1, BRGCR1,RXR1 and TXR1 are located at EE6H ~ EE9H address.
These address must be accessed(read and written) by absolute addressing manipulation instruction.
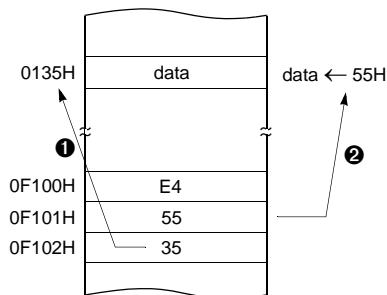
8.4 Addressing Mode

The MC800 series MCU uses six addressing modes;

• **Register addressing**

• **Immediate addressing**

• **Direct page addressing**

• **Absolute addressing**

• **Indexed addressing**

• **Register-indirect addressing**

8.4.1 Register Addressing

Register addressing accesses the A, X, Y, C and PSW.

8.4.2 Immediate Addressing → #imm

In this mode, second byte (operand) is accessed as a data immediately.

Example:

```
0435    ADC    #35H
```


When G-flag is 1, then RAM address is defined by 16-bit address which is composed of 8-bit RAM paging register (RPR) and 8-bit immediate data.

Example: G=1

```
E45535    LDM    35H,#55H
```
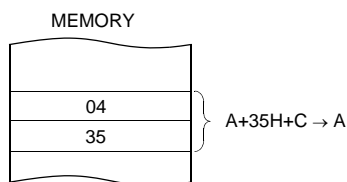

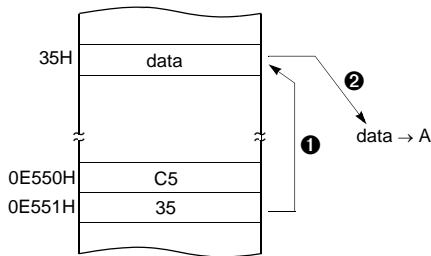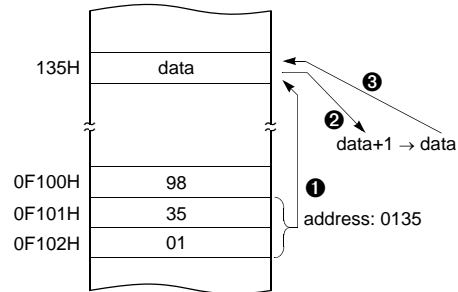### 8.4.3 Direct Page Addressing → dp

In this mode, a address is specified within direct page.

Example; G=0

```
C535    LDA    35H          ;A ←RAM[35H]        983501  INC   !0135H    ;A ←ROM[135H]
```


8.4.4 Absolute Addressing → !abs

Absolute addressing sets corresponding memory data to Data, i.e. second byte (Operand I) of command becomes lower level address and third byte (Operand II) becomes upper level address. With 3 bytes command, it is possible to access to whole memory area.

ADC, AND, CMP, CMPX, CMPY, EOR, LDA, LDX, LDY, OR, SBC, STA, STX, STY

Example;

```
0735F0  ADC    !0F035H      ;A ←ROM[0F035H]
```
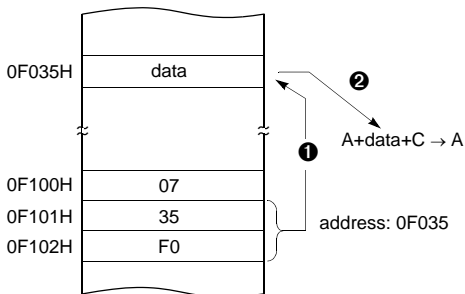

The operation within data memory (RAM)
ASL, BIT, DEC, INC, LSR, ROL, ROR

Example; Addressing accesses the address 0135_H regardless of G-flag.

8.4.5 Indexed Addressing

X indexed direct page (no offset) → {X}

In this mode, a address is specified by the X register.

ADC, AND, CMP, EOR, LDA, OR, SBC, STA, XMA

Example; X=15_H, G=1

```
D4      LDA    {X}          ;ACC←RAM[X].
```
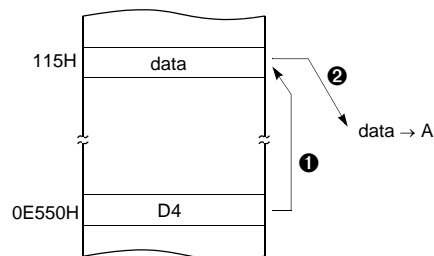

X indexed direct page, auto increment→ {X}+

In this mode, a address is specified within direct page by the X register and the content of X is increased by 1.

LDA, STA

Example; G=0, X=35_H

```
DB      LDA    {X}+
```

```
D500FA   LDA   !0FA00H+Y
```
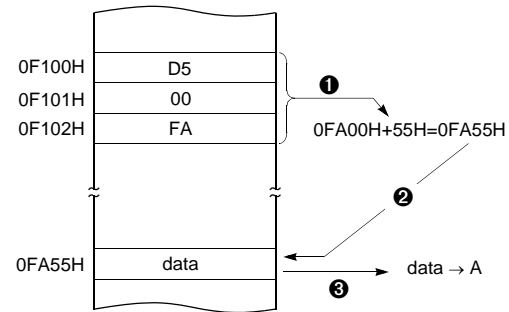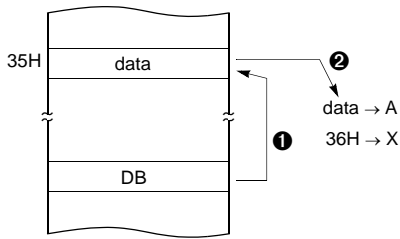

0F100H	D5
0F101H	00
0F102H	FA

❶

0FA00H+55H=0FA55H

❷

| 0FA55H | data |

❸   data → A

| 35H | data |

❷

data → A
36H → X

❶

| | DB |

X indexed direct page (8 bit offset) → dp+X

This address value is the second byte (Operand) of command plus the data of X-register. And it assigns the memory in Direct page.

ADC, AND, CMP, EOR, LDA, LDY, OR, SBC, STA STY, XMA, ASL, DEC, INC, LSR, ROL, ROR

Example; G=0, X=0F5$_H$

```
C645     LDA    45H+X
```


| 3AH | data |

❸

❷   data → A

| 0E550H | C6 |
| 0E551H | 45 |

❶

45H+0F5H=13AH
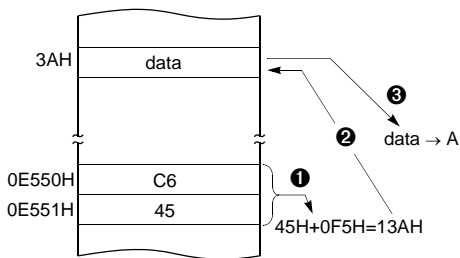
Y indexed direct page (8 bit offset) → dp+Y

This address value is the second byte (Operand) of command plus the data of Y-register, which assigns Memory in Direct page.

This is same with above (2). Use Y register instead of X.

Y indexed absolute → !abs+Y

Sets the value of 16-bit absolute address plus Y-register data as Memory.This addressing mode can specify memory in whole area.

Example; Y=55$_H$

8.4.6 Indirect Addressing

Direct page indirect → [dp]

Assigns data address to use for accomplishing command which sets memory data (or pair memory) by Operand.
Also index can be used with Index register X,Y.

JMP, CALL

Example; G=0

```
3F35     JMP    [35H]
```


| 35H | 0A |
| 36H | E3 |

❷

| 0E30AH | NEXT |

❶

jump to
address 0E30AH

| 0FA00H | 3F |
| | 35 |
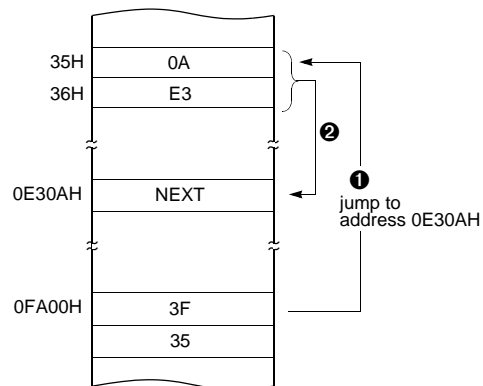
X indexed indirect → [dp+X]

Processes memory data as Data, assigned by 16-bit pair memory which is determined by pair data [dp+X+1][dp+X] Operand plus X-register data in Direct page.

ADC, AND, CMP, EOR, LDA, OR, SBC, STA

Example; G=0, X=10$_H$

```
1625    ADC    [25H+X]
```


35H   05
36H   E0

❷ 0E005H

0E005H   data   ❶ 25 + X(10) = 35H

0FA00H   16
          25

❸ A + data + C → A
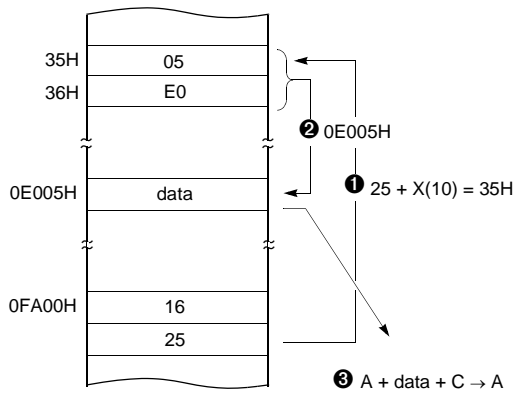
Y indexed indirect → [dp]+Y

Processes memory data as Data, assigned by the data [dp+1][dp] of 16-bit pair memory paired by Operand in Direct page plus Y-register data.

ADC, AND, CMP, EOR, LDA, OR, SBC, STA

Example; G=0, Y=10$_H$

```
1725    ADC    [25H]+Y
```


25H   05
26H   E0

❷
❶ 0E005H + Y(10)
     = 0E015H

0E015H   data

0FA00H   17
          25

❸
A + data + C → A
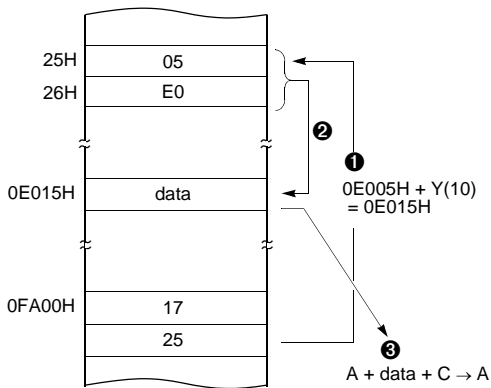
Absolute indirect → [!abs]

The program jumps to address specified by 16-bit absolute address.

JMP

Example; G=0

```
1F25E0    JMP    [!0C025H]
```

PROGRAM MEMORY

0E025H   25
0E026H   E7

❷
jump to
address 0E30AH

❶ 0E725H   NEXT

0FA00H   1F
          25
          E0

9. I/O PORTS

The MC80F0208/16/24 has six ports (R0, R1, R3, R4, R5 and R6). These ports pins may be multiplexed with an alternate function for the peripheral features on the device. R3 port can drive maximum 20mA of high current in output low state, so it can directly drive LED device.

All pins have data direction registers which can define these ports as output or input. A "1" in the port direction register configure the corresponding port pin as output. Conversely, write "0" to the corresponding bit to specify it as input pin. For example, to use the even numbered bit of R0 as output ports and the odd numbered bits as input ports, write "55_H" to address $0C1_H$ (R0 port direction register) during initial setting as shown in Figure 9-1.

All the port direction registers in the MC80F0208/16/24 have 0 written to them by reset function. On the other hand, its initial status is input.
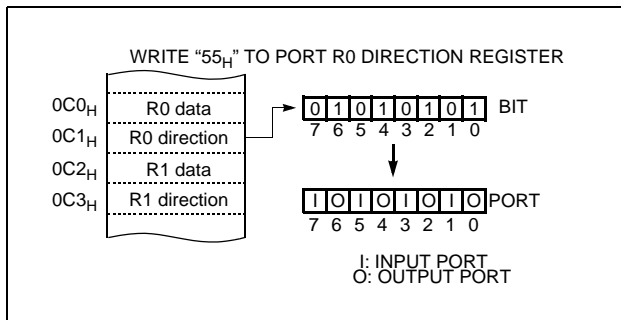
Figure 9-1 Example of port I/O assignment

R0 and R0IO register: R0 is an 8-bit CMOS bidirectional I/O port (address $0C0_H$). Each I/O pin can independently used as an input or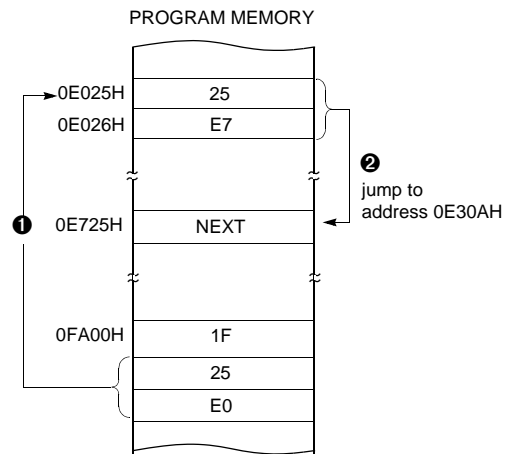 an output through the R0IO register (address $0C1_H$). The on-chip pull-up resistor can be connected to them in 1-bit units with a pull-up selection register 0 (PU0).
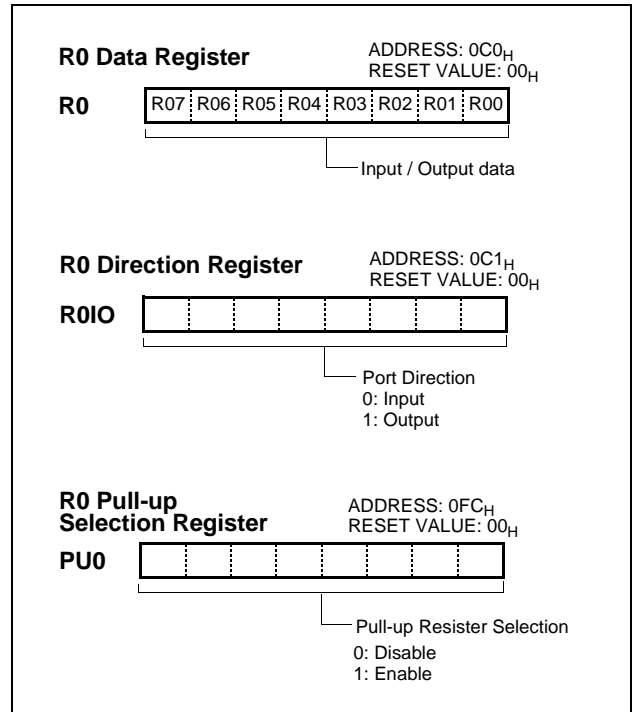
R1 and R1IO register: R1 is an 5-bit CMOS bidirectional I/O port (address $0C2_H$). Each I/O pin can independently used as an input or an output through the R1IO register (address $0C3_H$). The on-chip pull-up resistor can be connected to them in 1-bit units with a pull-up selection register 1 (PU1).

In addition, Port R1 is multiplexed with various special features. The control register PSR0 (address $0F8_H$) and PSR1 (address $0F9_H$) controls the selection of alternate function. After reset, this value is "0", port may be used as normal I/O port.

To use alternate function such as external interrupt, event counter input or timer clock output, write "1" in the corresponding bit of PSR0 or PSR1. Regardless of the direction register R1IO, PSR0 or PSR1 is selected to use as alternate functions, port pin can be used as a corresponding alternate features.

Port Pin	Alternate Function
R10	INT0 (External Interrupt 0)
R11	INT1 (External Interrupt 1)
R12	INT2 (External Interrupt 2)
R13	BUZO (Square-wave output for buzzer)
R15	EC0 (Event counter input to Counter 0)

R1 Data Register   ADDRESS: 0C2$_H$
                           RESET VALUE: 00$_H$

R1 | - | - | R15 | - | R13 | R12 | R11 | R10 |

└─── Input / Output data

R1 Direction Register   ADDRESS: 0C3$_H$
                           RESET VALUE: 00$_H$

R1IO | - | - | | - | | | | |

└─── Port Direction
     0: Input
     1: Output

**R1 Pull-up
Selection Register**   ADDRESS: 0FD$_H$
                           RESET VALUE: 00$_H$

PU1 | - | - | | - | | | | |

└─── Pull-up Resister Selection
     0: Disable
     1: Enable

                           ADDRESS: 0F8$_H$
                           RESET VALUE: 0-00 0000$_B$

PSR0 | PWM3O | - | EC1E | EC0E | INT3E | INT2E | INT1E | INT0E |

└─── Port / INT Selection
     0: R10, R11,R12, R50
     1: INT0, INT1,INT2, INT3

└─── Port / EC Selection
     0: R15, R51
     1: EC0, EC1

└─── Port / PWM3 Selection
     0: R54
     1: PWM3O/T3O port

                           ADDRESS: 0F9$_H$
                           RESET VALUE: ---- -0--$_B$

PSR1 | - | - | - | - | - | - | BUZO | - | - |

└─── R13/BUZO Selection
     0: R13 port (Turn off buzzer)
     1: BUZO port (Turn on buzzer)

R3 and R3IO register: R3 is an 4-bit CMOS bidirectional I/O

port (address 0C6$_H$). Each I/O pin can independently used as an input or an output through the R3IO register (address 0C7$_H$).

In addition, Port R3 is multiplexed with various special features. After reset, this value is "0", port may be used as normal I/O port.

Port Pin	Alternate Function
R30	-
R31	ACLK1 (UART1 clock input)
R32	RxD1 (UART1 data input)
R33	TxD1(UART1 data output)

R3 Data Register   ADDRESS: 0C6$_H$
                           RESET VALUE: 00$_H$

R3 | - | - | - | - | R33 | R32 | R31 | R30 |

└─── Input / Output data

R3 Direction Register   ADDRESS: 0C7$_H$
                           RESET VALUE: 00$_H$

R3IO | - | - | - | - | | | | |

└─── Port Direction
     0: Input
     1: Output

R4 and R4IO register: R4 is an 8-bit CMOS bidirectional I/O port (address 0C8$_H$). Each I/O pin can independently used as an input or an output through the R4IO register (address 0C9$_H$). The on-chip pull-up resistor can be connected to them in 1-bit units with a pull-up selection register 4 (PU4).
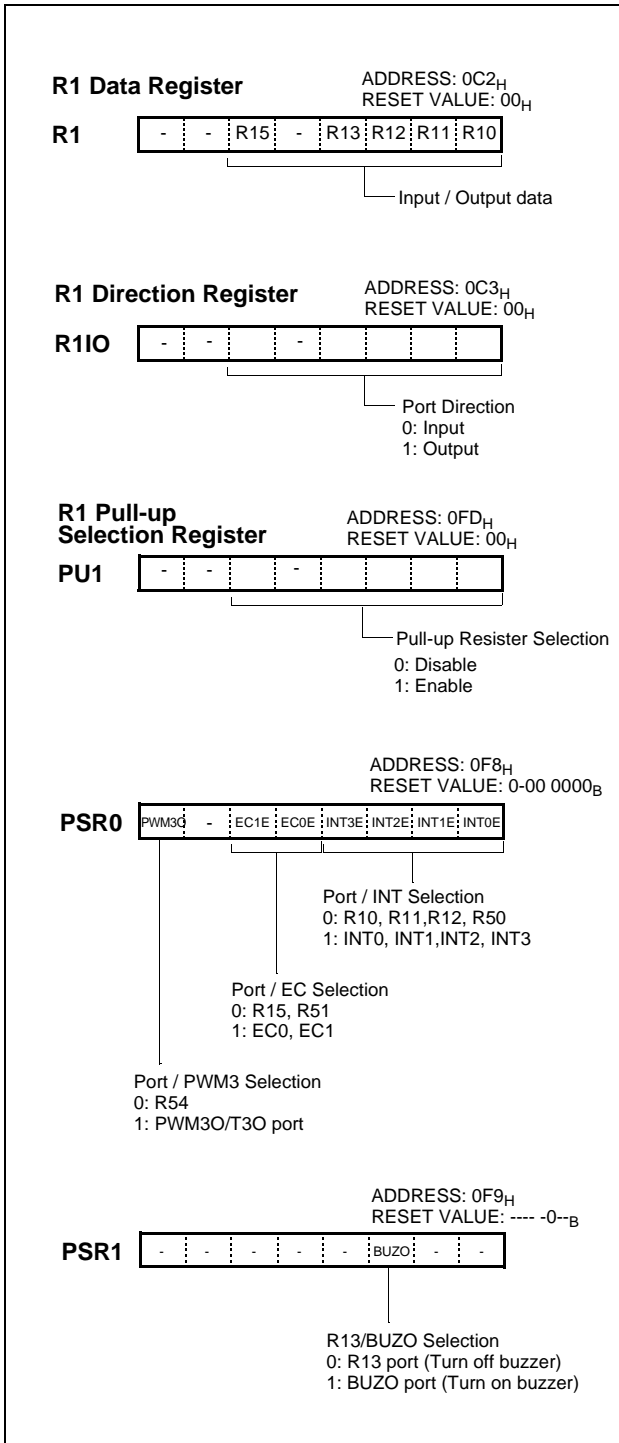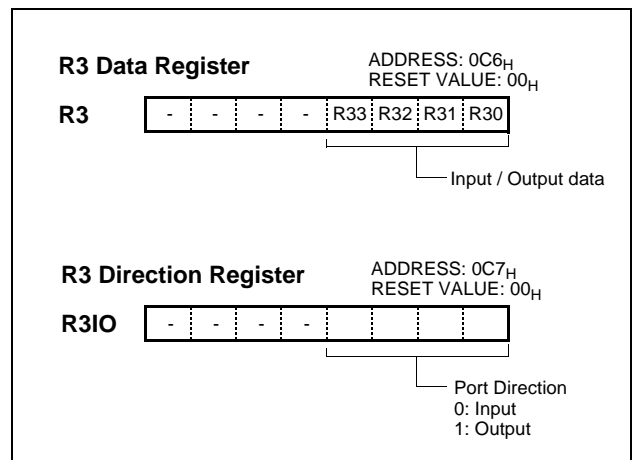
In addition, Port R4 is multiplexed with various special features. After reset, this value is "0", port may be used as normal I/O port.

Port Pin	Alternate Function
R40	-
R41	-
R42	SCK (SIO clock input/output)
R43	SI (SIO data input)
R44	SO (Serial1 data output)
R45	ACLK0 (UART0 clock input)
R46	RxD0 (UART0 data input)
R47	TxD0 (UART0 data output)

R4 Data Register   ADDRESS: 0C8$_H$
                             RESET VALUE: 00$_H$

R4 | R47 | R46 | R45 | R44 | R43 | R42 | R41 | R40 |

                             Input / Output data

R4 Direction Register   ADDRESS: 0C9$_H$
                                   RESET VALUE: 00$_H$

R4IO | | | | | | | | |

                  Port Direction
                  0: Input
                  1: Output

R4 Pull-up Selection Register   ADDRESS: 0FE$_H$
                                           RESET VALUE: 00$_H$

PU4 | | | | | | | | |

                 Pull-up Resister Selection
                 0: Disable
                 1: Enable

R5 Data Register   ADDRESS: 0CA$_H$
                             RESET VALUE: ---00000$_B$

R5 | - | - | - | R54 | - | - | R51 | R50 |

                             Input / Output data

R5 Direction Register   ADDRESS: 0CB$_H$
                                   RESET VALUE: ---00000$_B$

R5IO | - | - | - | | - | - | | |

                  Port Direction
                  0: Input
                  1: Output

                             ADDRESS: 0F8$_H$
                             RESET VALUE: 0-00 0000$_B$

PSR0 | PWM3O | - | EC1E | EC0E | INT3E | INT2E | INT1E | INT0E |

                  Port / INT Selection
                  0: R10, R11, R12, R50
                  1: INT0, INT1, INT2, INT3

                  Port / EC Selection
                  0: R15, R51
                  1: EC0, EC1

                  Port / PWM3 Selection
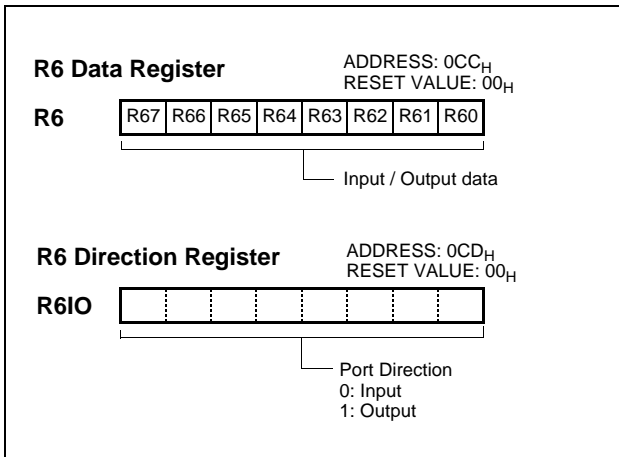   0: R54
                  1: PWM3O/T3O port

R5 and R5IO register: R5 is an 3-bit CMOS bidirectional I/O port (address 0CA$_H$). Each I/O pin can independently used as an input or an output through the R5IO register (address 0CB$_H$).

In addition, Port R5 is multiplexed with various special features. The control register PSR0 (address 0F8$_H$) and PSR1 (address 0F9$_H$) controls the selection of alternate function. After reset, this value is "0", port may be used as normal I/O port.

To use alternate function such as external interrupt, event counter input, timer clock output or PWM output, write "1" in the corresponding bit of PSR0 or PSR1. Regardless of the direction register R5IO, PSR0 or PSR1 is selected to use as alternate functions, port pin can be used as a corresponding alternate features.

Port Pin	Alternate Function
R50	INT3 (External Interrupt 3)
R51	EC1 (Event counter input to Counter 2)
R54	PWM3O (PWM3/T3O output)

R6 and R6IO register: R6 is an 8-bit CMOS bidirectional I/O port (address 0CC$_H$). Each I/O pin can independently used as an input or an output through the R6IO register (address 0CD$_H$).

In addition, Port R6 is multiplexed with AD converter analog input AN0~AN7.

Port Pin	Alternate Function
R60	AN0 (ADC input channel 0)
R61	AN1 (ADC input channel 1)
R62	AN2 (ADC input channel 2)
R63	AN3 (ADC input channel 3)
R64	AN4 (ADC input channel 4)
R65	AN5 (ADC input channel 5)
R66	AN6 (ADC input channel 6)
R67	AN7 (ADC input channel 7)

R6IO (address CD$_H$) controls the direction of the R6 pins, except when they are being used as analog input channels. The user don't have to keep the pins configured as inputs when using them as analog input channels, because the analog input mode is activated by the setting of ADC enable bit of ADCM register and ADC

channel selection

.

R6 Data Register   ADDRESS: 0CC$_H$
                              RESET VALUE: 00$_H$

R6 | R67 | R66 | R65 | R64 | R63 | R62 | R61 | R60 |

                              └── Input / Output data

R6 Direction Register   ADDRESS: 0CD$_H$
                              RESET VALUE: 00$_H$

R6IO | | | | | | | | |

                              └── Port Direction
                                  0: Input
                                  1: Output

10. CLOCK GENERATOR

As shown in Figure 10-1, the clock generator produces the basic clock pulses which provide the system clock to be supplied to the CPU and the peripheral hardware. It contains main-frequency clock oscillator. The system clock operation can be easily obtained by attaching a crystal or a ceramic resonator between the X_{IN} and X_{OUT} pin, respectively. The system clock can also be obtained from the external oscillator. In this case, it is necessary to input a external clock signal to the X_{IN} pin and open the X_{OUT} pin. There are no requirements on the duty cycle of the external clock signal, since the input to the internal clocking circuitry is

through a divide-by-two flip-flop, but minimum and maximum high and low times specified on the data sheet must be observed.

To the peripheral block, the clock among the not-divided original clock, clocks divided by 1, 2, 4,..., up to 4096 can be provided. Peripheral clock is enabled or disabled by STOP instruction. The peripheral clock is controlled by clock control register (CKCTLR). See "11. BASIC INTERVAL TIMER" on page 41 for details.
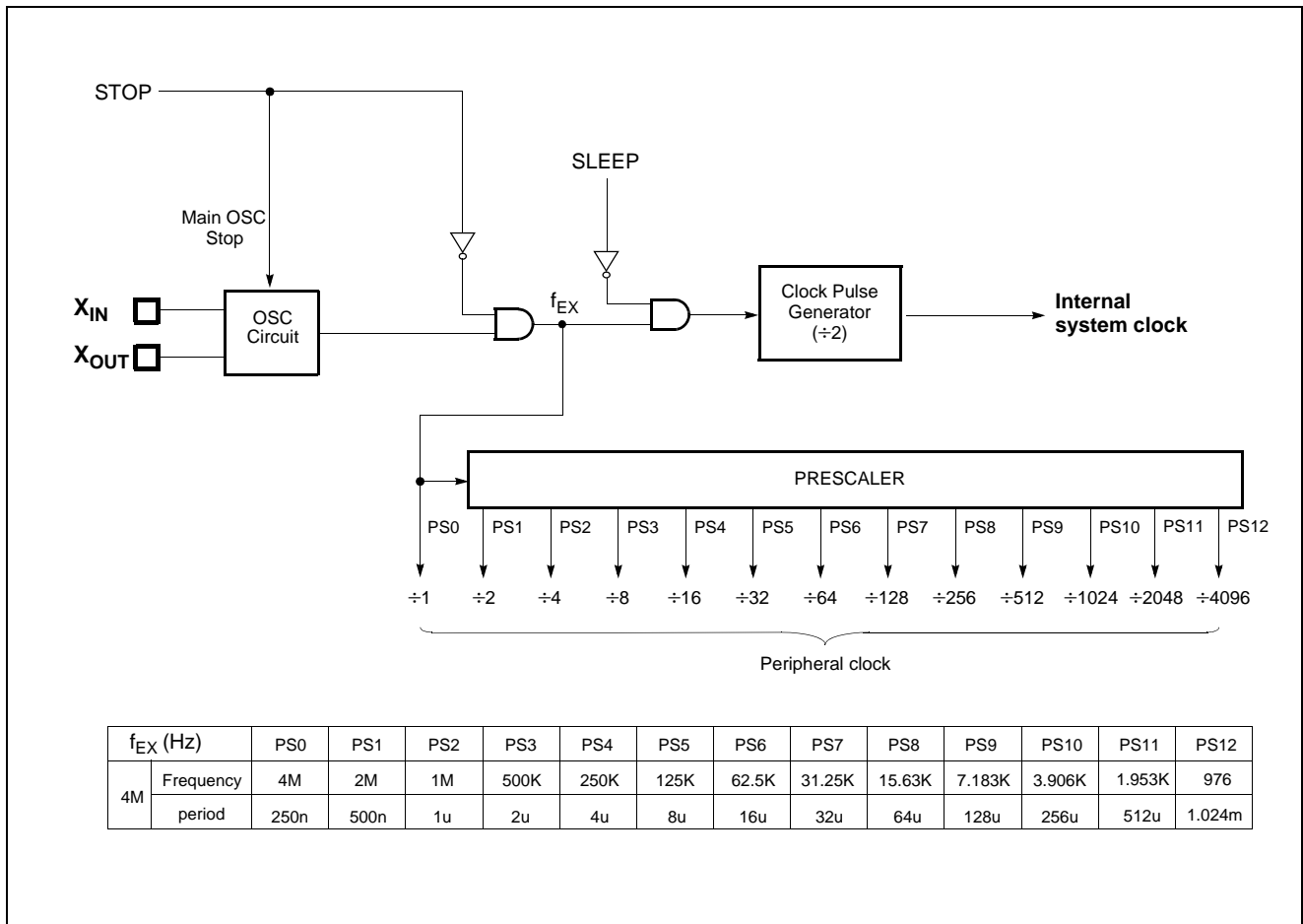

f_{EX} (Hz)		PS0	PS1	PS2	PS3	PS4	PS5	PS6	PS7	PS8	PS9	PS10	PS11	PS12
4M	Frequency	4M	2M	1M	500K	250K	125K	62.5K	31.25K	15.63K	7.183K	3.906K	1.953K	976
	period	250n	500n	1u	2u	4u	8u	16u	32u	64u	128u	256u	512u	1.024m

Figure 10-1 Block Diagram of Clock Generator

11. BASIC INTERVAL TIMER

The MC80F0208/16/24 has one 8-bit Basic Interval Timer that is free-run and can not stop. Block diagram is shown in Figure 11-1. In addition, the Basic Interval Timer generates the time base for watchdog timer counting. It also provides a Basic interval timer interrupt (BITIF).

The 8-bit Basic interval timer register (BITR) is increased every internal count pulse which is divided by prescaler. Since prescaler has divided ratio by 8 to 1024, the count rate is 1/8 to 1/1024 of the oscillator frequency. As the count overflow from FFH to 00H, this overflow causes the interrupt to be generated. The Basic Interval Timer is controlled by the clock control register (CKCTLR) shown in Figure 10-2.

When write "1" to bit BTCL of CKCTLR, BITR register is cleared to "0" and restart to count-up. The bit BTCL becomes "0" after one machine cycle by hardware.

If the STOP instruction executed after writing "1" to bit RCWDT of CKCTLR, it goes into the internal RC oscillated watchdog timer mode. In this mode, all of the block is halted except the internal RC oscillator, Basic Interval Timer and Watchdog Timer. More detail informations are explained in Power Saving Function. The bit WDTON decides Watchdog Timer or the normal 7-bit timer. Source clock can be selected by lower 3 bits of CKCTLR.

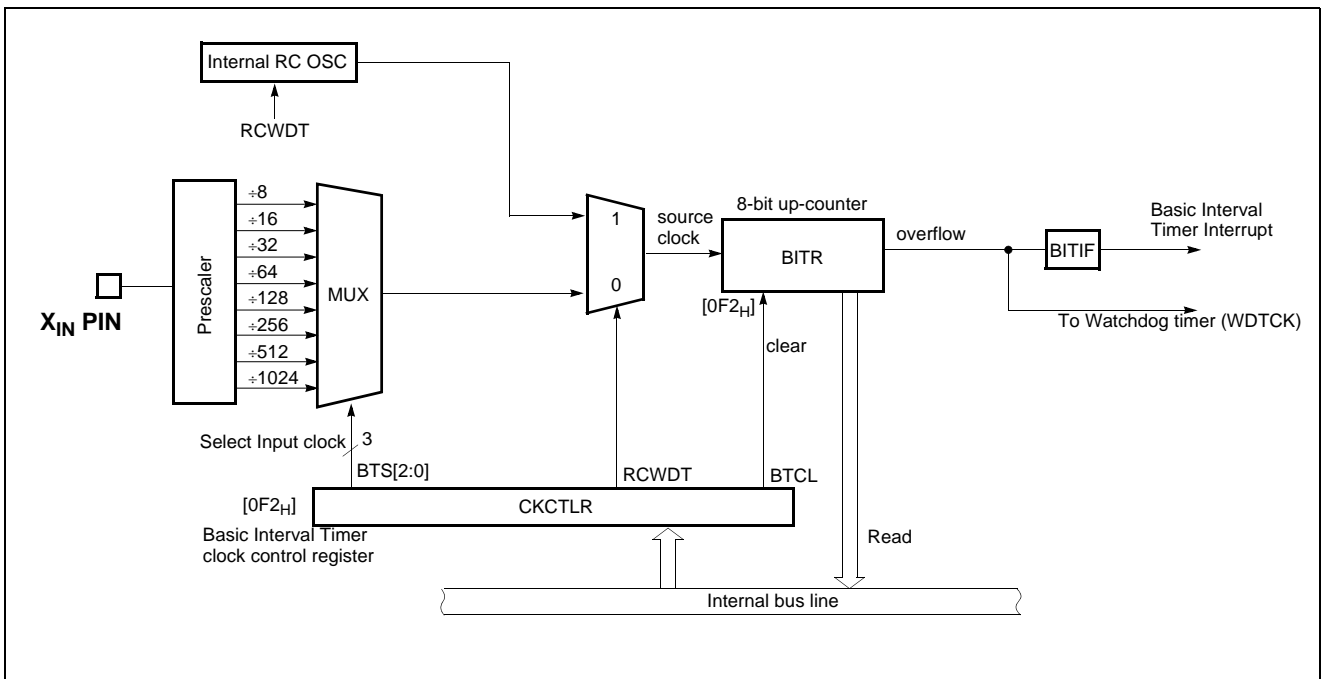BITR and CKCTLR are located at same address, and address $0F2_H$ is read as a BITR, and written to CKCTLR.

Figure 11-1 Block Diagram of Basic Interval Timer

CKCTLR [2:0]	Source clock	Interrupt (overflow) Period (ms) @ f_{XIN} = 8MHz
000	$f_{XIN}÷8$	0.256
001	$f_{XIN}÷16$	0.512
010	$f_{XIN}÷32$	1.024
011	$f_{XIN}÷64$	2.048
100	$f_{XIN}÷128$	4.096
101	$f_{XIN}÷256$	8.192
110	$f_{XIN}÷512$	16.384
111	$f_{XIN}÷1024$	32.768

Table 11-1 Basic Interval Timer Interrupt Period

	7	6	5	4	3	2	1	0
CKCTLR	ADRST	-	RCWDT	WDTON	BTCL	BTS2	BTS1	BTS0

ADDRESS: 0F2$_H$
INITIAL VALUE: 0-01 0111$_B$

Basic Interval Timer source clock select
000: f$_{XIN}$ ÷ 8
001: f$_{XIN}$ ÷ 16
010: f$_{XIN}$ ÷ 32
011: f$_{XIN}$ ÷ 64
100: f$_{XIN}$ ÷ 128
101: f$_{XIN}$ ÷ 256
110: f$_{XIN}$ ÷ 512
111: f$_{XIN}$ ÷ 1024

Clear bit
0: Normal operation (free-run)
1: Clear 8-bit counter (BITR) to "0". This bit becomes 0 automatically
    after one machine cycle, and starts counting.

Watchdog timer Enable bit
0: Operate as 7-bit Timer
1: Enable Watchdog Timer operation
See the section "Watchdog Timer".

RC Watchdog Selection bit
0: Disable Internal RC Watchdog Timer
1: Enable Internal RC Watchdog Timer

Address Trap Reset Selection
0: Enable Address Fail Reset
1: Disable Address Fail Reset

Caution:
Both register are in same address,
when write, to be a CKCTLR,
when read, to be a BITR.

	7	6	5	4	3	2	1	0
BITR								

8-BIT FREE-RUN BINARY COUNTER

ADDRESS: 0F2$_H$
INITIAL VALUE: Undefined

Figure 11-2 BITR: Basic Interval Timer Mode Register

Example 1:

Interrupt request flag is generated every 8.192ms at 4MHz.

```
        :
LDM     CKCTLR,#1BH
SET1    BITE
EI
        :
```

Example 2:

Interrupt request flag is generated every 8.192ms at 8MHz.

```
        :
LDM     CKCTLR,#1CH
SET1    BITE
EI
        :
```

12. WATCHDOG TIMER

The watchdog timer rapidly detects the CPU malfunction such as endless looping caused by noise or the like, and resumes the CPU to the normal state. The watchdog timer signal for detecting malfunction can be selected either a reset CPU or a interrupt request.

When the watchdog timer is not being used for malfunction detection, it can be used as a timer to generate an interrupt at fixed intervals.

The watchdog timer has two types of clock source. The first type is an on-chip RC oscillator which does not require any external components. This RC oscillator is separate from the external oscillator of the X_{IN} pin. It means that the watchdog timer will run, even if the clock on the X_{IN} pin of the device has been stopped, for example, by entering the STOP mode. The other type is a prescaled system clock.

The watchdog timer consists of 7-bit binary counter and the watchdog timer data register. When the value of 7-bit binary counter is equal to the lower 7 bits of WDTR, the interrupt request flag is generated. This can be used as Watchdog timer interrupt or reset the CPU in accordance with the bit WDTON.

Note: Because the watchdog timer counter is enabled after clearing Basic Interval Timer, after the bit WDTON set to "1", maximum error of timer is depend on prescaler ratio of Basic Interval Timer. The 7-bit binary counter is cleared by setting WDTCL(bit7 of WDTR) and the WDTCL is cleared automatically after 1 machine cycle.

