



**Product data sheet** 

## 1. General description

The PCF2113x is a low-power CMOS LCD controller and driver, designed to drive a dot matrix LCD display of 2 lines of 12 characters or 1 line of 24 characters with  $5 \times 8$  dot format. All necessary functions for the display are provided in a single chip, including on-chip generation of LCD bias voltages, resulting in a minimum of external components and lower system current consumption. The PCF2113x interfaces to most microcontrollers via a 4-bit or 8-bit bus or via the 2-wire I<sup>2</sup>C-bus. The chip contains a character generator and displays alphanumeric and kana (Japanese) characters.

The letter 'x' in PCF2113x characterizes the built-in character set. Various character sets can be manufactured on request.

## 2. Features

- Single-chip LCD controller/driver
- 2-line display of up to 12 characters + 120 icons, or 1-line display of up to 24 characters + 120 icons
- 5 × 7 character format plus cursor; 5 × 8 for kana (Japanese) and user-defined symbols
- Icon mode for e.g. additional segment display section: reduced current consumption while displaying icons only
- Icon blink function
- Very low current consumption (20 μA to 200 μA):
  - Icon mode: < 25 μA</p>
    - Power-down mode: < 2 μA</li>
- On-chip:
  - Configurable 4, 3 or 2 voltage multiplier, generating LCD supply voltage V<sub>LCD</sub>, independent of V<sub>DD</sub>, programmable by instruction (external supply also possible)
  - Temperature compensation of on-chip generated V<sub>LCD</sub>: -0.16 %/K to -0.24 %/K (programmable by instruction)
  - Generation of intermediate LCD bias voltages
  - Oscillator requires no external components (external clock also possible)
- Display data RAM: 80 characters
- Character generator ROM: 240 characters of 5 × 8 dots
- Character generator RAM: 16 characters of 5 × 8 dots; 3 characters used to drive 120 icons, 6 characters used if icon blink feature is used in application
- 4-bit or 8-bit parallel bus and 2-wire I<sup>2</sup>C-bus interface
- 18 row and 60 column outputs



- Multiplex rates (MUX) 1:18 (for normal operation), 1:9 (for single-line operation) and 1:2 (for lcon-only mode)
- Uses common 11 code instruction set (extended)
- Logic supply voltage range V<sub>DD1</sub> V<sub>SS1</sub> = 1.8 V to 5.5 V (chip may be driven with two battery cells)
- V<sub>LCD</sub> generator supply voltage range V<sub>DD2</sub> V<sub>SS2</sub> = 2.2 V to 4.0 V
- **Display supply voltage range**  $V_{LCD} V_{SS2} = 2.2$  V to 6.5 V
- Direct mode to save current consumption for Icon mode and MUX 1:9 (depending on V<sub>DD2</sub> and LCD liquid properties)
- CMOS compatible
- Remark: Icon mode is a way to save current. When only icons are displayed (i.e. only the lower two rows are active), a much lower operating voltage V<sub>LCD</sub> can be used and the switching frequency of the LCD outputs is reduced. In most applications it is possible to use V<sub>DD</sub> as V<sub>LCD</sub>.

## 3. Applications

- Telecom equipment
- Point-of-sale terminals
- Portable instruments

## 4. Ordering information

#### Table 1.Ordering information

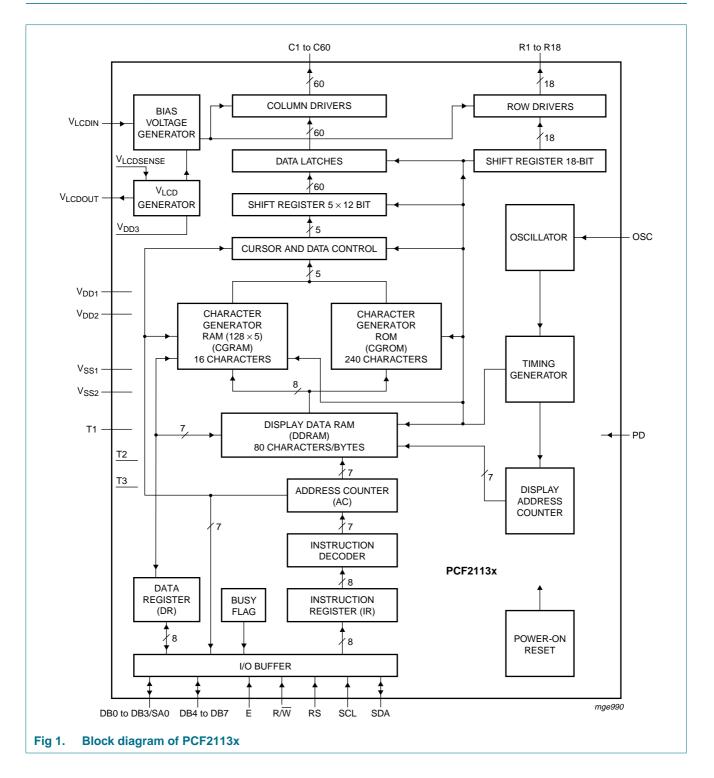
Type number	Package							
	Name	Description	Version					
PCF2113AU/10/F4	-	chip on flexible film carrier	-					
PCF2113DU/F4	-	chip in tray	-					
PCF2113DH/4	LQFP100	plastic low profile quad flat package; 100 leads; body $14 \times 14 \times 1.4$ mm	SOT407-					
PCF2113DU/2/F4	-	chip with bumps in tray	-					
PCF2113EU/2/F4	-	chip with bumps in tray	-					
PCF2113WU/2/F4	-	chip with bumps in tray	-					

## 5. Marking

Table 2.   Marking codes	
Type number	Marking code
PCF2113DH/4	PCF2113DH

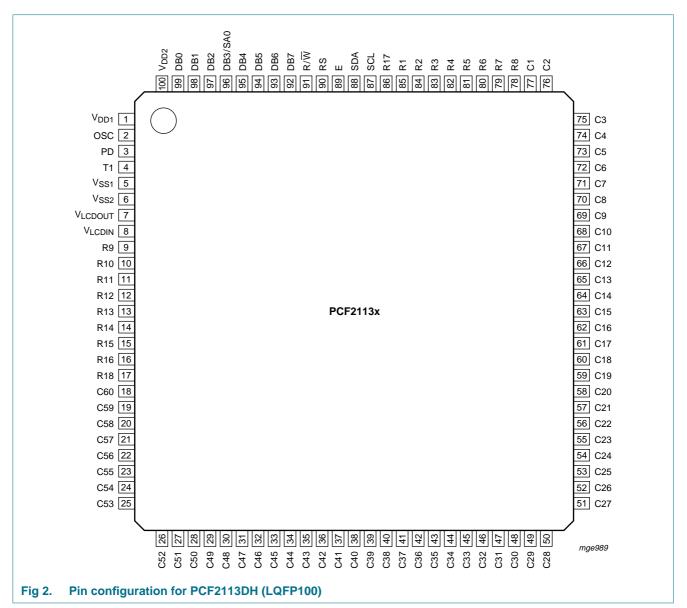
PCF2113x LCD controllers/drivers

# 6. Block diagram



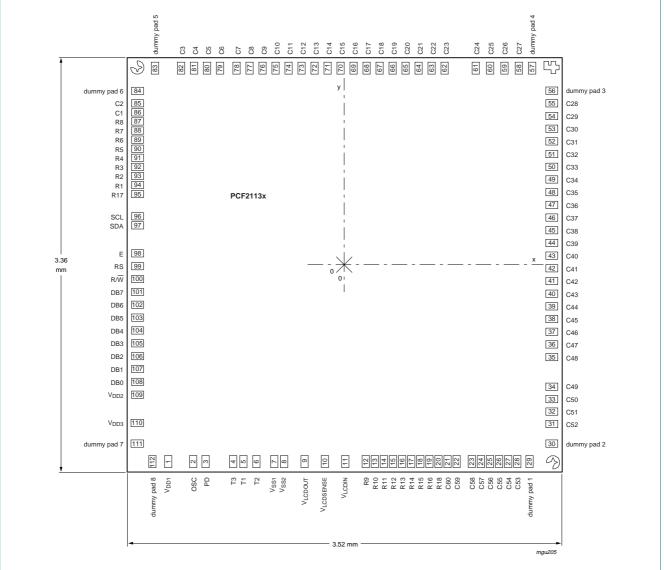
# 7. Pinning information

## 7.1 Pinning



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#### Fig 3. Bonding pad locations for PCF2113xU (bottom view)

Table 3.	Pin (LQFP100 package) or pad allocation table	
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Pin	Pad	Symbol	Pin	Pad	Symbol
1	1	V <sub>DD1</sub>	-	84	dummy pad
2	2	OSC	76	85	C2
3	3	PD	77	86	C1
-	4	Т3	78 to 85	87 to 94	R8 to R1
4	5	T1	86	95	R17
-	6	T2	87	96	SCL
5	7	V <sub>SS1</sub>	88	97	SDA
6	8	V <sub>SS2</sub>	89	98	E
7	9	V <sub>LCDOUT</sub>	90	99	RS
-	10	V <sub>LCDSENSE</sub>	91	100	R/W

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Table 3.	Table 3.         Pin (LQFP100 package) or pad allocation tablecontinued								
Pin	Pad	Symbol	Pin	Pad	Symbol				
8	11	V <sub>LCDIN</sub>	92	101	DB7				
9 to 16	12 to 19	R9 to R16	93	102	DB6				
17	20	R18	94	103	DB5				
18 to 25	21 to 28	C60 to C53	95	104	DB4				
-	29	dummy pad	96	105	DB3/SA0				
-	30	dummy pad	97	106	DB2				
26 to 50	31 to 55	C52 to C28	98	107	DB1				
-	56	dummy pad	99	108	DB0				
-	57	dummy pad	100	109	V <sub>DD2</sub>				
51 to 75	58 to 82	C27 to C3	-	110	V <sub>DD3</sub>				
-	83	dummy pad	-	-	-				

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#### Table 4.Bonding pad dimensions

Pad	Size		Unit
Туре	galvanic pure A	\u	
Bump dimensions	$(50\pm6) imes$ (90 $\pm$	= 6) × (17.5 ± 5)	μm
Height difference in one die	< 2		μm
Convex deformation	< 5		μm
Pad size (aluminium)	62 × 100		μm
Passivation opening	36  imes 76		μm
Pad pitch	-635.0		μm
Wafer thickness (excluding bumps)	$380\pm25$		μm
	Fab 1 [ <u>1]</u>	Fab 2 <sup>[2]</sup>	
Die size X	3.52	3.47	mm
Die size Y	3.36	3.31	mm

[1] Fab 1 identification starts with nnnnn, where n represents a number between 0 and 9 (8 inch wafer).

