Designer's™ Data Sheet

Insulated Gate Bipolar Transistor with Anti-Parallel Diode

N–Channel Enhancement–Mode Silicon Gate

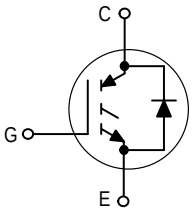
MGW20N60D

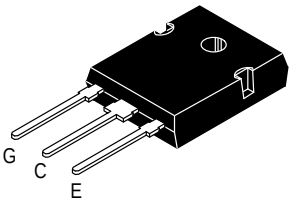
Motorola Preferred Device

IGBT & DIODE IN TO–247
20 A @ 90°C
32 A @ 25°C
600 VOLTS
SHORT CIRCUIT RATED

This Insulated Gate Bipolar Transistor (IGBT) is co–packaged with a soft recovery ultra–fast rectifier and uses an advanced termination scheme to provide an enhanced and reliable high voltage–blocking capability. Short circuit rated IGBT's are specifically suited for applications requiring a guaranteed short circuit withstand time such as Motor Control Drives. Fast switching characteristics result in efficient operations at high frequencies. Co–packaged IGBT's save space, reduce assembly time and cost.

- Industry Standard High Power TO–247 Package with Isolated Mounting Hole
- High Speed E_{off}: 60 μJ per Amp typical at 125°C
- High Short Circuit Capability – 10 μs minimum
- Soft Recovery Free Wheeling Diode is included in the package
- Robust High Voltage Termination
- Robust RBSOA





CASE 340F–03, Style 4
TO–247AE

MAXIMUM RATINGS (T_C = 25°C unless otherwise noted)

Rating	Symbol	Value	Unit
Collector–Emitter Voltage	V_{CES}	600	Vdc
Collector–Gate Voltage (R_{GE} = 1.0 MΩ)	V_{CGR}	600	Vdc
Gate–Emitter Voltage — Continuous	V_{GE}	±20	Vdc
Collector Current — Continuous @ T_C = 25°C — Continuous @ T_C = 90°C — Repetitive Pulsed Current (1)	I_{C25} I_{C90} I_{CM}	32 20 64	Adc Apk
Total Power Dissipation @ T_C = 25°C Derate above 25°C	P_D	142 1.14	Watts W/°C
Operating and Storage Junction Temperature Range	T_J, T_{stg}	–55 to 150	°C
Short Circuit Withstand Time (V_{CC} = 360 Vdc, V_{GE} = 15 Vdc, T_J = 25°C, R_G = 20 Ω)	t_{sc}	10	μs
Thermal Resistance — Junction to Case – IGBT — Junction to Case – Diode — Junction to Ambient	$R_{\theta JC}$ $R_{\theta JC}$ $R_{\theta JA}$	0.88 2.00 45	°C/W
Maximum Lead Temperature for Soldering Purposes, 1/8″ from case for 5 seconds	T_L	260	°C
Mounting Torque, 6–32 or M3 screw	10 lbf•in (1.13 N•m)		

(1) Pulse width is limited by maximum junction temperature.

Designer's Data for "Worst Case" Conditions — The Designer's Data Sheet permits the design of most circuits entirely from the information presented. SOA Limit curves — representing boundaries on device characteristics — are given to facilitate "worst case" design.

Preferred devices are Motorola recommended choices for future use and best overall value.

ELECTRICAL CHARACTERISTICS (T_J = 25°C unless otherwise noted)