The RC oscillated watchdog timer is activated by setting the bit RCWDT as shown below.

```
LDM     CKCTLR,#3FH; enable the RC-OSC WDT
LDM     WDTR,#0FFH ; set the WDT period
LDM     SSCR, #5AH ;ready for STOP mode
STOP          ; enter the STOP mode
NOP
NOP           ; RC-OSC WDT running
  :
```

The RC-WDT oscillation period is vary with temperature, V_{DD} and process variations from part to part (approximately, 33~100uS). The following equation shows the RCWDT oscillated watchdog timer time-out.

$$T_{RCWDT}=CLK_{RCWDT} \times 2^8 \times WDTR + (CLK_{RCWDT} \times 2^8)/2$$

$$where, CLK_{RCWDT} = 33 \sim 100uS$$

In addition, this watchdog timer can be used as a simple 7-bit timer by interrupt WDTIF. The interval of watchdog timer interrupt is decided by Basic Interval Timer. Interval equation is as below.

$$T_{WDT} = (WDTR+1) \times Interval \ of \ BIT$$
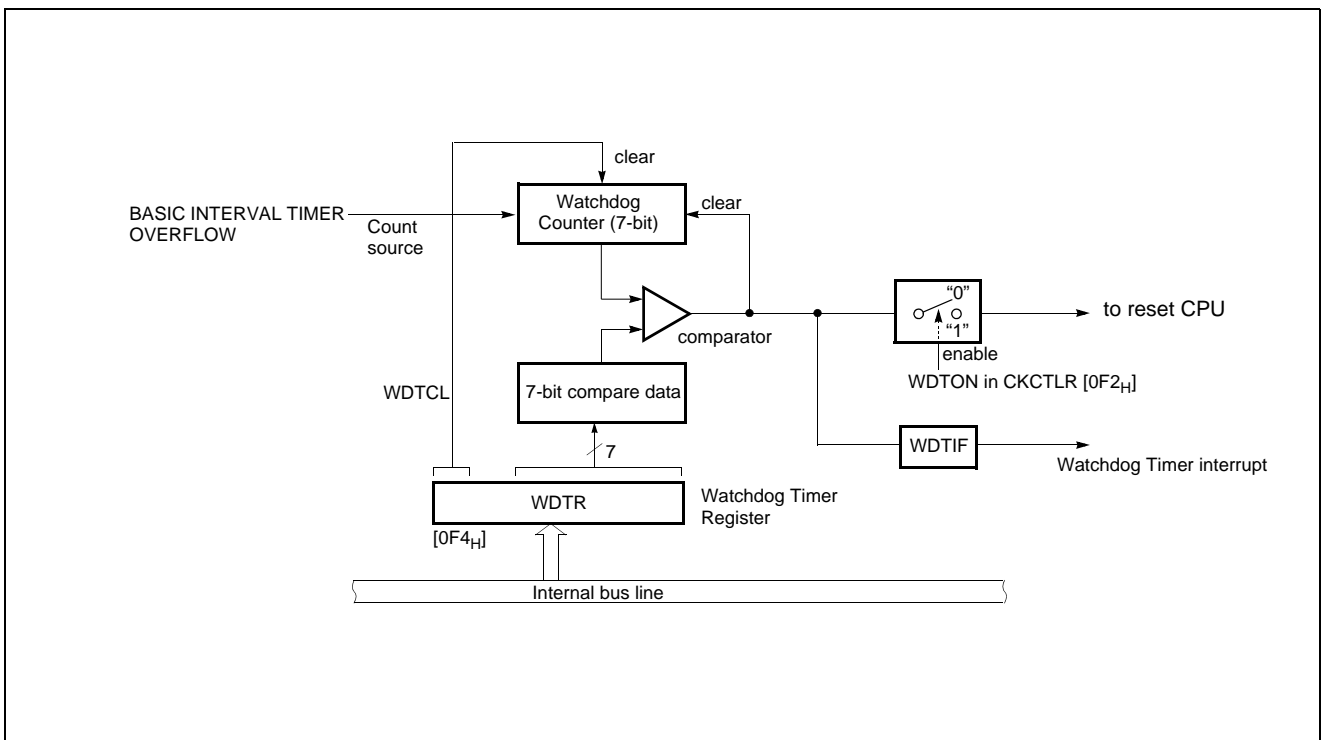

Figure 12-1 Block Diagram of Watchdog Timer

Watchdog Timer Control

Figure 12-2 shows the watchdog timer control register. The watchdog timer is automatically disabled after reset.

The CPU malfunction is detected during setting of the detection time, selecting of output, and clearing of the binary counter. Clearing the binary counter is repeated within the detection time.

If the malfunction occurs for any cause, the watchdog timer output will become active at the rising overflow from the binary counters unless the binary counter is cleared. At this time, when WDTON=1, a reset is generated, which drives the $\overline{\text{RESET}}$ pin to low to reset the internal hardware. When WDTON=0, a watchdog timer interrupt (WDTIF) is generated. The WDTON bit is in register CLKCTLR.

The watchdog timer temporarily stops counting in the STOP mode, and when the STOP mode is released, it automatically restarts (continues counting).
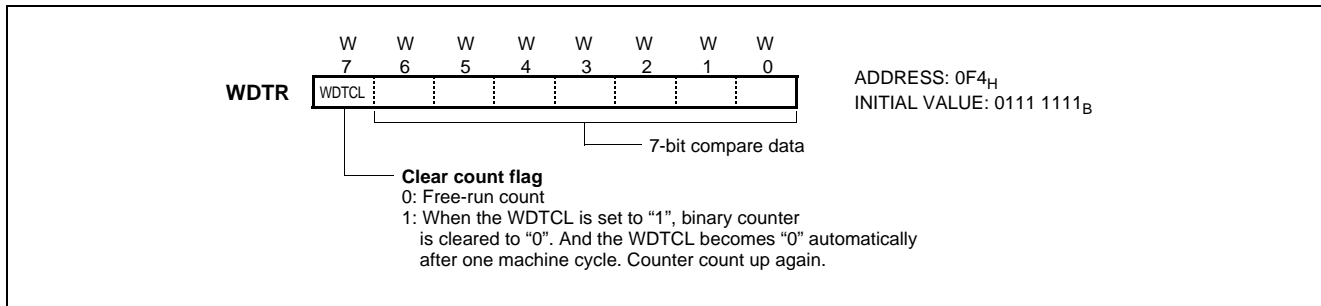
Figure 12-2 WDTR: Watchdog Timer Control Register

Example: Sets the watchdog timer detection time to 1 sec. at 4.194304MHz

```
        LDM     CKCTLR,#3FH     ; Select 1/1024 clock source ,   WDTON ← 1, Clear Counter
        LDM     WDTR,#08FH

        LDM     WDTR,#08FH      ; Clear counter
        :
        :
        :
        :
        LDM     WDTR,#08FH      ; Clear counter
        :
        :
        :
        :
        LDM     WDTR,#08FH      ; Clear counter
```

Within WDT detection time

Within WDT detection time

Enable and Disable Watchdog

Watchdog timer is enabled by setting WDTON (bit 4 in CKCTLR) to "1". WDTON is initialized to "0" during reset and it should be set to "1" to operate after reset is released.

Example: Enables watchdog timer for Reset

```
        :
        LDM     CKCTLR,#xxx1_xxxxB;WDTON ← 1
        :
        :
```

The watchdog timer is disabled by clearing bit 4 (WDTON) of CKCTLR. The watchdog timer is halted in STOP mode and restarts automatically after STOP mode is released.

Watchdog Timer Interrupt

The watchdog timer can be also used as a simple 7-bit timer by clearing bit4 of CKCTLR to "0". The interval of watchdog timer interrupt is decided by Basic Interval Timer. Interval equation is shown as below.

$$T_{WDT} = (WDTR+1) \times Interval\ of\ BIT$$

The stack pointer (SP) should be initialized before using the watchdog timer output as an interrupt source.

Example: 7-bit timer interrupt set up.

```
        LDM     CKCTLR,#xxx0_xxxxB;WDTON ←0
        LDM     WDTR,#8FH   ;WDTCL ←1

        :
```
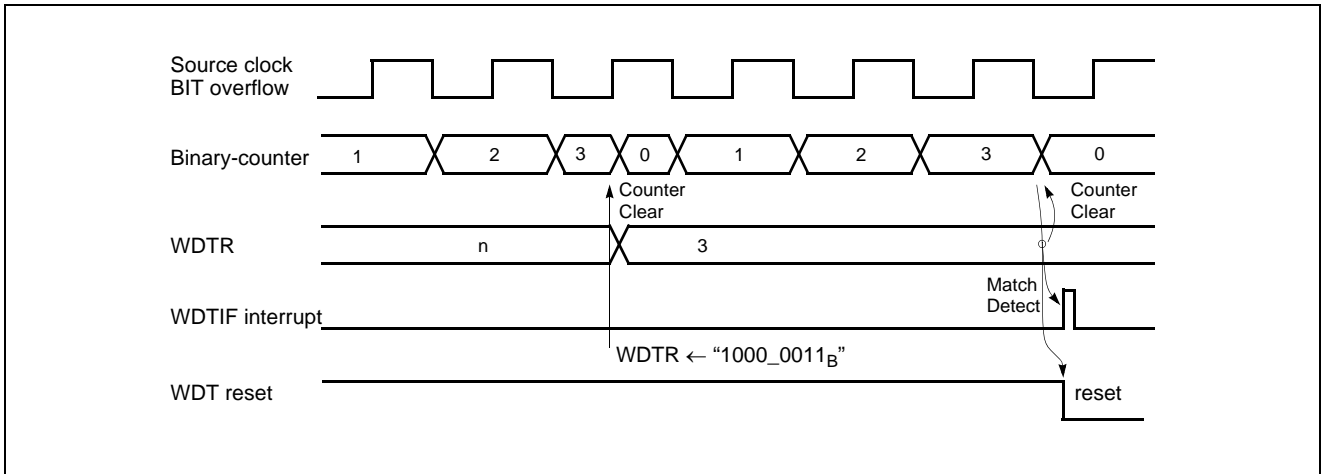
Figure 12-3 Watchdog timer Timing

If the watchdog timer output becomes active, a reset is generated, which drives the $\overline{\text{RESET}}$ pin low to reset the internal hardware.

The main clock oscillator also turns on when a watchdog timer reset is generated in sub clock mode.

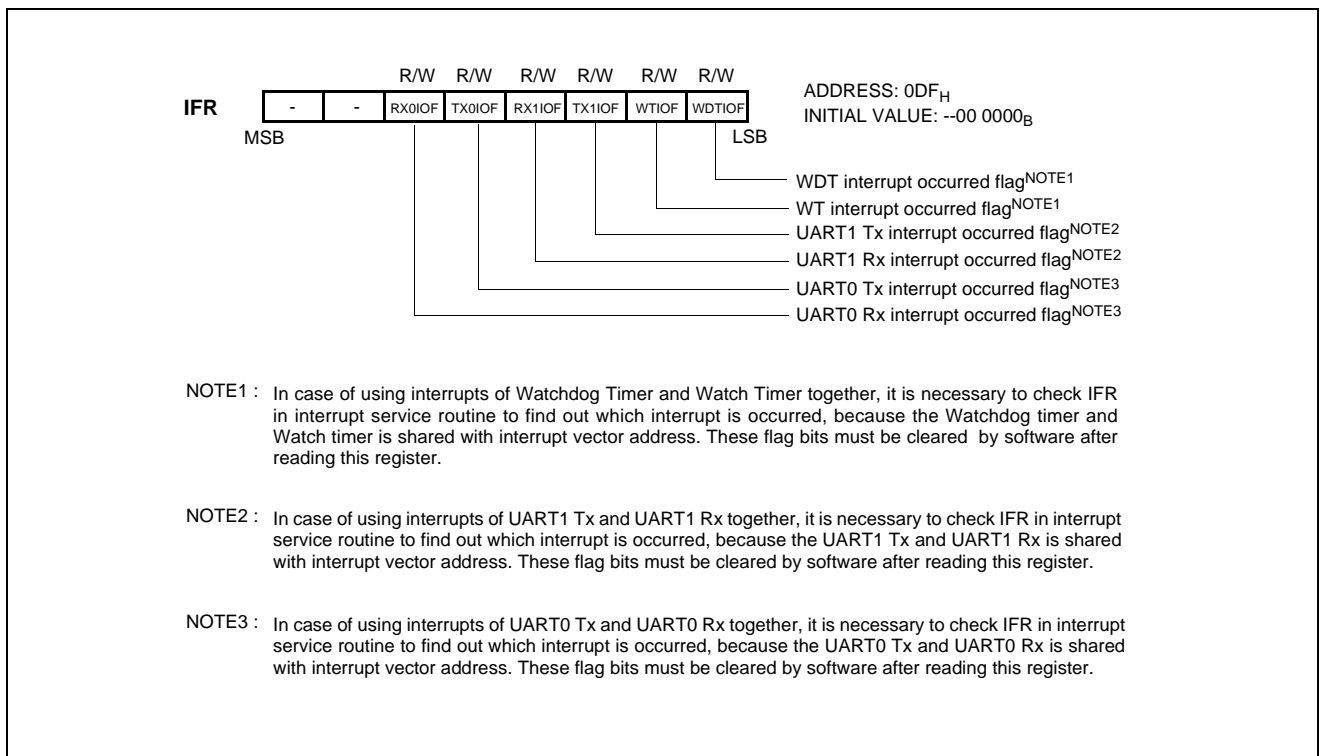The WDTIF bit of IFR register is set when watchdog timer interrupt is generated. (Refer to Figure 12-4)

NOTE1 : In case of using interrupts of Watchdog Timer and Watch Timer together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the Watchdog timer and Watch timer is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

NOTE2 : In case of using interrupts of UART1 Tx and UART1 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART1 Tx and UART1 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

NOTE3 : In case of using interrupts of UART0 Tx and UART0 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART0 Tx and UART0 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

Figure 12-4 IFR(Interrupt Flag Register)

13. WATCH TIMER

The watch timer generates interrupt for watch operation. The watch timer consists of the clock selector, 15-bit binary counter, interval selector and watch timer mode register. It is a multi-purpose timer. It is generally used for watch design.

The bit 0,1 of WTMR select the clock source of watch timer among $f_{XIN} \div 2$, $f_{XIN} \div 2^7$ and main-clock(f_{XIN}). The f_{XIN} of main-clock is used usually for watch timer test, so generally it is not used for the clock source of watch timer. The $f_{XIN} \div 2^7$ of main-clock(4.194MHz) is used when the single clock system is orga-

nized. In $f_{XIN} \div 2^7$ clock source, if the CPU enters into stop mode, the main-clock is stopped and then watch timer is also stopped. The watch timer counter can output with period of max 1 seconds at sub-clock. The bit 2, 3, 4 of WTMR select the interrupt interval divide ratio selection of watch timer among 16, 64, 256, 1024, 4096, 8192, 16384 or 32768.

The WTIF bit of IFR register is set when watch timer interrupt is generated. (Refer to Figure 12-4)
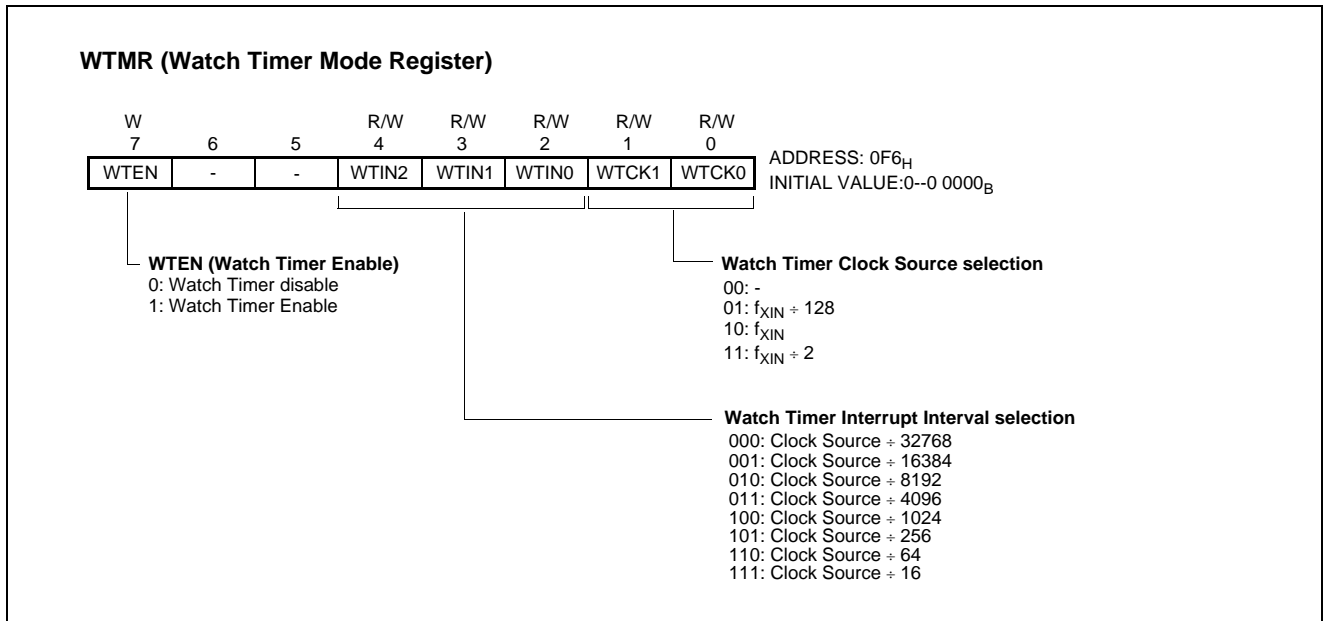
Figure 13-1 Watch Timer Mode Register
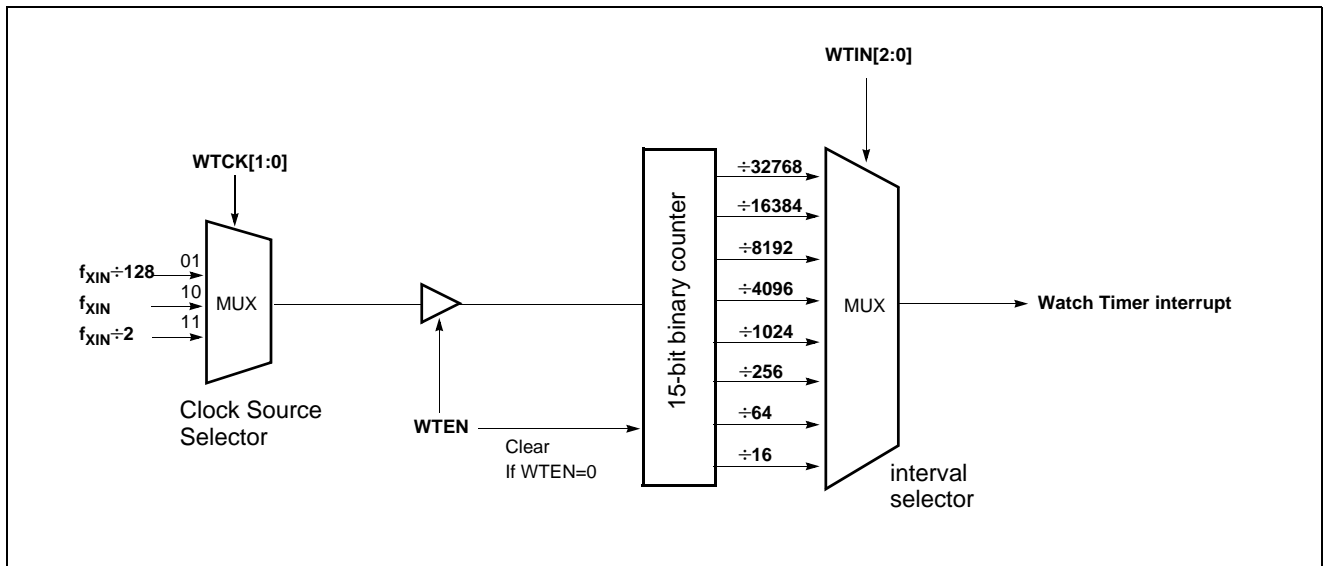
Figure 13-2 Watch Timer Block Diagram

14. TIMER/EVENT COUNTER

The MC80F0208/16/24 has five Timer/Counter registers. Each module can generate an interrupt to indicate that an event has occurred (i.e. timer match).

Timer 0 and Timer 1 are can be used either two 8-bit Timer/Counter or one 16-bit Timer/Counter with combine them. Also Timer 2 and Timer 3 are same. Timer 4 is 16-bit Timer/Counter.

In the "timer" function, the register is increased every internal clock input. Thus, one can think of it as counting internal clock input. Since a least clock consists of 2 and most clock consists of 2048 oscillator periods, the count rate is 1/2 to 1/2048 of the oscillator frequency.

In the "counter" function, the register is increased in response to a 0-to-1 (rising edge) transition at its corresponding external input pin, EC0 or EC1.

In addition the "capture" function, the register is increased in response external or internal clock sources same with timer or counter function. When external clock edge input, the count register is captured into Timer data register correspondingly. When external clock edge input, the count register is captured into capture data register CDRx.

Timer 0 and Timer 1 has four operating modes: "8-bit timer/counter", "16-bit timer/counter", "8-bit capture" and "16-bit capture" which are selected by bit in Timer mode register TM0 and TM1 as shown in Table 14-1, Figure 14-1.

Timer 2 and Timer 3 is shared with "PWM" function and "Compare output" function. It has six operating modes: "8-bit timer/counter", "16-bit timer/counter", "8-bit capture", "16-bit capture", "8-bit compare output", and "10-bit PWM" which are selected by bit in Timer mode register TM2 and TM3 as shown in Table 14-2, Figure 14-2.

Timer 4 has two operating modes: "16-bit timer/counter" and "16-bit capture" which are selected by bit in Timer mode register TM4 as shown in Table 14-3, and Figure 14-3.

16BIT	CAP0	CAP1	T0CK [2:0]	T1CK [1:0]	TIMER 0	TIMER 1
0	0	0	XXX	XX	8-bit Timer	8-bit Timer
0	0	1	111	XX	8-bit Event counter	8-bit Capture
0	1	0	XXX	XX	8-bit Capture (internal clock)	8-bit Timer
1	0	0	XXX	11	16-bit Timer	
1	0	0	111	11	16-bit Event counter	
1	1	1	XXX	11	16-bit Capture (internal clock)	

Table 14-1 Operating Modes of Timer 0, 1

1. X means the value of "0" or "1" corresponds to user operation.

16BIT	CAP2	CAP3	PWM3E	T2CK [2:0]	T3CK [1:0]	PWM3O	TIMER 2	TIMER 3
0	0	0	0	XXX	XX	0	8-bit Timer	8-bit Timer
0	0	1	0	111	XX	0	8-bit Event counter	8-bit Capture
0	1	0	0	XXX	XX	1	8-bit Capture (internal clock)	8-bit Compare Output
0	X	0	1	XXX	XX	1	8-bit Timer/Counter	10-bit PWM
1	0	0	0	XXX	11	0	16-bit Timer	
1	0	0	0	111	11	0	16-bit Event counter	
1	1	1	0	XXX	11	0	16-bit Capture (internal clock)	

Table 14-2 Operating Modes of Timer 2, 3

CAP4	T4CK[2:0]	TIMER 4
0	XXX	16-bit Timer
1	XXX	16-bit Capture (internal clock)

Table 14-3 Operating Modes of Timer 4

TM0

		R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0
-	-	CAP0	T0CK2	T0CK1	T0CK0	T0CN	T0ST

ADDRESS: 0D0$_H$
INITIAL VALUE: --00 0000$_B$

Bit Name	Bit Position	Description
CAP0	TM0.5	0: Timer/Counter mode 1: Capture mode selection flag
T0CK2 T0CK1 T0CK0	TM0.4 TM0.3 TM0.2	000: 8-bit Timer, Clock source is $f_{XIN} \div 2$ 001: 8-bit Timer, Clock source is $f_{XIN} \div 4$ 010: 8-bit Timer, Clock source is $f_{XIN} \div 8$ 011: 8-bit Timer, Clock source is $f_{XIN} \div 32$ 100: 8-bit Timer, Clock source is $f_{XIN} \div 128$ 101: 8-bit Timer, Clock source is $f_{XIN} \div 512$ 110: 8-bit Timer, Clock source is $f_{XIN} \div 2048$ 111: EC0 (External clock)
T0CN	TM0.1	0: Timer count pause 1: Timer count start
T0ST	TM0.0	0: When cleared, stop the counting. 1: When set, Timer 0 Count Register is cleared and start again.

TM1

- 7	R/W 6	- 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0
-	16BIT	-	CAP1	T1CK1	T1CK0	T1CN	T1ST

ADDRESS: 0D2$_H$
INITIAL VALUE: -0-0 0000$_B$

Bit Name	Bit Position	Description
16BIT	TM1.6	0: 8-bit Mode 1: 16-bit Mode
CAP1	TM1.4	0: Timer/Counter mode 1: Capture mode selection flag
T1CK1 T1CK0	TM1.3 TM1.2	00: 8-bit Timer, Clock source is f_{XIN} 01: 8-bit Timer, Clock source is $f_{XIN} \div 2$ 10: 8-bit Timer, Clock source is $f_{XIN} \div 8$ 11: 8-bit Timer, Clock source is Using the Timer 0 Clock
T1CN	TM1.1	0: Timer count pause 1: Timer count start
T1ST	TM1.0	0: When cleared, stop the counting. 1: When set, Timer 0 Count Register is cleared and start again.

TDR0

R/W 7	R/W 6	R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0

ADDRESS: 0D1$_H$
INITIAL VALUE: 0FF$_H$

TDR1

R/W 7	R/W 6	R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0

ADDRESS: 0D3$_H$
INITIAL VALUE: 0FF$_H$

Read: Count value read
Write: Compare data write

Figure 14-1 TM0, TM1 Registers

	R/W	R/W	R/W	R/W	R/W	R/W
	5	4	3	2	1	0

TM2 | - | - | CAP2 | T2CK2 | T2CK1 | T2CK0 | T2CN | T2ST |

ADDRESS: 0D6$_H$
INITIAL VALUE: --00 0000$_B$

Bit Name	Bit Position	Description
CAP2	TM2.5	0: Timer/Counter mode
		1: Capture mode selection flag
T2CK2	TM2.4	000: 8-bit Timer, Clock source is $f_{XIN} \div 2$
T2CK1	TM2.3	001: 8-bit Timer, Clock source is $f_{XIN} \div 4$
T2CK0	TM2.2	010: 8-bit Timer, Clock source is $f_{XIN} \div 8$
		011: 8-bit Timer, Clock source is $f_{XIN} \div 16$
		100: 8-bit Timer, Clock source is $f_{XIN} \div 64$
		101: 8-bit Timer, Clock source is $f_{XIN} \div 256$
		110: 8-bit Timer, Clock source is $f_{XIN} \div 1024$
		111: EC1 (External clock)
T2CN	TM2.1	0: Timer count pause
		1: Timer count start
T2ST	TM2.0	0: When cleared, stop the counting.
		1: When set, Timer 0 Count Register is cleared and start again.

R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
7	6	5	4	3	2	1	0

TM3 | POL | 16BIT | PWM3E | CAP3 | T3CK1 | T3CK0 | T3CN | T3ST |

ADDRESS: 0D8$_H$
INITIAL VALUE: 00$_H$

Bit Name	Bit Position	Description
POL	TM3.7	0: PWM Duty Active Low
		1: PWM Duty Active High
16BIT	TM3.6	0: 8-bit Mode
		1: 16-bit Mode
PWM3E	TM3.5	0: Disable PWM
		1: Enable PWM
CAP3	TM3.4	0: Timer/Counter mode
		1: Capture mode selection flag
T3CK1	TM3.3	00: 8-bit Timer, Clock source is f_{XIN}
T3CK0	TM3.2	01: 8-bit Timer, Clock source is $f_{XIN} \div 4$
		10: 8-bit Timer, Clock source is $f_{XIN} \div 16$
		11: 8-bit Timer, Clock source is Using the Timer 2 Clock
T3CN	TM3.1	0: Timer count pause
		1: Timer count start
T3ST	TM3.0	0: When cleared, stop the counting.
		1: When set, Timer 0 Count Register is cleared and start again.

R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
7	6	5	4	3	2	1	0

TDR2 | | | | | | | | |

ADDRESS: 0D7$_H$
INITIAL VALUE: 0FF$_H$

R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
7	6	5	4	3	2	1	0

TDR3 | | | | | | | | |

ADDRESS: 0D9$_H$
INITIAL VALUE: 0FF$_H$

Read: Count value read
Write: Compare data write

Figure 14-2 TM2, TM3 Registers

				R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0	
TM4		-	-	CAP4	T4CK2	T4CK1	T4CK0	T4CN	T4ST	ADDRESS: 0DC$_H$ INITIAL VALUE: --00 0000$_B$

Bit Name	Bit Position	Description
CAP4	TM4.5	0: Timer/Counter mode 1: Capture mode selection flag
T4CK2 T4CK1 T4CK0	TM4.4 TM4.3 TM4.2	000: 8-bit Timer, Clock source is $f_{XIN} \div 2$ 001: 8-bit Timer, Clock source is $f_{XIN} \div 4$ 010: 8-bit Timer, Clock source is $f_{XIN} \div 8$ 011: 8-bit Timer, Clock source is $f_{XIN} \div 16$ 100: 8-bit Timer, Clock source is $f_{XIN} \div 64$ 101: 8-bit Timer, Clock source is $f_{XIN} \div 256$ 110: 8-bit Timer, Clock source is $f_{XIN} \div 1024$ 111: 8-bit Timer, Clock source is $f_{XIN} \div 2048$
T4CN	TM4.1	0: Timer count pause 1: Timer count start
T4ST	TM4.0	0: When cleared, stop the counting. 1: When set, Timer 0 Count Register is cleared and start again.

		R/W 7	R/W 6	R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0	
TDR4H										ADDRESS: 0DD$_H$ INITIAL VALUE: 0FF$_H$
TDR4L										ADDRESS: 0DE$_H$ INITIAL VALUE: 0FF$_H$

Figure 14-3 TM4 Register

14.1 8-bit Timer / Counter Mode

The MC80F0208/16/24 has four 8-bit Timer/Counters, Timer 0, Timer 1, Timer 2, Timer 3. The Timer 0, Timer 1 are shown in Figure 14-4 and Timer 2, Timer 3 are shown in Figure 14-5.

The "timer" or "counter" function is selected by control registers TM0, TM1, TM2, TM3 as shown in Figure 14-1. To use as an 8-bit timer/counter mode, bit CAP0, CAP1, CAP2, or CAP3 of TMx should be cleared to "0" and 16BIT of TM1 or TM3 should

be cleared to "0"(Figure 14-4). These timers have each 8-bit count register and data register. The count register is increased by every internal or external clock input. The internal clock has a prescaler divide ratio option of 1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1024, 2048 or external clock (selected by control bits TxCK0, TxCK1, TxCK2 of register TMx).

	7	6	5	4	3	2	1	0
TM0	-	-	CAP0	T0CK2	T0CK1	T0CK0	T0CN	T0ST
	-	-	0	X	X	X	X	X

ADDRESS: 0D0$_H$
INITIAL VALUE: --00 0000$_B$

X means don't care

	7	6	5	4	3	2	1	0
TM1	-	16BIT	-	CAP1	T1CK1	T1CK0	T1CN	T1ST
	-	0	-	0	X	X	X	X

ADDRESS: 0D2$_H$
INITIAL VALUE: -0-0 0000$_B$

X means don't care

Figure 14-4 8-bit Timer/Counter 0, 1

	7	6	5	4	3	2	1	0
TM2	-	-	CAP2	T2CK2	T2CK1	T2CK0	T2CN	T2ST
	-	-	0	X	X	X	X	X

ADDRESS: 0D6$_H$
INITIAL VALUE: --000000$_B$

X means don't care

	7	6	5	4	3	2	1	0
TM3	POL	16BIT	PWM3E	CAP3	T3CK1	T3CK0	T3CN	T3ST
	X	0	0	0	X	X	X	X

ADDRESS: 0D8$_H$
INITIAL VALUE: 00$_H$

X means don't care
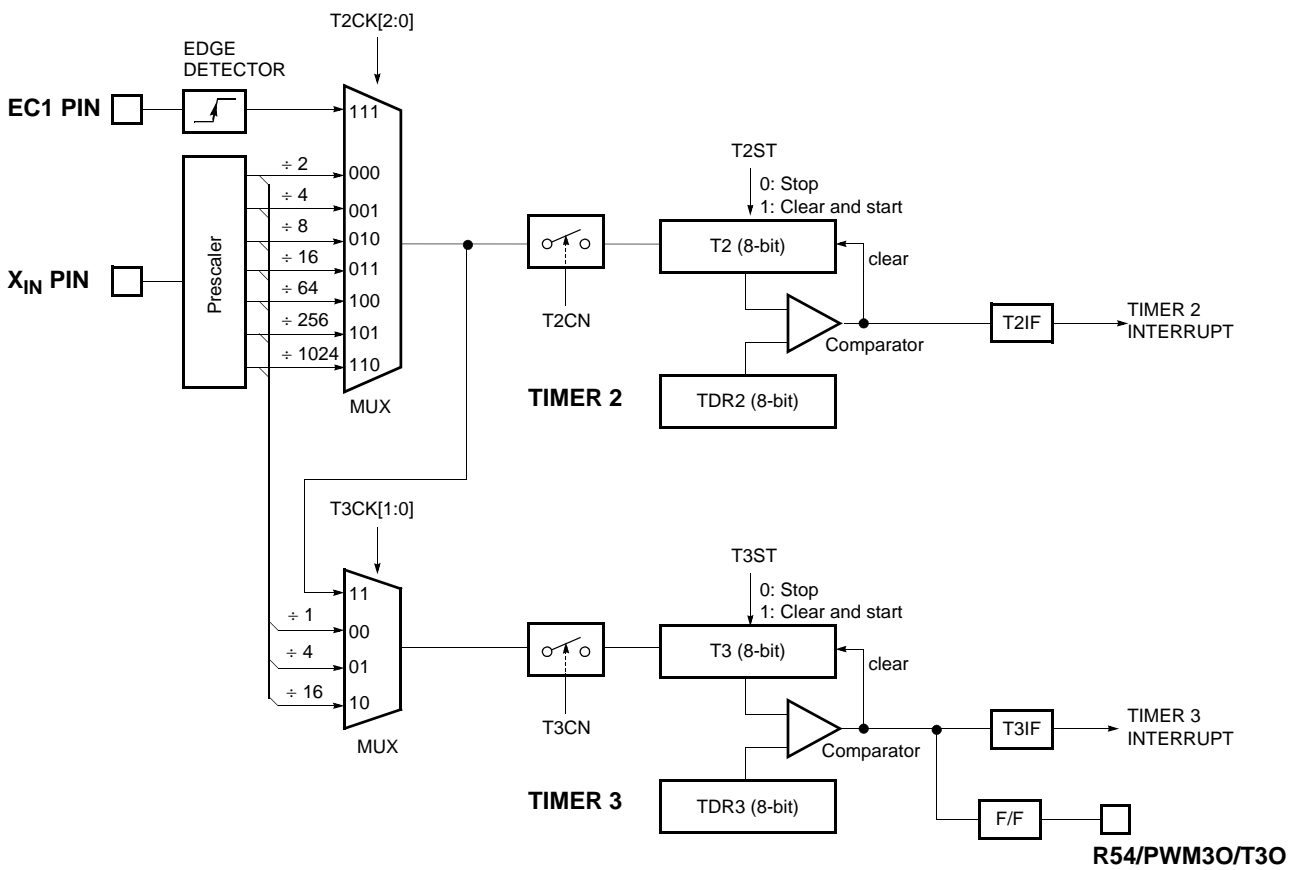
Figure 14-5 8-bit Timer/Counter 2, 3

Example 1:

Timer0 = 2ms 8-bit timer mode at 4MHz
Timer1 = 0.5ms 8-bit timer mode at 4MHz
Timer2 = 1ms 8-bit timer mode at 4MHz
Timer3 = 1ms 8-bit timer mode at 4MHz

```
        LDM     TDR0,#249
        LDM     TDR1,#249
        LDM     TDR2,#249
        LDM     TDR3,#249
        LDM     TM0,#0000_1111B
        LDM     TM1,#0000_1011B
        LDM     TM2,#0000_1111B
        LDM     TM3,#0000_1011B
        SET1    T0E
        SET1    T1E
        SET1    T2E
        SET1    T3E
        EI
```

Example 2:

Timer0 = 8-bit event counter mode
Timer1 = 0.5ms 8-bit timer mode at 4MHz
Timer2 = 8-bit event counter mode
Timer3 = 1ms 8-bit timer mode at 4MHz

```
        LDM     TDR0,#249
        LDM     TDR1,#249
        LDM     TDR2,#249
        LDM     TDR3,#249
        LDM     TM0,#0001_1111B
        LDM     TM1,#0000_1011B
        LDM     TM2,#0001_1111B
        LDM     TM3,#0000_1011B
        SET1    T0E
        SET1    T1E
        SET1    T2E
        SET1    T3E
        EI
```

These timers have each 8-bit count register and data register. The count register is increased by every internal or external clock input. The internal clock has a prescaler divide ratio option of 2, 4, 8, 32, 128, 512, 2048 selected by control bits T0CK[2:0] of register TM0 or 1, 2, 8 selected by control bits T1CK[1:0] of register TM1, or 2, 4, 8, 16, 64, 256, 1024 selected by control bits T2CK[2:0] of register TM2, or 1, 4, 16 selected by control bits T3CK[1:0] of register TM3. In the Timer 0, timer register T0 increases from 00_H until it matches TDR0 and then reset to 00_H. The match output of Timer 0 generates Timer 0 interrupt (latched in T0IF bit).

In counter function, the counter is increased every 0-to-1(1-to-0) (rising & falling edge) transition of EC0 pin. In order to use counter function, the bit EC0 of the Port Selection Register(PSR0.4) is set to "1". The Timer 0 can be used as a counter by pin EC0 input, but Timer 1 can not. Likewise, In order to use Timer2 as counter function, the bit EC1 of the Port Selection Register(PSR0.5) is set to "1". The Timer 2 can be used as a counter by pin EC1 input, but Timer 3 can not.

14.1.1 8-bit Timer Mode

In the timer mode, the internal clock is used for counting up. Thus, you can think of it as counting internal clock input. The contents of TDRn are compared with the contents of up-counter, Tn. If match is found, a timer n interrupt (TnIF) is generated and the up-counter is cleared to 0. Counting up is resumed after the up-counter is cleared.

As the value of TDRn is changeable by software, time interval is set as you want.
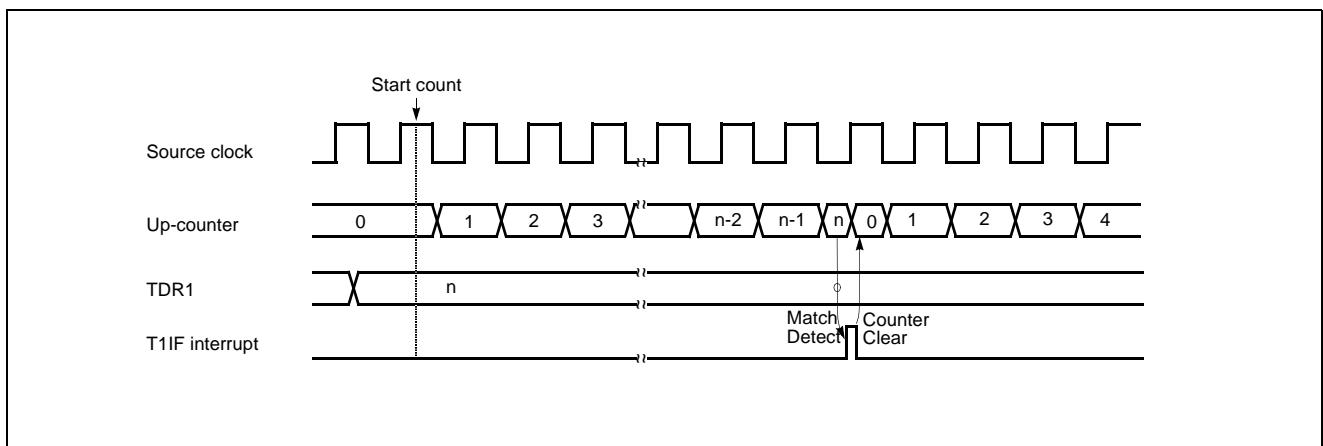
Figure 14-6 Timer Mode Timing Chart

Example: Make 1ms interrupt using by Timer0 at 4MHz

```
LDM    TM0,#0FH    ; divide by 32
LDM    TDR0,#124   ; 8us x (124+1)= 1ms
SET1   T0E         ; Enable Timer 0 Interrupt
EI                 ; Enable Master Interrupt
```

When ⌈ TM0 = 0000 1111$_B$ (8-bit Timer mode, Prescaler divide ratio = 32)
⌊ TDR0 = 124$_D$ = 7C$_H$
⌊ f$_{XIN}$ = 4 MHz

INTERRUPT PERIOD = $\dfrac{1}{4 \times 10^6 \text{ Hz}}$ × 32 × (124+1) = 1 ms
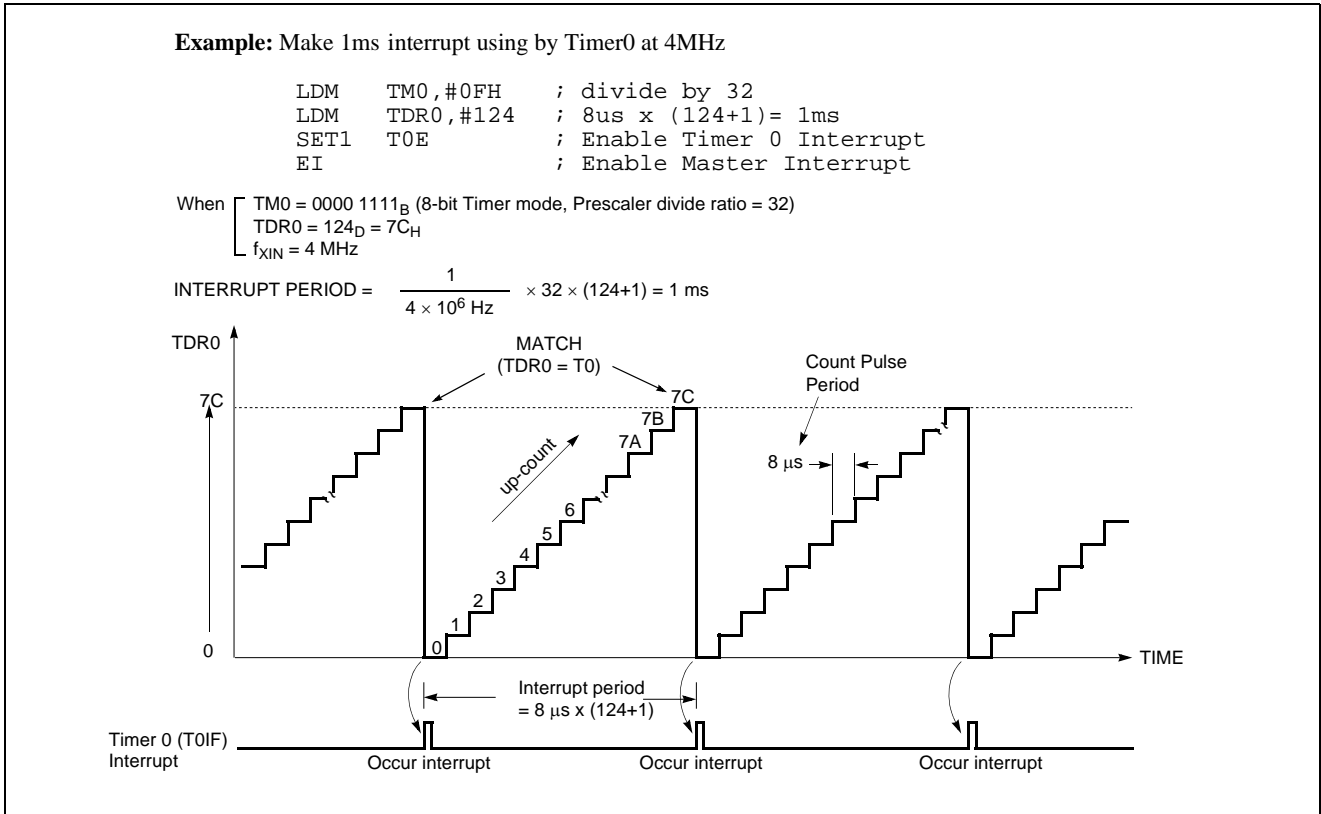
Figure 14-7 Timer Count Example

14.1.2 8-bit Event Counter Mode

In this mode, counting up is started by an external trigger. This trigger means rising edge of the EC0 or EC1 pin input. Source clock is used as an internal clock selected with timer mode register TM0 or TM2. The contents of timer data register TDRn (n = 0,1,2,3) are compared with the contents of the up-counter Tn. If a match is found, an timer interrupt request flag TnIF is generated, and the counter is cleared to "0". The counter is restart and count up continuously by every falling edge of the EC0 or EC1 pin input. The maximum frequency applied to the EC0 or EC1 pin is f$_{XIN}$/2 [Hz].