[2] Fab 2 identification starts with AXnnnn, where X represents a letter or a number and n represents a number between 0 and 9 (6 inch wafer).

#### Table 5.Pin and bonding pad description

All x/y coordinates represent the position of the center of each pad with respect to the center (x/y = 0) of the chip (see Figure 3).

Symbol	Pin	Туре	Pad	<b>Χ (</b> μ <b>m)</b>	<b>Υ (</b> μ <b>m)</b>	Description
V <sub>DD1</sub>	1	Ρ	1	-1345	-1550	supply voltage 1 for all except V <sub>LCD</sub> generator
OSC	2	I	2	-1155	-1550	oscillator and external clock input [1]
PD	3	I	3	-1 055	-1550	power-down select input; for normal operation PD is LOW
Т3	-	I	4	-845	-1550	test pad; open circuit and not user accessible
T1	4	I	5	-765	-1550	test pin; must be connected to $V_{SS1}$
T2	-	I	6	-665	-1550	test pad; must be connected to $V_{\mbox{\scriptsize SS1}}$
V <sub>SS1</sub>	5	Р	7	-525	-1550	ground 1 for all except $V_{LCD}$ generator

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#### Table 5. Pin and bonding pad description ...continued

All x/y coordinates represent the position of the center of each pad with respect to the center (x/y = 0) of the chip (see Figure 3).

Symbol	Pin	Туре	Pad	<b>Χ (μm)</b>	<b>Υ (μm)</b>	Description	
V <sub>SS2</sub>	6	Р	8	-455	-1550	ground 2 for $V_{LCD}$ generator	
V <sub>LCDOUT</sub>	7	0	9	-295	-1550	$V_{\text{LCD}}$ output if $V_{\text{LCD}}$ is generated internally	[2]
V <sub>LCDSENSE</sub>	-	I	10	-145	-1550	input ( $V_{LCD}$ ) for voltage multiplier regulation	[2][3]
V <sub>LCDIN</sub>	8	Ι	11	15	-1550	input for generation of LCD bias levels	[2]
R9	9	0	12	175	-1550	LCD row driver output	
R10	10	0	13	245	-1550	LCD row driver output	
R11	11	0	14	315	-1550	LCD row driver output	
R12	12	0	15	385	-1550	LCD row driver output	
R13	13	0	16	455	-1550	LCD row driver output	
R14	14	0	17	525	-1550	LCD row driver output	
R15	15	0	18	595	-1550	LCD row driver output	
R16	16	0	19	665	-1550	LCD row driver output	
R18	17	0	20	735	-1550	LCD row driver output	
C60	18	0	21	805	-1550	LCD column driver output	
C59	19	0	22	875	-1550	LCD column driver output	
C58	20	0	23	995	-1550	LCD column driver output	
C57	21	0	24	1065	-1550	LCD column driver output	
C56	22	0	25	1135	-1550	LCD column driver output	
C55	23	0	26	1205	-1550	LCD column driver output	
C54	24	0	27	1275	-1550	LCD column driver output	
C53	25	0	28	1345	-1550	LCD column driver output	
dummy pad 1	-	-	29	1435	-1550	-	
dummy pad 2	-	-	30	1630	-1395	-	
C52	26	0	31	1630	-1255	LCD column driver output	
C51	27	0	32	1630	-1155	LCD column driver output	
C50	28	0	33	1630	-1055	LCD column driver output	
C49	29	0	34	1630	-955	LCD column driver output	
C48	30	0	35	1630	-735	LCD column driver output	
C47	31	0	36	1630	-635	LCD column driver output	
C46	32	0	37	1630	-535	LCD column driver output	
C45	33	0	38	1630	-435	LCD column driver output	
C44	34	0	39	1630	-335	LCD column driver output	
C43	35	0	40	1630	-235	LCD column driver output	
C42	36	0	41	1630	-135	LCD column driver output	
C41	37	0	42	1630	-35	LCD column driver output	
C40	38	0	43	1630	65	LCD column driver output	
C39	39	0	44	1630	165	LCD column driver output	
C38	40	0	45	1630	265	LCD column driver output	
C37	41	0	46	1630	365	LCD column driver output	

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#### Table 5. Pin and bonding pad description ...continued

All x/y coordinates represent the position of the center of each pad with respect to the center (x/y = 0) of the chip (see Figure 3).

Symbol	Pin	Туре	Pad	<b>Χ (μm)</b>	<b>Υ (μm)</b>	Description
C36	42	0	47	1630	465	LCD column driver output
C35	43	0	48	1630	565	LCD column driver output
C34	44	0	49	1630	665	LCD column driver output
C33	45	0	50	1630	765	LCD column driver output
C32	46	0	51	1630	865	LCD column driver output
C31	47	0	52	1630	965	LCD column driver output
C30	48	0	53	1630	1065	LCD column driver output
C29	49	0	54	1630	1165	LCD column driver output
C28	50	0	55	1630	1265	LCD column driver output
dummy pad 3	-	-	56	1630	1335	-
dummy pad 4	-	-	57	1435	1550	-
C27	51	0	58	1335	1550	LCD column driver output
C26	52	0	59	1225	1550	LCD column driver output
C25	53	0	60	1115	1550	LCD column driver output
C24	54	0	61	1005	1550	LCD column driver output
C23	55	0	62	765	1550	LCD column driver output
C22	56	0	63	665	1550	LCD column driver output
C21	57	0	64	565	1550	LCD column driver output
C20	58	0	65	465	1550	LCD column driver output
C19	59	0	66	365	1550	LCD column driver output
C18	60	0	67	265	1550	LCD column driver output
C17	61	0	68	165	1550	LCD column driver output
C16	62	0	69	65	1550	LCD column driver output
C15	63	0	70	-35	1550	LCD column driver output
C14	64	0	71	-135	1550	LCD column driver output
C13	65	0	72	-235	1550	LCD column driver output
C12	66	0	73	-335	1550	LCD column driver output
C11	67	0	74	-435	1550	LCD column driver output
C10	68	0	75	-535	1550	LCD column driver output
C9	69	0	76	-635	1550	LCD column driver output
C8	70	0	77	-735	1550	LCD column driver output
C7	71	0	78	-835	1550	LCD column driver output
C6	72	0	79	-965	1550	LCD column driver output
C5	73	0	80	-1065	1550	LCD column driver output
C4	74	0	81	-1165	1550	LCD column driver output
C3	75	0	82	-1265	1550	LCD column driver output
dummy pad 5	-	-	83	-1465	1550	•
dummy pad 6	-	-	84	-1630	1355	•
C2	76	0	85	-1630	1255	LCD column driver output

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#### Table 5. Pin and bonding pad description ...continued

All x/y coordinates represent the position of the center of each pad with respect to the center (x/y = 0) of the chip (see Figure 3).

Symbol	Pin	Туре	Pad	<b>Χ (</b> μ <b>m)</b>	<b>Υ (</b> μ <b>m)</b>	Description	
C1	77	0	86	-1630	1185	LCD column driver output	
R8	78	0	87	-1630	1115	LCD row driver output	
R7	79	0	88	-1630	1045	LCD row driver output	
R6	80	0	89	-1630	975	LCD row driver output	
R5	81	0	90	-1630	905	LCD row driver output	
R4	82	0	91	-1630	835	LCD row driver output	
R3	83	0	92	-1630	765	LCD row driver output	
R2	84	0	93	-1630	695	LCD row driver output	
R1	85	0	94	-1630	625	LCD row driver output	
R17	86	0	95	-1630	555	LCD row driver output	
SCL	87	I	96	-1630	375	I <sup>2</sup> C-bus serial clock input	[4]
SDA	88	I/O	97	-1630	305	I <sup>2</sup> C-bus serial data input/output	[4]
E	89	I	98	-1630	85	data bus clock input	[4]
RS	90	I	99	-1630	-15	register select input	
R/W	91	I	100	-1630	-115	read or write input	
DB7	92	I/O	101	-1630	-215	8-bit bidirectional bus bit 7	[5]
DB6	93	I/O	102	-1630	-315	8-bit bidirectional bus bit 6	
DB5	94	I/O	103	-1630	-415	8-bit bidirectional bus bit 5	
DB4	95	I/O	104	-1630	-515	8-bit bidirectional bus bit 4	
DB3/SA0	96	I/O	105	-1630	-615	8-bit bidirectional bus bit 3 or I <sup>2</sup> C-bus address input	[4][5]
DB2	97	I/O	106	-1630	-715	8-bit bidirectional bus bit 2	
DB1	98	I/O	107	-1630	-815	8-bit bidirectional bus bit 1	
DB0	99	I/O	108	-1630	-915	8-bit bidirectional bus bit 0	
V <sub>DD2</sub>	100	Р	109	-1630	-1015	supply voltage 2 for $V_{LCD}$ generator	[6]
V <sub>DD3</sub>	-	Р	110	-1630	-1235	supply voltage 3 for V <sub>LCD</sub> generator	[3][6]
dummy pad 7	-	-	111	-1630	-1395	-	
dummy pad 8	-	-	112	-1465	-1550	-	

[1] When the on-chip oscillator is used this pad must be connected to V<sub>DD1</sub>.

[2] When V<sub>LCD</sub> is generated internally, pins V<sub>LCDIN</sub>, V<sub>LCDOUT</sub> and V<sub>LCDSENSE</sub> must be connected together. When an external V<sub>LCD</sub> is supplied, this should be done via V<sub>LCDIN</sub>. In this case only pins V<sub>LCDOUT</sub> and V<sub>LCDSENSE</sub> must be connected together.