Characteristic	Symbol	Min	Typ	Max	Unit
OFF CHARACTERISTICS					
Collector–to–Emitter Breakdown Voltage (V_{GE} = 0 Vdc, I_C = 250 μAdc)	BV_{CES}	600	—	—	Vdc
Temperature Coefficient (Positive)		—	870	—	mV/°C
Zero Gate Voltage Collector Current (V_{CE} = 600 Vdc, V_{GE} = 0 Vdc)	I_{CES}	—	—	100	μAdc
(V_{CE} = 600 Vdc, V_{GE} = 0 Vdc, T_J = 125°C)		—	—	2500	
Gate–Body Leakage Current (V_{GE} = ± 20 Vdc, V_{CE} = 0 Vdc)	I_{GES}	—	—	250	nAdc
ON CHARACTERISTICS (1)					
Collector–to–Emitter On–State Voltage (V_{GE} = 15 Vdc, I_C = 10 Adc)	$V_{CE(on)}$	—	2.30	2.85	Vdc
(V_{GE} = 15 Vdc, I_C = 10 Adc, T_J = 125°C)		—	2.20	—	
(V_{GE} = 15 Vdc, I_C = 20 Adc)		—	2.85	3.65	
Gate Threshold Voltage (V_{CE} = V_{GE}, I_C = 1 mAdc)	$V_{GE(th)}$	4.0	6.0	8.0	Vdc
Threshold Temperature Coefficient (Negative)		—	10	—	mV/°C
Forward Transconductance (V_{CE} = 10 Vdc, I_C = 20 Adc)	g_{fe}	—	12	—	Mhos
DYNAMIC CHARACTERISTICS					
Input Capacitance	C_{ies}	—	2280	—	pF
Output Capacitance	C_{oes}	—	165	—	
Transfer Capacitance	C_{res}	—	12	—	
(V_{CE} = 25 Vdc, V_{GE} = 0 Vdc, f = 1.0 MHz)					
SWITCHING CHARACTERISTICS (1)					
Turn–On Delay Time	$t_{d(on)}$	—	59	—	ns
Rise Time	t_r	—	61	—	
Turn–Off Delay Time	$t_{d(off)}$	—	150	—	
Fall Time	t_f	—	212	—	
Turn–Off Switching Loss	E_{off}	—	0.60	0.85	mJ
Turn–On Switching Loss	E_{on}	—	0.75	—	
Total Switching Loss	E_{ts}	—	1.35	—	
(V_{CC} = 360 Vdc, I_C = 20 Adc, V_{GE} = 15 Vdc, L = 300 μH, R_G = 20 Ω, T_J = 25°C) Energy losses include “tail”					
Turn–On Delay Time	$t_{d(on)}$	—	51	—	ns
Rise Time	t_r	—	77	—	
Turn–Off Delay Time	$t_{d(off)}$	—	184	—	
Fall Time	t_f	—	392	—	
Turn–Off Switching Loss	E_{off}	—	1.20	—	mJ
Turn–On Switching Loss	E_{on}	—	1.50	—	
Total Switching Loss	E_{ts}	—	2.70	—	
(V_{CC} = 360 Vdc, I_C = 20 Adc, V_{GE} = 15 Vdc, L = 300 μH, R_G = 20 Ω, T_J = 125°C) Energy losses include “tail”					
Gate Charge	Q_T	—	74	—	nC
(V_{CC} = 360 Vdc, I_C = 20 Adc, V_{GE} = 15 Vdc)	Q_1	—	19	—	
	Q_2	—	27	—	
DIODE CHARACTERISTICS					
Diode Forward Voltage Drop (I_{EC} = 10 Adc)	V_{FEC}	—	1.50	1.90	Vdc
(I_{EC} = 10 Adc, T_J = 125°C)		—	1.30	—	
(I_{EC} = 20 Adc)		—	1.70	2.15	

(1) Pulse Test: Pulse Width ≤ 300 μs, Duty Cycle ≤ 2%.

(continued)

ELECTRICAL CHARACTERISTICS — continued (T_J = 25°C unless otherwise noted)

Characteristic		Symbol	Min	Typ	Max	Unit
DIODE CHARACTERISTICS — continued						
Reverse Recovery Time	(I_F = 20 Adc, V_R = 360 Vdc, dI_F/dt = 200 A/μs)	t_{rr}	—	117	—	ns
		t_a	—	70	—	
		t_b	—	47	—	
Reverse Recovery Stored Charge		Q_{RR}	—	1.2	—	μC
Reverse Recovery Time	(I_F = 20 Adc, V_R = 360 Vdc, dI_F/dt = 200 A/μs, T_J = 125°C)	t_{rr}	—	166	—	ns
		t_a	—	98	—	
		t_b	—	68	—	
Reverse Recovery Stored Charge		Q_{RR}	—	1.9	—	μC
INTERNAL PACKAGE INDUCTANCE						
Internal Emitter Inductance (Measured from the emitter lead 0.25″ from package to emitter bond pad)		L_E	—	13	—	nH