In order to use event counter function, the bit 4, 5 of the Port Selection Register PSR0(address 0F8$_H$) is required to be set to "1".

After reset, the value of timer data register TDRn is initialized to "0", The interval period of Timer is calculated as below equation.

$$Period\ (sec) = \frac{1}{f_{XIN}} \times 2 \times Divide\ Ratio \times (TDRn+1)$$
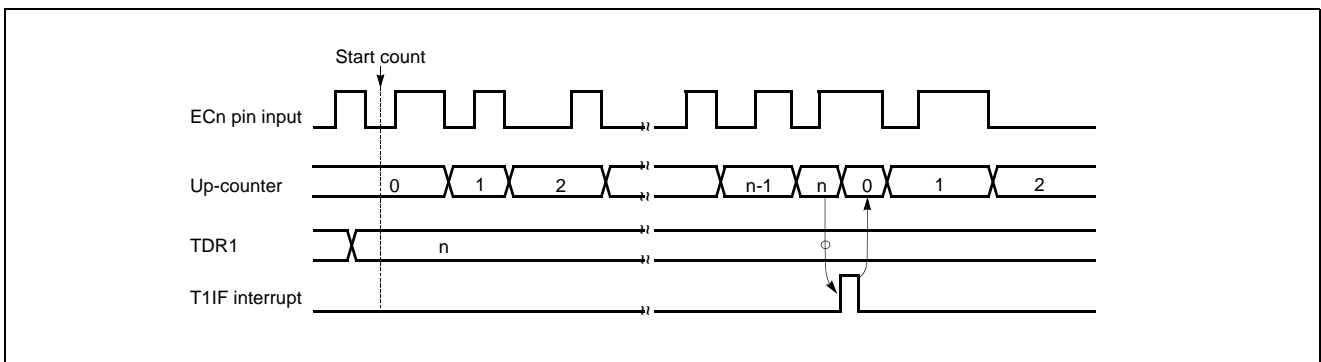
Figure 14-8 Event Counter Mode Timing Chart
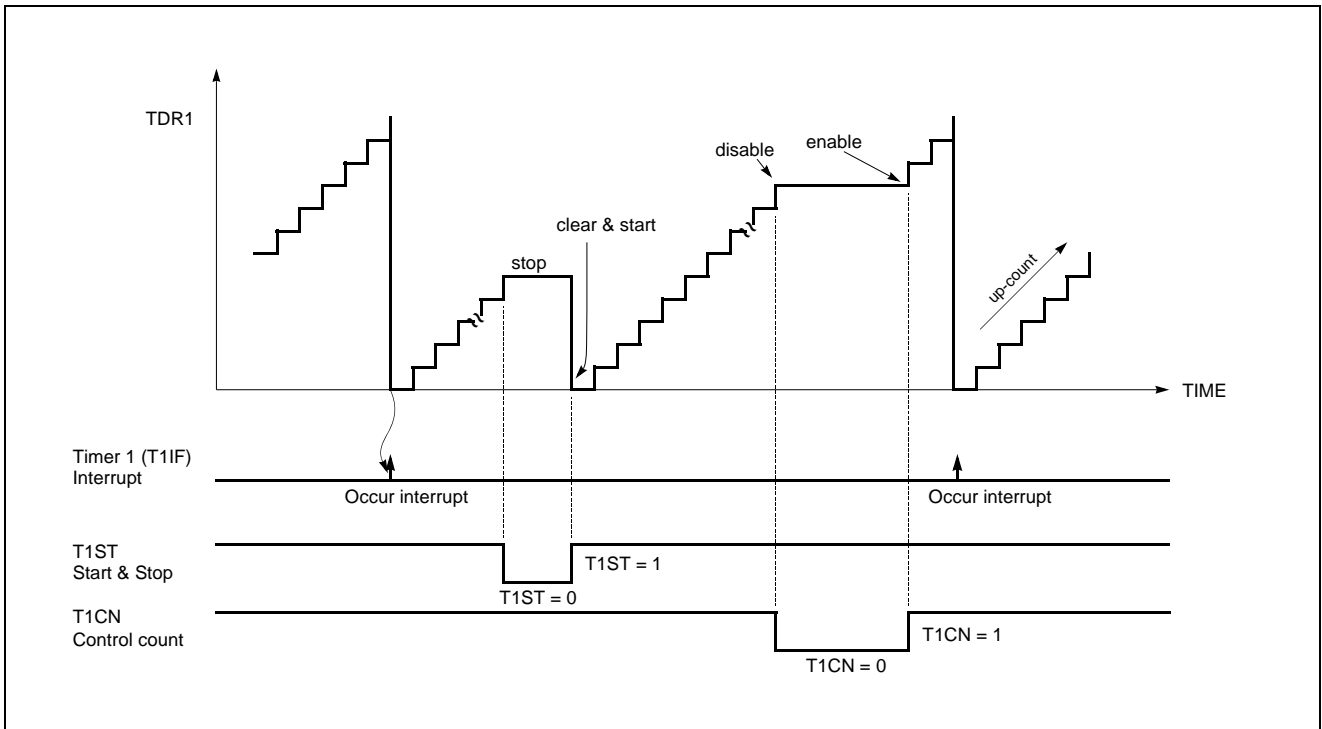
Figure 14-9 Count Operation of Timer / Event counter

14.2 16-bit Timer / Counter Mode

The Timer register is being run with all 16 bits. A 16-bit timer/counter register T0, T1 are incremented from 0000_H until it matches TDR0, TDR1 and then resets to 0000_H. The match output generates Timer 0 interrupt.

The clock source of the Timer 0 is selected either internal or external clock by bit T0CK[2:0]. In 16-bit mode, the bits T1CK[1:0] and 16BIT of TM1 should be set to "1" respectively as shown in Figure 14-10.

Likewise, A 16-bit timer/counter register T2, T3 are incremented from 0000_H until it matches TDR2, TDR3 and then resets to 0000_H. The match output generates Timer 2 interrupt.

The clock source of the Timer 2 is selected either internal or external clock by bit T2CK[2:0]. In 16-bit mode, the bits

T3CK[1:0] and 16BIT of TM3 should be set to "1" respectively as shown in Figure 14-11.

Even if the Timer 0 (including Timer 1) is used as a 16-bit timer, the Timer 2 and Timer 3 can still be used as either two 8-bit timer or one 16-bit timer by setting the TM2. Reversely, even if the Timer 2 (including Timer 3) is used as a 16-bit timer, the Timer 0 and Timer 1 can still be used as 8-bit timer independently.

A 16-bit timer/counter 4 register T4H, T4L are increased from 0000_H until it matches TDR4H, TDR4L and then resets to 0000_H. The match output generates Timer 4 interrupt. Timer/Counter 4 is 16 bit mode as shown in Figure 14-12.
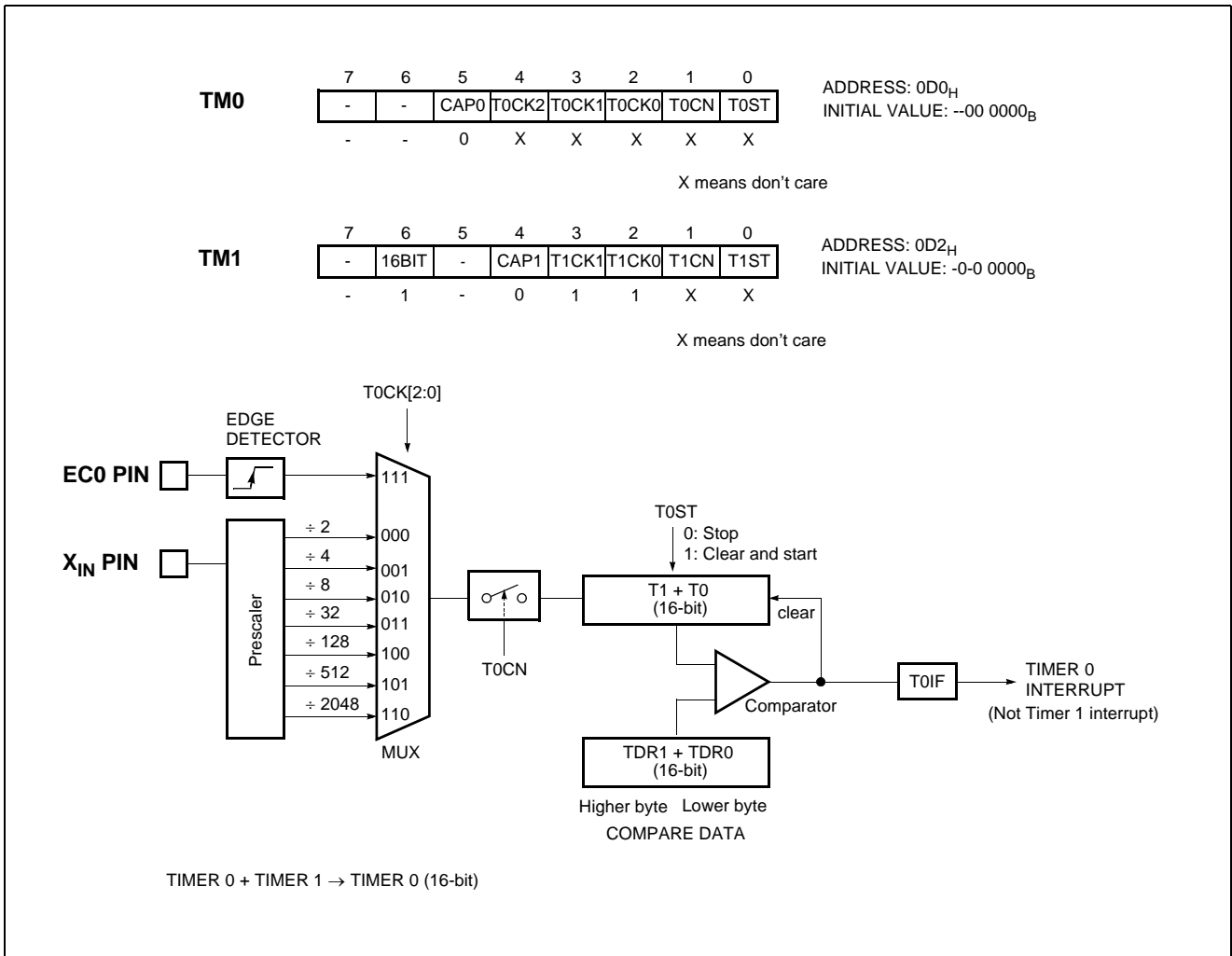
Figure 14-10 16-bit Timer/Counter for Timer 0, 1

	7	6	5	4	3	2	1	0	
TM2	-	-	CAP2	T2CK2	T2CK1	T2CK0	T2CN	T2ST	ADDRESS: 0D6$_H$
	-	-	0	X	X	X	X	X	INITIAL VALUE: --000000$_B$

X means don't care

	7	6	5	4	3	2	1	0	
TM3	POL	16BIT	PWM3E	CAP3	T3CK1	T3CK0	T3CN	T3ST	ADDRESS: 0D8$_H$
	X	1	0	0	1	1	X	X	INITIAL VALUE: 00$_H$

X means don't care
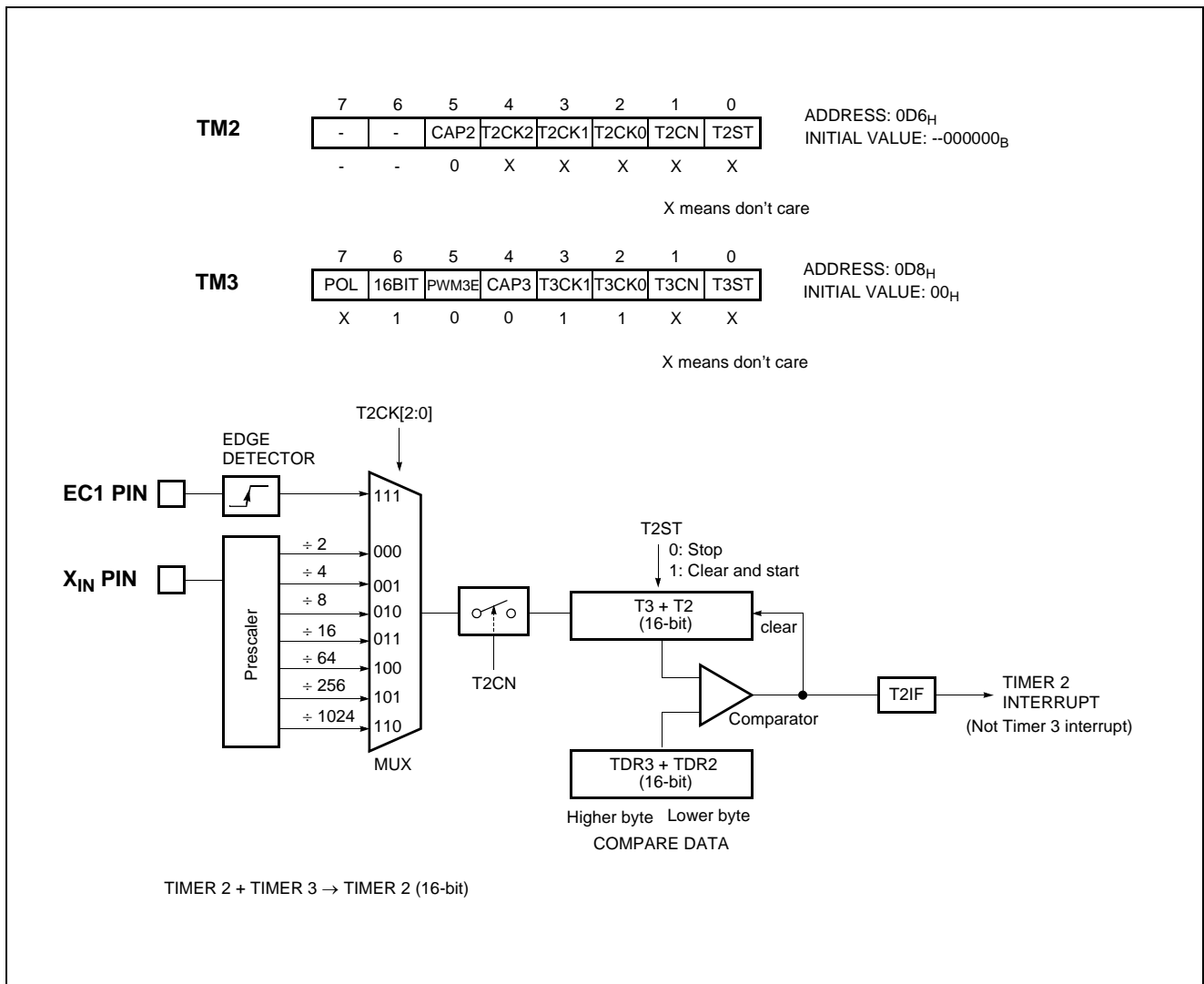
Figure 14-11 16-bit Timer/Counter for Timer 2, 3

14.3 8-bit Compare Output (16-bit)

The MC80F0208/16/24 has a function of Timer Compare Output. To pulse out, the timer match can goes to port pin(T3O) as shown in Figure 14-5 . Thus, pulse out is generated by the timer match. These operation is implemented to pin, PWM3O/T3O.

In this mode, the bit PWM3O/T3O of R5 Port Selection register0 (PSR0.7) should be set to "1", and the bit PWM3E of timer3 mode register (TM3) should be set to "0". This pin output the sig-

nal having a 50 : 50 duty square wave, and output frequency is same as below equation.

$$f_{COMP} = \frac{Oscillation\ Frequency}{2 \times Prescaler\ Value \times (TDR + 1)}$$
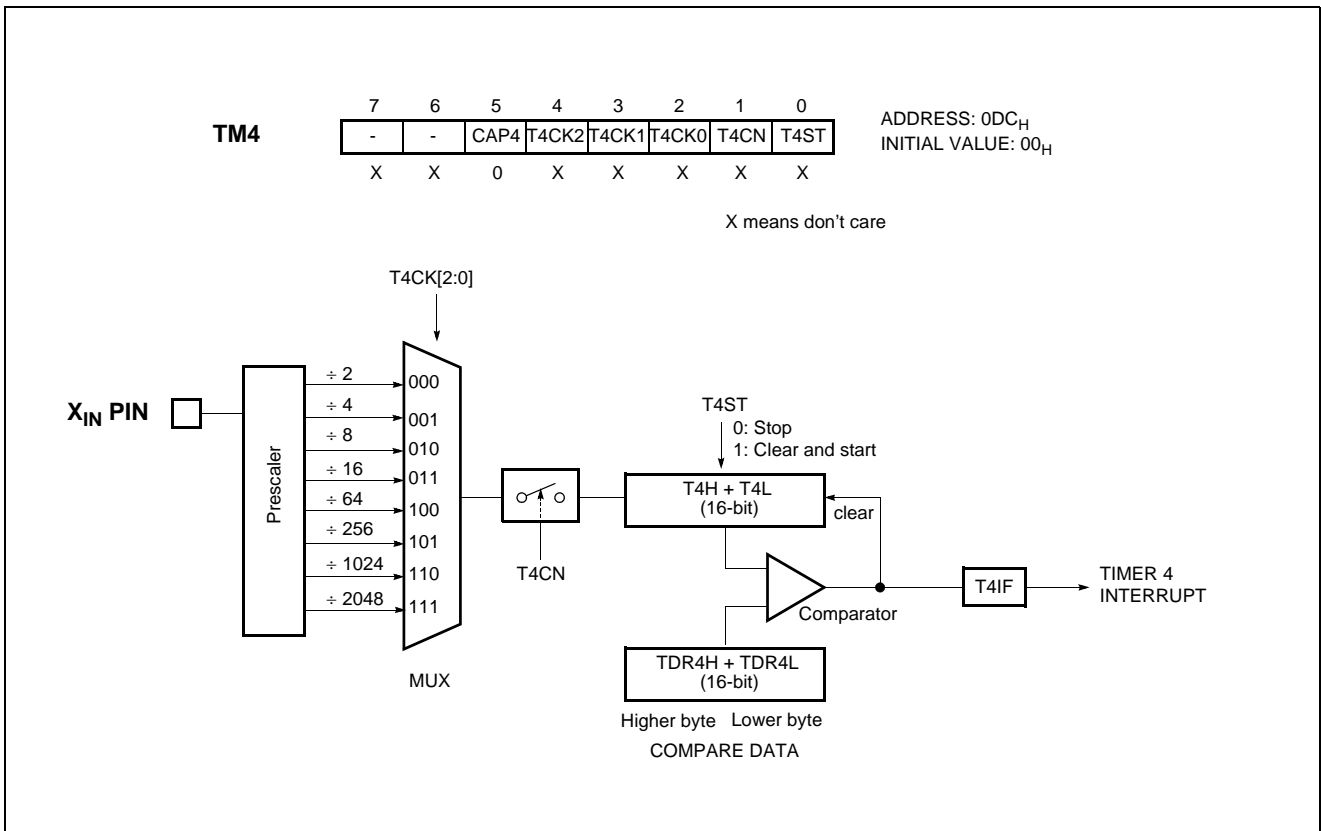
Figure 14-12 Timer 4 for only 16 bit mode

14.4 8-bit Capture Mode

The Timer 0 capture mode is set by bit CAP0 of timer mode register TM0 (bit CAP1 of timer mode register TM1 for Timer 1) as shown in Figure 14-13. Likewise, the Timer 2 capture mode is set by bit CAP2 of timer mode register TM2 (bit CAP3 of timer mode register TM3 for Timer 3) as shown in Figure 14-14.

The Timer/Counter register is increased in response internal or external input. This counting function is same with normal timer mode, and Timer interrupt is generated when timer register T0 (T1, T2, T3) increases and matches TDR0 (TDR1, TDR2, TDR3).

This timer interrupt in capture mode is very useful when the pulse width of captured signal is more wider than the maximum period of Timer.

For example, in Figure 14-16, the pulse width of captured signal is wider than the timer data value (FF_H) over 2 times. When external interrupt is occurred, the captured value (13_H) is more little

than wanted value. It can be obtained correct value by counting the number of timer overflow occurrence.

Timer/Counter still does the above, but with the added feature that a edge transition at external input INTx pin causes the current value in the Timer x register (T0,T1,T2,T3), to be captured into registers CDRx (CDR0, CDR1, CDR2, CDR3), respectively. After captured, Timer x register is cleared and restarts by hardware. It has three transition modes: "falling edge", "rising edge", "both edge" which are selected by interrupt edge selection register IEDS. Refer to "19.5 External Interrupt" on page 92. In addition, the transition at INT*n* pin generate an interrupt.

Note: The CDRn and TDRn are in same address.In the capture mode, reading operation is read the CDRn, not TDRn because path is opened to the CDRn.

	7	6	5	4	3	2	1	0	
TM0	-	-	CAP0	T0CK2	T0CK1	T0CK0	T0CN	T0ST	ADDRESS: 0D0$_H$
	-	-	1	X	X	X	X	X	INITIAL VALUE: --00 0000$_B$

X means don't care

	7	6	5	4	3	2	1	0	
TM1	-	16BIT	-	CAP1	T1CK1	T1CK0	T1CN	T1ST	ADDRESS: 0D2$_H$
	-	0	-	1	X	X	X	X	INITIAL VALUE: -0-0 0000$_B$

X means don't care
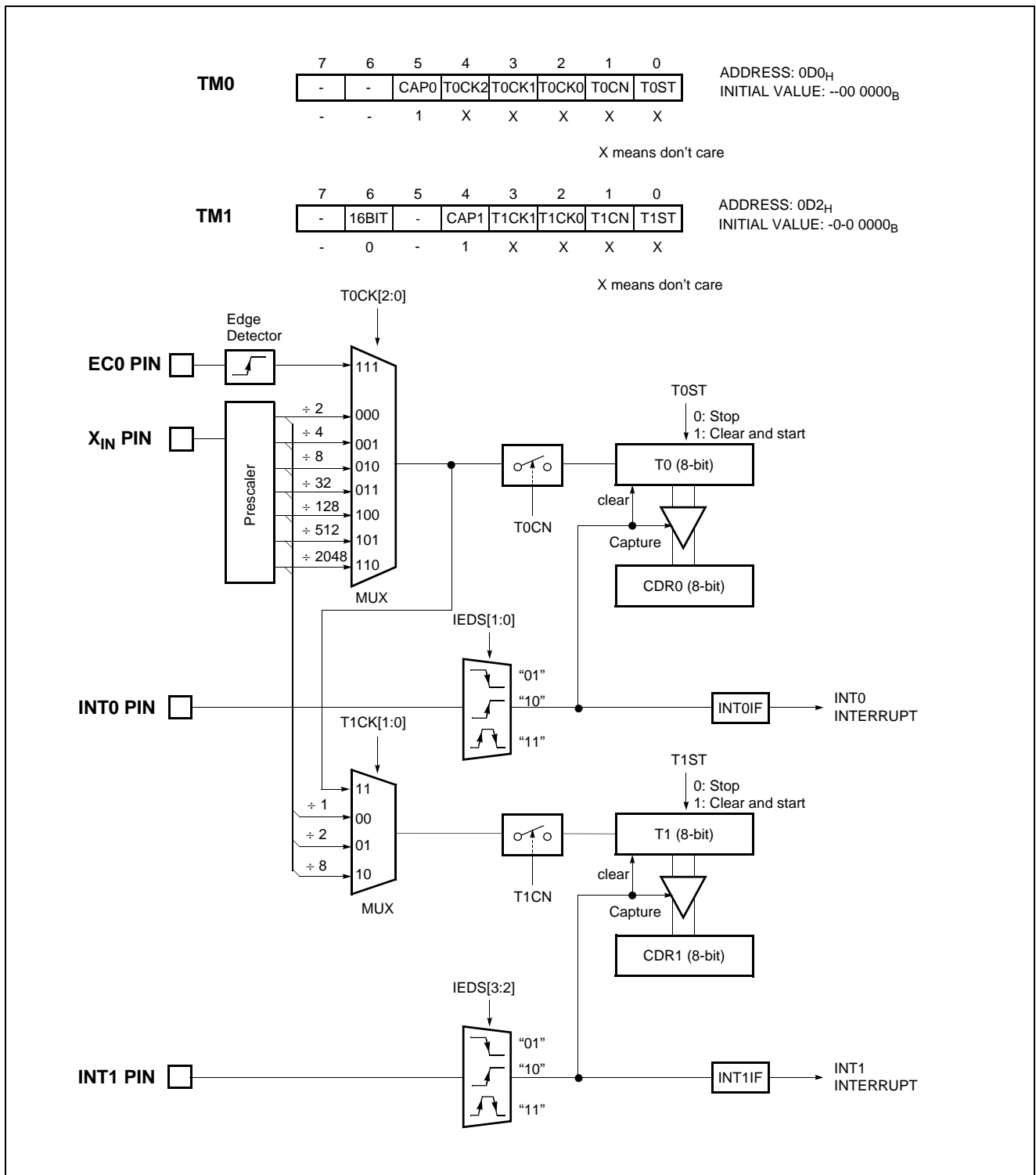
Figure 14-13 8-bit Capture Mode for Timer 0, 1

	7	6	5	4	3	2	1	0	
TM2	-	-	CAP2	T2CK2	T2CK1	T2CK0	T2CN	T2ST	ADDRESS: 0D6$_H$
	-	-	1	X	X	X	X	X	INITIAL VALUE: --00 0000$_B$

X means don't care

	7	6	5	4	3	2	1	0	
TM3	POL	16BIT	PWM3E	CAP3	T3CK1	T3CK0	T3CN	T3ST	ADDRESS: 0D8$_H$
	X	0	0	1	X	X	X	X	INITIAL VALUE: 00$_H$

X means don't care
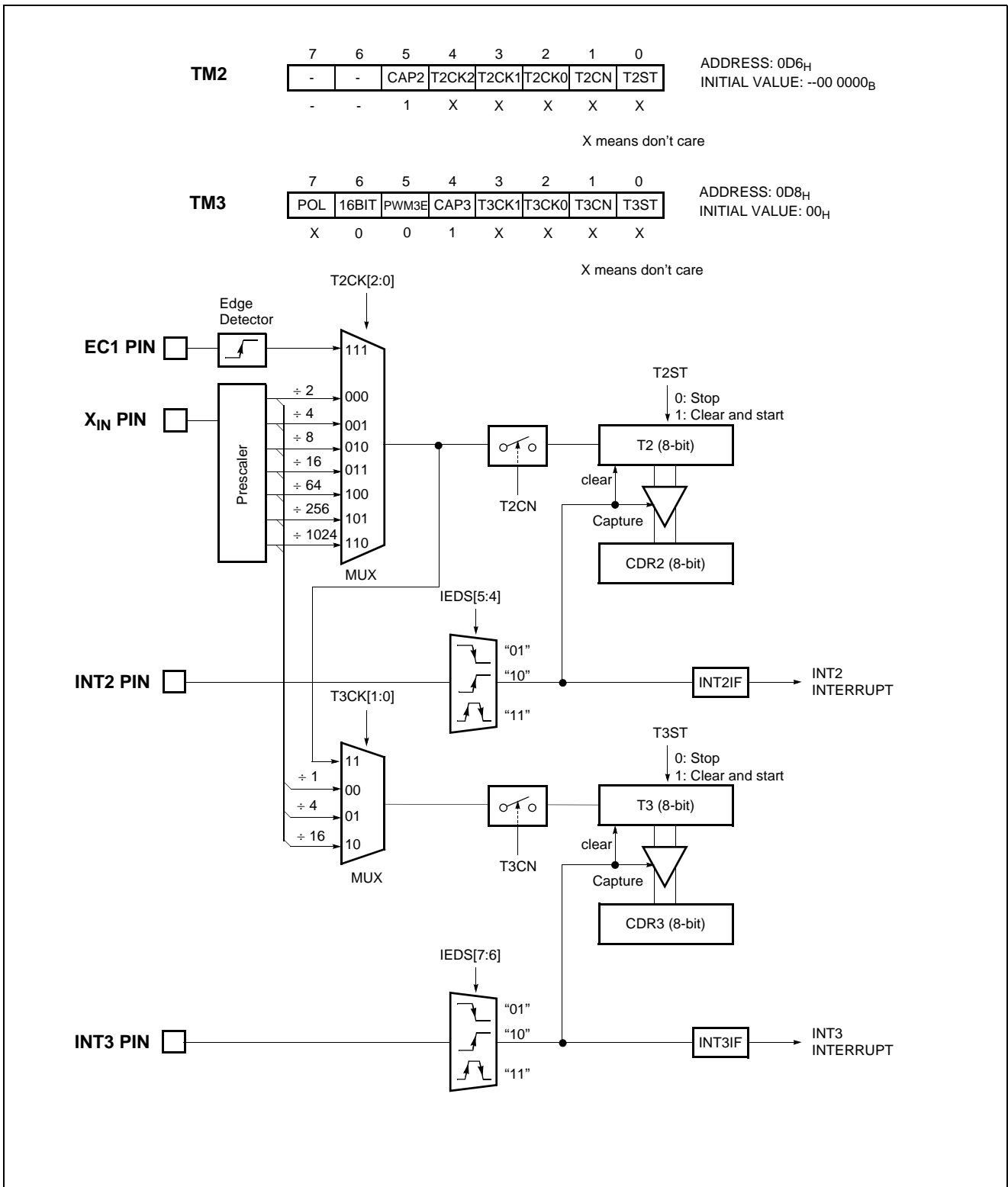
Figure 14-14 8-bit Capture Mode for Timer 2, 3
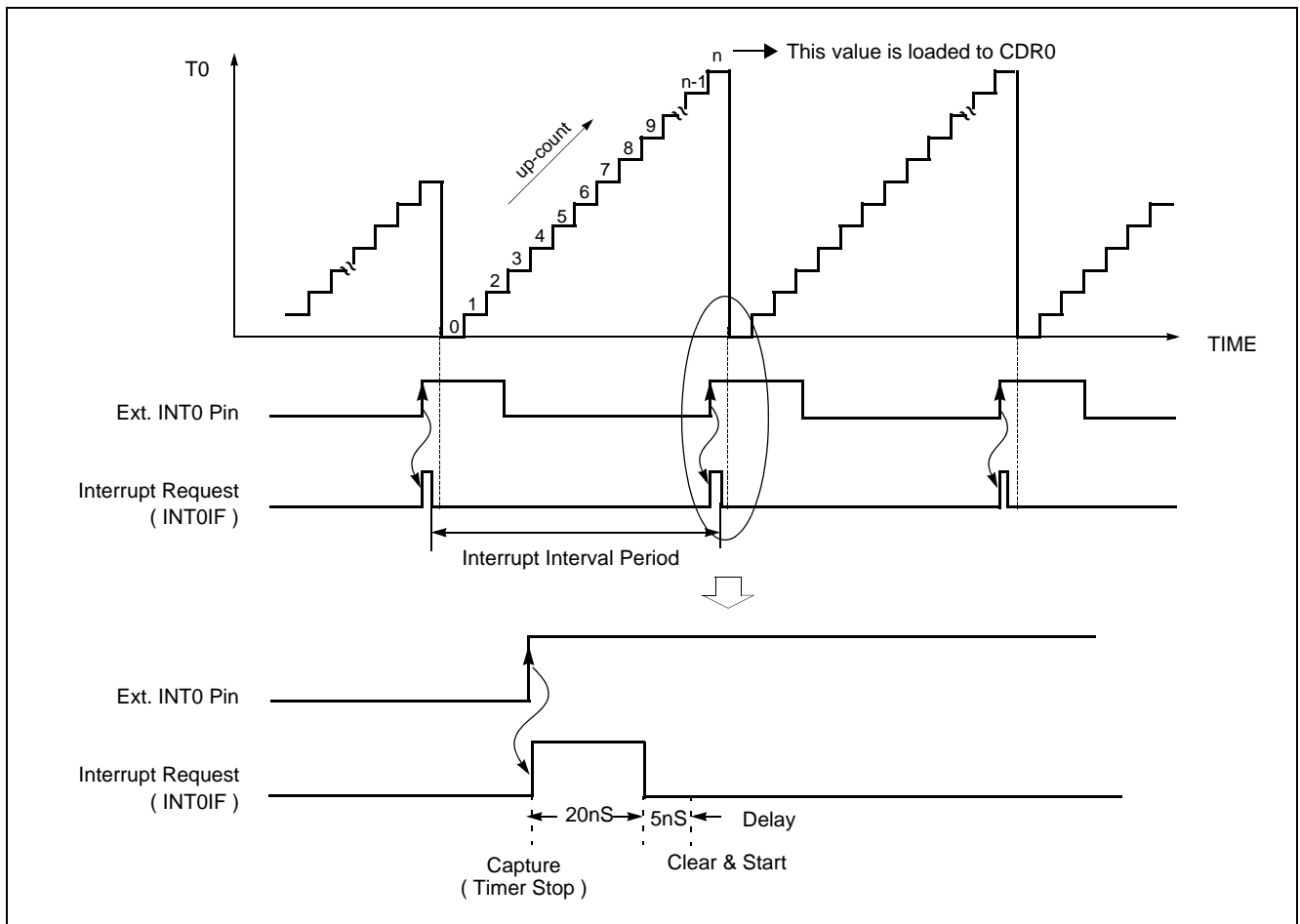
Figure 14-15 Input Capture Operation of Timer 0 Capture mode
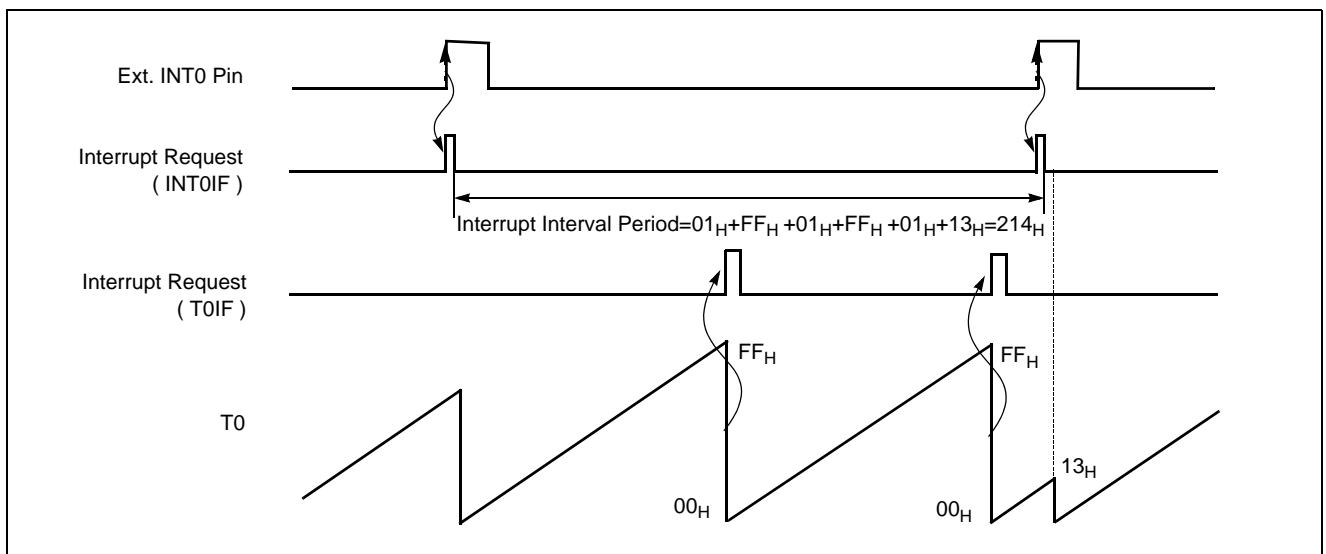
Figure 14-16 Excess Timer Overflow in Capture Mode

14.5 16-bit Capture Mode

16-bit capture mode is the same as 8-bit capture, except that the Timer register is being run will 16 bits. The clock source of the Timer 0 is selected either internal or external clock by bit T0CK[2:0]. In 16-bit mode, the bits T1CK1, T1CK0, CAP1 and 16BIT of TM1 should be set to "1" respectively as shown in Figure 14-17.

The clock source of the Timer 2 is selected either internal or ex-

ternal clock by bit T2CK[2:0]. In 16-bit mode, the bits T3CK1, T3CK0, CAP3 and 16BIT of TM3 should be set to "1" respectively as shown in Figure 14-18.