[3] In the LQFP100 version this signal is connected internally and is not accessible.

[4] When the I<sup>2</sup>C-bus is used, the parallel interface pin E must be LOW. In the I<sup>2</sup>C-bus read mode pins DB7 to DB0 must be connected to V<sub>DD1</sub> or left open-circuit.

When the parallel bus is used, the pins SCL and SDA must be connected to pin  $V_{SS1}$  or pin  $V_{DD1}$ ; they must not be left open-circuit. When the 4-bit interface is used without reading out from the PCF2113x (bit R/W is set permanently to logic 0), the unused ports DB0 to DB3 can either be connected to  $V_{SS1}$  or  $V_{DD1}$  instead of leaving them open-circuit.

[5] DB7 may be used as the busy flag, signalling that internal operations are not yet completed. In 4-bit operations the four higher order lines DB7 to DB4 are used; DB3 to DB0 must be left open-circuit except for I<sup>2</sup>C-bus operations (see Table note 4).

[6]  $V_{DD2}$  and  $V_{DD3}$  must always be equal.

## 8. Functional description

### 8.1 LCD supply voltage generator

The LCD supply voltage ( $V_{LCD}$ ) may be generated on-chip. The  $V_{LCD}$  generator is controlled by two internal 6-bit registers: VA and VB. <u>Section 10.10.1</u> shows how to program these registers. The nominal LCD operating voltage at room temperature is given by the relationship:

 $V_{oper(nom)}$  = (integer value of register  $\times$  0.08 V) + 1.82 V

With a programmed value from 1 to 63,  $V_{oper(nom)} = 1.90$  V to 6.86 V at  $T_{amb} = 27$  °C.

Values producing more than 6.5 V at operating temperature are not allowed. Operation above this voltage may damage the device. When programming the operating voltage the  $V_{LCD}$  tolerance and temperature coefficient must be taken into account.

Values below 2.2 V are below the specified operating range of the chip and therefore are not allowed.

Value 0 for VA and VB switches off the generator (i.e. VA = 0 in Character mode, VB = 0 in Icon mode).

Usually register VA is programmed with the voltage for Character mode and register VB with the voltage for Icon mode.

When  $V_{\text{LCD}}$  is generated on-chip, the  $V_{\text{LCD}}$  pins must be decoupled to  $V_{\text{SS}}$  with a suitable capacitor.

The generated V<sub>LCD</sub> is independent of V<sub>DD</sub> and is temperature compensated. When the V<sub>LCD</sub> generator and the Direct mode are switched off, an external voltage may be supplied at pins V<sub>LCDIN</sub> and V<sub>LCDOUT</sub> (which are connected together). V<sub>LCDIN</sub> and V<sub>LCDOUT</sub> may be higher or lower than V<sub>DD2</sub>.

During Direct mode (program DM bit) the internal  $V_{LCD}$  generator is turned off and the  $V_{LCDOUT}$  output voltage is directly connected to  $V_{DD2}$ . This reduces the current consumption during Icon mode and MUX 1:9 (depending on  $V_{DD2}$  and LCD liquid properties).

The  $V_{LCD}$  generator ensures that, as long as  $V_{DD}$  is in the valid range (2.2 V to 4 V), the required peak operating voltage of 6.5 V can be generated at any time.

## 8.2 LCD bias voltage generator

The intermediate bias voltages for the LCD display are also generated on-chip. This removes the need for an external resistive bias chain and significantly reduces the system current consumption. The optimum value of V<sub>LCD</sub> depends on the multiplex rate, the LCD threshold voltage (V<sub>th</sub>) and the number of bias levels. Using a 5-level bias scheme for 1:18 maximum rate allows V<sub>LCD</sub> < 5 V for most LCD liquids. The intermediate bias levels for the different multiplex rates are shown in <u>Table 6</u>. These bias levels are automatically set to the given values when switching to the corresponding multiplex rate.

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Multiplex	Number	Bias vol	Bias voltages <sup>[1]</sup>							
rate	of levels	V <sub>1</sub>	V <sub>2</sub>	V <sub>3</sub>	V <sub>4</sub>	<b>V</b> <sub>5</sub>	V <sub>6</sub>			
1:18	5	V <sub>LCD</sub>	3/4	1/2	1/2	1/4	V <sub>SS</sub>			
1:9	5	$V_{LCD}$	3⁄4	1/2	1/2	1/4	V <sub>SS</sub>			
1:2	4	V <sub>LCD</sub>	<sup>2</sup> /3	<sup>2</sup> / <sub>3</sub>	1/3	1/3	V <sub>SS</sub>			

#### Table 6. Bias levels as a function of multiplex rate

[1] The values in the table are given relative to  $V_{LCD} - V_{SS}$ , e.g.  $\frac{3}{4}$  means { $\frac{3}{4} \times (V_{LCD} - V_{SS})$ } + V<sub>SS</sub>.

#### 8.3 Oscillator

The on-chip oscillator provides the clock signal for the display system. No external components are required and the OSC pin must be connected to  $V_{DD1}$ .

#### 8.4 External clock

If an external clock is to be used, this input is at the OSC pin. The resulting display frame

frequency is given by:  $f_{fr(LCD)} = \frac{f_{osc}}{3072}$ 

Only in the Power-down mode is the clock allowed to be stopped (pin OSC connected to  $V_{SS}$ ), otherwise the LCD is frozen in a DC state.

#### 8.5 Power-on reset

The on-chip power-on reset block initializes the chip after power-on or power failure. This is a synchronous reset and requires 3 oscillator cycles to be executed.

#### 8.6 Registers

The PCF2113x has two 8-bit registers: an Instruction Register (IR) and a Data Register (DR). The Register Select (RS) signal determines which register will be accessed. The instruction register stores instruction codes such as 'display clear', 'cursor shift', and address information for the Display Data RAM (DDRAM) and Character Generator RAM (CGRAM). The instruction register can be written to but not read from by the system controller.

The data register temporarily stores data to be read from the DDRAM and CGRAM. When reading, data from the DDRAM or CGRAM corresponding to the address in the instruction register is written to the data register prior to being read by the 'read data' instruction.

#### 8.7 Busy flag

The busy flag indicates the internal status of the PCF2113x. A logic 1 indicates that the chip is busy and further instructions will not be accepted. The busy flag is output to pin DB7 when bit RS = 0 and bit  $R/\overline{W}$  = 1. Instructions must only be written after checking that the busy flag is at logic 0 or waiting for the required number of cycles.

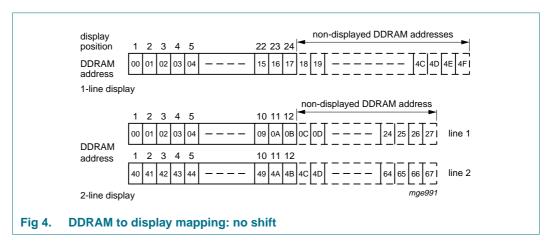
#### 8.8 Address counter

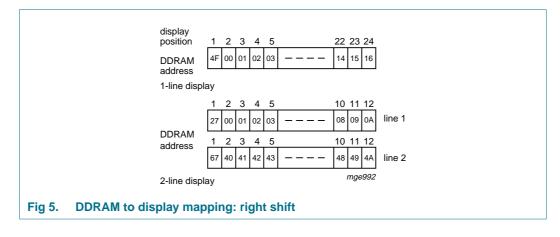
The Address Counter (AC) assigns addresses to the DDRAM and CGRAM for reading and writing and is set by the commands 'set DDRAM address' and 'set CGRAM address'. After a read/write operation the address counter is automatically incremented or decremented by 1. The address counter contents are output to the bus (DB6 to DB0) when bit RS = 0 and bit  $R/\overline{W} = 1$ .

#### 8.9 Display data RAM

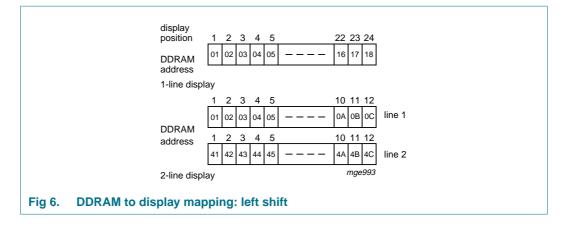
The Display Data RAM (DDRAM) stores up to 80 characters of display data represented by 8-bit character codes. RAM locations which are not used for storing display data can be used as general purpose RAM. The basic RAM to display addressing scheme is shown in Figure 4. With no display shift the characters represented by the codes in the first 24 RAM locations starting at address 00h in line 1 are displayed. Figure 5 and Figure 6 show the display mapping for right and left shift respectively.

When data is written to or read from the DDRAM, wrap-around occurs from the end of one line to the start of the next line. When the display is shifted each line wraps around within itself, independently of the others. Thus all lines are shifted and wrapped around together. The address ranges and wrap-around operations for the various modes are shown in Table 7.





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#### Table 7. Address space and wrap-around operation

Mode	1 × 24	2 × 12	1 × 12
Address space	00h to 4Fh	00h to 27h; 40h to 67h	00h to 27h
Read/write wrap-around (moves to next line)	4Fh to 00h	27h to 40h; 67h to 00h	27h to 00h
Display shift wrap-around (stays within line)	4Fh to 00h	27h to 00h; 67h to 40h	27h to 00h

#### 8.10 Character generator ROM

The Character Generator ROM (CGROM) generates 240 character patterns in a  $5 \times 8$  dot format from 8-bit character codes. Figure 7, Figure 8, Figure 9 and Figure 10 show the character sets that are currently implemented.