TYPICAL ELECTRICAL CHARACTERISTICS

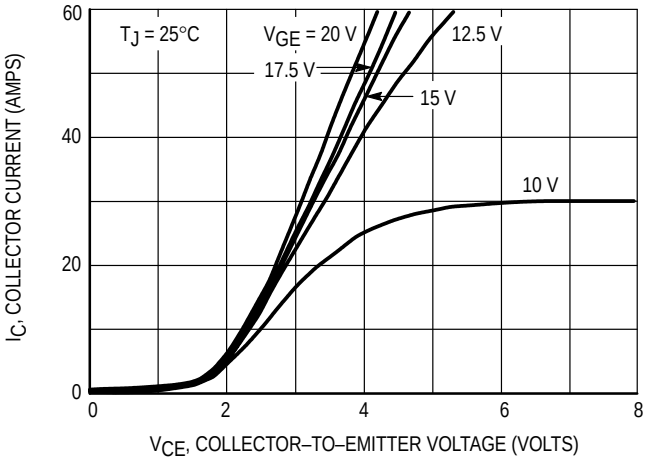


Figure 1. Output Characteristics, T_J = 25°C

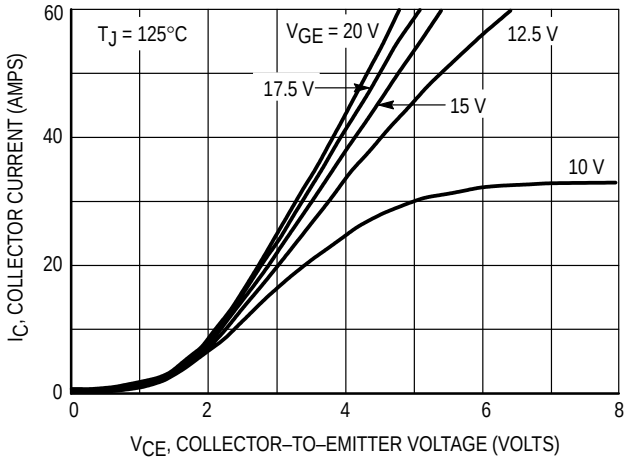


Figure 2. Output Characteristics, T_J = 125°C

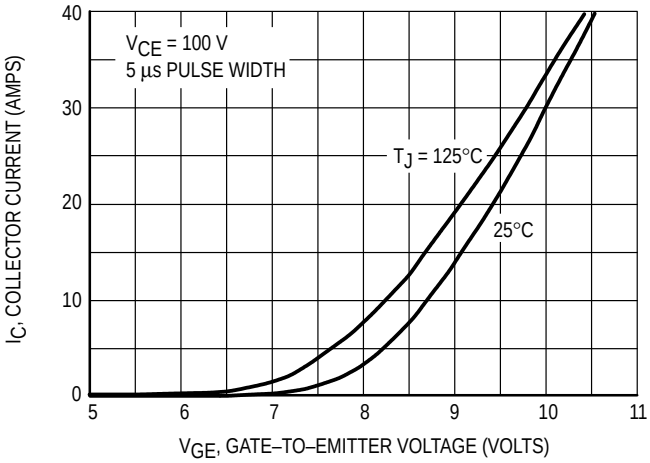


Figure 3. Transfer Characteristics

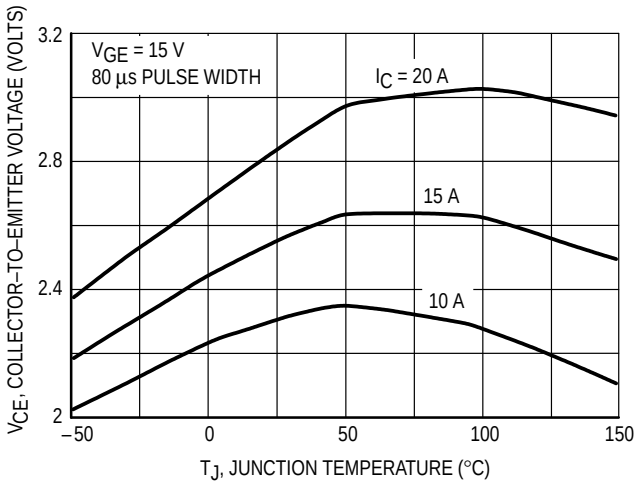


Figure 4. Collector–to–Emitter Saturation Voltage versus Junction Temperature

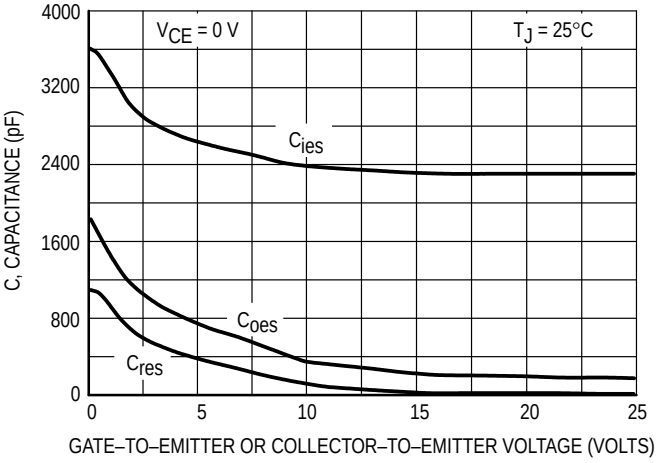


Figure 5. Capacitance Variation

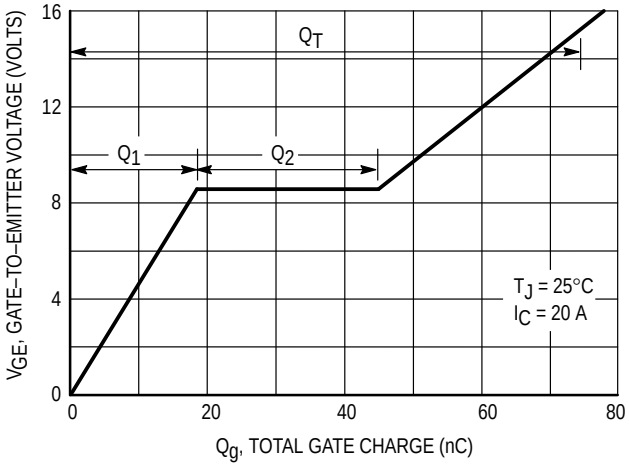