The clock source of the Timer 4 is selected either internal or external clock by bit T4CK[2:0] as shown in Figure 14-18.
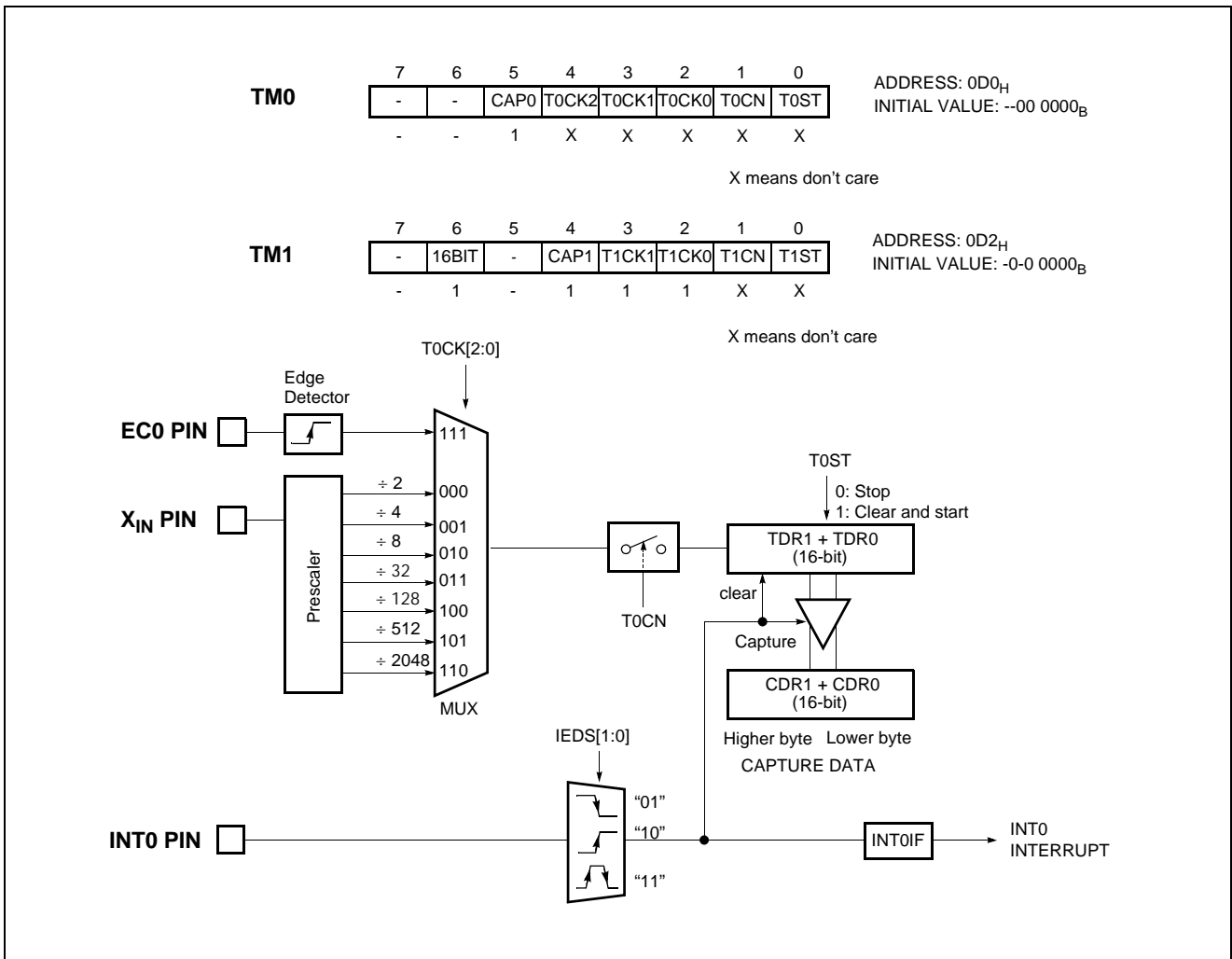
Figure 14-17 16-bit Capture Mode of Timer 0, 1
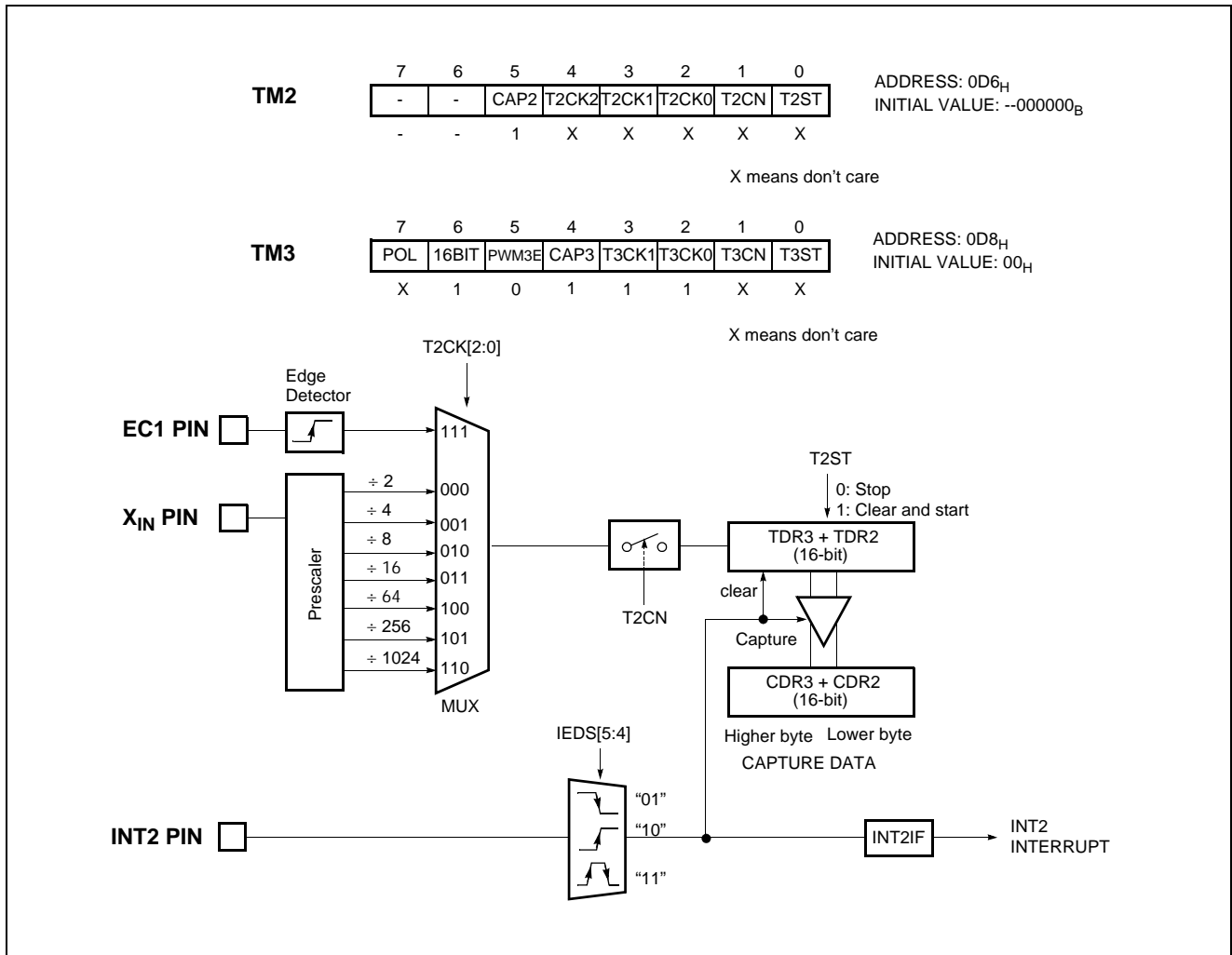
Figure 14-18 16-bit Capture Mode of Timer 2, 3
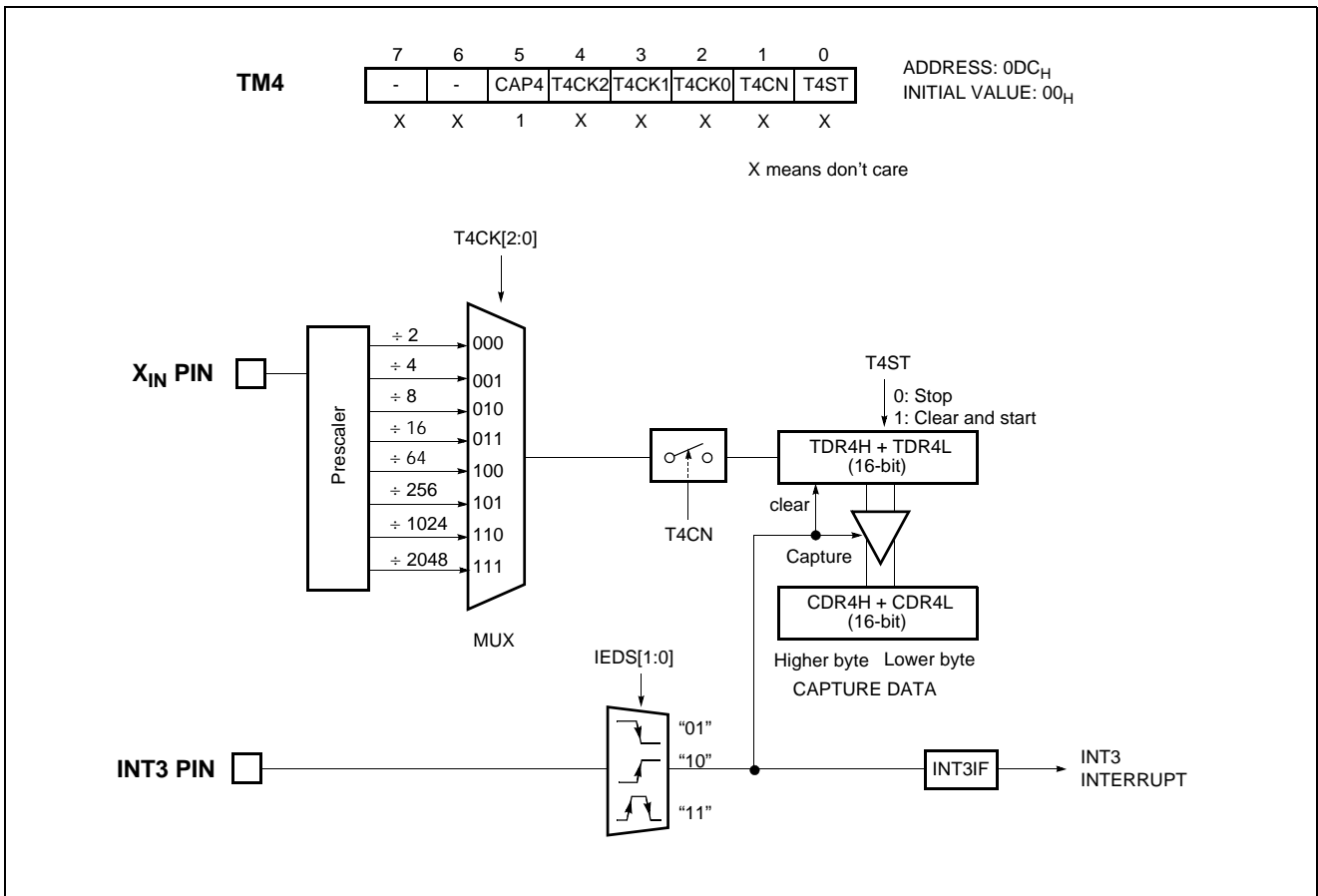
Figure 14-19 16-bit Capture Mode of Timer 4

Example 1:

Timer0 = 16-bit timer mode, 0.5s at 4MHz

```
LDM     TM0,#0000_1111B;8uS
LDM     TM1,#0100_1100B;16bit Mode
LDM     TDR0,#<62499    ;8uS X 62500
LDM     TDR1,#>62499    ;=0.5s
SET1    T0E
EI
:
:
```

Example 2:

Timer0 = 16-bit event counter mode

```
LDM     PSR0,#0001_0000B;EC0 Set
LDM     TM0,#0001_1111B;CounterMode
LDM     TM1,#0100_1100B;16bit Mode
LDM     TDR0,#<0FFH     ;
LDM     TDR1,#>0FFH     ;
SET1    T0E
EI
:
:
```

Example 3:

Timer0 = 16-bit capture mode

```
LDM     PSR0,#0000_0001B;INT0 set
LDM     TM0,#0010_1111B;CaptureMode
LDM     TM1,#0100_1100B;16bit Mode
LDM     TDR0,#<0FFH     ;
LDM     TDR1,#>0FFH     ;
LDM     IEDS,#01H;Falling Edge
SET1    T0E
EI
:
:
```

14.6 PWM Mode

The MC80F0208/16/24 has a high speed PWM (Pulse Width Modulation) functions which shared with Timer3.

In PWM mode, pin R54/PWM3O outputs up to a 10-bit resolution PWM output. This pin should be configured as a PWM output by setting "1" bit PWM3O in PSR0 register.

The period of the PWM3 output is determined by the T3PPR (T3 PWM Period Register) and T3PWHR[3:2] (bit3,2 of T3 PWM High Register) and the duty of the PWM output is determined by the T3PDR (T3 PWM Duty Register) and T3PWHR[1:0] (bit1,0 of T3 PWM High Register).

The user writes the lower 8-bit period value to the T3PPR and the higher 2-bit period value to the T3PWHR[3:2]. And writes duty value to the T3PDR and the T3PWHR[1:0] same way.

The T3PDR is configured as a double buffering for glitchless PWM output. In Figure 14-20, the duty data is transferred from the master to the slave when the period data matched to the counted value. (i.e. at the beginning of next duty cycle)

PWM3 Period = [PWM3HR[3:2]T3PPR] X Source Clock

PWM3 Duty   = [PWM3HR[1:0]T3PDR] X Source Clock

The relation of frequency and resolution is in inverse proportion. Table 14-4 shows the relation of PWM frequency vs. resolution.

If it needed more higher frequency of PWM, it should be reduced resolution.

Resolution	Frequency		
	T3CK[1:0] = 00(250nS)	T3CK[1:0] = 01(1uS)	T3CK[1:0] = 10(4uS)
10-bit	3.9kHz	1.95kHz	0.97kHz
9-bit	7.8kHz	3.90kHz	1.95kHz
8-bit	15.6kHz	7.81kHz	3.90kHz
7-bit	31.2kHz	15.6kHz	7.8kHz

Table 14-4 PWM Frequency vs. Resolution at 4MHz

The bit POL of TM3 decides the polarity of duty cycle.

If the duty value is set same to the period value, the PWM output is determined by the bit POL (1: High, 0: Low). And if the duty value is set to "00$_H$", the PWM output is determined by the bit POL (1: Low, 0: High).

It can be changed duty value when the PWM output. However the changed duty value is output after the current period is over. And it can be maintained the duty value at present output when changed only period value shown as Figure 14-22. As it were, the absolute duty time is not changed in varying frequency. But the changed period value must greater than the duty value.

Note: If changing the Timer3 to PWM function, it should be stop the timer clock firstly, and then set period and duty register value. If user writes register values while timer is in operation, these register could be set with certain values.

Ex) Sample Program @4MHz 4uS

```
LDM    TM3,#1010_1000b  ; Set Clock & PWM3E
LDM    T3PPR,#199       ; Period :800uS=4uSX(199+1)
LDM    T3PDR,#99        ; Duty:400uS=4uSX(99+1)
LDM    PWM3HR,00H
LDM    TM3,#1010_1011b  ; Start timer3
```

	R/W 7	R/W 6	R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0	
TM3	POL	16BIT	PWM3E	CAP3	T3CK1	T3CK0	T3CN	T3ST	ADDRESS: 0D8_H
	X	0	1	0	X	X	X	X	INITIAL VALUE: 00_H

X:The value "0" or "1" corresponding your operation.

	- 7	- 6	- 5	- 4	W 3	W 2	W 1	W 0	
T3PWHR	-	-	-	-	T3PWHR3	T3PWHR2	T3PWHR1	T3PWHR0	ADDRESS: 0DB_H
	-	-	-	-	X	X	X	X	INITIAL VALUE: ---- 0000_B

Bit Manipulation Not Available

Period High   Duty High

X:The value "0" or "1" corresponding your operation.

	W 7	W 6	W 5	W 4	W 3	W 2	W 1	W 0	
T3PPR									ADDRESS: 0D9_H
									INITIAL VALUE: 0FF_H

	R/W 7	R/W 6	R/W 5	R/W 4	R/W 3	R/W 2	R/W 1	R/W 0	
T3PDR									ADDRESS: 0DA_H
	X	0	1	0	X	X	X	X	INITIAL VALUE: 00_H

Figure 14-20 PWM3 Mode

Figure 14-21 Example of PWM at 4MHz
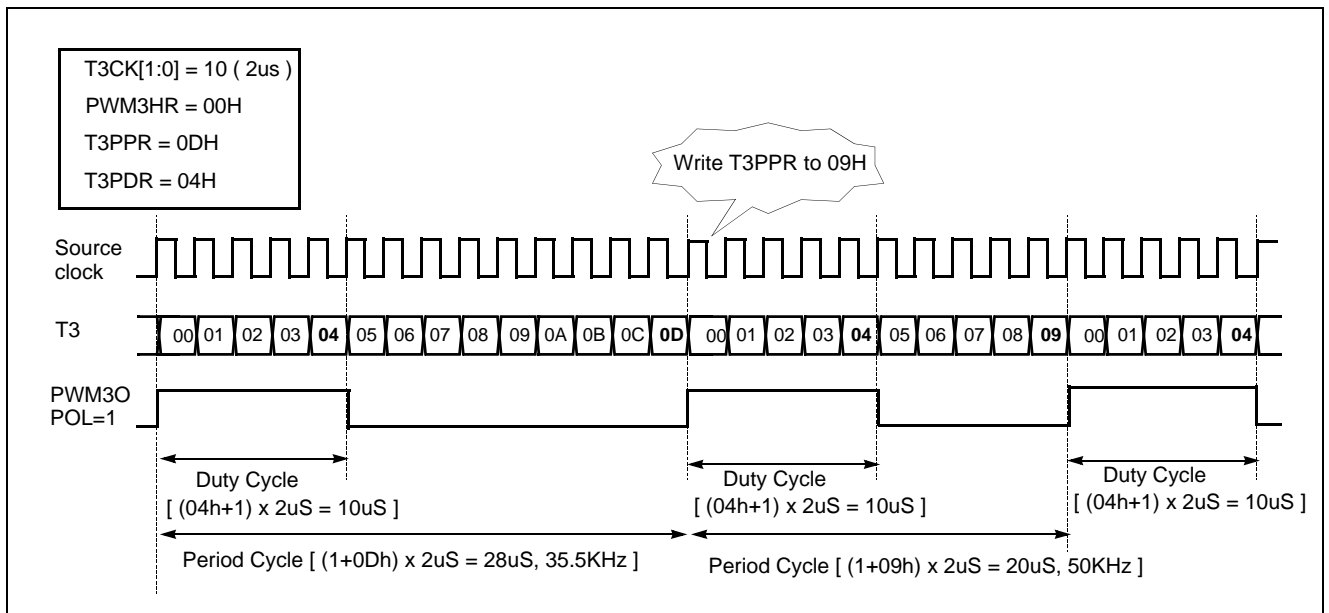
Figure 14-22 Example of Changing the Period in Absolute Duty Cycle (@8MHz)

15. ANALOG TO DIGITAL CONVERTER

The analog-to-digital converter (A/D) allows conversion of an analog input signal to a corresponding 10-bit digital value. The A/D module has sixteen analog inputs, which are multiplexed into one sample and hold. The output of the sample and hold is the input into the converter, which generates the result via successive approximation. The analog supply voltage is connected to AV_{DD} of Sample & Hold logic of A/D module. The AV_{DD} was separated with V_{DD} in order to minimize the degradation of operation characteristic by power supply noise.

The A/D module has three registers which are the control register ADCM and A/D result register ADCRH and ADCRL. The AD-CRH[7:6] is used as ADC clock source selection bits too. The register ADCM, shown in Figure 15-4, controls the operation of the A/D converter module. The port pins can be configured as analog inputs or digital I/O.

It is selected for the corresponding channel to be converted by setting ADS[3:0]. The A/D port is set to analog input port by ADEN and ADS[3:0] regardless of port I/O direction register. The port unselected by ADS[3:0] operates as normal port.
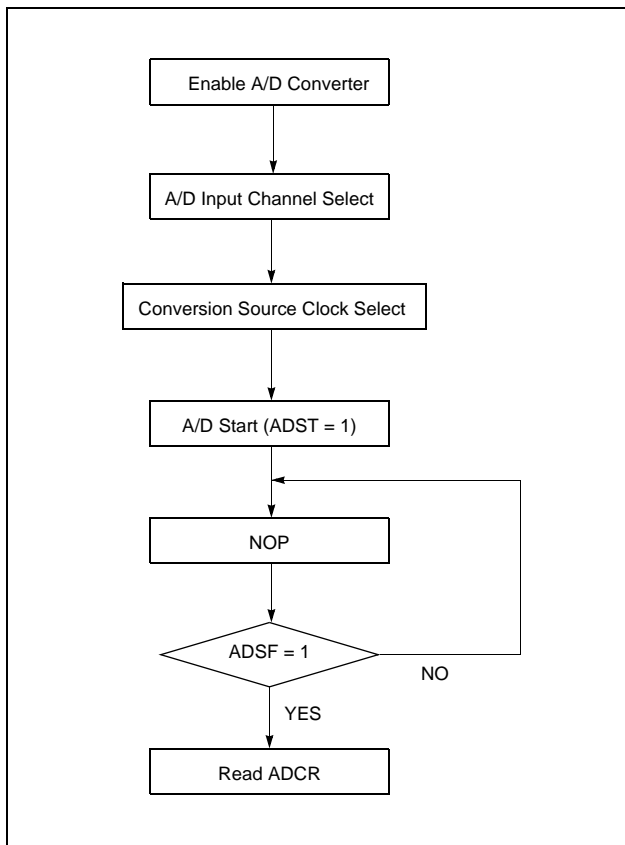
Figure 15-1 A/D Converter Operation Flow

How to Use A/D Converter

The processing of conversion is start when the start bit ADST is set to "1". After one cycle, it is cleared by hardware. The register

ADCRH and ADCRL contains the results of the A/D conversion. When the conversion is completed, the result is loaded into the ADCRH and ADCRL, the A/D conversion status bit ADSF is set to "1", and the A/D interrupt flag ADCIF is set. See Figure 15-1 for operation flow.

The block diagram of the A/D module is shown in Figure 15-3. The A/D status bit ADSF is set automatically when A/D conversion is completed, cleared when A/D conversion is in process. The conversion time takes 7 times of conversion source clock. The period of actual A/D conversion clock should be minimally 1μs
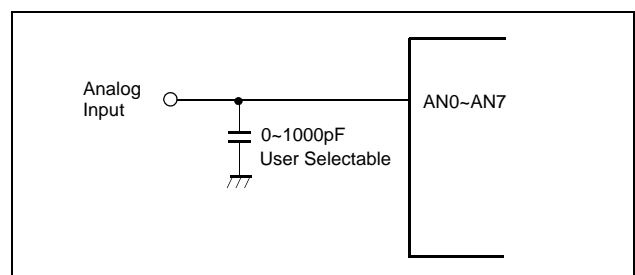
Figure 15-2 Analog Input Pin Connecting Capacitor

A/D Converter Cautions

(1) Input range of AN0 to AN7

The input voltage of AN0 to AN7 should be within the specification range. In particular, if a voltage above AV_{DD} or below AV_{SS} is input (even if within the absolute maximum rating range), the conversion value for that channel can not be indeterminate. The conversion values of the other channels may also be affected.

(2) Noise countermeasures

In order to maintain 10-bit resolution, attention must be paid to noise on pins AV_{DD} and AN0 to AN7. Since the effect increases in proportion to the output impedance of the analog input source, it is recommended in some cases that a capacitor be connected externally as shown in Figure 15-2 in order to reduce noise. The capacitance is user-selectable and appropriately determined according to the target system.

(3) Pins AN0/R60 to AN7/R67

The analog input pins AN0 to AN7 also function as input/output port (PORT R6) pins. When A/D conversion is performed with any of pins AN0 to AN15 selected, be sure not to execute a PORT input instruction while conversion is in progress, as this may reduce the conversion resolution.

Also, if digital pulses are applied to a pin adjacent to the pin in the process of A/D conversion, the expected A/D conversion value may not be obtainable due to coupling noise. Therefore, avoid applying pulses to pins adjacent to the pin undergoing A/D conversion.

(4) AV_{DD} pin input impedance

A series resistor string of approximately 5KΩ is connected between the AV_{DD} pin and the AV_{SS} pin. Therefore, if the output impedance of the analog power source is high, this will result in parallel connection to the series resistor string between the AV_{DD} pin and the AV_{SS} pin, and there will be a large analog supply voltage error.

Figure 15-3 A/D Block Diagram

ADCM

R/W	R/W	-	R/W	R/W	R/W	R/W	R
7	6	5	4	3	2	1	0
ADEN	ADCK	-	ADS2	ADS1	ADS0	ADST	ADSF

ADDRESS: $0EF_H$
INITIAL VALUE: 00-0 0001$_B$

A/D status bit
0: A/D conversion is in progress
1: A/D conversion is completed

A/D start bit
Setting this bit starts an A/D conversion.
After one cycle, bit is cleared to "0" by hardware.

Analog input channel select
000: Channel 0 (AN0)   100: Channel 4 (AN4)
001: Channel 1 (AN1)   101: Channel 5 (AN5)
010: Channel 2 (AN2)   110: Channel 6 (AN6)
011: Channel 3 (AN3)   111: Channel 7 (AN7)

A/D converter Clock Source Devide Ratio Selection bit
0: Clock Source $f_{PS} \div 4$
1: Clock Source $f_{PS} \div 8$

A/D converter Enable bit
0: A/D converter module turn off and current is not flow.
1: Enable A/D converter

ADCRH

W	W	W				R	R
7	6	5	4	3	2	1	0
PSSEL1	PSSEL0	ADC8	-	-	-		

ADDRESS: $0F0_H$
INITIAL VALUE: 010- ----$_B$

A/D Conversion High Data

ADC 8-bit Mode select bit
0: 10-bit Mode
1: 8-bit Mode

A/D Conversion Clock (f_{PS}) Source Selection
00: f_{XIN}
01: $f_{XIN} \div 2$
10: $f_{XIN} \div 4$
11: $f_{XIN} \div 8$

ADCRL

R	R	R	R	R	R	R	R
7	6	5	4	3	2	1	0

ADDRESS: $0F1_H$
INITIAL VALUE: Undefined

A/D Conversion Low Data

ADCK	PSSEL1	PSSEL0	PS Clock Selection
0	0	0	PS = $f_{XIN} \div 4$
0	0	1	PS = $f_{XIN} \div 8$
0	1	0	PS = $f_{XIN} \div 16$
0	1	1	PS = $f_{XIN} \div 32$
1	0	0	PS = $f_{XIN} \div 8$
1	0	1	PS = $f_{XIN} \div 16$
1	1	0	PS = $f_{XIN} \div 32$
1	1	1	PS = $f_{XIN} \div 64$

PS : Conversion Clock

Figure 15-4 A/D Converter Control & Result Register

16. SERIAL INPUT/OUTPUT (SIO)

The serial Input/Output is used to transmit/receive 8-bit data serially. The Serial Input/Output(SIO) module is a serial interface useful for communicating with other peripheral of microcontroller devices. These peripheral devices may be serial EEPROMs, shift registers, display drivers, A/D converters, etc. This SIO is 8-bit clock synchronous type and consists of serial I/O data register, serial I/O mode register, clock selection circuit, octal counter and

control circuit as illustrated in Figure 16-1. The SO pin is designed to input and output. So the Serial I/O(SIO) can be operated with minimum two pin. Pin R42/SCK, R43/SI, and R44/SO pins are controlled by the Serial Mode Register. The contents of the Serial I/O data register can be written into or read out by software. The data in the Serial Data Register can be shifted synchronously with the transfer clock signal.

Figure 16-1 SIO Block Diagram

Serial I/O Mode Register(SIOM) controls serial I/O function. According to SCK1 and SCK0, the internal clock or external clock can be selected.

Serial I/O Data Register(SIOR) is an 8-bit shift register. First LSB is send or is received.

SIOM

R/W	R/W	R/W	R/W	R/W	R/W	R/W	R
7	6	5	4	3	2	1	0
POL	IOSW	SM1	SM0	SCK1	SCK0	SIOST	SIOSF

ADDRESS: 0E2$_H$
INITIAL VALUE: 0000 0001$_B$

Serial transmission status bit
0: Serial transmission is in progress
1: Serial transmission is completed

Serial transmission start bit
Setting this bit starts an Serial transmission.
After one cycle, bit is cleared to "0" by hardware.

Serial transmission Clock selection
00: $f_{XIN} \div 4$
01: $f_{XIN} \div 16$
10: TMR0OV(Timer0 Overflow)
11: External Clock

Serial transmission Operation Mode
00: Normal Port(R42,R43,R44)
01: Sending Mode(SCK,R43,SO)
10: Receiving Mode(SCK,SI,R44)
11: Sending & Receiving Mode(SCK,SI,SO)

Serial Input Pin Selection bit
0: SI Pin Selection
1: SO Pin Selection

Serial Clock Polarity Selection bit
0: Data Transmission at Falling Edge
   Received Data Latch at Rising Edge

1: Data Transmission at Rising Edge
   Received Data Latch at Falling Edge

SIOR

R/W	R/W	R/W	R/W	R/W	R/W	R/W	R/W
7	6	5	4	3	2	1	0

ADDRESS: 0E3$_H$
INITIAL VALUE: Undefined

Sending Data at Sending Mode
Receiving Data at Receiving Mode

Figure 16-2 SIO Control Register

16.1 Transmission/Receiving Timing

The serial transmission is started by setting SIOST(bit1 of SIOM) to "1". After one cycle of SCK, SIOST is cleared automatically to "0". At the default state of POL bit clear, the serial output data from 8-bit shift register is output at falling edge of SCLK, and input data is latched at rising edge of SCLK pin (Refer to Figure 16-3). When transmission clock is counted 8 times, serial I/O counter is cleared as '0'. Transmission clock is halted in "H" state and serial I/O interrupt(SIOIF) occurred.
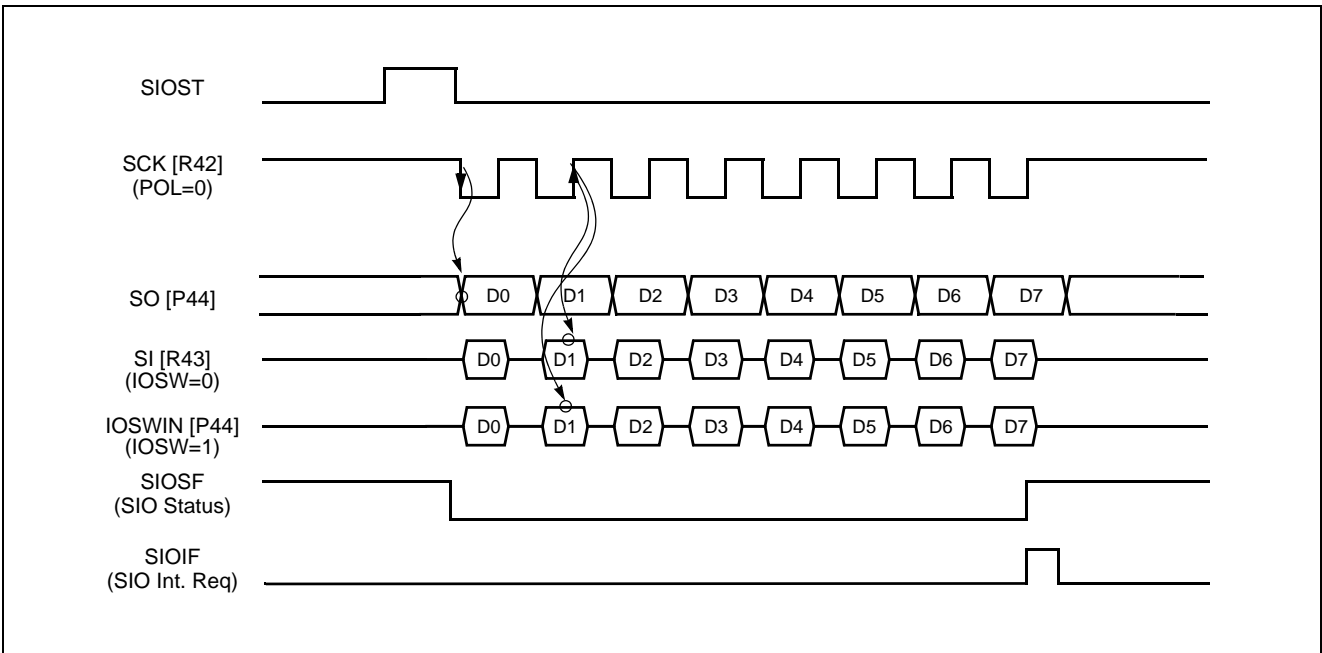
Figure 16-3 Serial I/O Timing Diagram at POL=0
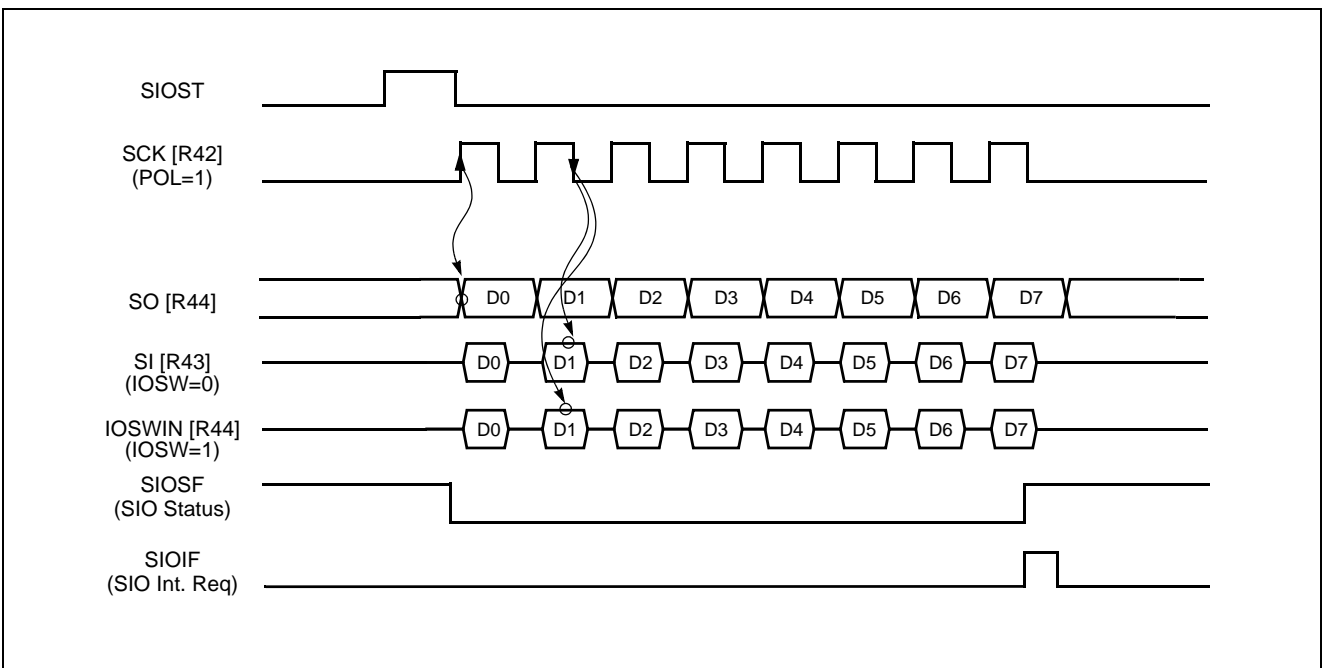
Figure 16-4 Serial I/O Timing Diagram at POL=1

16.2 The method of Serial I/O

1. Select transmission/receiving mode.

2. In case of sending mode, write data to be send to SIOR.

3. Set SIOST to "1" to start serial transmission.

4. The SIO interrupt is generated at the completion of SIO and SIOIF is set to "1". In SIO interrupt service routine, correct transmission should be tested.

5. In case of receiving mode, the received data is acquired by reading the SIOR.

```
LDM      SIOR,#0AAh         ;set tx data
LDM      SIOM,#0011_1100b   ;set SIO mode
NOP
LDM      SIOM,#0011_1110b   ;SIO Start
```

Note: *When external clock is used, the frequency should be less than 1MHz and recommended duty is 50%. If both transmission mode is selected and transmission is performed simultaneously, error will be made.*

16.3 The Method to Test Correct Transmission

- **SIOE: Interrupt Enable Register High IENH(Bit3)**

- **SIOIF: Interrupt Request Flag Register High IRQH(Bit3)**
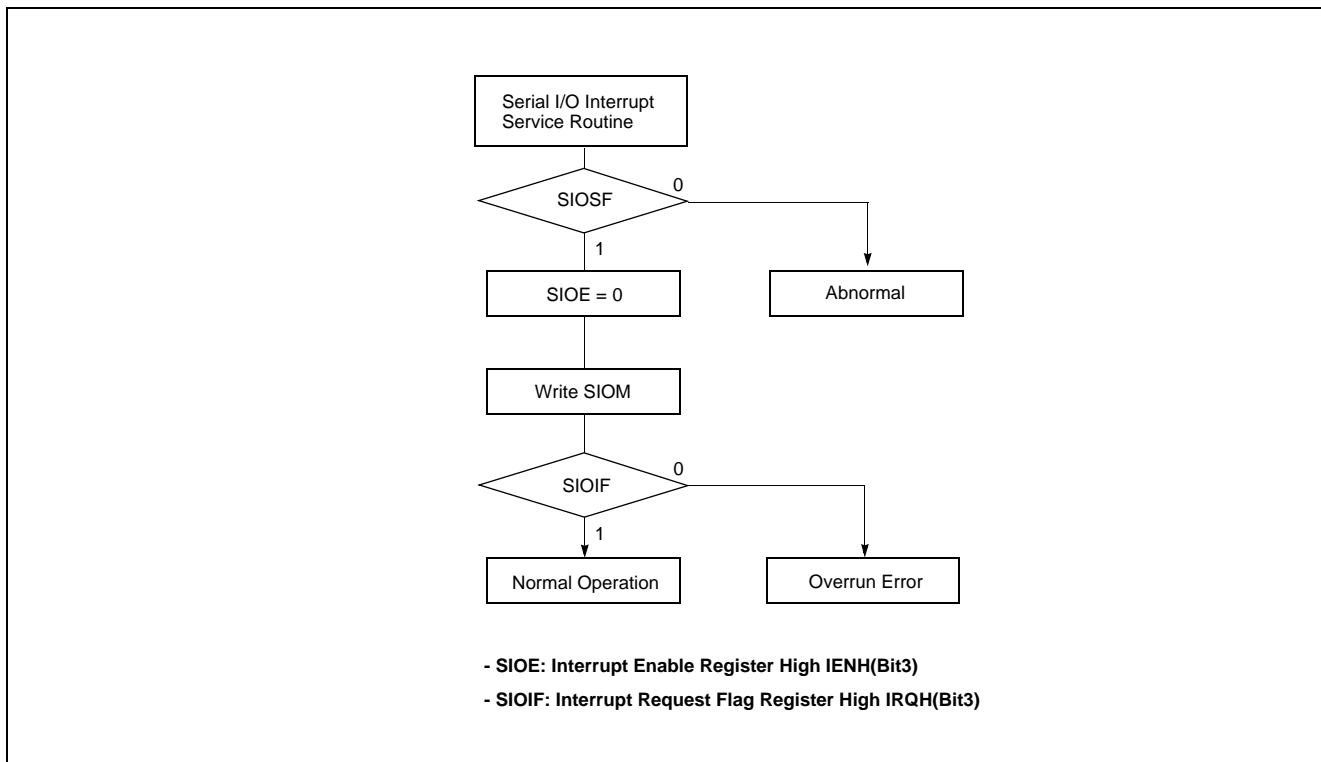
Figure 16-5 Serial IO Method to Test Transmission

17. UNIVERSAL ASYNCHRONOUS RECEIVER/TRANSMITTER (UART)

17.1 UART Serial Interface Functions

The Universal Asynchronous Receiver/Transmitter(UART) enables full-duplex operation wherein one byte of data after the start bit is transmitted and received. The on-chip baud rate generator dedicated to UART enables communications using a wide range of selectable baud rates. In addition, a baud rate can also be defined by dividing clocks input to the ACLK pin.

The UART driver consists of RXR, TXR, ASIMR, ASISR and BRGCR register. Clock asynchronous serial I/O mode (UART) can be selected by ASIMR register. Figure 17-1 shows a block diagram of the UART driver.