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lower 4 bits	upper 4 bits	0000		0010	0011	0100			0111		1001	1010	1011	1100	1101	1110	1111
xxxx	0000	1						•	÷					·]]	₩.	$\odot$	
xxxx	0001	2													Ľ.		
хххх	0010	3		::								I		Ņ	.:: <sup>‡</sup>		
xxxx	0011	4					:	<u>.</u>	<u>.</u>						÷	∷.	::: <b>:</b>
хххх	0100	5		:	4				÷			·.			<b>†</b> :	ļ!	
хххх	0101	6										::					
xxxx	0110	7					Ļ.	÷	<u>ن</u> .:					•••		÷	·
xxxx	0111	8		:	÷				<u>.</u>	÷							
xxxx	1000	9							:::			.:			l .		
хххх	1001	10					÷		·!			·:::				:	•••••
xxxx	1010	11	<u>.</u>	:#:	:: ::										···		
xxxx	1011	12	:		:: ::						<u>.</u>					::	
xxxx	1100	13	:	:								÷::			Ţ.	<b>ث</b>	
xxxx	1101	14												··. •		÷	
xxxx	1110	15	·:::	::			····								÷		
xxxx	1111	16	::						÷			• : :	·				

The first column (0000) is the CGRAM, the other 15 columns (0001 to 1111) are the CGROM.

Fig 7. Character set 'A' in CGROM

lower 4 bits	upper 4 bits	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
xxxx	0000	1						••						ŵ	<b>:</b> :	÷	
xxxx	0001	2							•							1	
xxxx	0010	3							•····								
xxxx	0011	4					:	: <u></u> .	•••••						:		
xxxx	0100	5														4	
xxxx	0101	6										**			<u>.</u> :		
xxxx	0110	7							••								
xxxx	0111	8		•						÷		<u>.</u>		<u>.</u> ::	;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;;	:	
xxxx	1000	9															
xxxx	1001	10					Ŧ		•			÷	$\bigcirc$	÷	<u>.</u> :		
xxxx	1010	11		:	:: ::							•••					
xxxx	1011	12			:												-
xxxx	1100	13		:=								•				\$	
xxxx	1101	14										÷		::::	•		
xxxx	1110	15					••••	!'''	••••••••			ŀI					
xxxx	1111	16							•			• • •					

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The first column (0000) is the CGRAM, the other 15 columns (0001 to 1111) are the CGROM.

Fig 8. Character set 'D' in CGROM

L	_CD co	ntrolle	rs/driver	S

ower 4 bits	4 bits	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
xxxx	0000	1			÷	Ô										÷	
xxxx	0001	2															•
xxxx	0010	3					÷		<b>.</b>			::					<b>.</b>
xxxx	0011	4			·		÷								:	<b>:</b>	·
хххх	0100	5				Т.							4				<b>.</b>
хххх	0101	6				:::::		<b>.</b>									
xxxx	0110	7													Ļ.	÷	÷
xxxx	0111	8					÷		··		Ŧ	:	÷			·	
хххх	1000	9				1			÷								:::
xxxx	1001	10			Į.					<b>.</b>					Ţ		·!
xxxx	1010	11									 	:	:: ::				
xxxx	1011	12				K.							:: ::				
xxxx	1100	13				•.			•***			:					
xxxx	1101	14				<b>.</b>			•••			•••••					
xxxx	1110	15	• <b>!</b> ••	ŀ		÷			••			::				!"I	
xxxx	1111	16		4									· · ·		5		

The first column (0000) is the CGRAM, the other 15 columns (0001 to 1111) are the CGROM.

Fig 9. Character set 'E' in CGROM

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lower 4 bits	upper 4 bits	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	
xxxx	0000	1	ŀ					:							P		
хххх	0001	2	-	I													
xxxx	0010	3		::													
xxxx	0011	4					:;	: <u>.</u> .	·				Ï				÷
xxxx	0100	5							÷.								
xxxx	0101	6	·····							•				••••• ••••			
xxxx	0110	7					Ļ		<u>ن</u> .:			•		•			•
xxxx	0111	8	•	:				•				•••	•				
xxxx	1000	9							3					•			
xxxx	1001	10			-	Ϊ	÷		·				÷	<b>.</b>			
xxxx	1010	11	÷	: <b>!</b> ::	::		2							Ę.			
xxxx	1011	12	÷		:				÷		<u>ث</u> .			ŵ			•
xxxx	1100	13					••.				÷			E.		÷	
xxxx	1101	14		•••••								:::					
xxxx	1110	15					••••		•••		:::					÷	
xxxx	1111	16							:::								

The first column (0000) is the CGRAM, the other 15 columns (0001 to 1111) are the CGROM.

Fig 10. Character set 'W' in CGROM

### 8.11 Character generator RAM

Up to 16 user-defined characters may be stored in the Character Generator RAM (CGRAM). Some CGRAM characters (see Figure 18 and Figure 19) are also used to drive icons (6 if icons blink and both icon rows are used in the application; 3 if no blink but both icon rows are used in the application; 0 if no icons are driven by the icon rows). The CGROM and CGRAM use a common address space, of which the first column is reserved for the CGRAM (see Figure 7, Figure 8, Figure 9 and Figure 10).

,	6	5	4	3	2	1	0	6	5	4	3	2	1	0			4	3	2	1	0		4	3	2	1	0
	high orde bits	er	-	5	lc o	ower rder bits		ł	nigh orde bits	er er	5	le c	ower order bits			higher order bits	-	5	lov	ver der			-	5	2	I	U
1	0	0	0	0	0	0	0	0	0	0	0	0 0 0 1 1 1	0 0 1 0 0 1	0 1 0 1 0 1 0			0	0 0 0 0 0	0	0 0 0 0	0 0 0 0	character pattern example 1 cursor position	1 1 1 1 1 1 0	1 0 1 0 0 0	1 0 1 1 0 0	1 0 1 0 1 0 0	0 1 0 0 1 0
)	0	0	0	0	0	0	1	0	0	0	1	0 0 0 1 1 1	0 0 1 1 0 0 1	0 1 0 1 0 1 0			0 0 0 0 0				0 0 0 0	character pattern example 2	1 0 1 0 1 0 0 0	0 1 1 0 1 0 0 0	0 0 1 1 1 1 1 0	0 1 1 0 1 0 0 0	1 0 1 0 1 0 0 0
	0	0	0	0	0	1	0	0	0	1	0	0 0	0 0	0 1									 			mg	e995
_	_	_										_		_	_							-					
) ) )	0 0 0 0	0 0 0 0	0 0 0 0	1 1 1 1	1 1 1 1	1 1 1	1 1 1 1	1 1 1 1	1 1 1	1 1 1	1 1 1	1 1 1	0 0 1 1	0 1 0 1													

Figure 11 shows the addressing principle for the CGRAM.

CGRAM address bits 0 to 2 designate the character pattern line position. The 8th line is the cursor position and display is performed by logic OR with the cursor. Data in the 8th position appears in the cursor position.

Character pattern column positions correspond to CGRAM data bits 0 to 4, as shown in this figure.

CGRAM character patterns are selected when character code bits 4 to 7 are all logic 0. CGRAM data = logic 1 corresponds to selection for display.

Only bits 0 to 5 of the CGRAM address are set by the 'set CGRAM address' command. Bit 6 can be set using the 'set DDRAM address' command in the valid address range or by using the auto-increment feature during CGRAM write. All bits 0 to 6 can be read using the 'read busy flag' and 'address counter' command.

#### Fig 11. Relationship between CGRAM addresses, data and display patterns

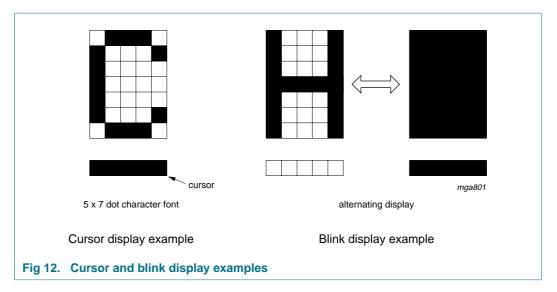
## 8.12 Cursor control circuit

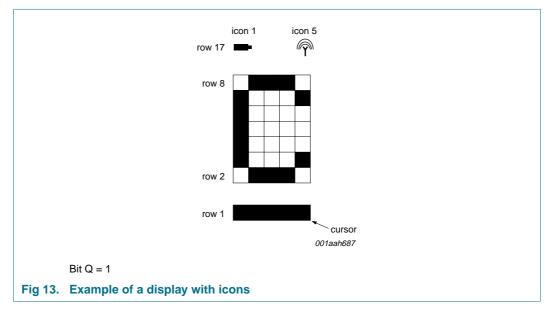
The cursor control circuit generates the cursor underline and/or cursor blink as shown in Figure 12 at the DDRAM address contained in the address counter.

When the address counter contains the CGRAM address the cursor will be inhibited.

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#### 8.13 Timing generator

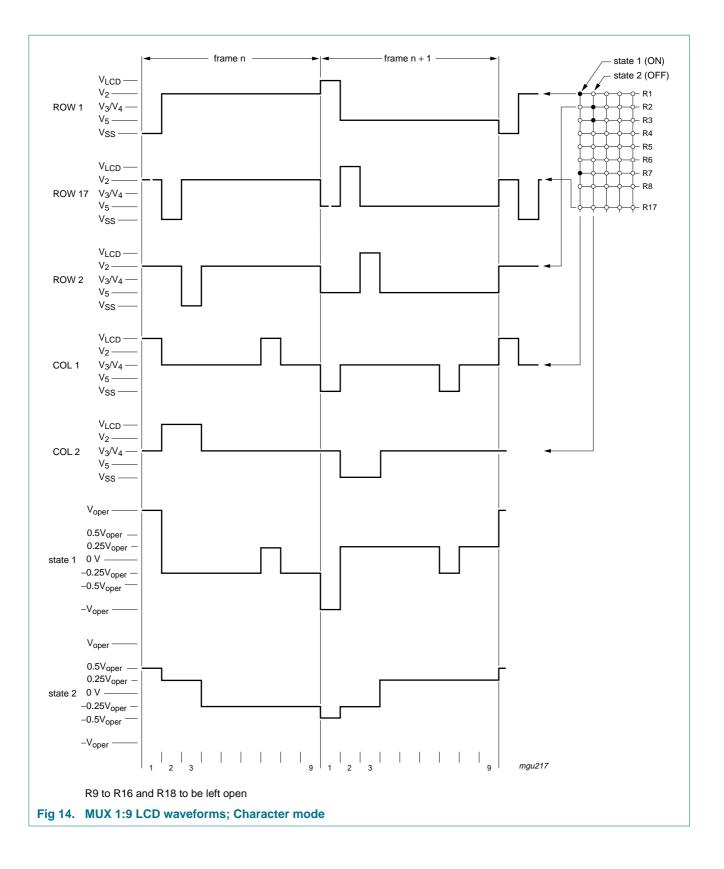
The timing generator produces the various signals required to drive the internal circuitry. Internal chip operation is not disturbed by operations on the data buses.