Figure 6. Gate–to–Emitter Voltage versus Total Charge

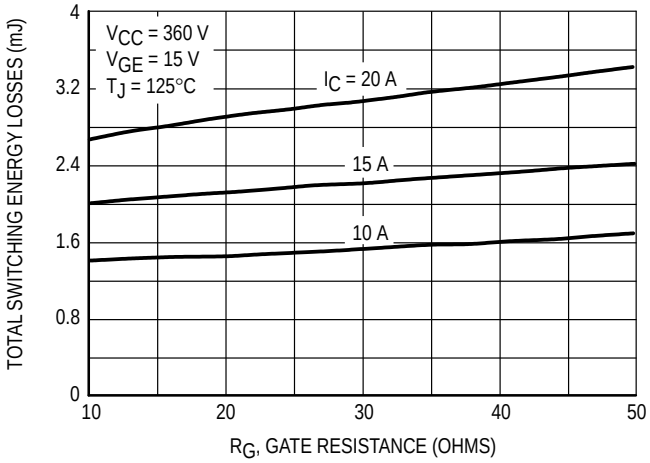


Figure 7. Total Switching Losses versus Gate Resistance

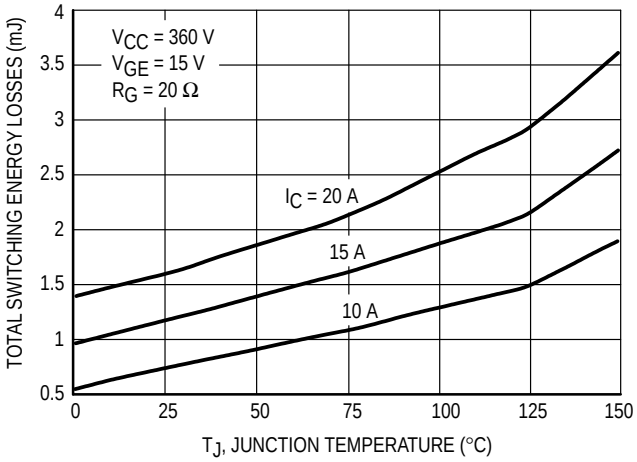


Figure 8. Total Switching Losses versus Junction Temperature

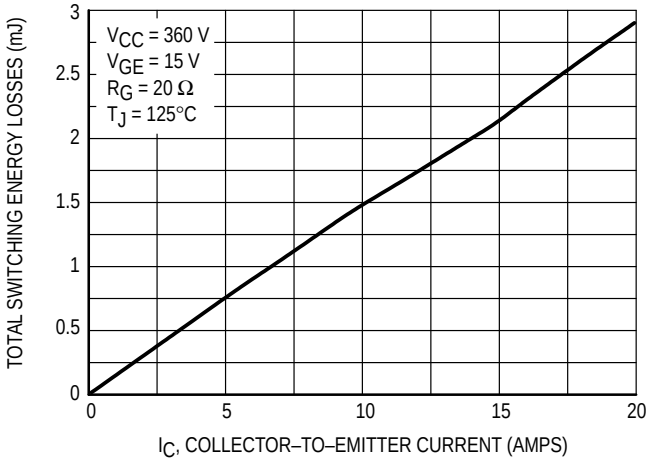


Figure 9. Total Switching Losses versus Collector–to–Emitter Current

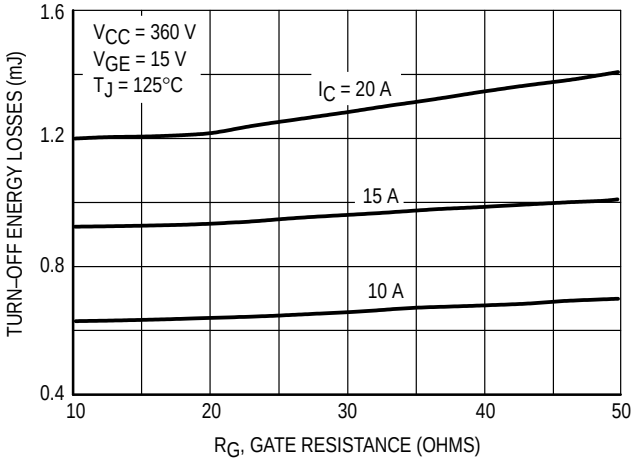


Figure 10. Turn–Off Losses versus Gate Resistance

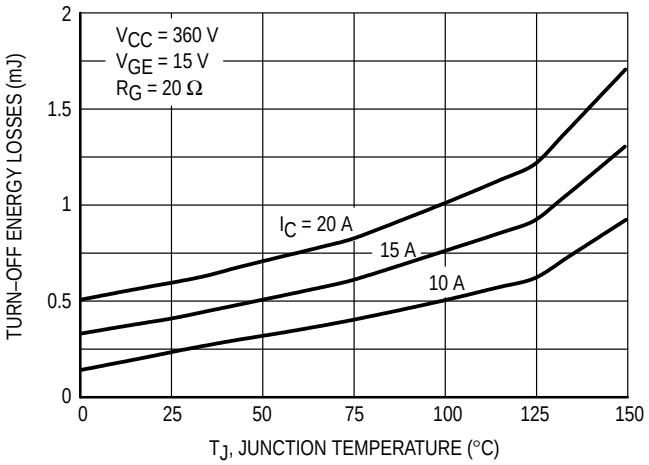


Figure 11. Turn–Off Losses versus Junction Temperature