Note: The UART1 control register ASIMR1,ASISR1, BRGCR1, RXR1 and TXR1 are located at EE6H ~ EE9H address. These address must be accessed(read and written) by absolute addressing manipulation instruction.
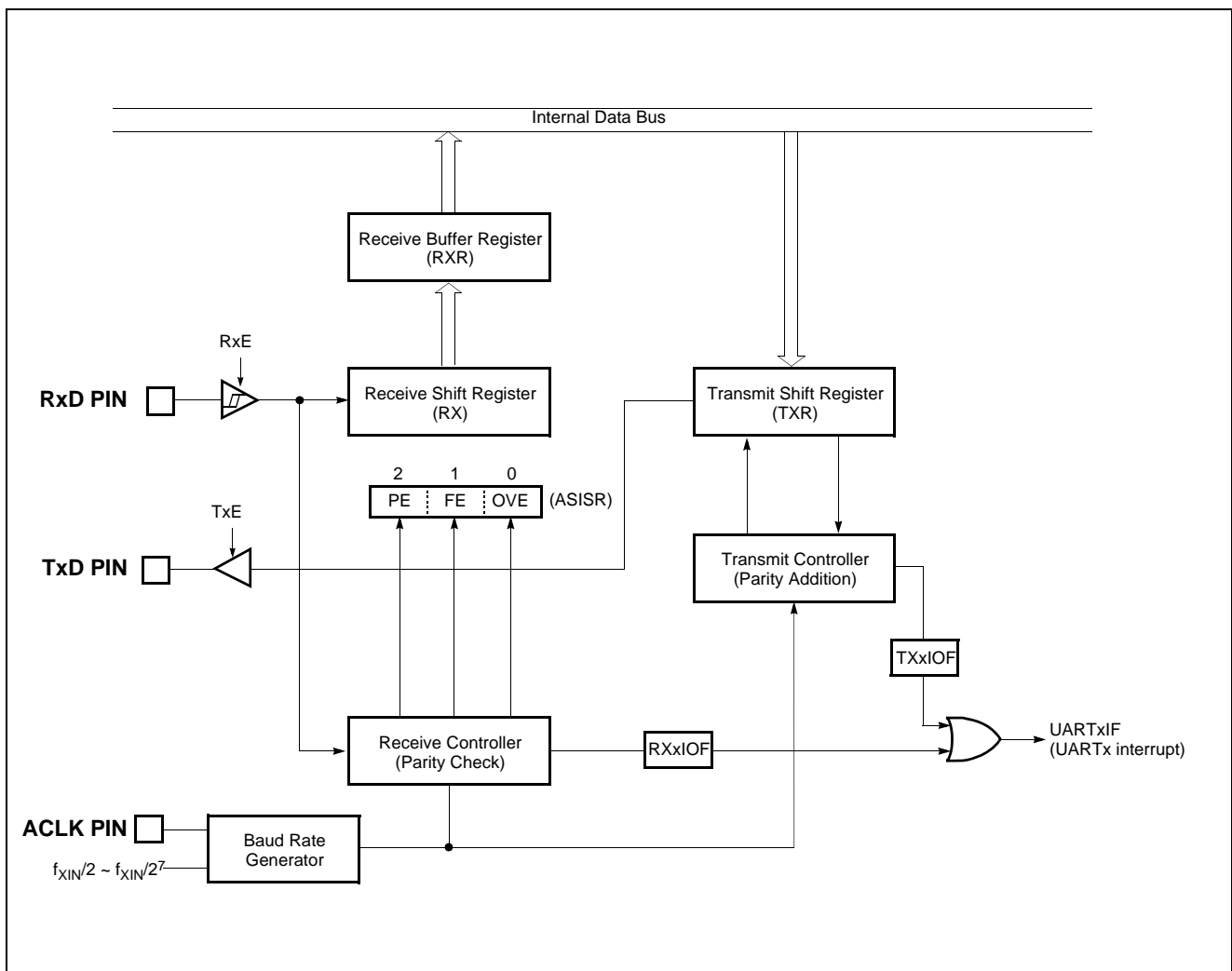
Figure 17-1 UART Block Diagram
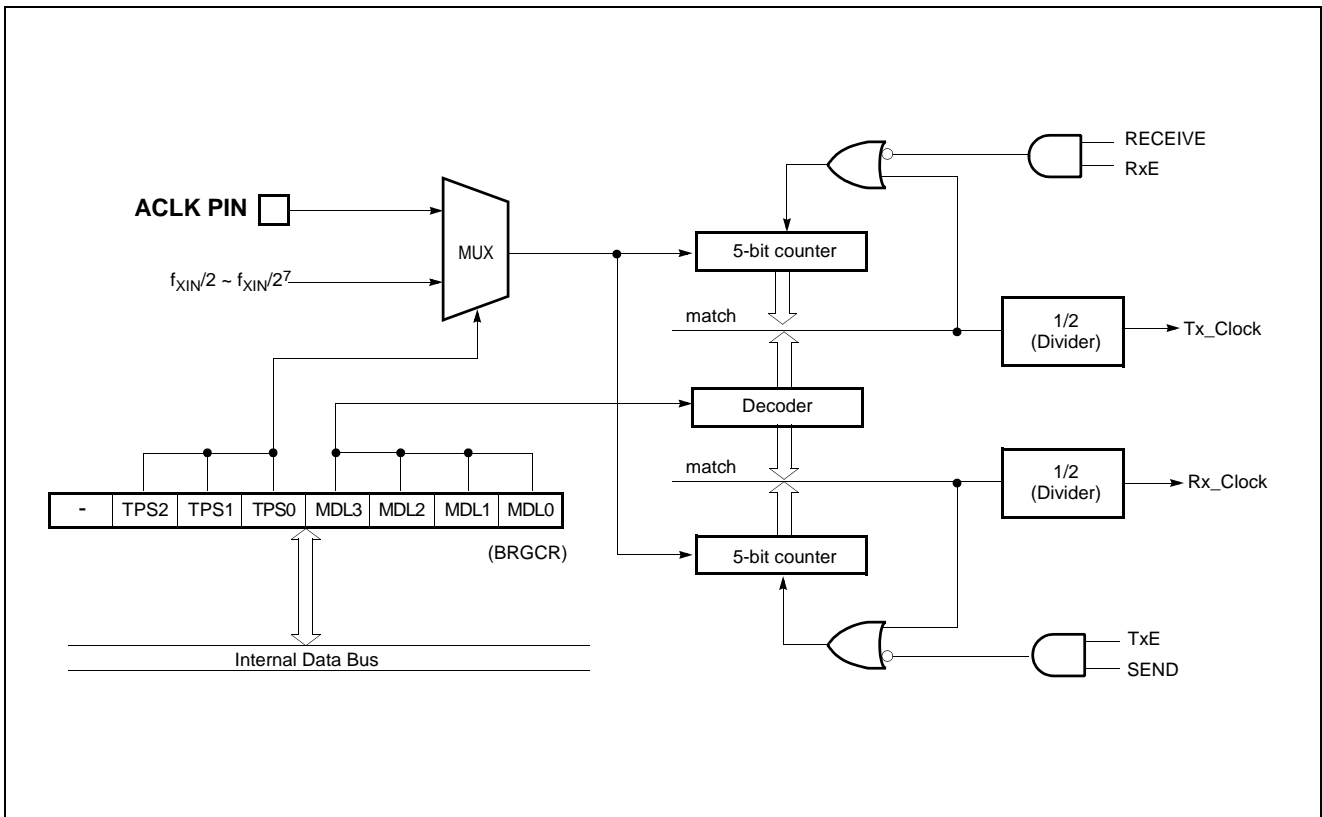
Figure 17-2 Baud Rate Generator Block Diagram

NOTE1 : In case of using interrupts of Watchdog Timer and Watch Timer together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the Watchdog timer and Watch timer is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

NOTE2 : In case of using interrupts of UART1 Tx and UART1 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART1 Tx and UART1 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

NOTE3 : In case of using interrupts of UART0 Tx and UART0 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART0 Tx and UART0 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

Figure 17-3 IFR : Interrupt Flag Register

17.2 Serial Interface Configuration

The UART interface consists of the following hardware.

Item	Configuration
Register	Transmit shift register (TXR) Receive buffer register (RXR) Receive shift register
Control register	Serial interface mode register (ASIMR) Serial interface status register (ASISR) Baudrate generator control register (BRGCR)

Table 17-1 Serial Interface Configuration

Transmit shift register (TXR)

This is the register for setting transmit data. Data written to TXR0 is transmitted as serial data. When the data length is set as 7 bit, bit 0 to 6 of the data written to TX0 are transferred as transmit data. Writing data to TXR0 starts the transmit operation.

TXR0 can be written by an 8 bit memory manipulation instruction. It cannot be read. The $\overline{\text{RESET}}$ input sets TXR0 to 0FF$_H$.

Note: *Do not write to TXR during a transmit operation. The same address is assigned to TXR and the receive buffer register (RXR). A read operation reads values from RXR.*

Receive buffer register (RXR)

This register is used to hold receive data. When one byte of data is received, one byte of new receive data is transferred from the receive shift register (RXSR). When the data length is set as 7 bits, receive data is sent to bits 0 to 6 of RXR0. In this case, the MSB of RXR always becomes 0.

RXR can be read by an 8 bit memory manipulation instruction. It cannot be written. The $\overline{\text{RESET}}$ input sets RXR0 to 00$_H$.

Note: *The same address is assigned to RXR and the transmit shift register (TXR). During a write operation, values are written to TXR.*

Receive shift register

This register converts serial data input via the RxD pin to paralleled data. When one byte of data is received at this register cannot be manipulated directly by a program.

Asynchronous serial interface mode register (ASIMR)

This is an 8 bit register that controls UART serial transfer operation. ASIMR is set by a 1 bit or 8 bit memory manipulation intruction. The $\overline{\text{RESET}}$ input sets ASIMR to 0000_-00-$_B$. Table 17-4 shows the format of ASIMR.

Note: *Do not switch the operation mode until the current serial transmit/receive operation has stopped.*

.
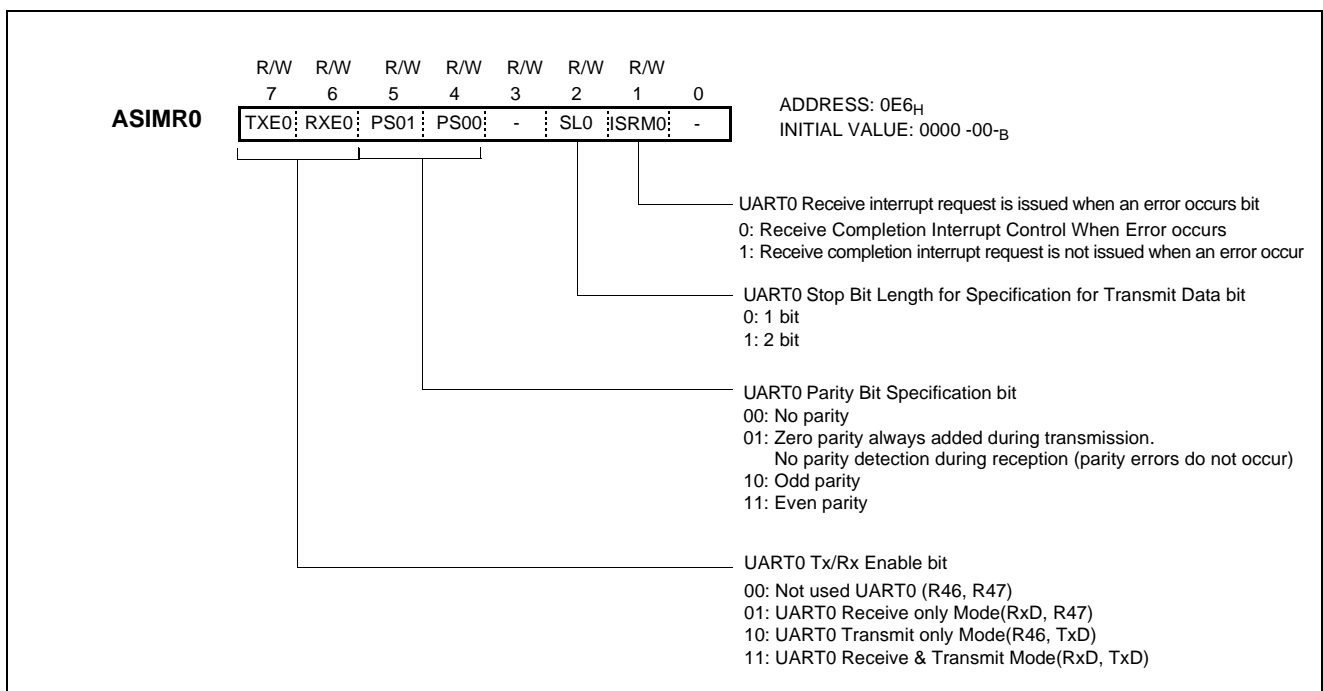
Figure 17-4 Asynchronous Serial Interface Mode register (ASIMR0) Format

Asynchronous serial interface status register0 (ASISR)

When a receive error occurs during UART mode, this register indicates the type of error. ASISR can be read by an 8 bit memory manipulation instruction. The $\overline{\text{RESET}}$ input sets ASISR0 to ----- 000B. Figure 17-5 shows the format of ASISR.

.
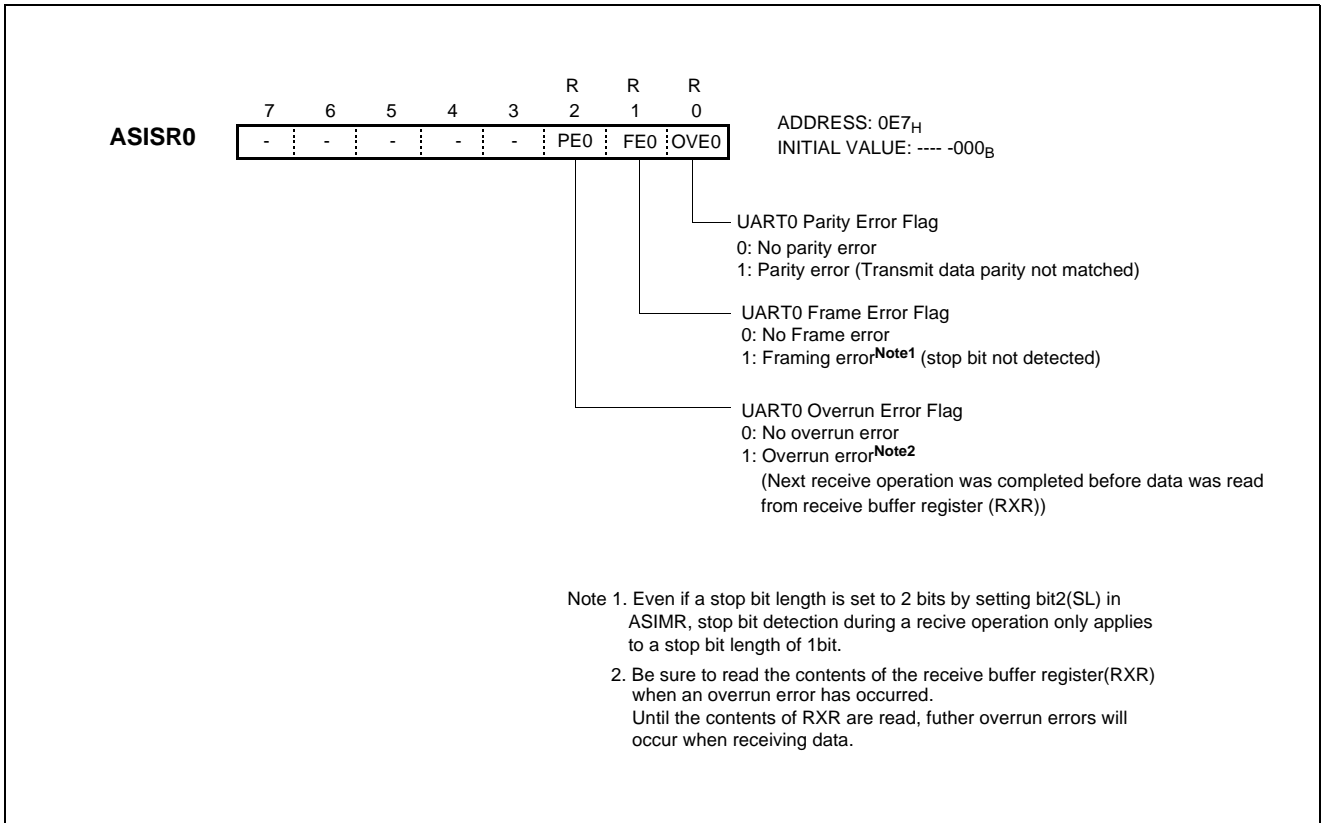
Figure 17-5 Asynchronous Serial Interface Status Register (ASISR) Format

Baud rate generator control register (BRGCR)

This register sets the serial clock for serial interface. BRGCR is set by an 8 bit memory manipulation instruction. The $\overline{RESET}$ input sets BRGCR to -001_0000B.

Figure 17-6 shows the format of BRGCR.

.

		7	6	5	4	3	R 2	R 1	R 0	
BRGCR0		-	TPS02	TPS01	TPS00	MDL03	MDL02	MDL01	MDL00	

ADDRESS: 0E8$_H$
INITIAL VALUE: -001 0000$_B$

UART0 Input Clock Selection
0000: f_{SCK} / 16
0001: f_{SCK} / 17
0010: f_{SCK} / 18
0011: f_{SCK} / 19
0100: f_{SCK} / 20
0101: f_{SCK} / 21
0110: f_{SCK} / 22
0111: f_{SCK} / 23
1000: f_{SCK} / 24
1001: f_{SCK} / 25
1010: f_{SCK} / 26
1011: f_{SCK} / 27
1100: f_{SCK} / 28
1101: f_{SCK} / 29
1110: f_{SCK} / 30
1111: Setting prohibited

UART0 Source Clock Selection for 5 bit count
000: ACLK/R45
001: f_{XIN} / 2
010: f_{XIN} / 4
011: f_{XIN} / 8
100: f_{XIN} / 16
101: f_{XIN} / 32
110: f_{XIN} / 64
111: f_{XIN} / 128

Caution Writing to BRGCR0 during a communication operation may cause abnormal output from the baud rate generator and disable further communication operations. Therefore, do not write to BRGCR0 during a communication operation.

Remarks 1. f_{SCK} : Source clock for 5 bit counter
2. n : Value set via TPS0 to TPS2 ($0 \leq n \leq 7$)
3. k : Source clock for 5 bit counter ($0 \leq k \leq 14$)

Figure 17-6 Baud Rate Generator Control Register0(BRGCR) Format

17.3 Communication operation

The transmit operation is enabled when bit 7 (TXE0) of the asynchronous serial interface mode register (ASIMR) is set to 1. The transmit operation is started when transmit data is written to the transmit shift register (TXR). The timing of the transmit completion interrupt request is shown in Figure 17-8.

The receive operation is enabled when bit 6 (RXE0) of the asynchronous serial interface mode register (ASIMR) is set to 1, and input via the RxD pin is sampled. The serial clock specified by ASIMR is used to sample the RxD pin. Once reception of one data frame is completed, a receive completion interrupt request (INT_RX0) occurs. Even if an error has occurred, the receive data in which the error occurred is still transferred to RXR. When ASIMR bit 1 (ISRM0) is cleared to 0 upon occurrence of an error, and INT_RX0 occurs. When ISRM bit is set to 1, INT_RX0 does not occur in case of error occurrence. Figure 17-8 shows the timing of the asynchronous serial interface receive completion interrupt request.

In case of using interrupts of UART0 Tx and UART0 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART0 Tx and UART0 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

In case of using interrupts of UART1 Tx and UART1 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART1 Tx and UART1 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

Each processing step is determined by IFR as shown in Figure 17-7.
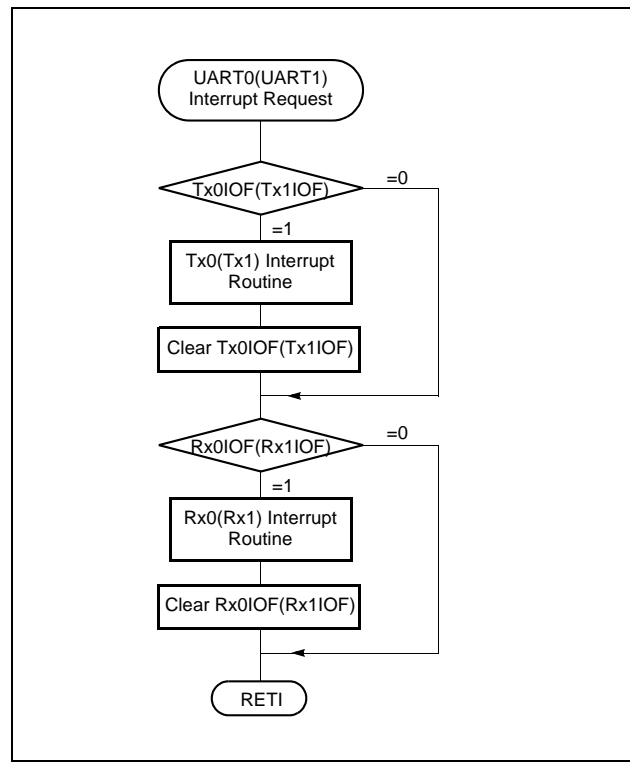
Figure 17-7 Shared Interrupt Vector of UART

1. Stop bit Length : 1 bit

2. Stop bit Length : 2 bit

3. Stop bit Length : 1 bit, No parity

1 data frame consists of following bits.
- Start bit : 1 bit
- Character bits : 8 bits
- Parity bit : Even parity, Odd parity, Zero parity, No parity
- Stop bit(s) : 1 bit or 2 bits
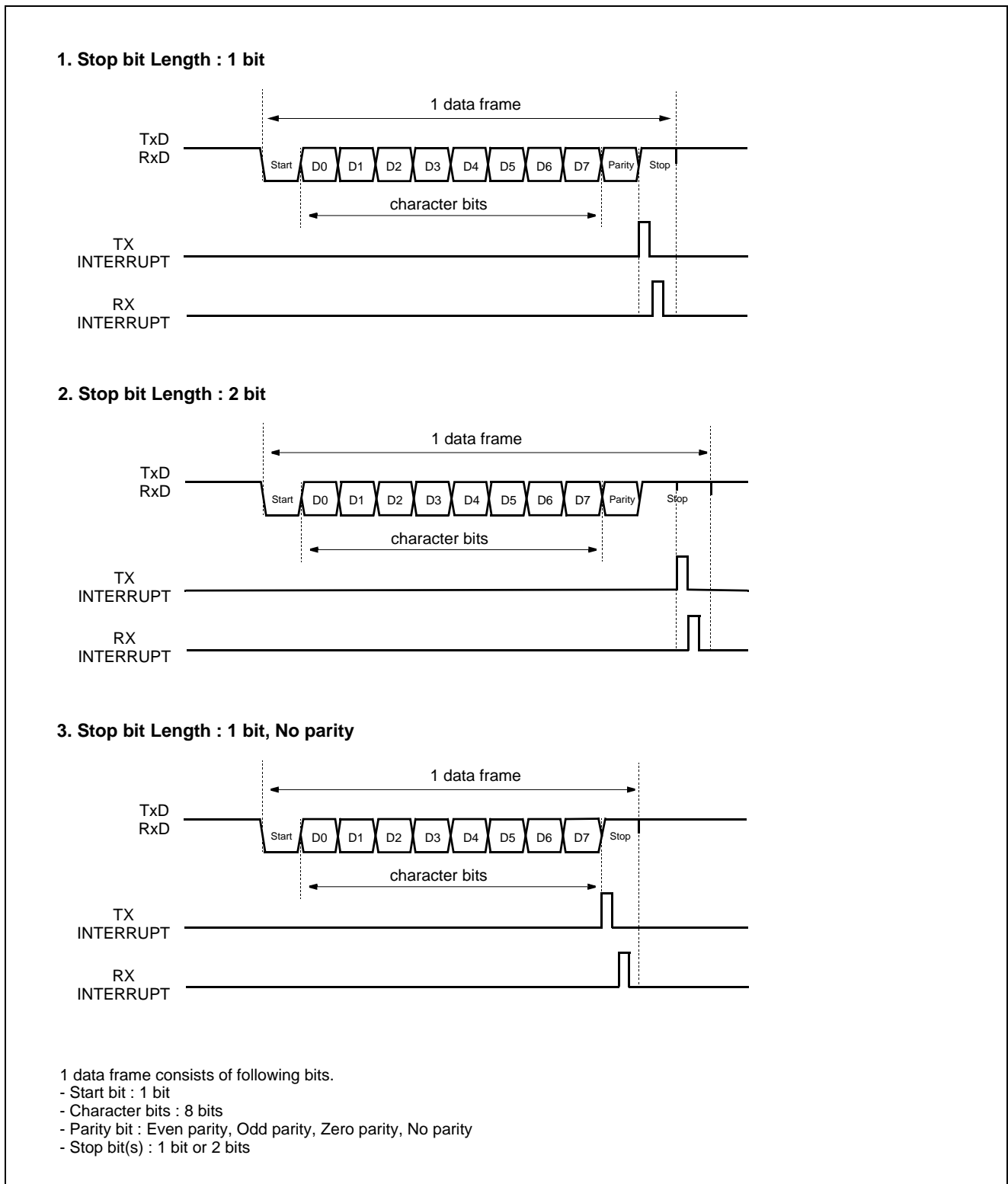
Figure 17-8 UART data format and interrupt timing diagram

17.4 Relationship between main clock and baud rate

The transmit/receive clock that is used to generate the baud rate is obtained by dividing the main system clock. Transmit/Receive clock generation for baud rate is made by using main system clock which is divided. The baud rate generated from the main system clock is determined according to the following formula.

Baud Rate (bps)	f_{XIN}=11.0592M		f_{XIN}=10.0M		f_{XIN}=8.0M		f_{XIN}=6.0M		f_{XIN}=4.0M		f_{XIN}=2.0M	
	BRGCR	ERR (%)	BRGCR	ERR (%)	BRGCR	ERR (%)	BRGCR	ERR (%)	BRGCR	ERR (%)	BRGCR	ERR (%)
600	-	-	-	-	-	-	-	-	7AH	0.16	6AH	0.16
1200	-	-	-	-	7AH	0.16	74H	2.34	6AH	0.16	5AH	0.16
2400	72H	0.00	70H	1.73	6AH	0.16	64H	2.34	5AH	0.16	4AH	0.16
4800	62H	0.00	60H	1.73	5AH	0.16	54H	2.34	4AH	0.16	3AH	0.16
9600	52H	0.00	50H	1.73	4AH	0.16	44H	2.34	3AH	0.16	2AH	0.16
19200	42H	0.00	40H	1.73	3AH	0.16	34H	2.34	2AH	0.16	1AH	0.16
31250	36H	0.53	34H	0.00	30H	0.00	28H	0.00	20H	0.00	10H	0.00
38400	32H	0.00	30H	1.73	2AH	0.16	24H	2.34	1AH	0.16	-	-
57600	28H	0.00	26H	1.35	21H	2.11	1AH	0.16	11H	2.12	-	-
76800	22H	0.00	20H	1.73	1AH	0.16	14H	2.34	-	-	-	-
115200	18H	0.00	16H	1.36	11H	2.12	-	-	-	-	-	-

Baud Rate = f_{XIN} / ($2^{n+1}(k+16)$)

Remarks 1. f_{XIN} : Main system clock oscillation frequency
When ACLK is selected as the source clock of the 5-bit counter,
substitute the input clock frequency to ACLK pin for in the above expression.
2. f_{SCK} : Source clock for 5 bit counter
3. n : Value set via TPS00 to TPS02 ($0 \leq n \leq 7$)
4. k : Source clock for 5 bit counter ($0 \leq k \leq 14$)

Figure 17-9 Relationship between main clock and Baud Rate

18. BUZZER FUNCTION

The buzzer driver block consists of 6-bit binary counter, buzzer register BUZR, and clock source selector. It generates square-wave which has very wide range frequency (488Hz ~ 250kHz at f_{XIN}= 4MHz) by user software.

A 50% duty pulse can be output to R13/BUZO pin to use for pi-ezo-electric buzzer drive. Pin R13 is assigned for output port of Buzzer driver by setting the bit 2 of PSR1(address 0F9$_H$) to "1". For PSR1 register, refer to Figure 18-2.

Example: 5kHz output at 4MHz.

```
        LDM     BUZR,#0011_0001B
        LDM     PSR1,#XXXX_X1XXB
```

X means don't care

The bit 0 to 5 of BUZR determines output frequency for buzzer driving.

Equation of frequency calculation is shown below.

$$f_{BUZ} = \frac{f_{XIN}}{2 \times DivideRatio \times (BUR + 1)}$$

f_{BUZ}: Buzzer frequency
f_{XIN}: Oscillator frequency
Divide Ratio: Prescaler divide ratio by BUCK[1:0]
BUR: Lower 6-bit value of BUZR. Buzzer period value.

The frequency of output signal is controlled by the buzzer control register BUZR. The bit 0 to bit 5 of BUZR determine output frequency for buzzer driving.
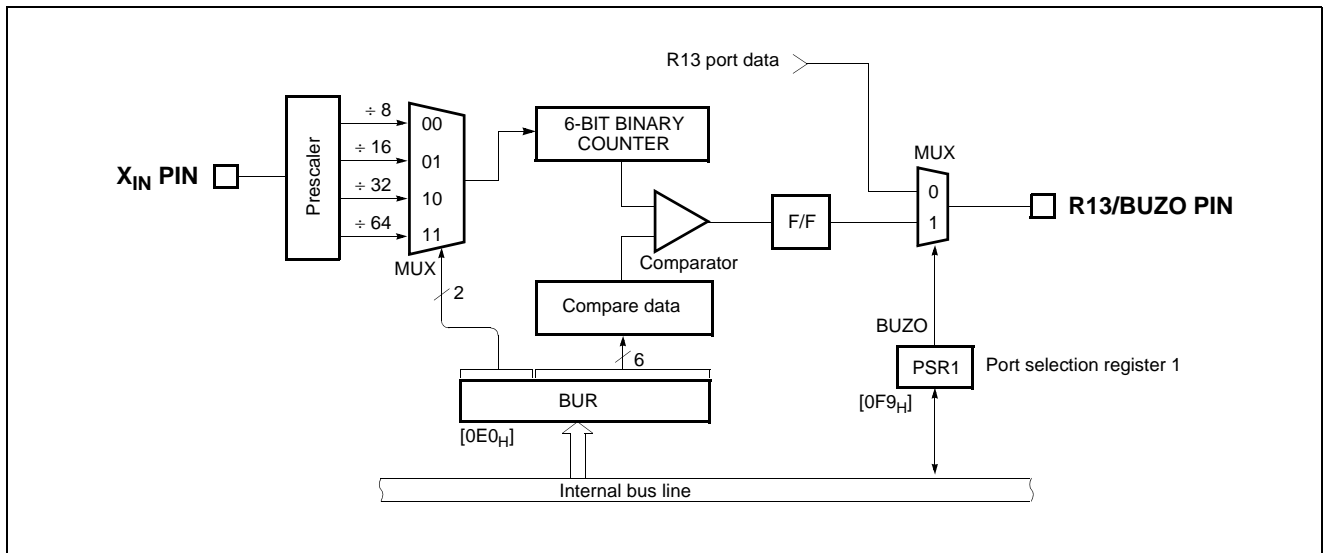
Figure 18-1 Block Diagram of Buzzer Driver
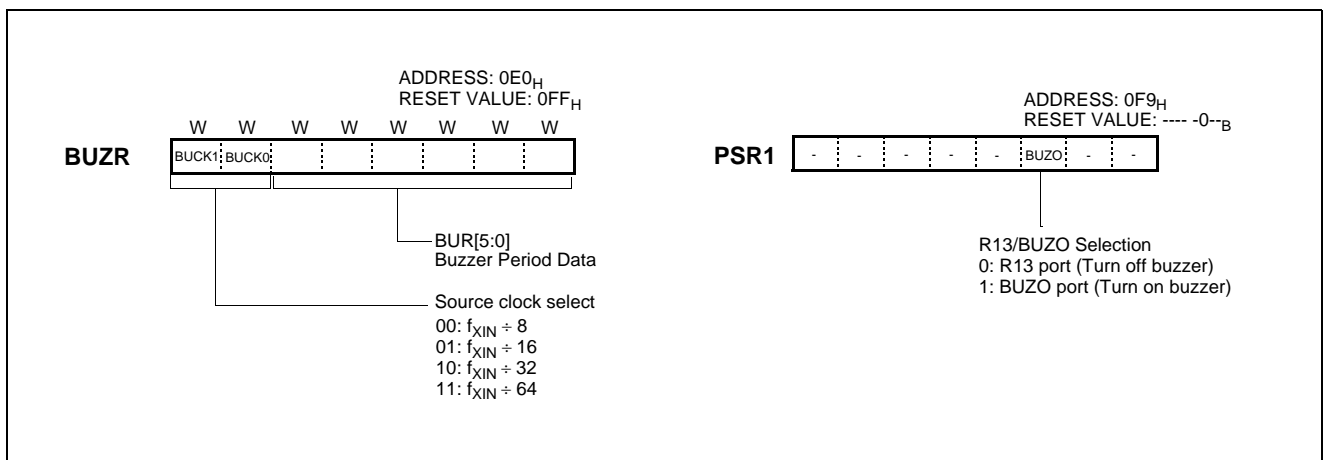
Figure 18-2 Buzzer Register & PSR1

The 6-bit counter is cleared and starts the counting by writing signal at BUZR register. It is incremental from 00_H until it matches 6-bit BUR value.

When main-frequency is 4MHz, buzzer frequency is shown as below Table 18-1.

BUR [5:0]	BUR[7:6]				BUR [5:0]	BUR[7:6]			
	00	01	10	11		00	01	10	11
00	250.000	125.000	62.500	31.250	20	7.576	3.788	1.894	0.947
01	125.000	62.500	31.250	15.625	21	7.353	3.676	1.838	0.919
02	83.333	41.667	20.833	10.417	22	7.143	3.571	1.786	0.893
03	62.500	31.250	15.625	7.813	23	6.944	3.472	1.736	0.868
04	50.000	25.000	12.500	6.250	24	6.757	3.378	1.689	0.845
05	41.667	20.833	10.417	5.208	25	6.579	3.289	1.645	0.822
06	35.714	17.857	8.929	4.464	26	6.410	3.205	1.603	0.801
07	31.250	15.625	7.813	3.906	27	6.250	3.125	1.563	0.781
08	27.778	13.889	6.944	3.472	28	6.098	3.049	1.524	0.762
09	25.000	12.500	6.250	3.125	29	5.952	2.976	1.488	0.744
0A	22.727	11.364	5.682	2.841	2A	5.814	2.907	1.453	0.727
0B	20.833	10.417	5.208	2.604	2B	5.682	2.841	1.420	0.710
0C	19.231	9.615	4.808	2.404	2C	5.556	2.778	1.389	0.694
0D	17.857	8.929	4.464	2.232	2D	5.435	2.717	1.359	0.679
0E	16.667	8.333	4.167	2.083	2E	5.319	2.660	1.330	0.665
0F	15.625	7.813	3.906	1.953	2F	5.208	2.604	1.302	0.651
10	14.706	7.353	3.676	1.838	30	5.102	2.551	1.276	0.638
11	13.889	6.944	3.472	1.736	31	5.000	2.500	1.250	0.625
12	13.158	6.579	3.289	1.645	32	4.902	2.451	1.225	0.613
13	12.500	6.250	3.125	1.563	33	4.808	2.404	1.202	0.601
14	11.905	5.952	2.976	1.488	34	4.717	2.358	1.179	0.590
15	11.364	5.682	2.841	1.420	35	4.630	2.315	1.157	0.579
16	10.870	5.435	2.717	1.359	36	4.545	2.273	1.136	0.568
17	10.417	5.208	2.604	1.302	37	4.464	2.232	1.116	0.558
18	10.000	5.000	2.500	1.250	38	4.386	2.193	1.096	0.548
19	9.615	4.808	2.404	1.202	39	4.310	2.155	1.078	0.539
1A	9.259	4.630	2.315	1.157	3A	4.237	2.119	1.059	0.530
1B	8.929	4.464	2.232	1.116	3B	4.167	2.083	1.042	0.521
1C	8.621	4.310	2.155	1.078	3C	4.098	2.049	1.025	0.512
1D	8.333	4.167	2.083	1.042	3D	4.032	2.016	1.008	0.504
1E	8.065	4.032	2.016	1.008	3E	3.968	1.984	0.992	0.496
1F	7.813	3.906	1.953	0.977	3F	3.907	1.953	0.977	0.488

Table 18-1 buzzer frequency (kHz unit)

19. INTERRUPTS

The MC80F0208/16/24 interrupt circuits consist of Interrupt enable register (IENH, IENL), Interrupt request flags of IRQH, IRQL, Priority circuit, and Master enable flag ("I" flag of PSW). Fifteen interrupt sources are provided. The configuration of interrupt circuit is shown in Figure 19-1 and interrupt priority is shown in Table 19-1.

The External Interrupts INT0 ~ INT3 each can be transition-activated (1-to-0 or 0-to-1 transition) by selection IEDS register.
The flags that actually generate these interrupts are bit INT0IF, INT1IF, INT2IF and INT3IF in register IRQH. When an external interrupt is generated, the generated flag is cleared by the hardware when the service routine is vectored to only if the interrupt was transition-activated.

The Timer 0 ~ Timer 4 Interrupts are generated by T0IF, T1IF, T2IF, T3IF and T4IF which is set by a match in their respective timer/counter register.

The Basic Interval Timer Interrupt is generated by BITIF which is set by an overflow in the timer register.

The AD converter Interrupt is generated by ADCIF which is set by finishing the analog to digital conversion.

The Watchdog timer and Watch Timer Interrupt is generated by WDTIF and WTIF which is set by a match in Watchdog timer register or Watch timer register. The IFR(Interrupt Flag Register) is used for discrimination of the interrupt source among these two Watchdog timer and Watch Timer Interrupt.
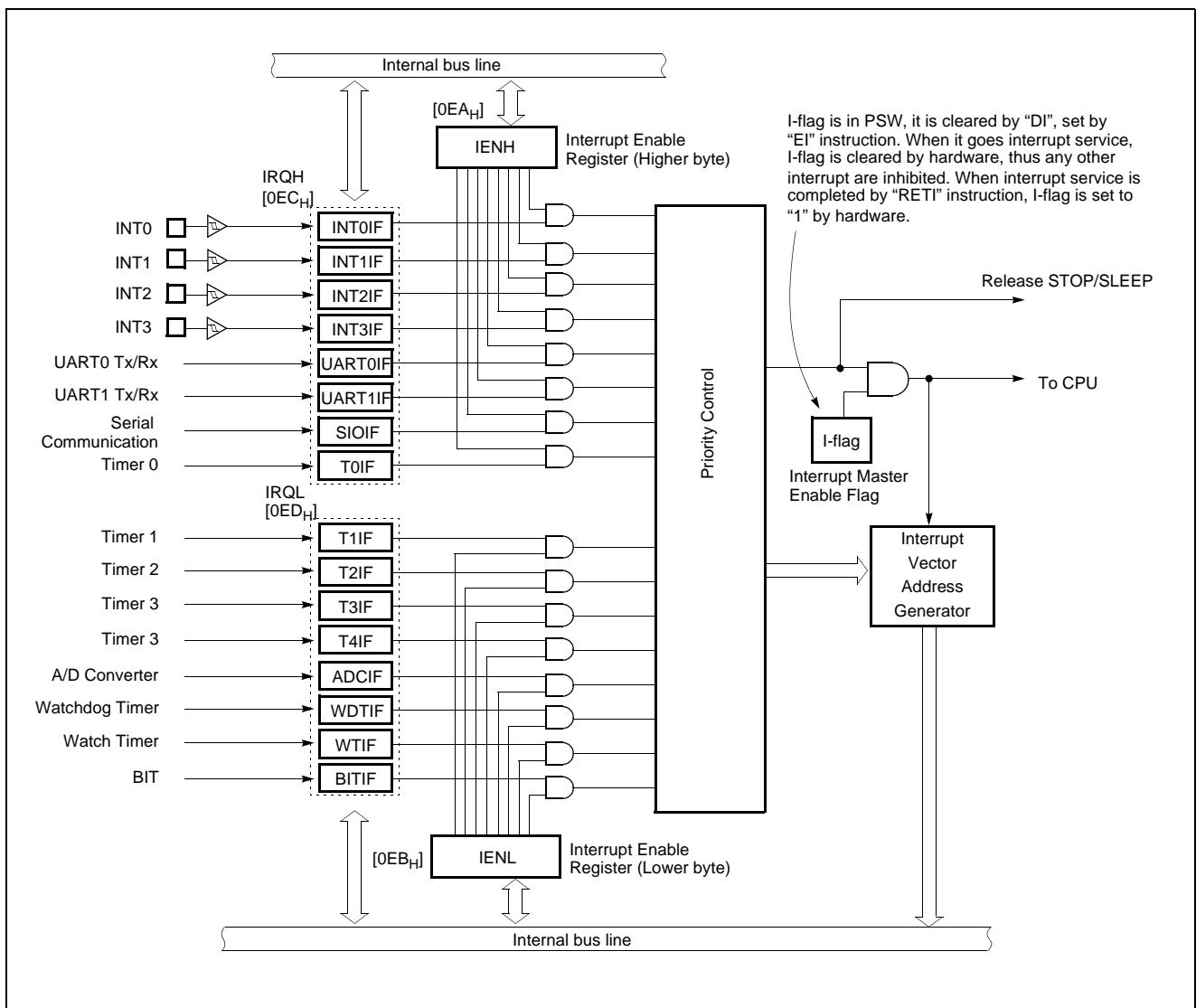
Figure 19-1 Block Diagram of Interrupt

The Basic Interval Timer Interrupt is generated by BITIF which is set by a overflow in the timer counter register.

The UART0 receive/transmit interrupt is generated by UART0IF is set by completion of UART0 data reception or transmission. The IFR(Interrupt Flag Register) is used for discrimination of the interrupt source among these two UART0 receive and UART0 transmit Interrupt.

The SIO interrupt is generated by SIOIF which is set by completion of SIO data reception or transmission.

The interrupts are controlled by the interrupt master enable flag I-flag (bit 2 of PSW on Figure 8-3), the interrupt enable register (IENH, IENL), and the interrupt request flags (in IRQH and IRQL) except Power-on reset and software BRK interrupt. The Table 19-1 shows the Interrupt priority.

Vector addresses are shown in Figure 8-6. Interrupt enable registers are shown in Figure 19-2. These registers are composed of interrupt enable flags of each interrupt source and these flags determines whether an interrupt will be accepted or not. When enable flag is "0", a corresponding interrupt source is prohibited. Note that PSW contains also a master enable bit, I-flag, which disables all interrupts at once.