#### 8.14 LCD row and column drivers

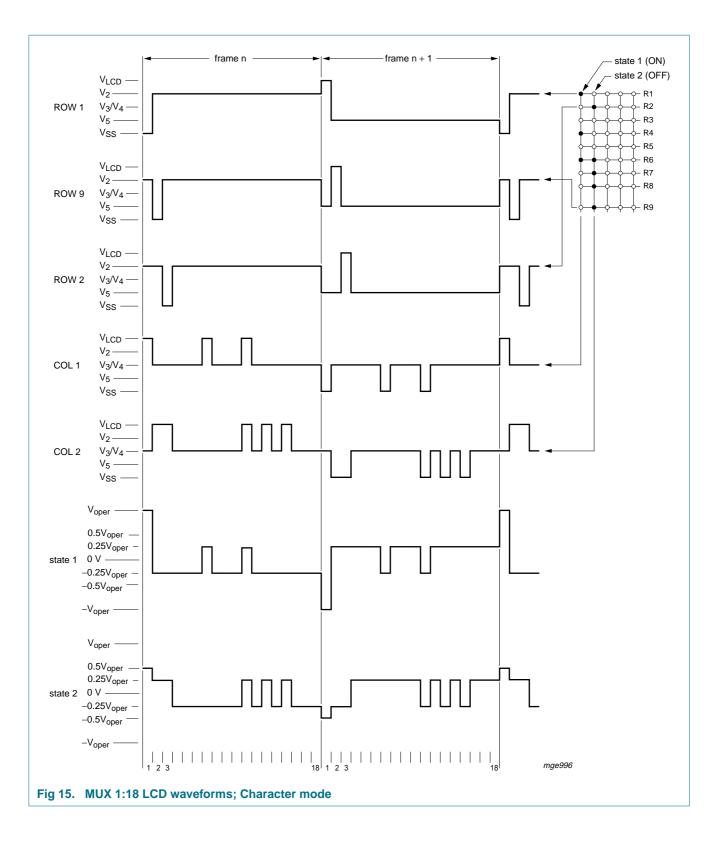
The PCF2113x contains 18 row and 60 column drivers, which connect the appropriate LCD bias voltages in sequence to the display in accordance with the data to be displayed. R17 and R18 drive the icon rows.

The bias voltages and the timing are selected automatically when the number of lines in the display is selected. Figure 14, Figure 15, Figure 16 and Figure 17 show typical waveforms. Unused outputs should be left unconnected.

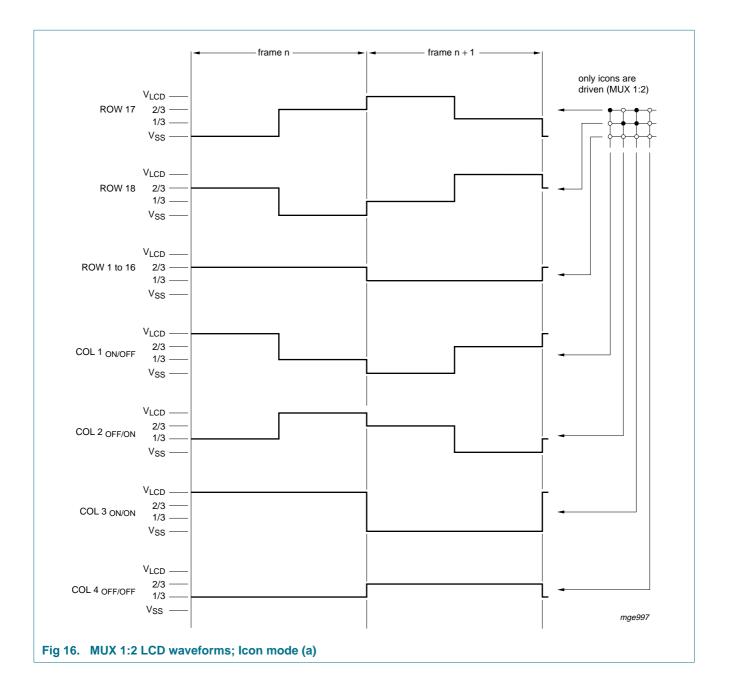
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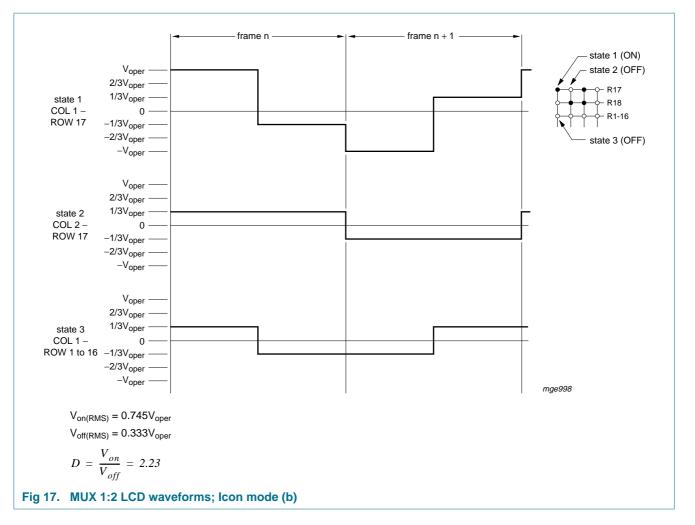


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#### 8.15 Power-down mode

The chip can be put into Power-down mode by applying an external HIGH level to the PD pin. In Power-down mode all static currents are switched off (no internal oscillator, no bias level generation and all LCD outputs are internally connected to V<sub>SS</sub>).

During power-down, information in the RAMs and the chip state are preserved. Instruction execution during power-down is possible when pin OSC is externally clocked.

#### 8.16 Reset function

The PCF2113x automatically initializes (resets) when power is turned on. The chip executes a reset sequence, including a 'clear display', requiring 165 oscillator cycles. After the reset the chip has the state shown in Table 8.

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Step	Function	Control bit state	Conditions
1	clear display		
2	entry mode set	I/D = 1	+1 (increment)
		S = 0	no shift
3	display control	D = 0	display off
		C = 0	cursor off
		B = 0	cursor character blink off
4	function set	DL = 1	8-bit interface
		M = 0	1-line display
		H = 0	normal instruction set
		SL = 0	MUX 1:18 mode
5	default address pointer to DDRAM	the Busy Flag (BF) indicates the busy state (BF = 1) until initialization ends	the busy state lasts 2 ms; the chip may also be initialized by software see <u>Table 26</u> (8-bit interface) and <u>Table 27</u> (4-bit interface).
6	icon control	IM = 0; IB = 0; DM = 0	icons, icon blink and Direct mode disabled
7	display or screen configuration	L = 0; P = 0; Q = 0	default configurations
8	V <sub>LCD</sub> temperature coefficient	TC1 = 0; TC2 = 0	default temperature coefficient
9	set V <sub>LCD</sub>	VA = 0; VB = 0	V <sub>LCD</sub> generator off
10	I <sup>2</sup> C-bus interface reset		
11	set HVgen stages	S1 = 1; S0 = 0	V <sub>LCD</sub> generator voltage multiplier set at factor 4

#### Table 8. State after reset

## 9. Instructions

Only two PCF2113x registers, the Instruction Register (IR) and the Data Register (DR), can be directly controlled by the microcontroller. Before internal operation, control information is stored temporarily in these registers to allow interfacing to various types of microcontrollers which operate at different speeds or to allow interfacing to peripheral control ICs.

The instruction set for I<sup>2</sup>C-bus commands is given in <u>Table 9</u>. <u>Section 11.2.1</u> discusses how these control and command bytes are embedded in the I<sup>2</sup>C-bus protocol.

l <sup>2</sup> C-bus commands	Control byte		Command byte	l <sup>2</sup> C-bus commands
<u>[1]</u>	Co <sup>[2]</sup> RS 0 0	0 0 0 0	DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0	[1]

[1]  $R/\overline{W}$  is set together with the slave address.

[2] For explanation, see Table 11.

The PCF2113x operation is controlled by the instructions shown in <u>Table 10</u> together with their execution time. Details are explained in subsequent sections.

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There are 4 types of instructions:

- Designate PCF2113x functions such as display format, data length
- Set internal RAM addresses
- Perform data transfer with internal RAM
- Other functions

In normal use, data transfer instructions are used most frequently. However, automatic incrementing by 1 (or decrementing by 1) of internal RAM addresses after each data write lessens the microcontroller program load. The display shift in particular can be performed concurrently with display data write, enabling the designer to develop systems in minimum time with maximum programming efficiency.

During internal operation, no instructions other than the 'read busy flag' and 'read address' instructions will be executed. Because the busy flag is set to logic 1 while an instruction is being executed, check to ensure it is logic 0 before sending the next instruction or wait for the maximum instruction execution time, as given in <u>Table 10</u>. An instruction sent while the busy flag is logic 1 will not be executed.