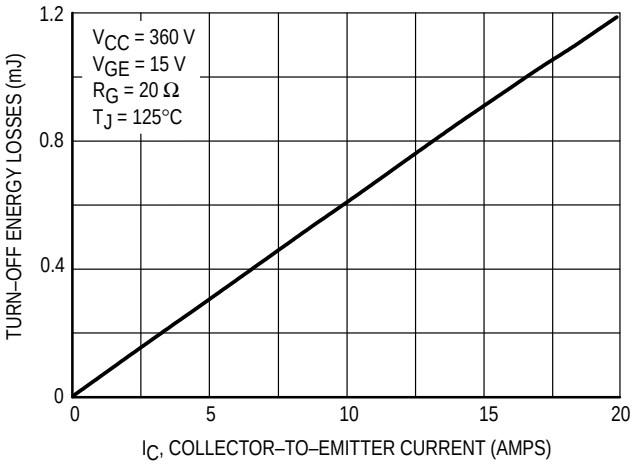


Figure 12. Turn–Off Losses versus Collector–to–Emitter Current

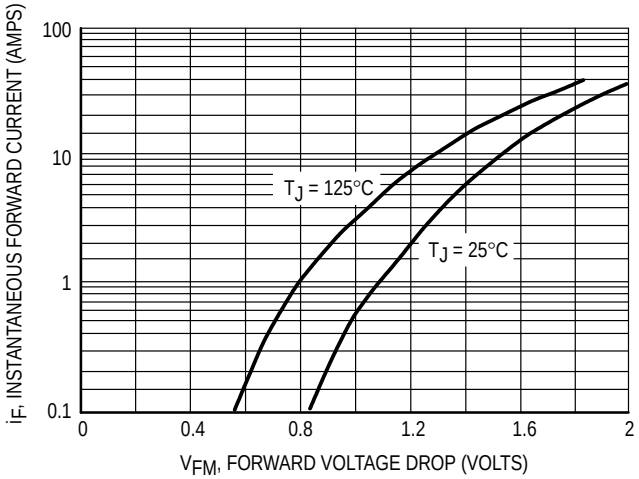


Figure 13. Typical Diode Forward Drop versus Instantaneous Forward Current

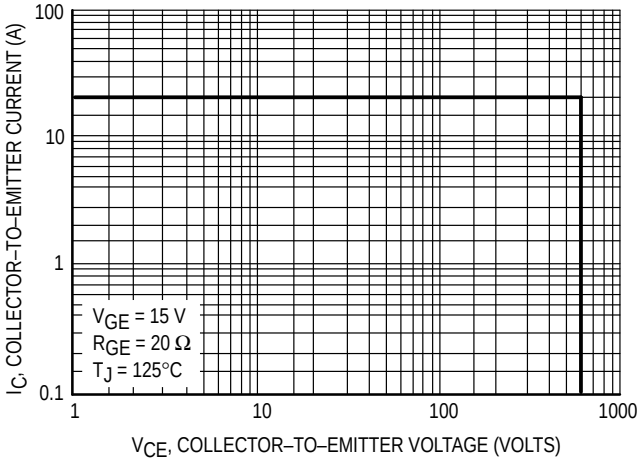
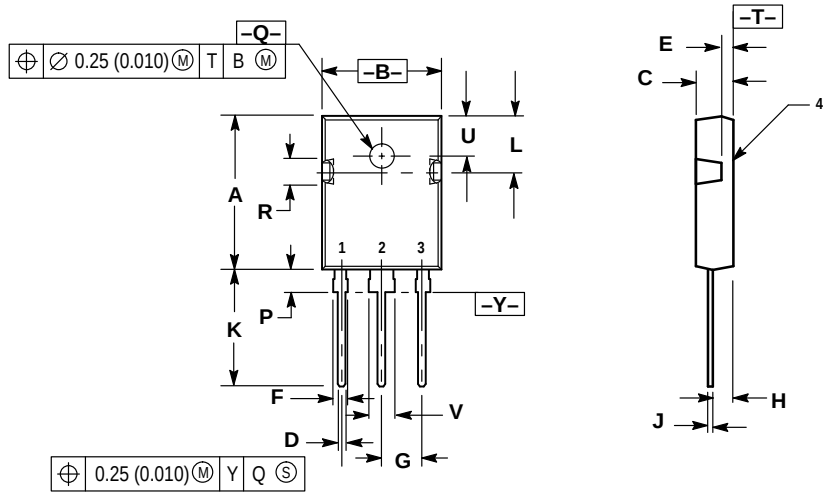


Figure 14. Reverse Biased Safe Operating Area

PACKAGE DIMENSIONS



NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
2. CONTROLLING DIMENSION: MILLIMETER.

	MILLIMETERS		INCHES	
DIM	MIN	MAX	MIN	MAX
A	20.40	20.90	0.803	0.823
B	15.44	15.95	0.608	0.628
C	4.70	5.21	0.185	0.205
D	1.09	1.30	0.043	0.051
E	1.50	1.63	0.059	0.064
F	1.80	2.18	0.071	0.086
G	5.45 BSC		0.215 BSC	
H	2.56	2.87	0.101	0.113
J	0.48	0.68	0.019	0.027
K	15.57	16.08	0.613	0.633
L	7.26	7.50	0.286	0.295
P	3.10	3.38	0.122	0.133
Q	3.50	3.70	0.138	0.145
R	3.30	3.80	0.130	0.150
U	5.30 BSC		0.209 BSC	
V	3.05	3.40	0.120	0.134

STYLE 4:
PIN 1. GATE
2. COLLECTOR
3. EMITTER
4. COLLECTOR

CASE 340F–03
TO–247AE
ISSUE E

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