Reset/Interrupt	Symbol	Priority
Hardware Reset	RESET	1
External Interrupt 0	INT0	2
External Interrupt 1	INT1	3
External Interrupt 2	INT2	4
External Interrupt 3	INT3	5
UART0 Rx/Tx Interrupt	UART0	6
UART1 Rx/Tx Interrupt	UART1	7
Serial Input/Output	SIO	8
Timer/Counter 0	Timer 0	9
Timer/Counter 1	Timer 1	10
Timer/Counter 2	Timer 2	11
Timer/Counter 3	Timer 3	12
Timer/Counter 4	Timer 4	13
ADC Interrupt	ADC	14
Watchdog/Watch Timer	WDT_WT	15
Basic Interval Timer	BIT	16

Table 19-1 Interrupt Priority
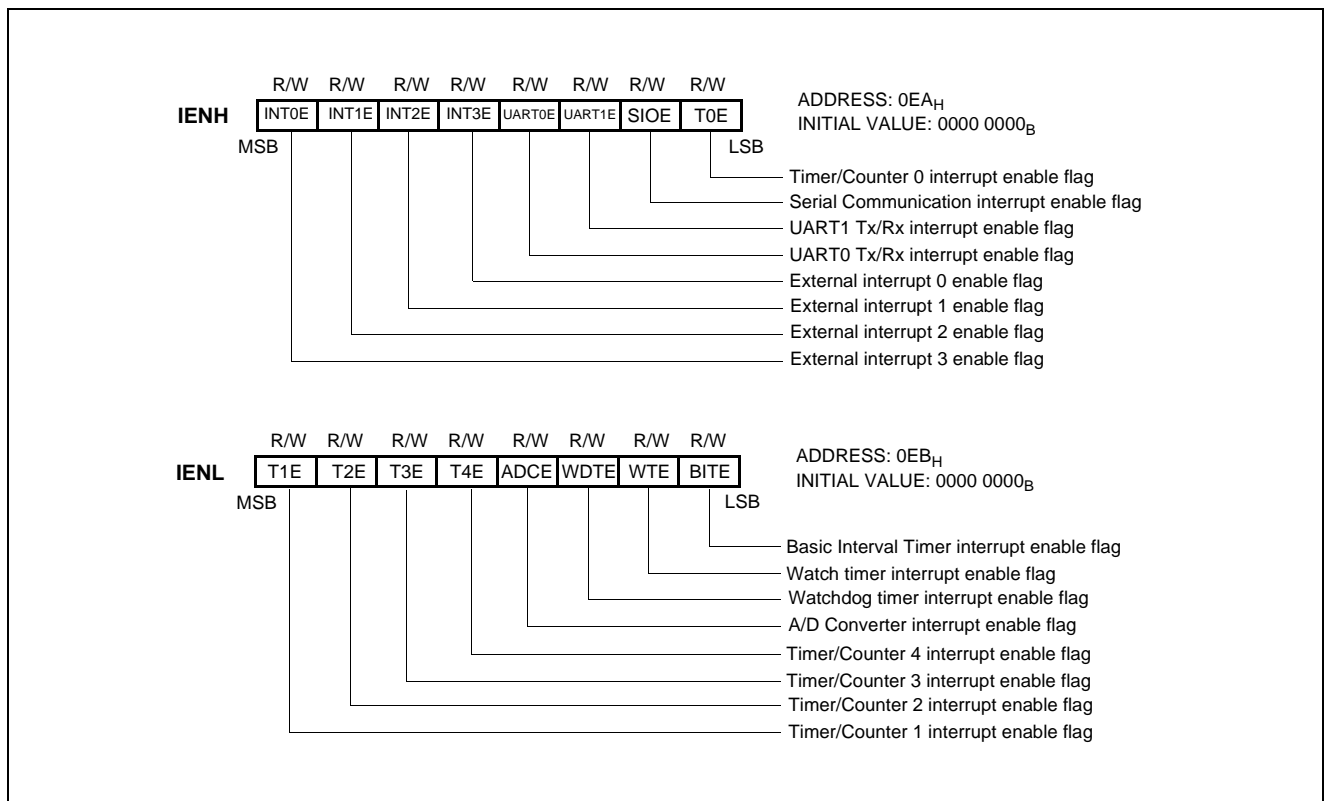
Figure 19-2 Interrupt Enable Flag Register
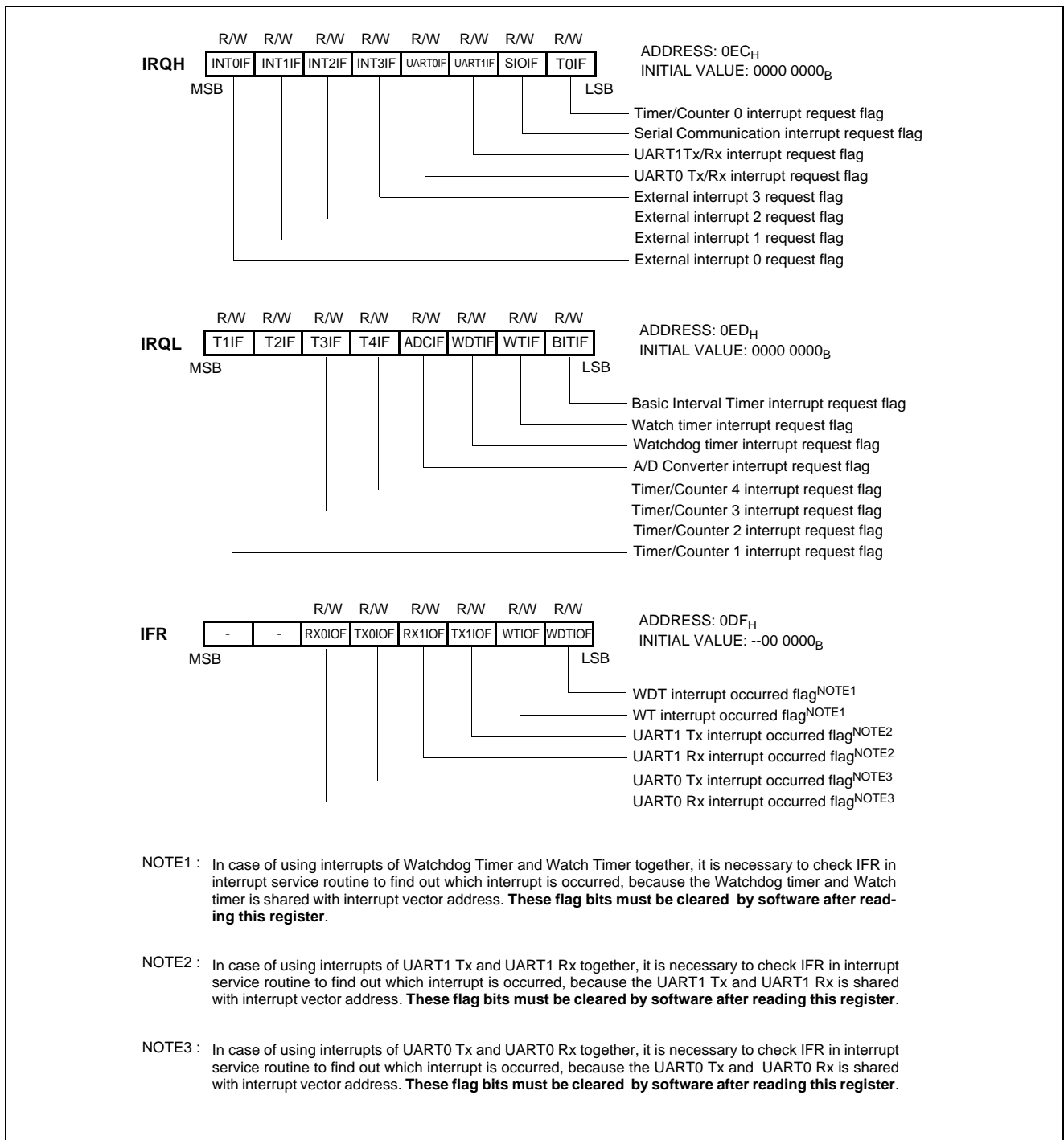
Figure 19-3 Interrupt Request Flag Register & Interrupt Flag Register

19.1 Interrupt Sequence

An interrupt request is held until the interrupt is accepted or the interrupt latch is cleared to "0" by a reset or an instruction. Interrupt acceptance sequence requires 8 cycles of f_{XIN} ($2\mu s$ at $f_{X-IN}=4MHz$) after the completion of the current instruction execution. The interrupt service task is terminated upon execution of an interrupt return instruction [RETI].

19.1.1 Interrupt acceptance

1. The interrupt master enable flag (I-flag) is cleared to "0" to temporarily disable the acceptance of any following maskable interrupts. When a non-maskable interrupt is accepted, the acceptance of any following interrupts is temporarily disabled.

2. Interrupt request flag for the interrupt source accepted is cleared to "0".

3. The contents of the program counter (return address) and the program status word are saved (pushed) onto the stack area. The stack pointer decreases 3 times.

4. The entry address of the interrupt service program is read from the vector table address and the entry address is loaded to the program counter.

5. The instruction stored at the entry address of the interrupt service program is executed.
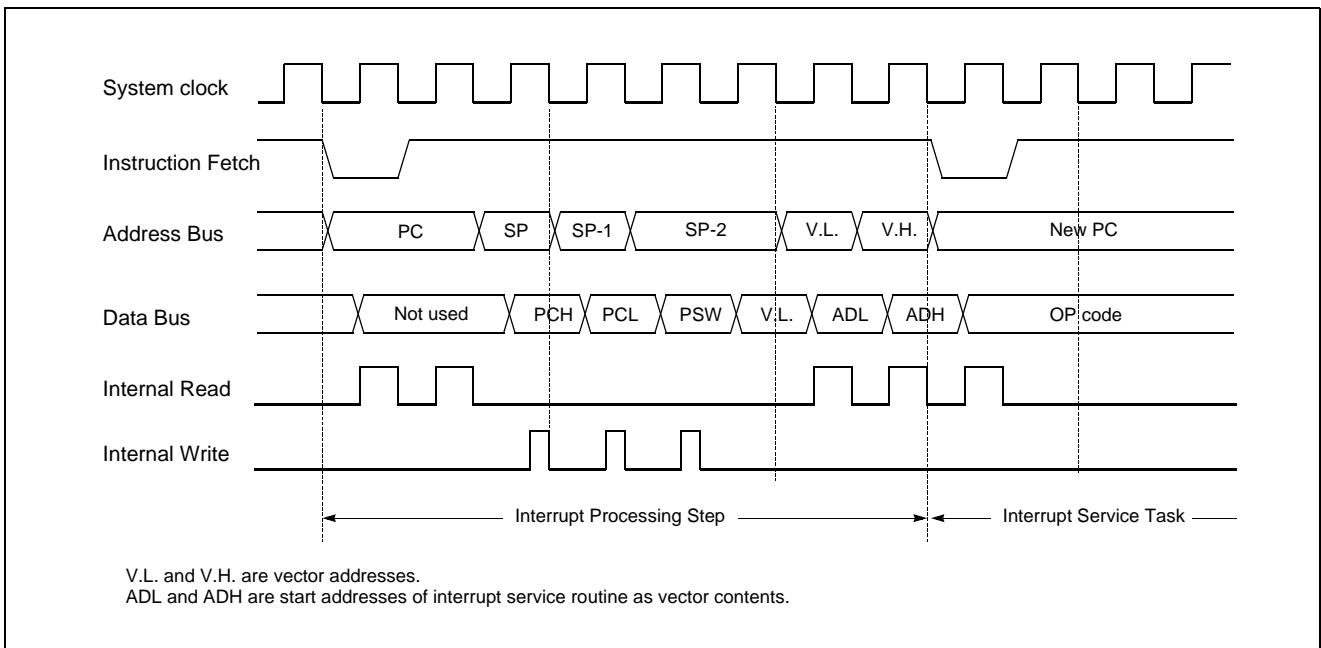
Figure 19-4 Timing chart of Interrupt Acceptance and Interrupt Return Instruction
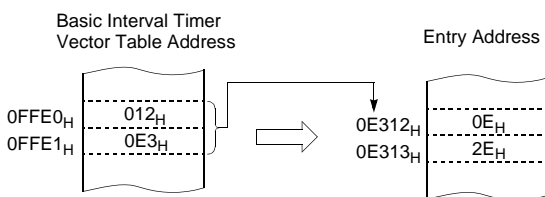
Correspondence between vector table address for BIT interrupt and the entry address of the interrupt service program.

A interrupt request is not accepted until the I-flag is set to "1" even if a requested interrupt has higher priority than that of the current interrupt being serviced.

When nested interrupt service is required, the I-flag should be set to "1" by "EI" instruction in the interrupt service program. In this case, acceptable interrupt sources are selectively enabled by the individual interrupt enable flags.

19.1.2 Saving/Restoring General-purpose Register

During interrupt acceptance processing, the program counter and the program status word are automatically saved on the stack, but accumulator and other registers are not saved itself. These registers are saved by the software if necessary. Also, when multiple interrupt services are nested, it is necessary to avoid using the same data memory area for saving registers.

The following method is used to save/restore the general-purpose registers.

Example: Register save using push and pop instructions

```
INTxx:    PUSH      A          ;SAVE ACC.
          PUSH      X          ;SAVE X REG.
          PUSH      Y          ;SAVE Y REG.
```

```
┌─────────────────────┐
│ interrupt processing │
└─────────────────────┘

POP     Y       ;RESTORE Y REG.
POP     X       ;RESTORE X REG.
POP     A       ;RESTORE ACC.
RETI            ;RETURN
```

General-purpose register save/restore using push and pop instructions;
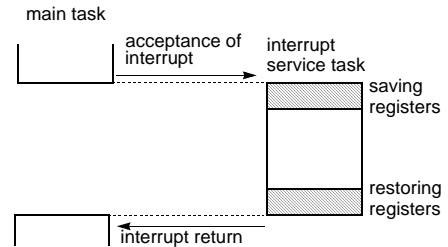
19.2 BRK Interrupt

Software interrupt can be invoked by BRK instruction, which has the lowest priority order.

Interrupt vector address of BRK is shared with the vector of TCALL 0 (Refer to Program Memory Section). When BRK interrupt is generated, B-flag of PSW is set to distinguish BRK from TCALL 0.

Each processing step is determined by B-flag as shown in Figure 19-5.
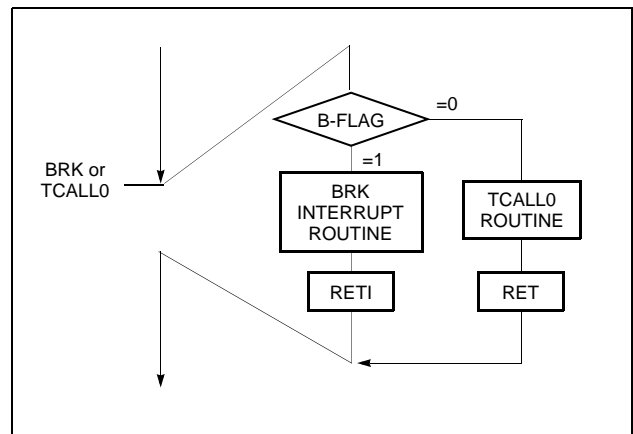
Figure 19-5 Execution of BRK/TCALL0

19.3 Shared Interrupt Vector

In case of using interrupts of Watchdog Timer and Watch Timer together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the Watchdog timer and Watch timer is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

In case of using interrupts of UART0 Tx and UART0 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART0 Tx and UART0 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register.

In case of using interrupts of UART1 Tx and UART1 Rx together, it is necessary to check IFR in interrupt service routine to find out which interrupt is occurred, because the UART1 Tx and UART1 Rx is shared with interrupt vector address. These flag bits must be cleared by software after reading this register. Each

processing step is determined by IFR as shown in Figure 19-6.

Figure 19-6 Software Flowchart of Shared Interrupt Vector

19.4 Multi Interrupt

If two requests of different priority levels are received simultaneously, the request of higher priority level is serviced. If requests of the interrupt are received at the same time simultaneously, an internal polling sequence determines by hardware which request is serviced. However, multiple processing through software for special features is possible. Generally when an interrupt is accepted, the I-flag is cleared to disable any further interrupt. But as user sets I-flag in interrupt routine, some further interrupt can be serviced even if certain interrupt is in progress.

Figure 19-7 Execution of Multi Interrupt

Example: During Timer1 interrupt is in progress, INT0 interrupt serviced without any suspend.

```
TIMER1: PUSH   A
        PUSH   X
        PUSH   Y
        LDM    IENH,#80H    ;Enable INT0 only
        LDM    IENL,#0      ;Disable other int.
        EI                  ;Enable Interrupt
        :
        :
```

```
        :
        :
        :
        :
        LDM    IENH,#0FFH   ;Enable all interrupts
        LDM    IENL,#0FFH
        POP    Y
        POP    X
        POP    A
        RETI
```

19.5 External Interrupt

The external interrupt on INT0, INT1, INT2 and INT3 pins are edge triggered depending on the edge selection register IEDS (address $0EE_H$) as shown in Figure 19-8.

The edge detection of external interrupt has three transition activated mode: rising edge, falling edge, and both edge.
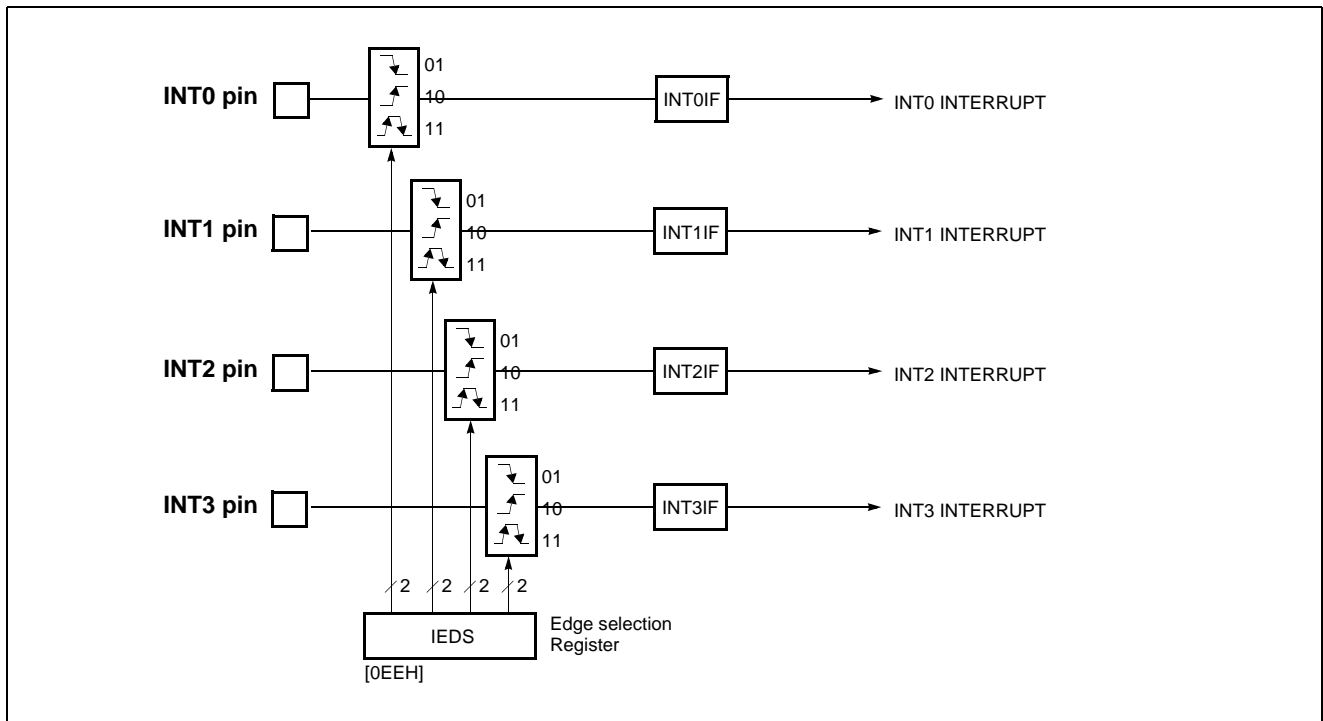
Figure 19-8 External Interrupt Block Diagram

INT0 ~ INT3 are multiplexed with general I/O ports (R10, R11, R12, R50). To use as an external interrupt pin, the bit of port selection register PSR0 should be set to "1" correspondingly.

Example: To use as an INT0 and INT2

```
        :
;**** Set external interrupt port as pull-up state.
        LDM    PU1,#0000_0101B
        ;
;**** Set port as an external interrupt port
        LDM    PSR0,#0000_0101B
        ;
;**** Set Falling-edge Detection
        LDM    IEDS,#0001_0001B
        :
```

Response Time

The INT0 ~ INT3 edge are latched into INT0IF ~ INT3IF at every machine cycle. The values are not actually polled by the circuitry until the next machine cycle. If a request is active and conditions are right for it to be acknowledged, a hardware subroutine call to the requested service routine will be the next instruction to be executed. The DIV itself takes twelve cycles. Thus, a minimum of twelve complete machine cycles elapse between activation of an external interrupt request and the beginning of execution of the first instruction of the service routine.

Figure 19-9 shows interrupt response timings.
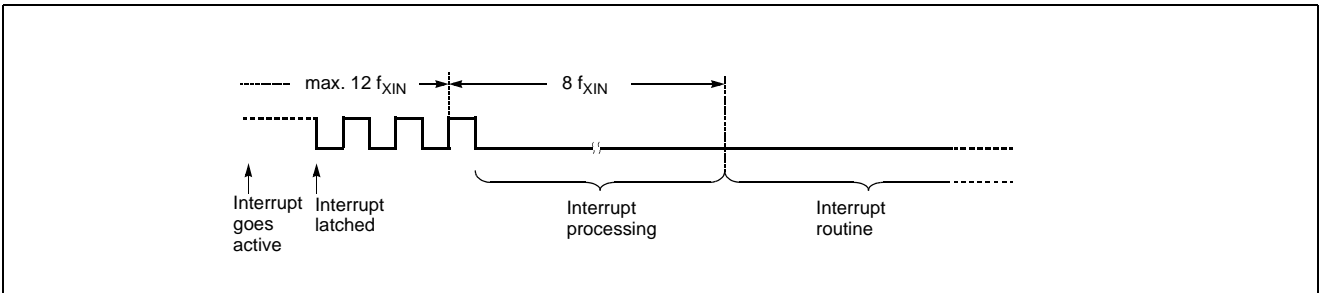
Figure 19-9 Interrupt Response Timing Diagram
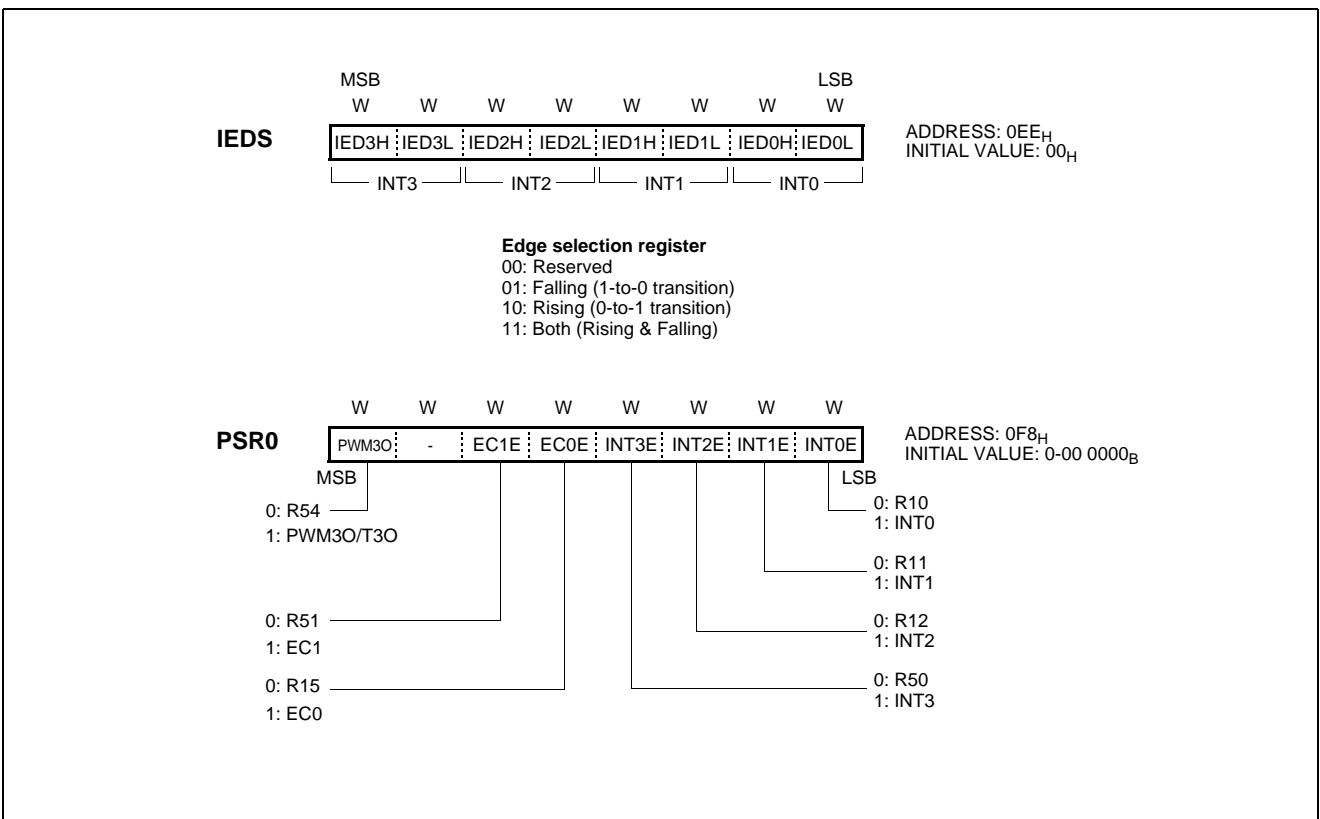
Figure 19-10 IEDS register and Port Selection Register PSR0

20. OPERATION MODE

The system clock controller starts or stops the main-frequency clock oscillator. The operating mode is generally divided into the main active mode. Figure 20-1 shows the operating mode transition diagram.

System clock control is performed by the system clock mode register, SCMR. During reset, this register is initialized to "0" so that the main-clock operating mode is selected.

Main Active Mode

This mode is fast-frequency operating mode. The CPU and the peripheral hardware are operated on the high-frequency clock. At reset release, this mode is invoked.

SLEEP Mode

In this mode, the CPU clock stops while peripherals and the oscillation source continues to operate normally.

STOP Mode

In this mode, the system operations are all stopped, holding the internal states valid immediately before the stop at the low power consumption level. The main oscillation source stops, but the sub clock oscillation and watch timer by sub clock and RC-oscillated watchdog timer don't stop.
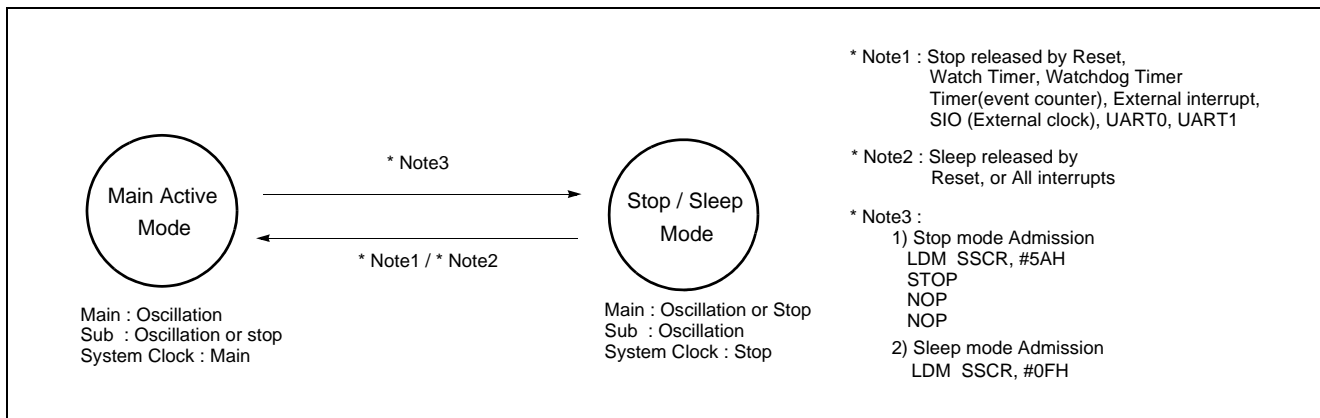
Figure 20-1 Operating Mode

20.1 Operation Mode Switching

In the Main active mode, only the high-frequency clock oscillator is used. In the Sub active mode, the low-frequency clock oscillation is used, so the low power voltage operation or the low power consumption operation can be enabled. Instruction execution does not stop during the change of operation mode. In this case, some peripheral hardware capabilities may be affected. For de-

tails, refer to the description of the relevant operation.

The following describes the switching between the Main active mode and the Sub active mode. During reset, the system clock mode register is initialized at the Main active mode. It must be set to the Sub active mode for reducing the power consumption.

Shifting from the Normal operation to the SLEEP mode

If the CPU clock stops and the SLEEP mode is invoked, the CPU stops while other peripherals are operate normally.
The ways of release from this mode are by setting the $\overline{\text{RESET}}$ pin

to low and all available interrupts. For more detail, See "21. POWER SAVING OPERATION" on page 95.

Shifting from the Normal operation to the STOP mode

If the main-frequency clock oscillation stops and the STOP mode is invoked, the CPU stops and other peripherals are stop too. But sub-frequency clock oscillation operate continuously if enabled previously. After the STOP operation is released by reset, the operation mode is changed to Main active mode.
The methods of release from this mode are Reset, Watch Timer, Timer/Event counter, SIO(External clock), UART, and External Interrupt.
For more details, see "21. POWER SAVING OPERATION" on page 95.

***Note:** In the STOP and SLEEP operating modes, the power consumption by the oscillator and the internal hardware is reduced. However, the power for the pin interface (depending on external circuitry and program) is not directly associated with the low-power consumption operation. This must be considered in system design as well as interface circuit design.*

21. POWER SAVING OPERATION

The MC80F0208/16/24 has two power-down modes. In power-down mode, power consumption is reduced considerably. For applications where power consumption is a critical factor, device provides two kinds of power saving functions, STOP mode and SLEEP mode. Table 21-1 shows the status of each Power Saving Mode. SLEEP mode is entered by the SSCR register to "0Fh"., and STOP mode is entered by STOP instruction after the SSCR register to "5Ah".

21.1 Sleep Mode

In this mode, the internal oscillation circuits remain active. Oscillation continues and peripherals are operate normally but CPU stops. Movement of all peripherals is shown in Table 21-1. SLEEP mode is entered by setting the SSCR register to "0Fh". It is released by Reset or interrupt. To be released by interrupt, interrupt should be enabled before SLEEP mode.

NOTE : To get into STOP mode, **SSCR must be set to 5AH** just before STOP instruction execution.
At STOP mode, Stop & Sleep Control Register (SSCR) value is cleared automatically when released.
To get into SLEEP mode, **SSCR must be set to 0FH**.
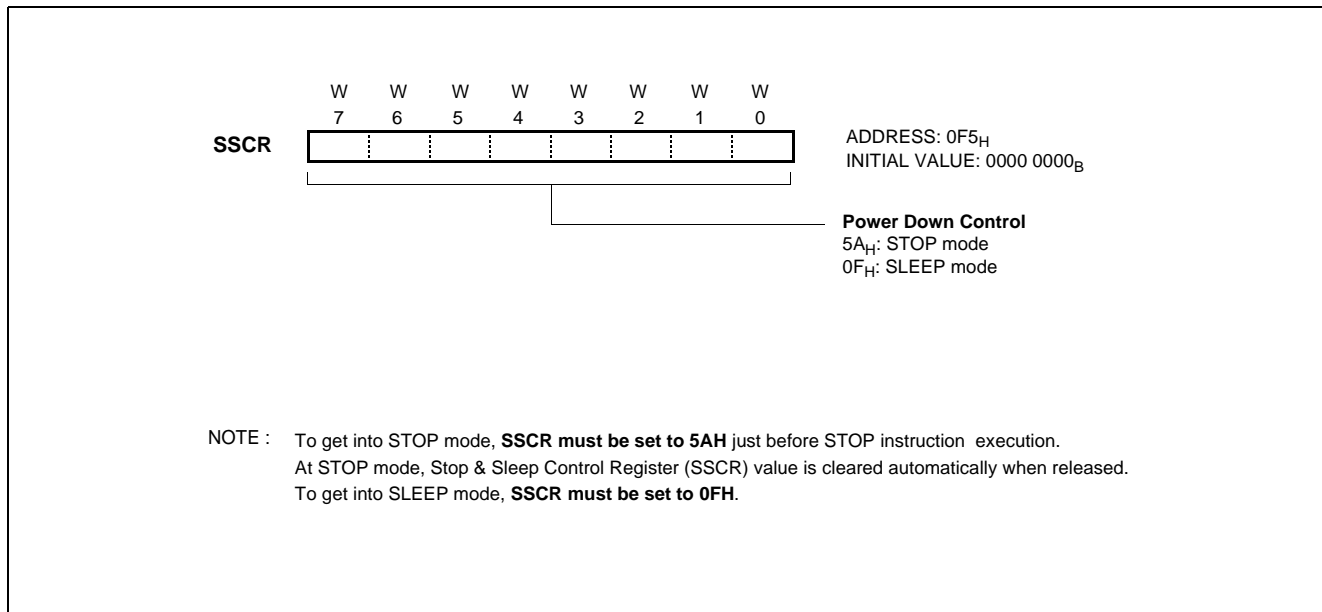
Figure 21-1 STOP and SLEEP Control Register

Release the SLEEP mode

The exit from SLEEP mode is hardware reset or all interrupts. Reset re-defines all the Control registers but does not change the on-chip RAM. Interrupts allow both on-chip RAM and Control registers to retain their values.

If I-flag = 1, the normal interrupt response takes place. If I-flag = 0, the chip will resume execution starting with the instruction following the SLEEP instruction. It will not vector to interrupt service routine. (refer to Figure 21-4)

When exit from SLEEP mode by reset, enough oscillation stabilization time is required to normal operation. Figure 21-3 shows the timing diagram. When released from the SLEEP mode, the Basic interval timer is activated on wake-up. It is increased from 00_H until FF_H. The count overflow is set to start normal operation. Therefore, before SLEEP instruction, user must be set its relevant prescaler divide ratio to have long enough time (more than 20msec). This guarantees that oscillator has started and stabilized. By interrupts, exit from SLEEP mode is shown in Figure 21-2. By reset, exit from SLEEP mode is shown in Figure 21-3.

.
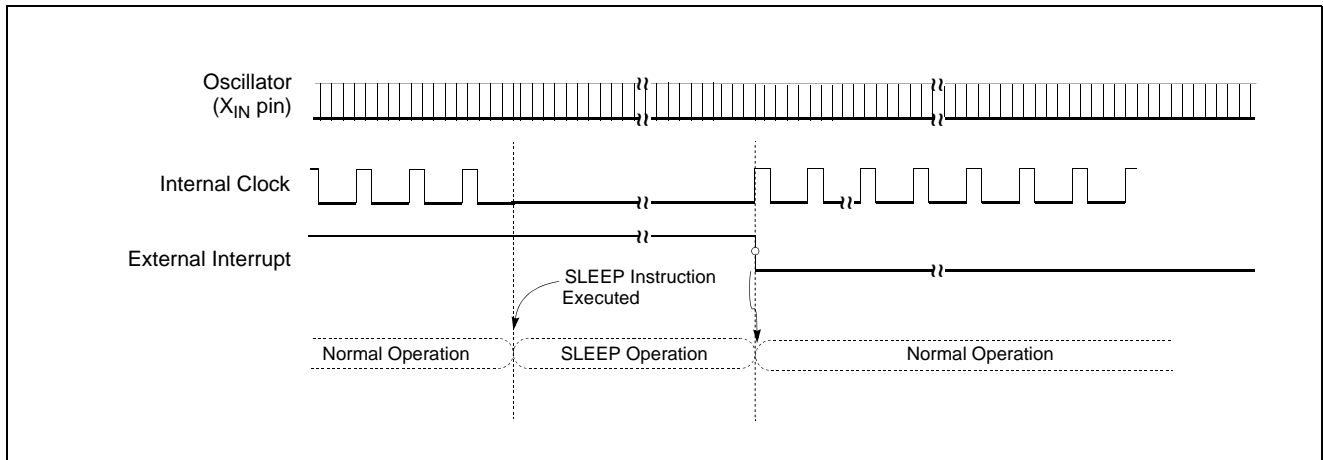
Figure 21-2 SLEEP Mode Release Timing by External Interrupt
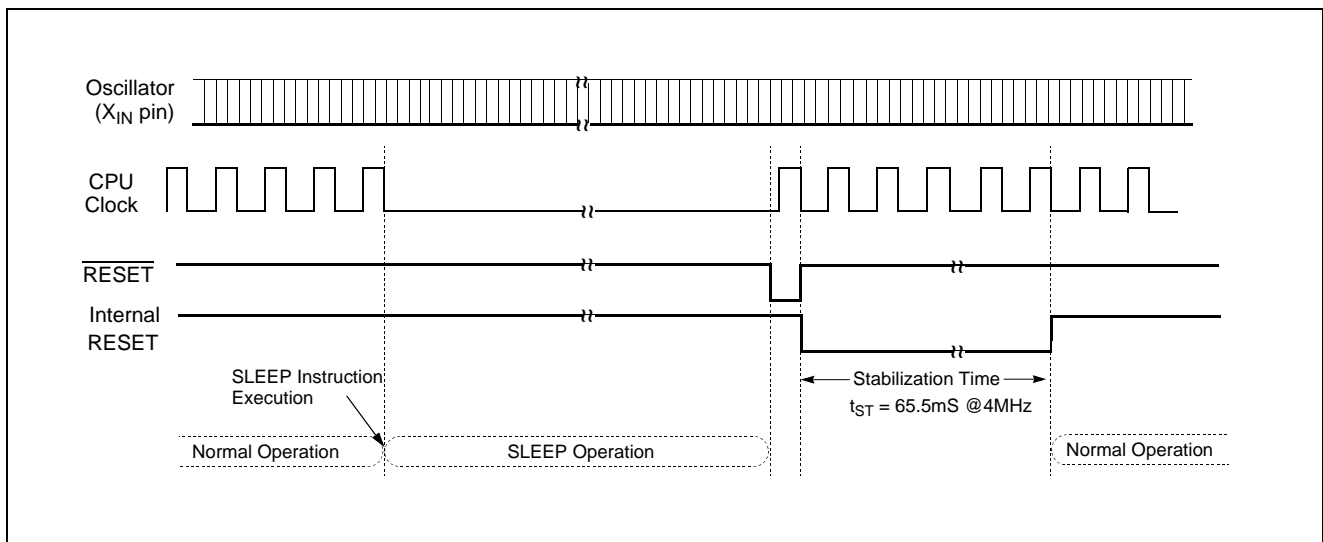
Figure 21-3 Timing of SLEEP Mode Release by Reset

21.2 Stop Mode

In the Stop mode, the main oscillator, system clock and peripheral clock is stopped, but the sub clock oscillation and Watch Timer by sub clock and RC-oscillated watchdog timer continue to operate. With the clock frozen, all functions are stopped, but the on-chip RAM and Control registers are held. The port pins out the values held by their respective port data register, port direction registers. Oscillator stops and the systems internal operations are all held up.

• The states of the RAM, registers, and latches valid immediately before the system is put in the STOP state are all held.

• The program counter stop the address of the instruction to be executed after the instruction

"STOP" which starts the STOP operating mode.

Note: The Stop mode is activated by execution of STOP instruction after setting the SSCR to "5A$_H$". (This register should be written by byte operation. If this register is set by bit manipulation instruction, for example "set1" or "clr1" instruction, it may be undesired operation)

In the Stop mode of operation, V_{DD} can be reduced to minimize power consumption. Care must be taken, however, to ensure that V_{DD} is not reduced before the Stop mode is invoked, and that V_{DD} is restored to its normal operating level, before the Stop mode is terminated.

The reset should not be activated before V_{DD} is restored to its normal operating level, and must be held active long enough to allow the oscillator to restart and stabilize.

Note: *After STOP instruction, at least two or more NOP instruction should be written.*

   Ex)   LDM CKCTLR,#0FH ;more than 20ms
             LDM SSCR,#5AH
             STOP
             NOP   ;for stabilization time
             NOP   ;for stabilization time

In the STOP operation, the dissipation of the power associated

with the oscillator and the internal hardware is lowered; however, the power dissipation associated with the pin interface (depending on the external circuitry and program) is not directly determined by the hardware operation of the STOP feature. This point should be little current flows when the input level is stable at the power voltage level (V_{DD}/V_{SS}); however, when the input level gets higher than the power voltage level (by approximately 0.3 to 0.5V), a current begins to flow. Therefore, if cutting off the output transistor at an I/O port puts the pin signal into the high-impedance state, a current flow across the ports input transistor, requiring to fix the level by pull-up or other means.