Instruction	Cont	rol an	d com	mand	bits						Description <sup>[1]</sup>	Required
	RS	R/W	DB7	DB6	DB5	DB4	DB3 DB2		DB1	DB0		clock cycles
H = 0 or 1 (basi	c and	exten	ded fu	nction	s)							
NOP	0	0	0	0	0	0	0	0	0	0	no operation	3
Function set	0	0	0	BF       AC								3
Read busy flag and address counter	0	1	BF									
Read data	1	1	read	data							reads data from CGRAM or DDRAM	3
Write data	1	0	write	data							writes data to CGRAM or DDRAM	3
H = 0 (basic fur	nction	s)										
Clear display	0	0	0	0	0	0	0	0	0	1	clears entire display and sets DDRAM address 0 in address counter	165
Return home	urn home 0 0 0 0 0 0 0 0 0 0 0 0 0 0 1 0 sets DDRAM address 0 in address counter; also returns shifted display to original position; DDRAM contents remain unchanged							3				

Table 10. Instruction set with parallel bus commands

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Instruction	Con	trol and	d com	mand	bits						Description <sup>[1]</sup>	Required
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		clock cycles
Entry mode set	0	0	0	0	0	0	0	1	I/D	S	sets cursor move direction (I/D) and specifies shift of display (S); these operations are performed during data write and read	3
Display control	0	0	0	0	0	0	1	D	С	В	sets entire display on/off (D), cursor on/off (C) and blink of cursor position character (B)	3
Cursor/display shift	0	0	0	0	0	1	S/C	R/L	0	0	moves cursor or shifts display (S/C) to right or left (R/L) without changing the DDRAM contents	3
Set CGRAM address	0	0	0	1	ACG			sets CGRAM address; bit DB6 is to be set by the command 'set DDRAM address'; the descriptions of the commands provide details	3			
Set DDRAM address	0	0	1	ADD							sets DDRAM address	3
H = 1 (extended	l func	tions)										
Reserved	0	0	0	0	0	0	0	0	0	1	do not use	-
Screen configuration	0	0	0	0	0	0	0	0	1	L	set screen configuration (L)	3
Display configuration	0	0	0	0	0	0	0	1	Ρ	Q	set display configuration, columns (P) and rows (Q)	3
Icon control	0	0	0	0	0	0	1	IM	IB	DM	set Icon mode (IM), icon blink (IB), Direct mode (DM)	3
Temperature control	0	0	0	0	0	1	0	0	TC1	TC2	set temperature coefficient (TC1 and TC2)	3
Set HVgen stages	0	0	0	1	0	0	0	0	S1	S0	set internal $V_{LCD}$ generator voltage multiplier stages (S1 = 1 and S0 = 1 are not allowed)	3
Set V <sub>LCD</sub>	0	0	1	V	volta	je					store $V_{\text{LCD}}$ in register VA or in register VB (V)	3

#### Table 10. Instruction set with parallel bus commands ...continued

[1] For explanation of symbols, see <u>Table 11</u>.

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Bit	Logic 0	Logic 1	
Co	last control byte	another control byte follows after data/command	
RS	select instruction register	select data register	
DL	data length: 4 bits	data length: 8 bits	
M (no impact if SL = 1)	1 line $\times$ 24 character display	2 line $\times$ 12 character display	
SL	MUX 1:18 (1 line $\times$ 24 character or 2 line $\times$ 12 character display)	MUX 1:9 (1 line $\times$ 12 character display)	
Н	use basic instruction set	use extended instruction set	
I/D	decrement	increment	
S	display freeze	display shift	
D	display off	display on	
С	cursor off	cursor on	
В	cursor character blink off; character at cursor position does not blink	cursor character blink on; character at cursor position blink	
S/C	cursor move	display shift	
R/L	left shift	right shift	
L (no impact if M = 1 or SL = 1)	left/right screen; standard connection	left/right screen; mirrored connection	
	1 <sup>st</sup> 12 characters of 24; columns are from 1 to 60	1 <sup>st</sup> 12 characters of 24; columns are from 60 to 1	
	2 <sup>nd</sup> 12 characters of 24; columns are from 1 to 60	2 <sup>nd</sup> 12 characters of 24; columns are from 60 to 1	
Ρ	column data; left to right; column data is displayed from 1 to 60	column data; right to left; column data is displayed from 60 to 1	
Q	row data; top to bottom; row data is displayed from 1 to 16 and icon row data is in 17 and 18	row data; top to bottom; row dat is displayed from 16 to 1 and ico row data is in 18 and 17	
IM	Character mode; full display	Icon mode; only icons displayed	
IB	icon blink disabled	icon blink enabled	
DM	Direct mode disabled	Direct mode enabled	

## 9.1 Clear display

'Clear display' writes character code 20h into all DDRAM addresses (the character pattern for character code 20h must be a blank pattern), sets the DDRAM address counter to 0 and returns the display to its original position, if it was shifted. Thus, the display disappears and the cursor or blink position goes to the left edge of the display. Sets entry mode I/D = 1 (increment mode). S of entry mode does not change.

The instruction 'clear display' requires extra execution time. This may be allowed by checking the Busy Flag (BF) or by waiting until the 165 clock cycles have elapsed. The latter must be applied where no read-back options are foreseen, as in some Chip-On-Glass (COG) applications.

#### 9.2 Return home

'Return home' sets the DDRAM address counter to 0 and returns the display to its original position if it was shifted. DDRAM contents do not change. The cursor or blink position goes to the left of the first display line. I/D and S of entry mode do not change.

#### 9.3 Entry mode set

#### 9.3.1 Bit I/D

When I/D = 1 (0) the DDRAM or CGRAM address increments (decrements) by 1 when data is written into or read from the DDRAM or CGRAM. The cursor or blink position moves to the right when incremented and to the left when decremented. The cursor underline and cursor character blink are inhibited when the CGRAM is accessed.

#### 9.3.2 Bit S

When S = 1, the entire display shifts either to the right (I/D = 0) or to the left (I/D = 1) during a DDRAM write. Thus it appears as if the cursor stands still and the display moves. The display does not shift when reading from the DDRAM, or when writing to or reading from the CGRAM.

When S = 0, the display does not shift.

#### 9.4 Display control (and partial Power-down mode)

#### 9.4.1 Bit D

The display is on when D = 1 and off when D = 0. Display data in the DDRAM is not affected and can be displayed immediately by setting D = 1.

When the display is off (D = 0) the chip is in partial Power-down mode:

- The LCD outputs are connected to V<sub>SS</sub>
- The LCD generator and bias generator are turned off

Three oscillator cycles are required after sending the 'display off' instruction to ensure all outputs are at  $V_{SS}$ , afterwards the oscillator can be stopped. If the oscillator is running during partial Power-down mode ('display off') the chip can still execute instructions. Even lower current consumption is obtained by inhibiting the oscillator (pin OSC =  $V_{SS}$ ).

To ensure  $I_{DD} < 1 \mu A$ , pin PD and the parallel bus pins DB7 to DB0 should be connected to  $V_{DD}$ , pins RS and R/W to  $V_{DD}$  or left open-circuit.

Recovery from Power-down mode: connect pin PD back to  $V_{SS}$ , if necessary pin OSC back to  $V_{DD}$  and send a 'display control' instruction with D = 1.

#### 9.4.2 Bit C

The cursor is displayed when C = 1 and inhibited when C = 0. The cursor is displayed using 5 dots in the 8th line (see Figure 12). Even if the cursor disappears, the display functions like I/D, remain in operation during display data write.

#### 9.4.3 Bit B

The character indicated by the cursor blinks when B = 1. The cursor character blink is displayed by switching between display characters and all dots on with a period of

approximately 1 s, with 
$$f_{blink} = \frac{f_{osc}}{104448}$$
 Hz.

The cursor underline and the cursor character blink can be set to display simultaneously.

#### 9.5 Cursor or display shift

'Cursor/display shift' moves the cursor position or the display to the right or left without writing or reading display data. This function is used to correct a character or move the cursor through the display. In 2-line displays, the cursor moves to the next line when it passes the last position of the line. When the displayed data is shifted repeatedly all lines shift at the same time; displayed characters do not shift into the next line.

The Address Counter (AC) content does not change if the only action performed is shift display, but increments or decrements with the 'cursor display shift'.

#### 9.6 Function set

#### 9.6.1 Bit DL (parallel mode only)

Sets interface data width. Data is sent or received in bytes (DB7 to DB0) when DL = 1 or in two nibbles (DB7 to DB4) when DL = 0. When 4-bit width is selected, data is transmitted in two cycles using the parallel bus. In a 4-bit application DB3 to DB0 should be left open-circuit (internal pull-ups). Hence in the first 'function set' instruction after power-on M, SL and H are set to logic 1. A second 'function set' must then be sent (2 nibbles) to set M, SL and H to their required values.

'Function set' from the I<sup>2</sup>C-bus interface sets the DL bit to logic 1.

#### 9.6.2 Bit M

Selects either 1 line  $\times$  24 character display (M = 0) or 2 line  $\times$  12 character display (M = 1).

#### 9.6.3 Bit SL

Selects MUX 1:9, 1 line  $\times$  12 character display (independent of M and L). Only rows 1 to 8 and 17 are to be used. All other rows must be left open-circuit. The DDRAM map is the same as in the 2 line  $\times$  12 character display mode, however, the second line is not displayed.

#### 9.6.4 Bit H

When H = 0 the chip can be programmed via the standard 11 instruction codes used in the PCF2116 and other LCD controllers.

When H = 1 the extended range of instructions will be used. These are mainly for controlling the display configuration and the icons, as shown in Section 10.

#### 9.7 Set CGRAM address

'Set CGRAM address' writes bits DB5 to DB0 of the CGRAM address ACG into the address counter (A5h to A0h). Data can then be written to or read from the CGRAM.

**Remark:** the CGRAM address uses the same address register as the DDRAM address and consists of 7 bits (A6h to A0h). With the 'set CGRAM address' command, only bits DB5 to DB0 are set. Bit DB6 can be set using the 'set DDRAM address' command first, or by using the auto-increment feature during CGRAM write. All bits DB6 to DB0 can be read using the 'read busy flag' and 'read address' command.

When writing to the lower part of the CGRAM, ensure that bit DB6 of the address is not set (e.g. by an earlier DDRAM write or read action).

#### 9.8 Set DDRAM address

'Set DDRAM address' writes the DDRAM address ADD into the address counter (A6h to A0h). Data can then be written to or read from the DDRAM.

#### 9.9 Read busy flag and read address

'Read busy flag and address counter' reads the Busy Flag (BF) and Address Counter (AC). BF = 1 indicates that an internal operation is in progress. The next instruction will not be executed until BF = 0. It is recommended that the BF status is checked before the next write operation is executed.

At the same time, the value of the address counter (A6h to A0h) is read out, into DB6 to DB0. The address counter is used by both CGRAM and DDRAM, and its value is determined by the previous instruction.

#### 9.10 Write data to CGRAM or DDRAM

'Write data' writes binary 8-bit data DB7 to DB0 to the CGRAM or the DDRAM.

Whether the CGRAM or DDRAM is to be written into is determined by the previous 'set CGRAM address' or 'set DDRAM address' command. After writing, the address automatically increments or decrements by 1, in accordance with the entry mode. Only bits DB4 to DB0 of CGRAM data are valid, bits DB7 to DB5 are 'not relevant'.

#### 9.11 Read data from CGRAM or DDRAM

'Read data' reads binary 8-bit data DB7 to DB0 from the CGRAM or DDRAM.

The most recent 'set address' command determines whether the CGRAM or DDRAM is to be read.

The 'read data' instruction gates the content of the Data Register (DR) to the bus while pin E is HIGH. After pin E goes LOW again, internal operation increments (or decrements) the AC and stores RAM data corresponding to the new AC into the DR.

There are only three instructions that update the DR:

- 'Set CGRAM address'
- 'Set DDRAM address'
- 'Read data' from CGRAM or DDRAM

Other instructions (e.g. 'write data', 'cursor/display shift', 'clear display' and 'return home') do not modify the data register content.

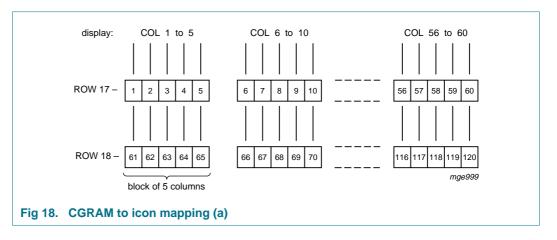
# **10. Extended function set instructions and features**

#### **10.1 New instructions**

H = 1 sets the chip into Extended instruction set mode.

### 10.2 Icon control

The PCF2113x can drive up to 120 icons. See Figure 18 and Figure 19 for CGRAM to icon mapping.



# **PCF2113x**

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icon no.	phase	ROW/COL		character codes				CGRAM address							CGF	RAM	icon view						
			7 MS	0	5	4	3	2	1	0 LSB	6 MSE	5 3	4	3	2	1	0 LSB	4 MSE	3 3	2	1	0 LSB	
1-5	even	17/1-5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	1	
6-10	even	17/6-10	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	0	1	0	
11-15	even	17/11-15	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	1	1	0	
I			:				I							Ι						Ι			I
56-60	even	17/56-60	0	0	0	0	0	0	0	1	0	0	0	1	0	1	1	1	1	1	1	1	
61-65	even	18/1-5	0	0	0	0	0	0	0	1	0	0	0	1	1	0	0	1	1	0	0	0	
I							I							Ι						I			I
116-120	even	18/56-60	0	0	0	0	0	0	1	0	0	0	1	0	1	1	1	1	1	1	0	1	
1-5	odd (blink)	17/1-5	0	0	0	0	0	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	
I		I   I					I				   			Ι				   		I			I
116-120	odd (blink)	18/56-60	0	0	0	0	0	1	1	0	0	1	1	0	0	1	1	0	0	1	1	0	
	•		•															•					mgg001

CGRAM data bit = logic 1 turns the icon on, data bit = logic 0 turns the icon off.

Data in character codes 0 to 3 define the icon state when icon blink is disabled or during the even phase when icon blink is enabled.

Data in character codes 4 to 7 define the icon state during the odd phase when icon blink is enabled (not used for icons when icon blink is disabled).

#### Fig 19. CGRAM to icon mapping (b)

#### 10.3 Bit IM

When IM = 0, the chip is in Character mode. In Character mode, characters and icons are driven (MUX 1:18 or MUX 1:9). The  $V_{LCD}$  generator, if used, produces the  $V_{LCD}$  voltage programmed in register VA.

When IM = 1, the chip is in Icon mode. In Icon mode only the icons are driven (MUX 1:2) and the  $V_{LCD}$  generator, if used, produces the  $V_{LCD}$  voltage as programmed in register VB.

Table 12.	Character/Icon mode operation			
IM	Mode	V <sub>LCD</sub>		
0	Character mode	defined in VA		
1	Icon mode	defined in VB		

#### 10.4 Bit IB

Icon blink control is independent of the cursor/character blink function.

When IB = 0, the icon blink is disabled. Icon data is stored in CGRAM characters 0 to 2  $(3 \times 8 \times 5 = 120 \text{ bits for } 120 \text{ icons}).$ 

When IB = 1, the icon blink is enabled. In this case each icon is controlled by two bits. Blink consists of two half phases (corresponding to the cursor on and off phases called even and odd phases hereafter). Icon states for the even phase are stored in CGRAM characters 0 to 2  $(3 \times 8 \times 5 = 120 \text{ bits for } 120 \text{ icons})$ . These bits also define icon state when icon blink is not used (see Table 13).

Icon states for the odd phase are stored in CGRAM characters 4 to 6 (another 120 bits for the 120 icons). When icon blink is disabled CGRAM characters 4 to 6 may be used as normal CGRAM characters.

#### Table 13. Blink effect for icons and cursor character blink

Parameter	Even phase	Odd phase
Cursor character blink	block (all on)	normal (display character)
Icons	state 1; CGRAM character 0 to 2	state 2; CGRAM character 4 to 6

#### 10.5 Direct mode

When DM = 0, the chip is not in the Direct mode. Either the internal  $V_{LCD}$  generator or an external voltage may be used to achieve  $V_{LCD}$ .

When DM = 1, the chip is in Direct mode. The internal  $V_{LCD}$  generator is turned off and the output  $V_{LCDOUT}$  is directly connected  $V_{DD2}$  (i.e. the  $V_{LCD}$  generator supply voltage).

The Direct mode can be used to reduce the current consumption when the required output voltage  $V_{LCDOUT}$  is close to the  $V_{DD2}$  supply voltage. This can be the case in Icon mode or in MUX 1:9 (depending on LCD liquid properties).

#### **10.6 Voltage multiplier control**

#### 10.6.1 Bits S1 and S0

A software configurable voltage multiplier is incorporated in the  $V_{LCD}$  generator and can be set via the 'Set HVgen stages' command.

The voltage multiplier control can be used to reduce current consumption by disconnecting internal voltage multiplier stages, depending on the required output voltage  $V_{LCD}$  (see Table 14).

S1	<b>S</b> 0	Description
0	0	set $V_{\text{LCD}}$ generator stages to 1 (2 $\times$ voltage multiplier)
0	1	set $V_{LCD}$ generator stages to 2 (3 $\times$ voltage multiplier)
1	0	set $V_{\text{LCD}}$ generator stages to 3 (4 $\times$ voltage multiplier)
1	1	do not use

#### Table 14. S1 and S0 control of voltage multiplier

## **10.7 Screen configuration**

#### 10.7.1 Bit L

L = 0: the two halves of a split screen are connected in a standard way i.e. column 1/61, 2/62 to 60/120; default.

L = 1: the two halves of a split screen are connected in a mirrored way i.e. column 1/120, 2/119 to 60/61. This allows single layer PCB or glass layout.

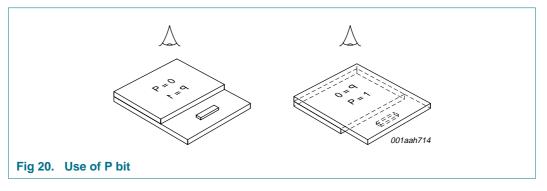
### 10.8 Display configuration

#### 10.8.1 Bit P

The P bit is used to flip the display left to right by mirroring the column data, as shown in Figure 20. This allows the display to be viewed from behind instead of front, enhances the flexibility in the assembly of equipment and avoids complicated data manipulation within the controller.

P = 0: default.

P = 1: mirrors the column data.



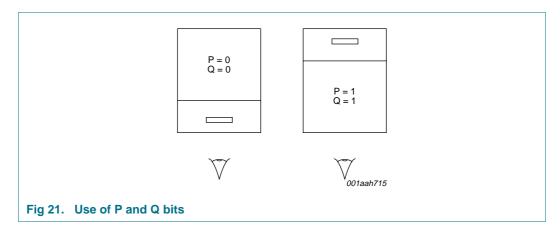
#### 10.8.2 Bit Q

The Q bit flips the display top to bottom by mirroring the row data.

Q = 0: default.

Q = 1: mirrors the row data.

A combination of Q and P allows the display to be rotated 180 deg, as shown in <u>Figure 21</u>. This is useful for viewing the display from the opposite edge.



#### 10.9 Temperature control

Default is bit TC1 = 0 and bit TC2 = 0. Selects the default temperature coefficient for the internally generated V<sub>LCD</sub> (see Table 15).

Table 15.	TC1 and TC2 selection	on of V <sub>LCD</sub> temperature coefficient
Bit TC1	Bit TC2	V <sub>LCD</sub> temperature coefficient TC (typical values)
0	0	TC = -0.16 %/K
1	0	TC = -0.18 %/K
0	1	TC = -0.21 %/K
1	1	TC = -0.24 %/K

Table 15. TC1 and TC2 selection of V <sub>LCD</sub> temperatur	e coefficient
--	---------------

### 10.10 Set V<sub>LCD</sub>

The V<sub>LCD</sub> value is programmed by instruction. Two on-chip registers, VA and VB hold V<sub>LCD</sub> values for the Character mode and the Icon mode respectively. The generated  $V_{LCD}$  is independent of V<sub>DD</sub>, allowing battery operation of the chip.