Peripheral	STOP Mode	SLEEP Mode
CPU	Stop	Stop
RAM	Retain	Retain
Basic Interval Timer	Halted	Operates Continuously
Watchdog Timer	Stop (Only operates in RC-WDT mode)	Stop
Watch Timer	Stop	Stop
Timer/Counter	Halted(Only when the event counter mode is enabled, timer operates normally)	Operates Continuously
Buzzer, ADC	Stop	Stop
SIO	Only operate with external clock	Only operate with external clock
UART	Only operate with external clock	Only operate with external clock
Oscillator	Stop(X_{IN}=L, X_{OUT}=H)	Oscillation
Sub Oscillator	Oscillation	Oscillation
I/O Ports	Retain	Retain
Control Registers	Retain	Retain
Internal Circuit	Stop mode	Sleep mode
Prescaler	Retain	Active
Address Data Bus	Retain	Retain
Release Source	Reset, Timer(EC0,1), SIO, UART0(using ACLK0), UART1(using ACLK1) Watch Timer(RC-WDT mode), Watchdog Timer(RC-WDT mode), External Interrupt	Reset, All Interrupts

Table 21-1 Peripheral Operation During Power Saving Mode

Release the STOP mode

The source for exit from STOP mode is hardware reset, external interrupt, Timer(EC0,1), Watch Timer, WDT, SIO or UART. Reset re-defines all the Control registers but does not change the on-chip RAM. External interrupts allow both on-chip RAM and Control registers to retain their values.

If I-flag = 1, the normal interrupt response takes place. If I-flag =

0, the chip will resume execution starting with the instruction following the STOP instruction. It will not vector to interrupt service routine. (refer to Figure 21-4)

When exit from Stop mode by external interrupt, enough oscillation stabilization time is required to normal operation. Figure 21-5 shows the timing diagram. When released from the Stop mode, the Basic interval timer is activated on wake-up. It is increased from 00_H until FF_H. The count overflow is set to start normal op-

eration. Therefore, before STOP instruction, user must be set its relevant prescaler divide ratio to have long enough time (more than 20msec). This guarantees that oscillator has started and stabilized.

By reset, exit from Stop mode is shown in Figure 21-6.
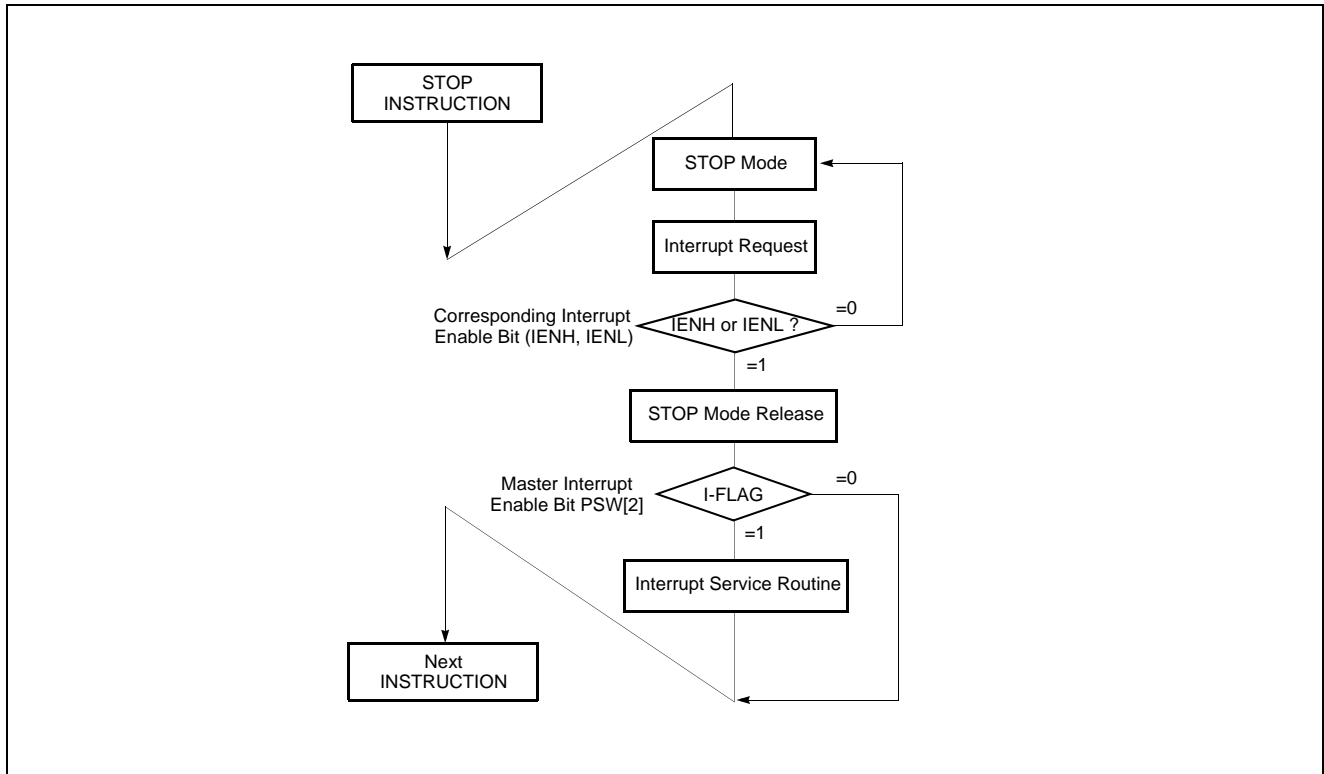
Figure 21-4 STOP Releasing Flow by Interrupts

.
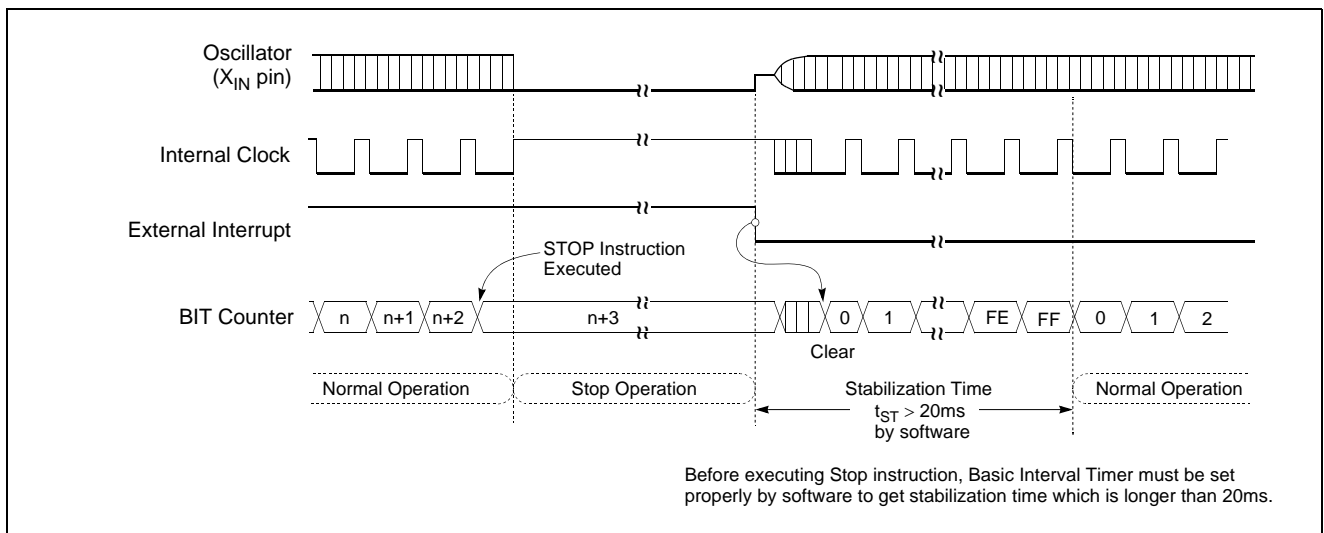
Figure 21-5 STOP Mode Release Timing by External Interrupt
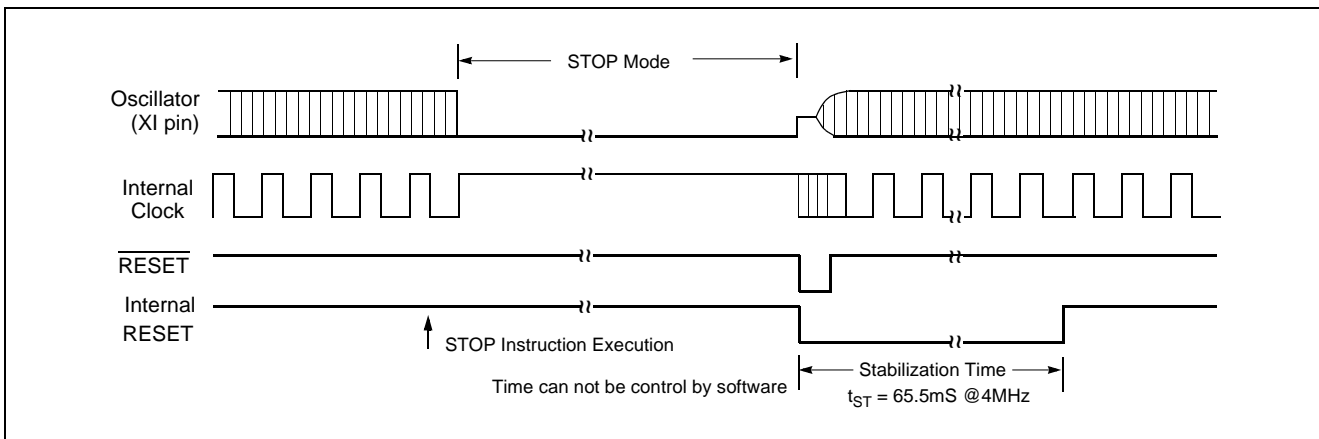
Figure 21-6 Timing of STOP Mode Release by Reset

21.3 Stop Mode at Internal RC-Oscillated Watchdog Timer Mode

In the Internal RC-Oscillated Watchdog Timer mode, the on-chip oscillator is stopped. But internal RC oscillation circuit is oscillated in this mode. The on-chip RAM and Control registers are held. The port pins out the values held by their respective port data register, port direction registers.

The Internal RC-Oscillated Watchdog Timer mode is activated by execution of STOP instruction after setting the bit RCWDT of CKCTLR to "1". (This register should be written by byte operation. If this register is set by bit manipulation instruction, for example "set1" or "clr1" instruction, it may be undesired operation)

Note: *Caution: After STOP instruction, at least two or more NOP instruction should be written*
Ex)   LDM WDTR,#1111_1111B
          LDM CKCTLR,#0010_1110B
          LDM SSCR,#0101_1010B
          STOP
          NOP   ;for stabilization time
          NOP   ;for stabilization time

The exit from Internal RC-Oscillated Watchdog Timer mode is hardware reset or external interrupt or watchdog timer interrupt

(at RC-watchdog timer mode). Reset re-defines all the Control registers but does not change the on-chip RAM. External interrupts allow both on-chip RAM and Control registers to retain their values.

If I-flag = 1, the normal interrupt response takes place. In this case, if the bit WDTON of CKCTLR is set to "0" and the bit WDTE of IENH is set to "1", the device will execute the watchdog timer interrupt service routine(Figure 8-6). However, if the bit WDTON of CKCTLR is set to "1", the device will generate the internal Reset signal and execute the reset processing(Figure 21-8). If I-flag = 0, the chip will resume execution starting with the instruction following the STOP instruction. It will not vector to interrupt service routine.(refer to Figure 21-4)

When exit from Stop mode at Internal RC-Oscillated Watchdog Timer mode by external interrupt, the oscillation stabilization time is required to normal operation. Figure 21-7 shows the timing diagram. When release the Internal RC-Oscillated Watchdog Timer mode, the basic interval timer is activated on wake-up. It is increased from 00_H until FF_H. The count overflow is set to start normal operation. Therefore, before STOP instruction, user must be set its relevant prescaler divide ratio to have long enough time (more than 20msec). This guarantees that oscillator has started and stabilized. By reset, exit from internal RC-Oscillated Watchdog Timer mode is shown in Figure 21-8.
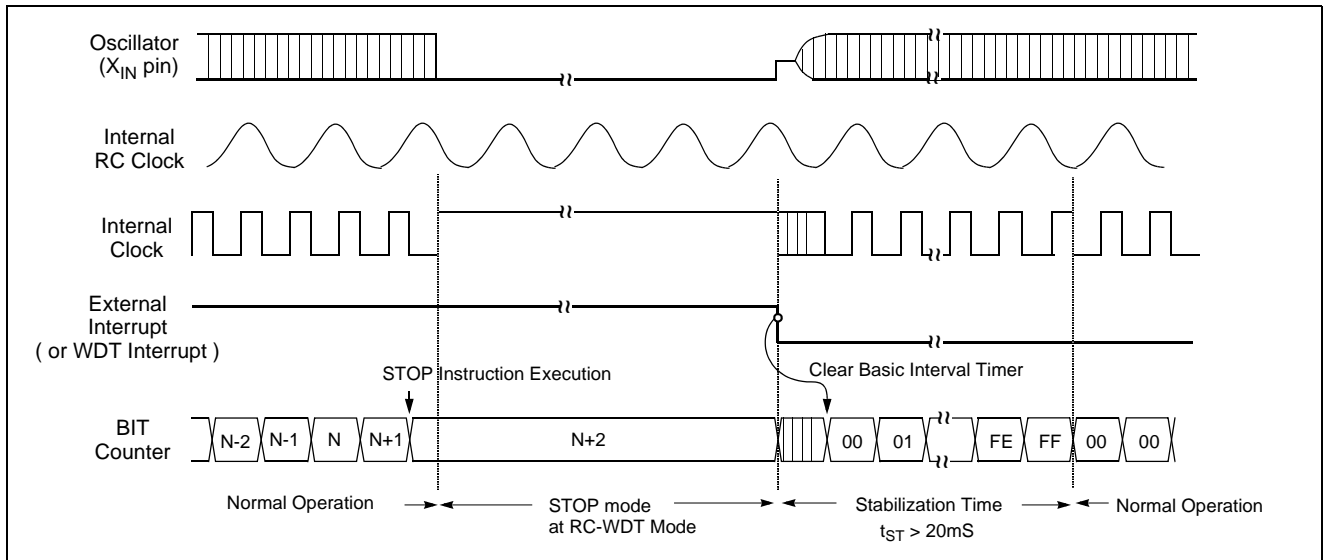
Figure 21-7 Stop Mode Release at Internal RC-WDT Mode by External Interrupt or WDT Interrupt
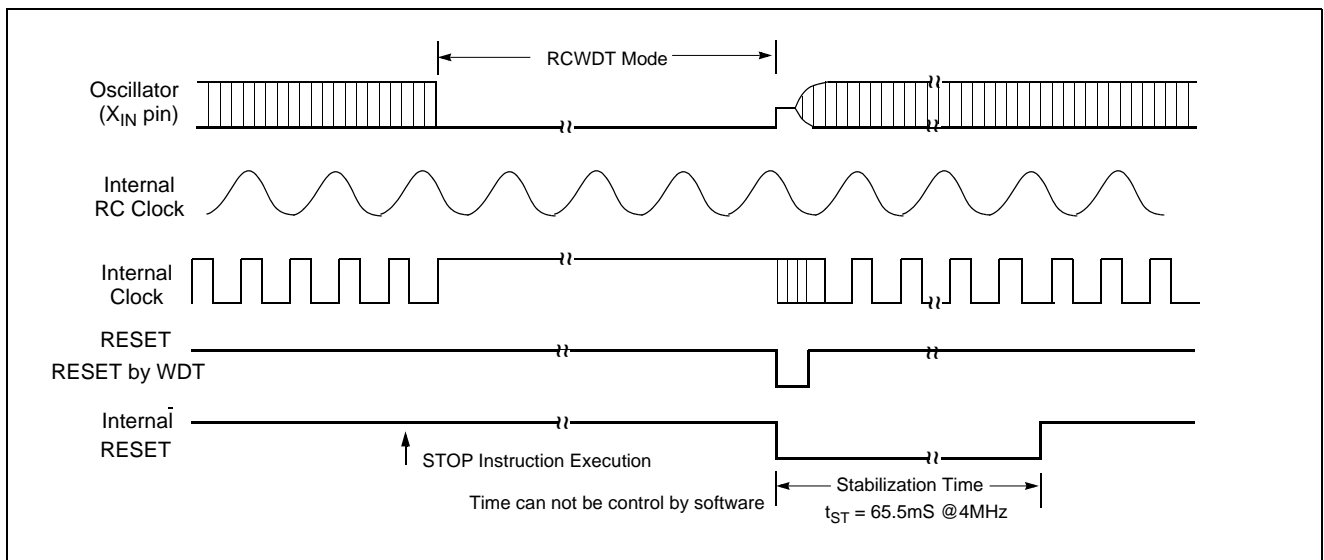
Figure 21-8 Internal RC-WDT Mode Releasing by Reset

21.4 Minimizing Current Consumption

The Stop mode is designed to reduce power consumption. To minimize current drawn during Stop mode, the user should turn-off output drivers that are sourcing or sinking current, if it is practical.
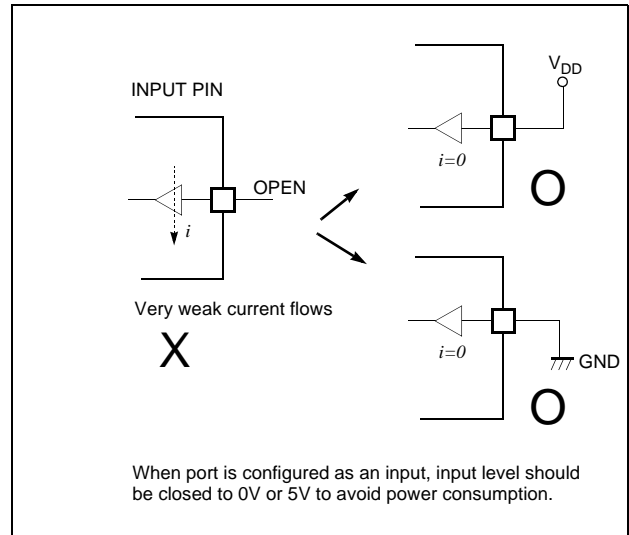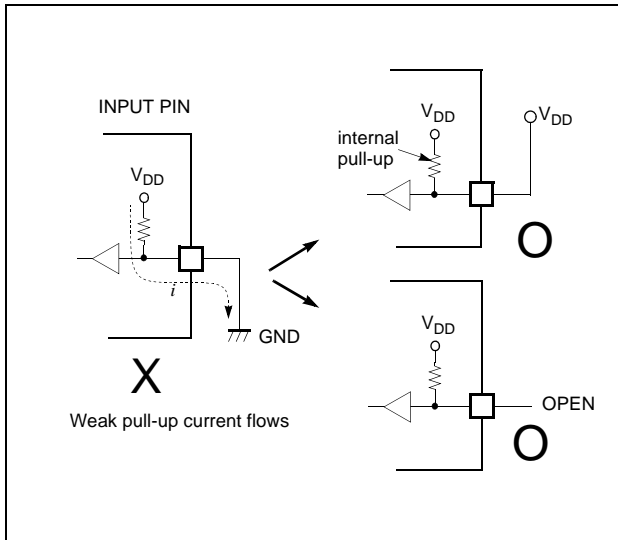
Figure 21-9 Application Example of Unused Input Port
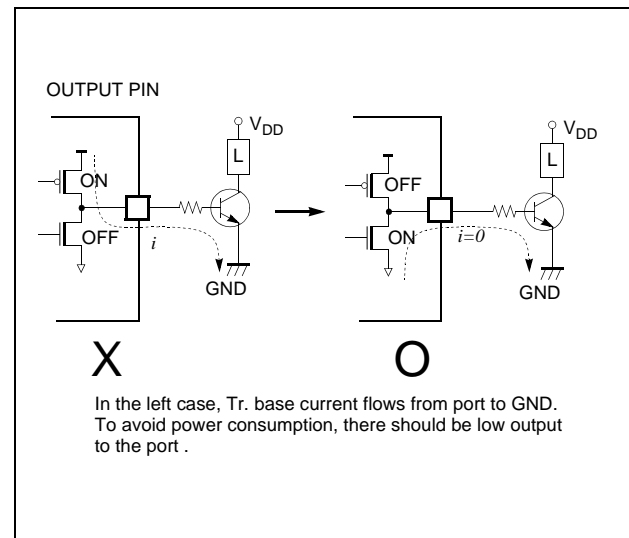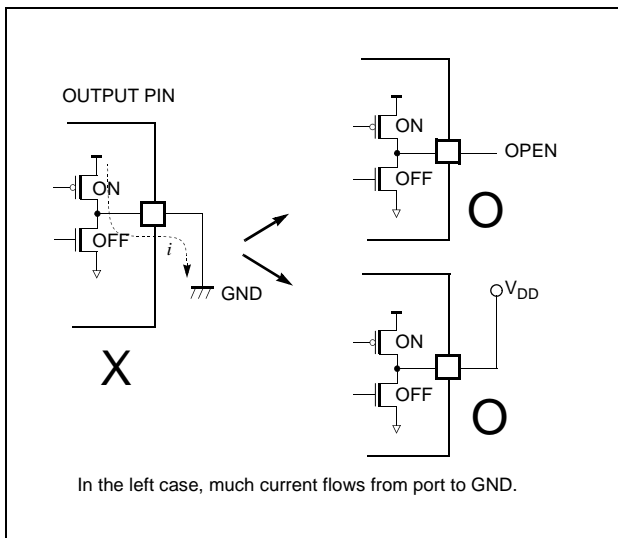
Figure 21-10 Application Example of Unused Output Port

Note: In the STOP operation, the power dissipation associated with the oscillator and the internal hardware is lowered; however, the power dissipation associated with the pin interface (depending on the external circuitry and program) is not directly determined by the hardware operation of the STOP feature. This point should be little current flows when the input level is stable at the power voltage level (V_{DD}/V_{SS}); however, when the input level becomes higher than the power voltage level (by approximately 0.3V), a current begins to flow. Therefore, if cutting off the output transistor at an I/O port puts the pin signal into the high-impedance state, a current flow across the ports input transistor, requiring it to fix the level by pull-up or other means.

It should be set properly in order that current flow through port doesn't exist.

First consider the port setting to input mode. Be sure that there is

no current flow after considering its relationship with external circuit. In input mode, the pin impedance viewing from external MCU is very high that the current doesn't flow.

But input voltage level should be V_{SS} or V_{DD}. Be careful that if unspecified voltage, i.e. if uncertain voltage level (not V_{SS} or V_{DD}) is applied to input pin, there can be little current (max. 1mA at around 2V) flow.

If it is not appropriate to set as an input mode, then set to output mode considering there is no current flow. The port setting to High or Low is decided by considering its relationship with external circuit. For example, if there is external pull-up resistor then it is set to output mode, i.e. to High, and if there is external pull-down register, it is set to low.

22. OSCILLATOR CIRCUIT

The MC80F0208/16/24 have oscillation circuits internally. X_{IN} and X_{OUT} are input and output for frequency. Respectively, in-verting amplifier which can be configured for being used as an on-chip oscillator, as shown in Figure 22-1.
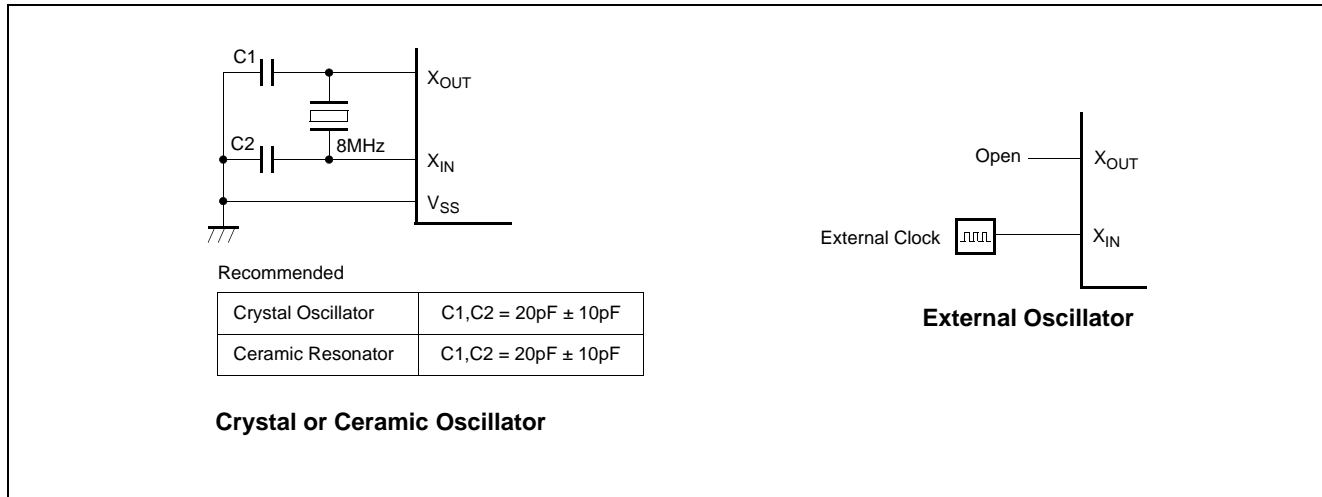
Figure 22-1 Oscillation Circuit

Oscillation circuit is designed to be used either with a ceramic resonator or crystal oscillator. Since each crystal and ceramic resonator have their own characteristics, the user should consult the crystal manufacturer for appropriate values of external components.

In addition, see Figure 22-2 for the layout of the crystal.

Note: Minimize the wiring length. Do not allow the wiring to intersect with other signal conductors. Do not allow the wiring to come near changing high current. Set the potential of the grounding position of the oscillator capacitor to that of V_{SS}. Do not ground it to any ground pattern where high current is present. Do not fetch signals from the oscillator.
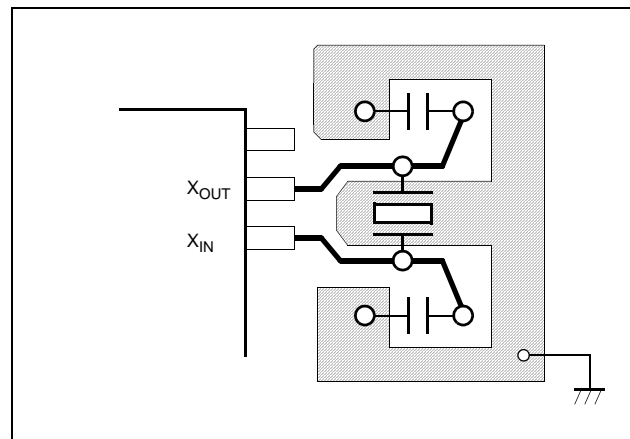
Figure 22-2 Layout of Oscillator PCB circuit

23. RESET

The MC80F0208/16/24 have four types of reset generation procedures; they are an external reset input, a watch-dog timer reset, power fail processor reset, and address fail reset. Table 23-1 shows on-chip hardware initialization by reset action.

On-chip Hardware		Initial Value
Program counter	(PC)	(FFFF$_H$) - (FFFE$_H$)
RAM page register	(RPR)	0
G-flag	(G)	0
Operation mode		Main-frequency clock

On-chip Hardware	Initial Value
Peripheral clock	Off
Watchdog timer	Disable
Control registers	Refer to Table 8-1 on page 27
Power fail detector	Disable

Table 23-1 Initializing Internal Status by Reset Action

External Reset Input

The reset input is the $\overline{RESET}$ pin, which is the input to a Schmitt Trigger. A reset in accomplished by holding the $\overline{RESET}$ pin low for at least 8 oscillator periods, within the operating voltage range and oscillation stable, it is applied, and the internal state is initialized. After reset, 65.5ms (at 4 MHz) add with 7 oscillator periods are required to start execution as shown in Figure 23-2.

Internal RAM is not affected by reset. When V_{DD} is turned on, the RAM content is indeterminate. Therefore, this RAM should be initialized before read or tested it.

When the $\overline{RESET}$ pin input goes to high, the reset operation is released and the program execution starts at the vector address stored at addresses FFFE$_H$ - FFFF$_H$.

A connection for simple power-on-reset is shown in Figure 23-1.
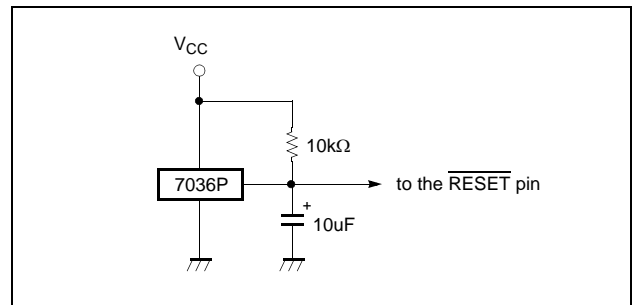
Figure 23-1 Simple Power-on-Reset Circuit

$$t_{ST} = \frac{1}{f_{XIN} \div 1024} \times 256$$
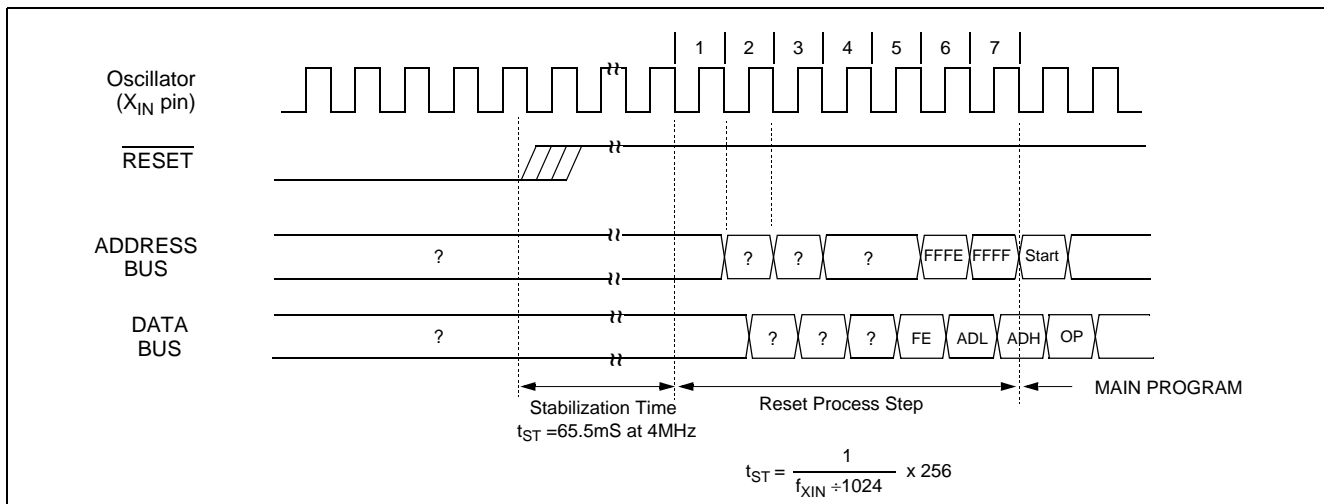
Figure 23-2 Timing Diagram after Reset

Address Fail Reset

The Address Fail Reset is the function to reset the system by checking code access of abnormal and unwished address caused by erroneous program code itself or external noise, which could not be returned to normal operation and would become malfunction state. If the CPU tries to fetch the instruction from ineffective code area or RAM area, the address fail reset is occurred. Please refer to Figure 11-2 for setting address fail option.

24. POWER FAIL PROCESSOR

The MC80F0208/16/24 has an on-chip power fail detection circuitry to immunize against power noise. A configuration register, PFDR, can enable or disable the power fail detect circuitry. Whenever V_{DD} falls close to or below power fail voltage for 100ns, the power fail situation may reset or freeze MCU according to PFDM bit of PFDR. Refer to "Figure 24-1 Power Fail Voltage Detector Register" on page 105.

In the in-circuit emulator, power fail function is not implemented and user can not experiment with it. Therefore, after final development of user program, this function may be experimented or evaluated.

Note: User can select power fail voltage level according to PFS0, PFS1 bit of CONFIG register(703FH) at the FLASH (MC80F0208/16/24) but must select the power fail voltage level to define PFD option of "Mask Order & Verification Sheet" at the mask chip(MC80C0208/16/24), because the power fail voltage level of mask chip (MC80C0208/16/24) is determined according to mask option.

Note: If power fail voltage is selected to 2.4V or 2.7V on below 3V operation, MCU is freezed at all the times.

Power Fail Function	FLASH	MASK
Enable/Disable	PFDEN flag	PFDEN flag
Level Selection	PFS0 bit PFS1 bit	Mask option

Table 24-1 Power fail processor
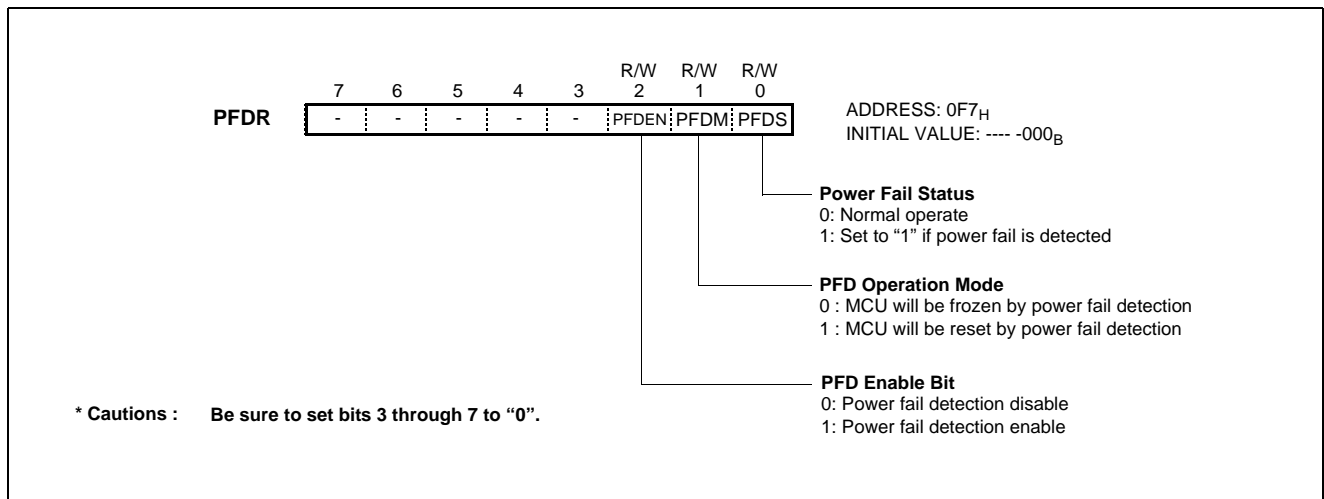
Figure 24-1 Power Fail Voltage Detector Register
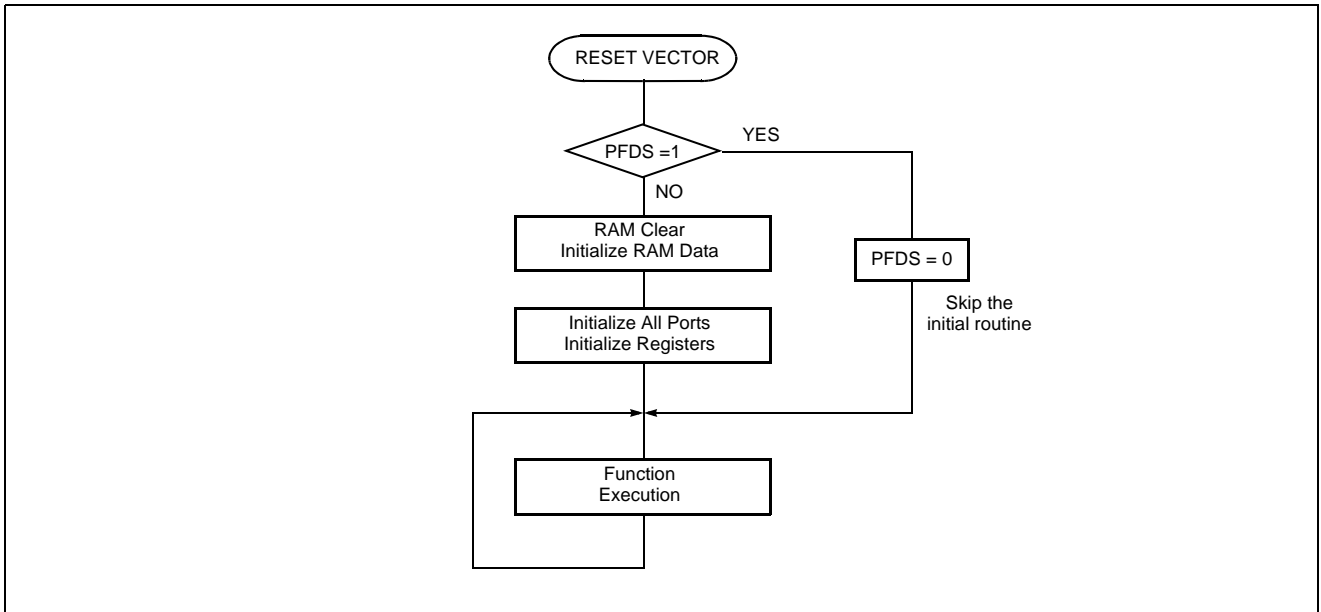
Figure 24-2 Example S/W of Reset flow by Power fail
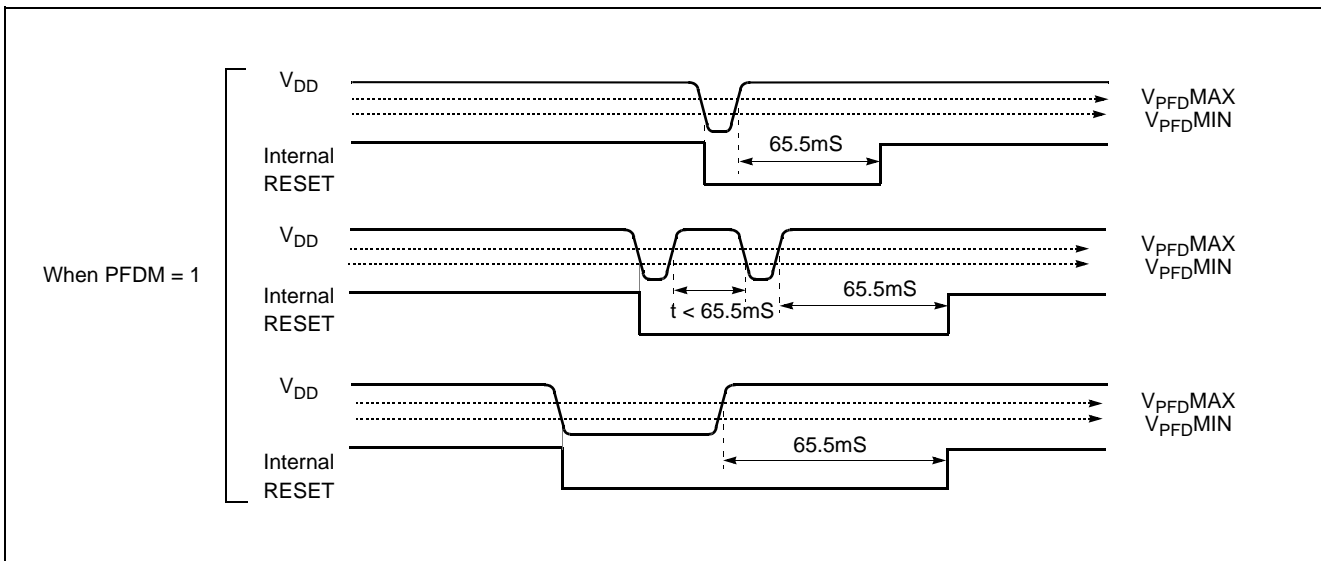
Figure 24-3 Power Fail Processor Situations (at 4MHz operation)

25. FLASH PROGRAMMING

The Device Configuration Area can be programmed or left un-programmed to select device configuration such as security bit. This area is not accessible during normal execution but is read-able and writable during FLASH program / verify mode. The Device Configuration Area register is located at the address 20FF$_H$.
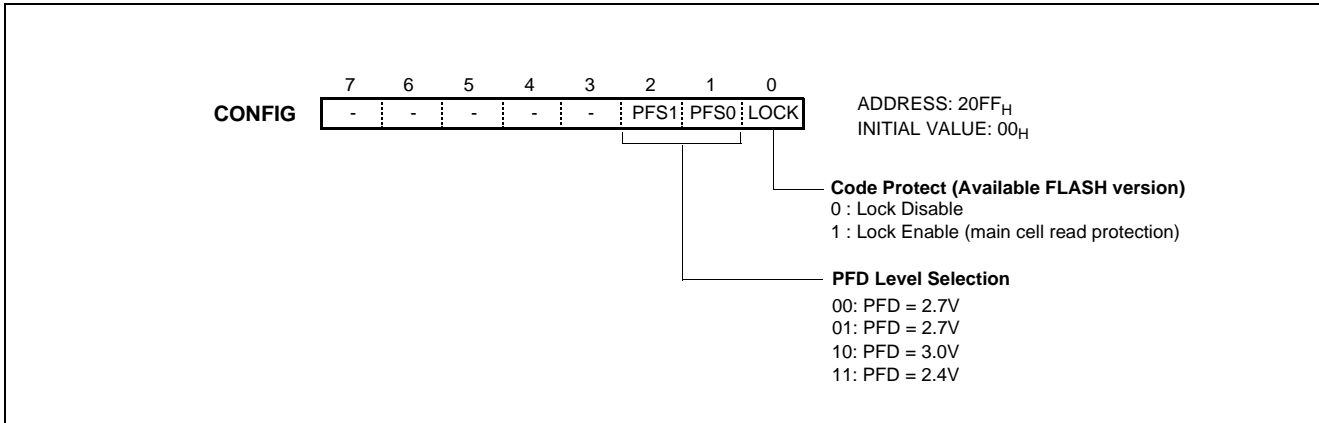
Figure 25-1   Device Configuration Area

25.1 Lock bit

The lock bit exists in Device Configuration Area register. If lock bit is programmed and user tries to read FLASH memory cell, the output data from the data port is 5AH that means the normal pro-tection operation of user program data.Once the lock bit is pro-grammed, the user can't modify and read the data of user program area.

25.2 Power Fail Detector

The power fail detection provides 3 level of detection, 2.4V, 2.7V and 3.0V. The default level of detection is 2.7V and this level is applied if user does not select the specific level in FLASH pro-gramming S/W tools. For more information, Refer to "24. POW-ER FAIL PROCESSOR" on page 105.
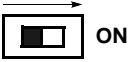
26. Emulator EVA. Board Setting

DIP Switch and VR Setting

Before execute the user program, keep in your mind the below configuration

DIP S/W		Description	ON/OFF Setting
❶	-	This connector is only used for a device over 32 PIN.	For the MC80F0208/16/24.
❷	-	This connector is only used for a device under 32 PIN.	For the MC80F0204.
❸ SW2	1	 Eva. select switch	Must be **ON** position. **ON** : For the MC80F0208/16/24. **OFF** : For the MC80F0204.
	2 3	 AV_{DD} pin select switch	These switches select the AV_{DD} source. **ON & OFF** : Use Eva. V_{DD} **OFF & ON** : Use User AV_{DD}
	4	This switch select the /Reset source.	Normally **OFF**. EVA. chip can be reset by external user target board. **ON** : Reset is available by either user target system board or Emulator RESET switch. **OFF** : Reset the MCU by Emulator RESET switch. Does not work from user target board.
	5	This switch select the Xout signal on/off.	Normally **OFF**. MCU XOUT pin is disconnected internally in the Emulator. Some circumstance user may connect this circuit. **ON** : Output XOUT signal **OFF** : Disconnect circuit
❹ SW3	1	This switch select Eva. B/D Power supply source. 	Normally **MDS**. This switch select Eva. B/D Power supply source.
❺ SW4	1 2	This switch select the R22 or SX_{OUT}. This switch select the R21 or SX_{IN}.	These switchs select the Normal I/O port(off) or Sub-Clock (on). It is reserved for the MC80F0448. **ON** : SX_{OUT}, SX_{IN} **OFF** : R22, R21 Don't care (MC80F0208/16/24).

DIP S/W		Description	ON/OFF Setting
❻ SW5	1 2	These switches select the R33 or X_{IN}	This switch select the Normal I/O port(on&off) or special function select(off&on). It is reserved for the MC80F0204. **ON & OFF** : R33,R34,R35 Port selected. **OFF & ON** : X_{OUT}, X_{IN} , /Reset selected. Don't care (MC80F0208/16/24).
	3 4	These switches select the R34 or X_{OUT}	
	5 6	These switches select the R35 or /Reset	
❼	-	This is External oscillation socket(CAN Type. OSC)	This is for External Clock(CAN Type. OSC).

MagnaChip■

27. IN-SYSTEM PROGRAMMING (ISP)

27.1 Getting Started / Installation

The following section details the procedure for accomplishing the installation procedure.

1. Connect the serial(RS-232C) cable between a target board and the COM port of your PC.

2. Configure the COM port of your PC as following.

Baudrate	115,200
Data bit	8
Parity	No
Stop bit	1
Flow control	No

27.2 Basic ISP S/W Information

3. Turn your target B/D power switch ON. Your target B/D must be configured to enter the ISP mode.

4. Run the MagnaChip ISP software.

5. Press the Reset Button in the ISP S/W. If the status windows shows a message as "Connected", all the conditions for ISP are provided.
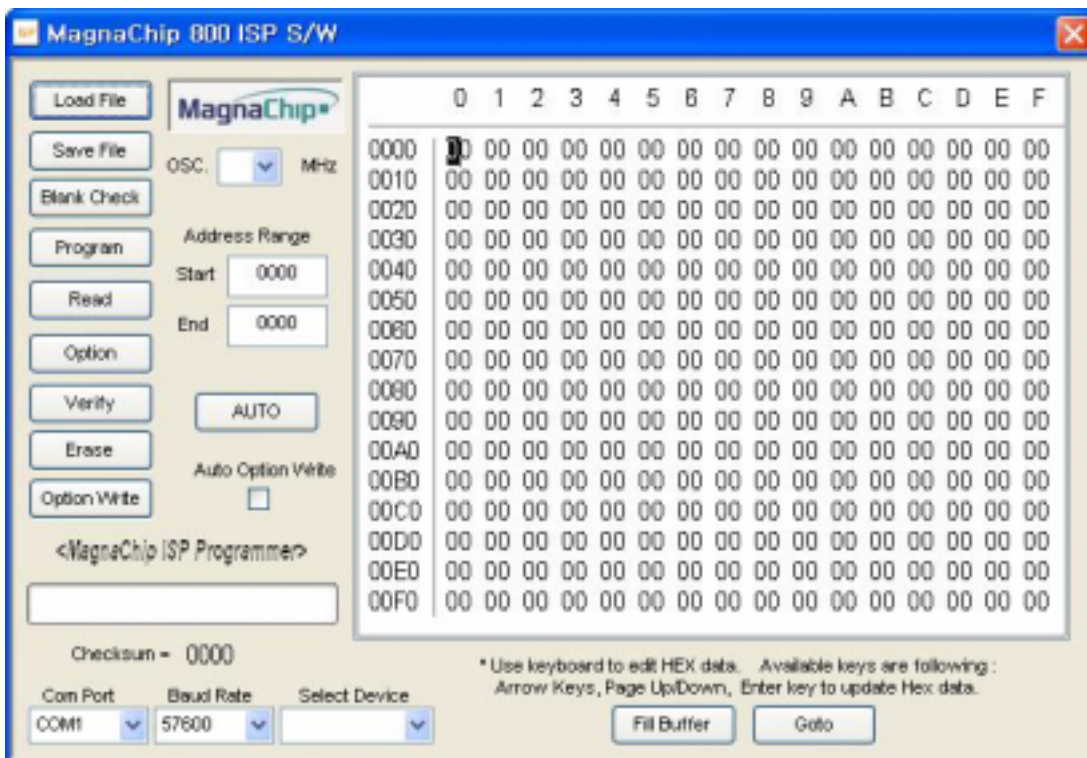
Function	Description
Load HEX File	Load the data from the selected file storage into the memory buffer.
Save HEX File	Save the current data in your memory buffer to a disk storage by using the Intel Motorolla HEX format.
Erase	Erase the data in your target MCU before programming it.
Blank Check	Verify whether or not a device is in an erased or unprogrammed state.
Program	This button enables you to place new data from the memory buffer into the target device.
Read	Read the data in the target MCU into the buffer for examination. The checksum will be displayed on the checksum box.
Verify	Assures that data in the device matches data in the memory buffer. If your device is secured, a verification error is detected.
Option Write	Progam the configuration data of target MCU. The security locking is performed with this button.
Option	Set the configuration data of target MCU. The security locking is set with this button.
AUTO	Erase & Program & Verify.
Auto Option Write	If selected with check mark, the option write is performed after erasure and write.
Edit Buffer	Modify the data in the selected address in your buffer memory
Fill Buffer	Fill the selected area with a data.
Goto	Display the selected page.
OSC. _____ MHz	Enter your target system's oscillator value with discarding below point.
Start _____	Starting address
End _____	End address
Checksum	Display the checksum(Hexdecimal) after reading the target device.
Com Port	Select serial port.
Baud Rate	Select UART baud rate.
Select Device	Select target device.
Page Up Key	Display the previous page of your memory buffer.
Page Down Key	Display the higher page than the current location.

Table 1. ISP Function Description

27.3 Hardware Conditions to Enter the ISP Mode

The In-System Programming (ISP) is performed without removing the microcontroller from the target system. The In-System Programming(ISP) facility consists of a series of internal hardware resources coupled with internal firmware through the serial port. The In-System Programming (ISP) facility has made in-circuit programming in an embedded application possible with a minimum of additional expense in components and circuit board area. The boot loader can be executed by holding ALEB high, RST/V$_{PP}$ as +9V, and ACLK0 with the OSC. 1.8432MHz. The ISP function uses five pins: TxD0, RxD0, ALEB, ACLK0 and RST/V$_{PP}$.
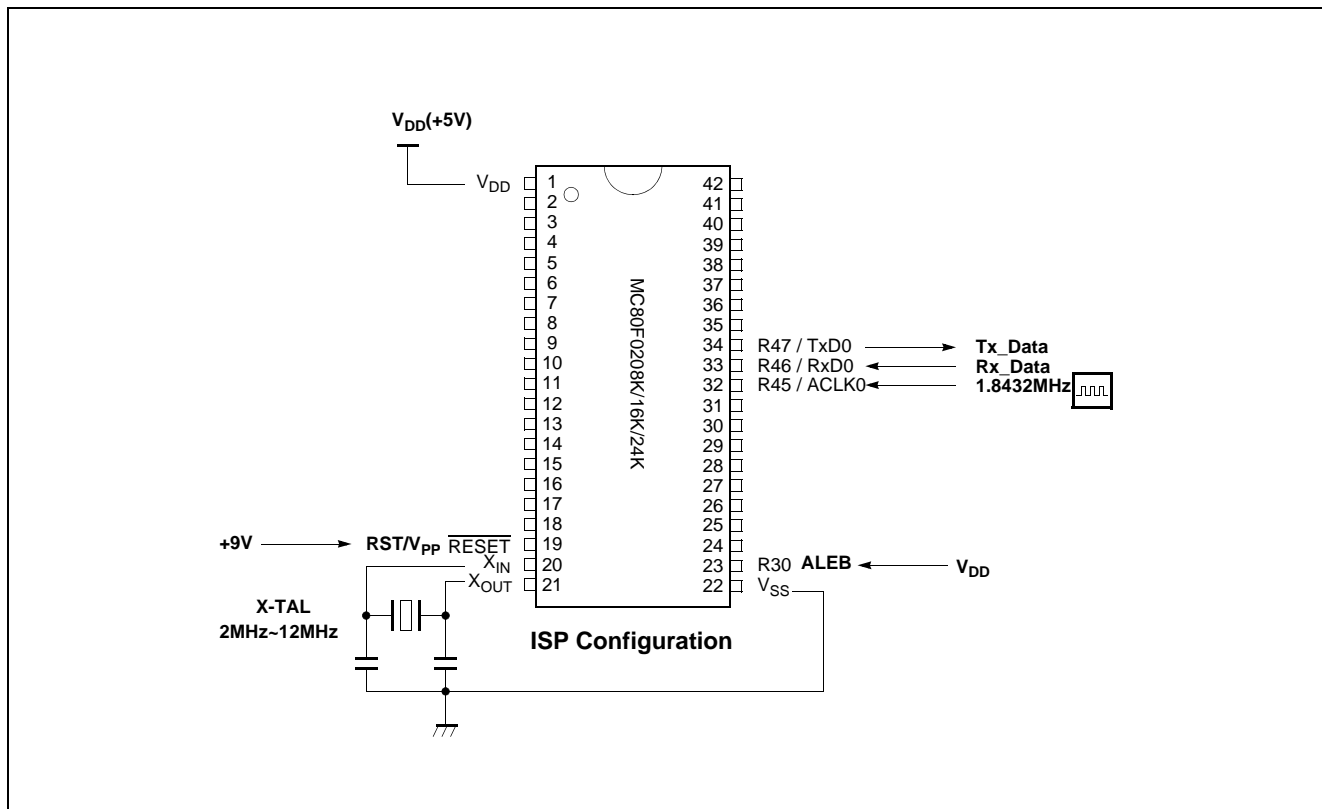
Figure 27-1 ISP Configuration

Note: Considerations to implement ISP function in a user target board

- **The ACLK0 must be connected to the specifed oscillator.**

- **Connect the +9V to RST/Vpp pin directly.**

- **The ALEB pin must be pulled high.**

- **The main clk must be higher than 2MHz.**

27.4 Reference ISP Circuit diagram

The ISP S/W and H/W circuit diagram are provided at **www.magnachipmcu.com** . To get a ISP B/D, contact to sales department. The following circuit diagram is for reference use.

The ragne of V_{DD} must be from 5.5V to 4.5 and the minimum operation frequency is 2MHz.
If the user supplied V_{DD} is out of range, the external power is needed instead of the target system V_{DD}.
For the ISP operation, power consumption required is less than 30mA.
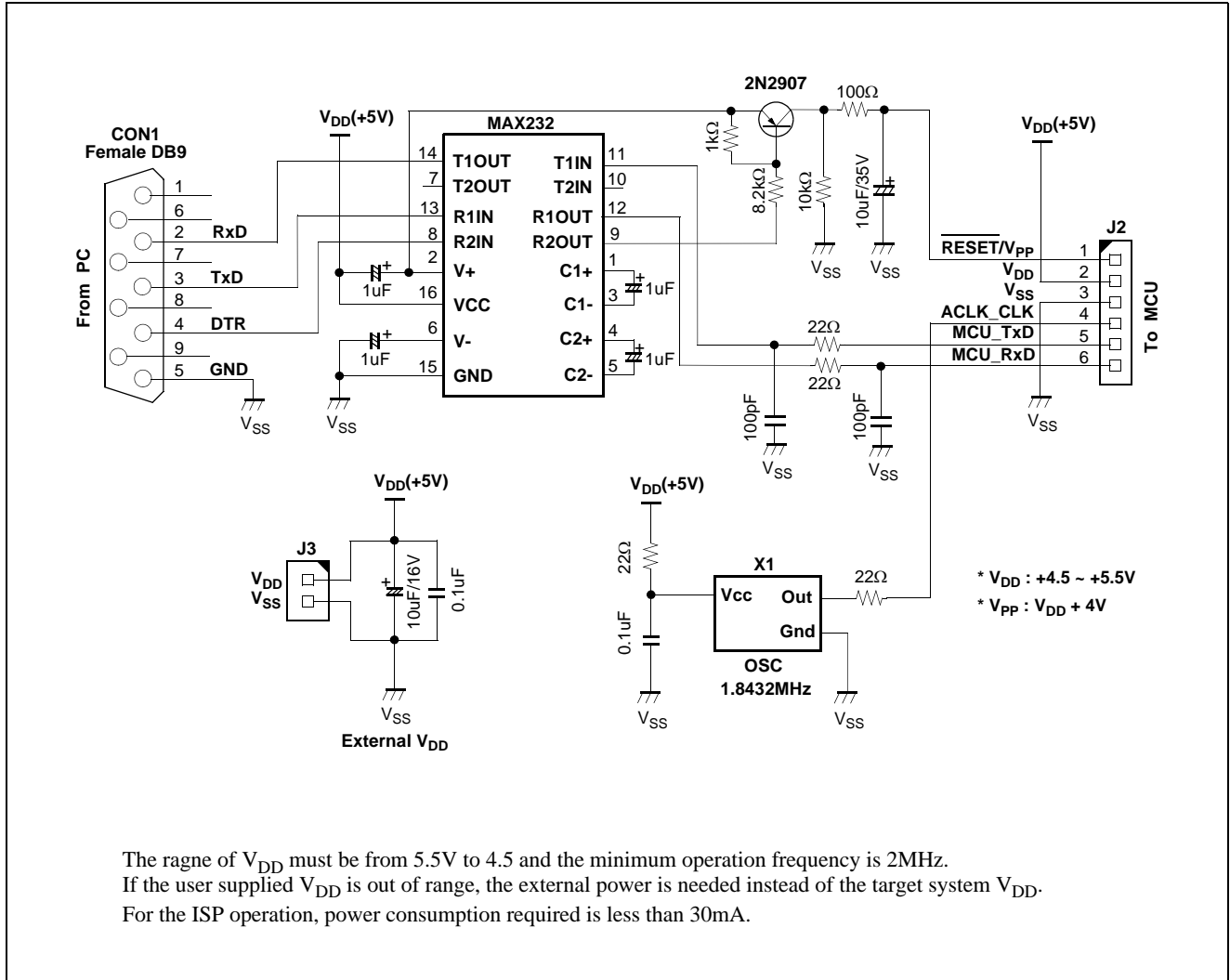
Figure 27-2 Reference ISP Circuit Diagram
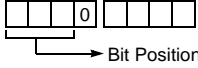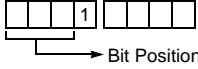
Figure 27-3 MagnaChip supplied ISP Board

APPENDIX

A. INSTRUCTION

A.1 Terminology List

Terminology	Description
A	Accumulator
X	X - register
Y	Y - register
PSW	Program Status Word
#imm	8-bit Immediate data
dp	Direct Page Offset Address
!abs	Absolute Address
[ ]	Indirect expression
{ }	Register Indirect expression
{ }+	Register Indirect expression, after that, Register auto-increment
.bit	Bit Position
A.bit	Bit Position of Accumulator
dp.bit	Bit Position of Direct Page Memory
M.bit	Bit Position of Memory Data ($000_H \sim 0FFF_H$)
rel	Relative Addressing Data
upage	U-page ($0FF00_H \sim 0FFFF_H$) Offset Address
n	Table CALL Number (0~15)
+	Addition
x	Upper Nibble Expression in Opcode — Bit Position (0)
y	Upper Nibble Expression in Opcode — Bit Position (1)
−	Subtraction
×	Multiplication
/	Division
( )	Contents Expression
∧	AND
∨	OR
⊕	Exclusive OR
~	NOT
←	Assignment / Transfer / Shift Left
→	Shift Right
↔	Exchange
=	Equal
≠	Not Equal

A.2 Instruction Map
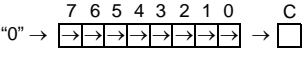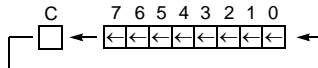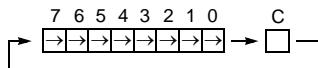
LOW / HIGH	00000 00	00001 01	00010 02	00011 03	00100 04	00101 05	00110 06	00111 07	01000 08	01001 09	01010 0A	01011 0B	01100 0C	01101 0D	01110 0E	01111 0F
000	-	SET1 dp.bit	BBS A.bit,rel	BBS dp.bit,rel	ADC #imm	ADC dp	ADC dp+X	ADC !abs	ASL A	ASL dp	TCALL 0	SETA1 .bit	BIT dp	POP A	PUSH A	BRK
001	CLRC				SBC #imm	SBC dp	SBC dp+X	SBC !abs	ROL A	ROL dp	TCALL 2	CLRA1 .bit	COM dp	POP X	PUSH X	BRA rel
010	CLRG				CMP #imm	CMP dp	CMP dp+X	CMP !abs	LSR A	LSR dp	TCALL 4	NOT1 M.bit	TST dp	POP Y	PUSH Y	PCALL Upage
011	DI				OR #imm	OR dp	OR dp+X	OR !abs	ROR A	ROR dp	TCALL 6	OR1 OR1B	CMPX dp	POP PSW	PUSH PSW	RET
100	CLRV				AND #imm	AND dp	AND dp+X	AND !abs	INC A	INC dp	TCALL 8	AND1 AND1B	CMPY dp	CBNE dp+X	TXSP	INC X
101	SETC				EOR #imm	EOR dp	EOR dp+X	EOR !abs	DEC A	DEC dp	TCALL 10	EOR1 EOR1B	DBNE dp	XMA dp+X	TSPX	DEC X
110	SETG				LDA #imm	LDA dp	LDA dp+X	LDA !abs	TXA	LDY dp	TCALL 12	LDC LDCB	LDX dp	LDX dp+Y	XCN	DAS
111	EI				LDM dp,#imm	STA dp	STA dp+X	STA !abs	TAX	STY dp	TCALL 14	STC M.bit	STX dp	STX dp+Y	XAX	STOP

LOW / HIGH	10000 10	10001 11	10010 12	10011 13	10100 14	10101 15	10110 16	10111 17	11000 18	11001 19	11010 1A	11011 1B	11100 1C	11101 1D	11110 1E	11111 1F
000	BPL rel	CLR1 dp.bit	BBC A.bit,rel	BBC dp.bit,rel	ADC {X}	ADC !abs+Y	ADC [dp+X]	ADC [dp]+Y	ASL !abs	ASL dp+X	TCALL 1	JMP !abs	BIT !abs	ADDW dp	LDX #imm	JMP [!abs]
001	BVC rel				SBC {X}	SBC !abs+Y	SBC [dp+X]	SBC [dp]+Y	ROL !abs	ROL dp+X	TCALL 3	CALL !abs	TEST !abs	SUBW dp	LDY #imm	JMP [dp]
010	BCC rel				CMP {X}	CMP !abs+Y	CMP [dp+X]	CMP [dp]+Y	LSR !abs	LSR dp+X	TCALL 5	MUL	TCLR1 !abs	CMPW dp	CMPX #imm	CALL [dp]
011	BNE rel				OR {X}	OR !abs+Y	OR [dp+X]	OR [dp]+Y	ROR !abs	ROR dp+X	TCALL 7	DBNE Y	CMPX !abs	LDYA dp	CMPY #imm	RETI
100	BMI rel				AND {X}	AND !abs+Y	AND [dp+X]	AND [dp]+Y	INC !abs	INC dp+X	TCALL 9	DIV	CMPY !abs	INCW dp	INC Y	TAY
101	BVS rel				EOR {X}	EOR !abs+Y	EOR [dp+X]	EOR [dp]+Y	DEC !abs	DEC dp+X	TCALL 11	XMA {X}	XMA dp	DECW dp	DEC Y	TYA
110	BCS rel				LDA {X}	LDA !abs+Y	LDA [dp+X]	LDA [dp]+Y	LDY !abs	LDY dp+X	TCALL 13	LDA {X}+	LDX !abs	STYA dp	XAY	DAA
111	BEQ rel				STA {X}	STA !abs+Y	STA [dp+X]	STA [dp]+Y	STY !abs	STY dp+X	TCALL 15	STA {X}+	STX !abs	CBNE dp	XYX	NOP

A.3 Instruction Set

Arithmetic / Logic Operation

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	ADC #imm	04	2	2	Add with carry.	
2	ADC dp	05	2	3	$A \leftarrow (A) + (M) + C$	
3	ADC dp + X	06	2	4		
4	ADC !abs	07	3	4		NV--H-ZC
5	ADC !abs + Y	15	3	5		
6	ADC [dp + X]	16	2	6		
7	ADC [dp] + Y	17	2	6		
8	ADC { X }	14	1	3		
9	AND #imm	84	2	2	Logical AND	
10	AND dp	85	2	3	$A \leftarrow (A) \wedge (M)$	
11	AND dp + X	86	2	4		
12	AND !abs	87	3	4		N-----Z-
13	AND !abs + Y	95	3	5		
14	AND [dp + X]	96	2	6		
15	AND [dp] + Y	97	2	6		
16	AND { X }	94	1	3		
17	ASL A	08	1	2	Arithmetic shift left	N-----ZC
18	ASL dp	09	2	4		
19	ASL dp + X	19	2	5	C 7 6 5 4 3 2 1 0 ← "0"	
20	ASL !abs	18	3	5		
21	CMP #imm	44	2	2		
22	CMP dp	45	2	3		
23	CMP dp + X	46	2	4		
24	CMP !abs	47	3	4	Compare accumulator contents with memory contents	N-----ZC
25	CMP !abs + Y	55	3	5	$(A) - (M)$	
26	CMP [dp + X]	56	2	6		
27	CMP [dp] + Y	57	2	6		
28	CMP { X }	54	1	3		
29	CMPX #imm	5E	2	2	Compare X contents with memory contents	
30	CMPX dp	6C	2	3	$(X) - (M)$	N-----ZC
31	CMPX !abs	7C	3	4		
32	CMPY #imm	7E	2	2	Compare Y contents with memory contents	
33	CMPY dp	8C	2	3	$(Y) - (M)$	N-----ZC
34	CMPY !abs	9C	3	4		
35	COM dp	2C	2	4	1'S Complement : $(dp) \leftarrow \sim(dp)$	N-----Z-
36	DAA	DF	1	3	Decimal adjust for addition	N-----ZC
37	DAS	CF	1	3	Decimal adjust for subtraction	N-----ZC
38	DEC A	A8	1	2	Decrement	N-----Z-
39	DEC dp	A9	2	4	$M \leftarrow (M) - 1$	N-----Z-
40	DEC dp + X	B9	2	5		N-----Z-
41	DEC !abs	B8	3	5		N-----Z-
42	DEC X	AF	1	2		N-----Z-
43	DEC Y	BE	1	2		N-----Z-

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
44	DIV	9B	1	12	Divide : YA / X Q: A, R: Y	NV--H-Z-
45	EOR #imm	A4	2	2	Exclusive OR	
46	EOR dp	A5	2	3	$A \leftarrow (A) \oplus (M)$	
47	EOR dp + X	A6	2	4		
48	EOR !abs	A7	3	4		N-----Z-
49	EOR !abs + Y	B5	3	5		
50	EOR [dp + X]	B6	2	6		
51	EOR [dp] + Y	B7	2	6		
52	EOR { X }	B4	1	3		
53	INC A	88	1	2	Increment	N-----ZC
54	INC dp	89	2	4	$M \leftarrow (M) + 1$	N-----Z-
55	INC dp + X	99	2	5		N-----Z-
56	INC !abs	98	3	5		N-----Z-
57	INC X	8F	1	2		N-----Z-
58	INC Y	9E	1	2		N-----Z-
59	LSR A	48	1	2	Logical shift right	N-----ZC
60	LSR dp	49	2	4		
61	LSR dp + X	59	2	5	"0" → 7 6 5 4 3 2 1 0 → C	
62	LSR !abs	58	3	5		
63	MUL	5B	1	9	Multiply : $YA \leftarrow Y \times A$	N-----Z-
64	OR #imm	64	2	2	Logical OR	
65	OR dp	65	2	3	$A \leftarrow (A) \vee (M)$	
66	OR dp + X	66	2	4		
67	OR !abs	67	3	4		N-----Z-
68	OR !abs + Y	75	3	5		
69	OR [dp + X]	76	2	6		
70	OR [dp] + Y	77	2	6		
71	OR { X }	74	1	3		
72	ROL A	28	1	2	Rotate left through Carry	N-----ZC
73	ROL dp	29	2	4		
74	ROL dp + X	39	2	5	C ← 7 6 5 4 3 2 1 0	
75	ROL !abs	38	3	5		
76	ROR A	68	1	2	Rotate right through Carry	N-----ZC
77	ROR dp	69	2	4		
78	ROR dp + X	79	2	5	7 6 5 4 3 2 1 0 → C	
79	ROR !abs	78	3	5		
80	SBC #imm	24	2	2	Subtract with Carry	
81	SBC dp	25	2	3	$A \leftarrow (A) - (M) - \sim(C)$	
82	SBC dp + X	26	2	4		
83	SBC !abs	27	3	4		NV--HZC
84	SBC !abs + Y	35	3	5		
85	SBC [dp + X]	36	2	6		
86	SBC [dp] + Y	37	2	6		
87	SBC { X }	34	1	3		
88	TST dp	4C	2	3	Test memory contents for negative or zero, (dp) - 00_H	N-----Z-
89	XCN	CE	1	5	Exchange nibbles within the accumulator $A_7 \sim A_4 \leftrightarrow A_3 \sim A_0$	N-----Z-

Register / Memory Operation

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	LDA #imm	C4	2	2	Load accumulator	
2	LDA dp	C5	2	3	A ← (M)	
3	LDA dp + X	C6	2	4		
4	LDA !abs	C7	3	4		
5	LDA !abs + Y	D5	3	5		N-----Z-
6	LDA [dp + X]	D6	2	6		
7	LDA [dp] + Y	D7	2	6		
8	LDA { X }	D4	1	3		
9	LDA { X }+	DB	1	4	X- register auto-increment : A ← (M) , X ← X + 1	
10	LDM dp,#imm	E4	3	5	Load memory with immediate data : (M) ← imm	--------
11	LDX #imm	1E	2	2	Load X-register	
12	LDX dp	CC	2	3	X ← (M)	N-----Z-
13	LDX dp + Y	CD	2	4		
14	LDX !abs	DC	3	4		
15	LDY #imm	3E	2	2	Load Y-register	
16	LDY dp	C9	2	3	Y ← (M)	N-----Z-
17	LDY dp + X	D9	2	4		
18	LDY !abs	D8	3	4		
19	STA dp	E5	2	4	Store accumulator contents in memory	
20	STA dp + X	E6	2	5	(M) ← A	
21	STA !abs	E7	3	5		
22	STA !abs + Y	F5	3	6		--------
23	STA [dp + X]	F6	2	7		
24	STA [dp] + Y	F7	2	7		
25	STA { X }	F4	1	4		
26	STA { X }+	FB	1	4	X- register auto-increment : (M) ← A, X ← X + 1	
27	STX dp	EC	2	4	Store X-register contents in memory	
28	STX dp + Y	ED	2	5	(M) ← X	--------
29	STX !abs	FC	3	5		
30	STY dp	E9	2	4	Store Y-register contents in memory	
31	STY dp + X	F9	2	5	(M) ← Y	--------
32	STY !abs	F8	3	5		
33	TAX	E8	1	2	Transfer accumulator contents to X-register : X ← A	N-----Z-
34	TAY	9F	1	2	Transfer accumulator contents to Y-register : Y ← A	N-----Z-
35	TSPX	AE	1	2	Transfer stack-pointer contents to X-register : X ← sp	N-----Z-
36	TXA	C8	1	2	Transfer X-register contents to accumulator: A ← X	N-----Z-
37	TXSP	8E	1	2	Transfer X-register contents to stack-pointer: sp ← X	N-----Z-
38	TYA	BF	1	2	Transfer Y-register contents to accumulator: A ← Y	N-----Z-
39	XAX	EE	1	4	Exchange X-register contents with accumulator :X ↔ A	--------
40	XAY	DE	1	4	Exchange Y-register contents with accumulator :Y ↔ A	--------
41	XMA dp	BC	2	5	Exchange memory contents with accumulator	
42	XMA dp+X	AD	2	6	(M) ↔ A	N-----Z-
43	XMA {X}	BB	1	5		
44	XYX	FE	1	4	Exchange X-register contents with Y-register : X ↔ Y	--------

16-BIT operation

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	ADDW dp	1D	2	5	16-Bits add without Carry YA ← (YA) + (dp +1) (dp)	NV--H-ZC
2	CMPW dp	5D	2	4	Compare YA contents with memory pair contents : (YA) − (dp+1)(dp)	N-----ZC
3	DECW dp	BD	2	6	Decrement memory pair (dp+1)(dp) ← (dp+1) (dp) - 1	N-----Z-
4	INCW dp	9D	2	6	Increment memory pair (dp+1) (dp) ← (dp+1) (dp) + 1	N-----Z-
5	LDYA dp	7D	2	5	Load YA YA ← (dp +1) (dp)	N-----Z-
6	STYA dp	DD	2	5	Store YA (dp +1) (dp) ← YA	--------
7	SUBW dp	3D	2	5	16-Bits subtract without carry YA ← (YA) - (dp +1) (dp)	NV--H-ZC

Bit Manipulation

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	AND1 M.bit	8B	3	4	Bit AND C-flag : C ← (C) ∧ (M .bit)	-------C
2	AND1B M.bit	8B	3	4	Bit AND C-flag and NOT : C ← (C) ∧ ~(M .bit)	-------C
3	BIT dp	0C	2	4	Bit test A with memory :	MM----Z-
4	BIT !abs	1C	3	5	Z ← (A) ∧ (M) , N ← (M_7) , V ← (M_6)	
5	CLR1 dp.bit	y1	2	4	Clear bit : (M.bit) ← "0"	--------
6	CLRA1 A.bit	2B	2	2	Clear A bit : (A.bit) ← "0"	--------
7	CLRC	20	1	2	Clear C-flag : C ← "0"	-------0
8	CLRG	40	1	2	Clear G-flag : G ← "0"	--0-----
9	CLRV	80	1	2	Clear V-flag : V ← "0"	-0--0---
10	EOR1 M.bit	AB	3	5	Bit exclusive-OR C-flag : C ← (C) ⊕ (M .bit)	-------C
11	EOR1B M.bit	AB	3	5	Bit exclusive-OR C-flag and NOT : C ← (C) ⊕ ~(M .bit)	-------C
12	LDC M.bit	CB	3	4	Load C-flag : C ← (M .bit)	-------C
13	LDCB M.bit	CB	3	4	Load C-flag with NOT : C ← ~(M .bit)	-------C
14	NOT1 M.bit	4B	3	5	Bit complement : (M .bit) ← ~(M .bit)	--------
15	OR1 M.bit	6B	3	5	Bit OR C-flag : C ← (C) ∨ (M .bit)	-------C
16	OR1B M.bit	6B	3	5	Bit OR C-flag and NOT : C ← (C) ∨ ~(M .bit)	-------C
17	SET1 dp.bit	x1	2	4	Set bit : (M.bit) ← "1"	--------
18	SETA1 A.bit	0B	2	2	Set A bit : (A.bit) ← "1"	--------
19	SETC	A0	1	2	Set C-flag : C ← "1"	-------1
20	SETG	C0	1	2	Set G-flag : G ← "1"	--1-----
21	STC M.bit	EB	3	6	Store C-flag : (M .bit) ← C	--------
22	TCLR1 !abs	5C	3	6	Test and clear bits with A : A - (M) , (M) ← (M) ∧ ~(A)	N-----Z-
23	TSET1 !abs	3C	3	6	Test and set bits with A : A - (M) , (M) ← (M) ∨ (A)	N-----Z-

Branch / Jump Operation

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	BBC A.bit,rel	y2	2	4/6	Branch if bit clear :	– – – – – – – –
2	BBC dp.bit,rel	y3	3	5/7	if (bit) = 0 , then pc ← (pc) + rel	
3	BBS A.bit,rel	x2	2	4/6	Branch if bit set :	– – – – – – – –
4	BBS dp.bit,rel	x3	3	5/7	if (bit) = 1 , then pc ← (pc) + rel	
5	BCC rel	50	2	2/4	Branch if carry bit clear if (C) = 0 , then pc ← (pc) + rel	– – – – – – – –
6	BCS rel	D0	2	2/4	Branch if carry bit set if (C) = 1 , then pc ← (pc) + rel	– – – – – – – –
7	BEQ rel	F0	2	2/4	Branch if equal if (Z) = 1 , then pc ← (pc) + rel	– – – – – – – –
8	BMI rel	90	2	2/4	Branch if minus if (N) = 1 , then pc ← (pc) + rel	– – – – – – – –
9	BNE rel	70	2	2/4	Branch if not equal if (Z) = 0 , then pc ← (pc) + rel	– – – – – – – –
10	BPL rel	10	2	2/4	Branch if minus if (N) = 0 , then pc ← (pc) + rel	– – – – – – – –
11	BRA rel	2F	2	4	Branch always pc ← (pc) + rel	– – – – – – – –
12	BVC rel	30	2	2/4	Branch if overflow bit clear if (V) = 0 , then pc ← (pc) + rel	– – – – – – – –
13	BVS rel	B0	2	2/4	Branch if overflow bit set if (V) = 1 , then pc ← (pc) + rel	– – – – – – – –
14	CALL !abs	3B	3	8	Subroutine call	
15	CALL [dp]	5F	2	8	$M(sp) \leftarrow (pc_H)$, sp←sp - 1, M(sp)← (pc_L), sp ←sp - 1, if !abs, pc← abs ; if [dp], $pc_L \leftarrow (dp)$, $pc_H \leftarrow (dp+1)$.	– – – – – – – –
16	CBNE dp,rel	FD	3	5/7	Compare and branch if not equal :	– – – – – – – –
17	CBNE dp+X,rel	8D	3	6/8	if (A) ≠ (M) , then pc ← (pc) + rel.	
18	DBNE dp,rel	AC	3	5/7	Decrement and branch if not equal :	– – – – – – – –
19	DBNE Y,rel	7B	2	4/6	if (M) ≠ 0 , then pc ← (pc) + rel.	
20	JMP !abs	1B	3	3	Unconditional jump	
21	JMP [!abs]	1F	3	5	pc ← jump address	– – – – – – – –
22	JMP [dp]	3F	2	4		
23	PCALL upage	4F	2	6	U-page call $M(sp) \leftarrow (pc_H)$, sp ←sp - 1, $M(sp) \leftarrow (pc_L)$, sp ← sp - 1, $pc_L \leftarrow (upage)$, $pc_H \leftarrow$ "0FF$_H$" .	– – – – – – – –
24	TCALL n	nA	1	8	Table call : (sp) ←(pc_H), sp ← sp - 1, $M(sp) \leftarrow (pc_L)$,sp ← sp - 1, $pc_L \leftarrow$ (Table vector L), $pc_H \leftarrow$ (Table vector H)	– – – – – – – –

Control Operation & Etc.

No.	Mnemonic	Op Code	Byte No	Cycle No	Operation	Flag NVGBHIZC
1	BRK	0F	1	8	Software interrupt : B ← "1", M(sp) ← (pc$_H$), sp ←sp-1, M(s) ← (pc$_L$), sp ← sp - 1, M(sp) ← (PSW), sp ← sp -1, pc$_L$ ← (0FFDE$_H$) , pc$_H$ ← (0FFDF$_H$) .	`---1-0--`
2	DI	60	1	3	Disable all interrupts : I ← "0"	`-----0--`
3	EI	E0	1	3	Enable all interrupt : I ← "1"	`-----1--`
4	NOP	FF	1	2	No operation	`--------`
5	POP A	0D	1	4	sp ← sp + 1, A ← M(sp)	
6	POP X	2D	1	4	sp ← sp + 1, X ← M(sp)	`--------`
7	POP Y	4D	1	4	sp ← sp + 1, Y ← M(sp)	
8	POP PSW	6D	1	4	sp ← sp + 1, PSW ← M(sp)	`restored`
9	PUSH A	0E	1	4	M(sp) ← A , sp ← sp - 1	
10	PUSH X	2E	1	4	M(sp) ← X , sp ← sp - 1	`--------`
11	PUSH Y	4E	1	4	M(sp) ← Y , sp ← sp - 1	
12	PUSH PSW	6E	1	4	M(sp) ← PSW , sp ← sp - 1	
13	RET	6F	1	5	Return from subroutine sp ← sp +1, pc$_L$ ← M(sp), sp ← sp +1, pc$_H$ ← M(sp)	`--------`
14	RETI	7F	1	6	Return from interrupt sp ← sp +1, PSW ← M(sp), sp ← sp + 1, pc$_L$ ← M(sp), sp ← sp + 1, pc$_H$ ← M(sp)	`restored`
15	STOP	EF	1	3	Stop mode (halt CPU, stop oscillator)	`--------`

B. MASK ORDER SHEET

Mask Order & Verification Sheet

MC80C02☐☐ - MC☐☐☐

Customer should write inside thick line box.

1. Customer Information

Company Name	
Application	
Order Date	YYYY MM DD • •
Tel: Fax: E-mail address: Name & Signature:	

2. Device Information

Package	☐ 44MQFP ☐ 42SDIP	

Mask Data:

File Name	( ) .OTP
ROM Size (bytes)	☐ 8K ☐ 16K ☐ 24K
Check Sum	( )

Set "00$_H$" in blanked area

* PFD Option
☐ 3.0V
☐ 2.7V
☐ 2.4V
☐ Not use

(24K) A000 $_H$
(16K) C000 $_H$
(8K) E000 $_H$ .OTP file

FFFF$_H$

(Please check mark √ into ☐)

3. Marking Specification

08 or 16 or 24

☐ ○
MagnaChip
MC80C02XX-MC☐☐☐
☐☐☐☐☐☐☐☐☐☐☐☐☐
YYWW   KOREA

☐ ○
Customer's logo
☐☐☐☐☐☐☐☐☐☐☐☐☐
MC80C02XX-MC☐☐☐
YYWW   KOREA

Customer logo is not required. ☐

If the customer logo must be used in the special mark, please submit a clean original of the logo.

Customer's part number   ☐☐☐☐☐☐☐☐☐☐☐☐☐

4. Delivery Schedule

	Date	Quantity	MagnaChip Confirmation
Customer sample	YYYY MM DD • •	pcs	
Risk order	YYYY MM DD • •	pcs	

5. ROM Code Verification

Please confirm out verification data.

Verification date:	YYYY MM DD • •
Check sum:	
Tel: Fax: E-mail address: Name & Signature:	

Approval date: YYYY MM DD   • •
I agree with your verification data and confirm you to make mask set. Tel: Fax: E-mail address: Name & Signature:

MagnaChip