### 10.10.1 V<sub>LCD</sub> programming

- 1. Send 'function set' instruction with H = 1
- 2. Send 'set V<sub>LCD</sub>' instruction to write to voltage register:
  - a. If DB[7:6] = 10, then DB[5:0] represents  $V_{LCD}$  of Character mode (VA)
  - b. If DB[7:6] = 11, then DB[5:0] represents  $V_{LCD}$  of Icon mode (VB)
  - c. DB[5:0] = 00 0000 switches V<sub>LCD</sub> generator off (when selected)
  - d. During 'display off' and power-down the V<sub>LCD</sub> generator is also disabled
- 3. Send 'function set' instruction with H = 0 to resume normal programming

Section 8.1 shows the relation between V<sub>LCD</sub> and registers VA and VB.

#### **10.11** Reducing current consumption

Reducing current consumption can be achieved by one of the options given in Table 16.

When  $V_{LCD}$  lies outside the  $V_{DD}$  range and must be generated, it is usually more efficient to use the on-chip generator than an external regulator.

#### Table 16. Reducing current consumption

<b>3</b>	
Original mode	Alternative mode
Character mode	Icon mode (control bit M)
Display on	display off (control bit D)
V <sub>LCD</sub> generator operating	Direct mode
Any mode	Power-down mode (PD pin)

# 11. Interfaces to microcontroller

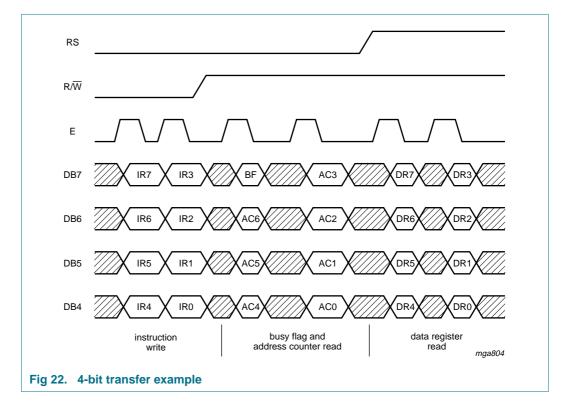
### **11.1 Parallel interface**

The PCF2113x can send data in either two 4-bit operations or one 8-bit operation and can thus interface to 4-bit or 8-bit microcontrollers.

In 8-bit mode data is transferred as 8-bit bytes using the 8 data lines DB7 to DB0. Three further control lines E, RS and R/W are required (see Section 7).

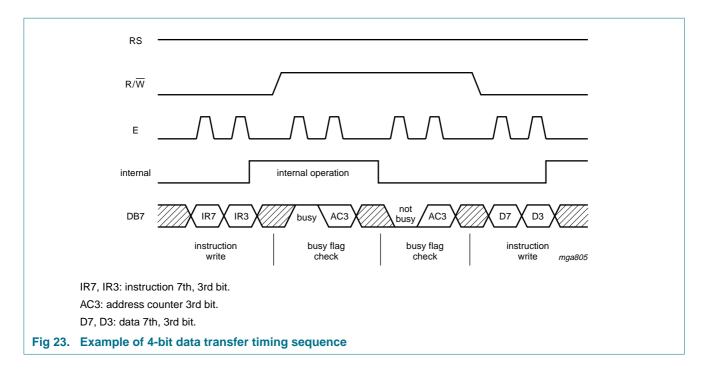
In 4-bit mode data is transferred in two cycles of 4 bits each using pins DB7 to DB4 for the transaction. The higher order bits (corresponding to bits DB7 to DB4 in 8-bit mode) are sent in the first cycle and the lower order bits (corresponding to bits DB3 to DB0 in 8-bit mode) in the second cycle. Data transfer is complete after two 4-bit data transfers. It should be noted that two cycles are also required for the busy flag check. 4-bit operation is selected by instruction: see Figure 22, Figure 23 and Figure 24 for examples of bus protocol.

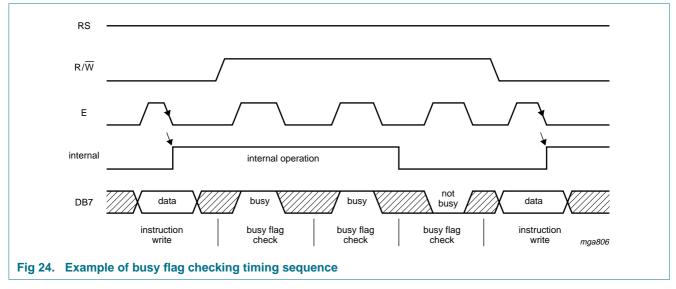
In 4-bit mode, pins DB3 to DB0 must be left open-circuit. They are pulled up to  $V_{\text{DD}}$  internally.



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## **11.2** I<sup>2</sup>C-bus interface

The I<sup>2</sup>C-bus is for bidirectional, two-line communication between different ICs or modules. The two lines are the Serial Data line (SDA) and the Serial Clock Line (SCL). Both lines must be connected to a positive supply via pull-up resistors. Data transfer may be initiated only when the bus is not busy.

Each byte of eight bits is followed by an acknowledge bit. The acknowledge bit is a HIGH level signal put on the bus by the transmitter during which time the master generates an extra acknowledge related clock pulse. A slave receiver which is addressed must generate an acknowledge after the reception of each byte.

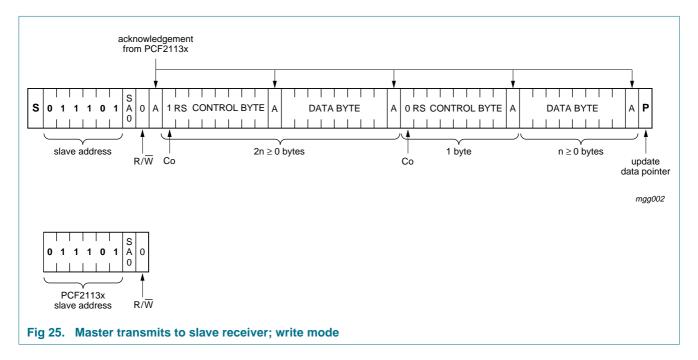
Also a master receiver must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter.

The device that acknowledges must pull-down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse (set-up and hold times must be taken into consideration).

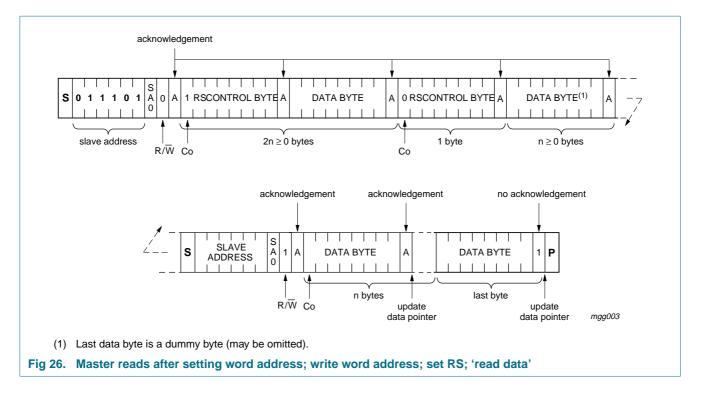
A master receiver must signal an end of data to the transmitter by not generating an acknowledge bit on the last byte that has been clocked out of the slave. In this event the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

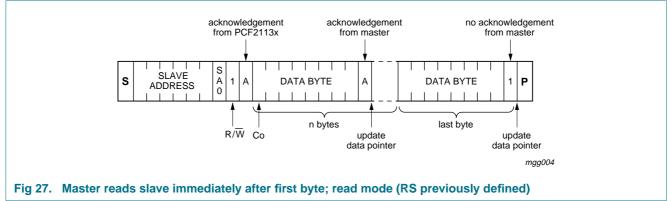
## 11.2.1 I<sup>2</sup>C-bus protocol

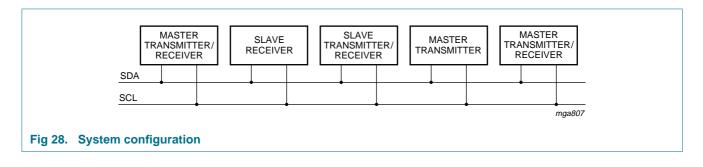
Before any data is transmitted on the I<sup>2</sup>C-bus, the device which should respond is addressed first. The addressing is always carried out with the first byte transmitted after the START procedure. The I<sup>2</sup>C-bus configuration for the different PCF2113x read and write cycles is shown in Figure 25, Figure 26 and Figure 27. The slow-down feature of the I<sup>2</sup>C-bus protocol (receiver holds SCL LOW during internal operations) is not used in the PCF2113x.



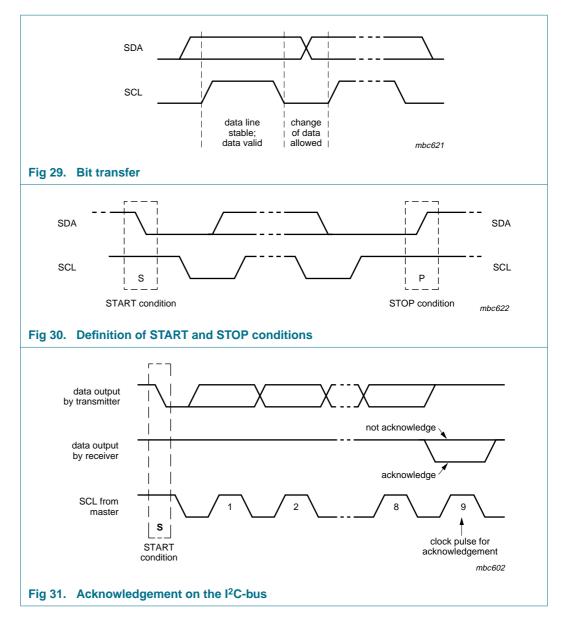
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### 11.2.2 Definitions

- Transmitter: the device that sends the data to the bus
- · Receiver: the device that receives the data from the bus
- · Master: the device that initiates and terminates a transfer and generates clock signals
- · Slave: the device addressed by a master
- Multi-master: more than one master can attempt to control the bus at the same time without corrupting the message
- Arbitration: procedure to ensure that if more than one master simultaneously tries to control the bus, only one is allowed to do so and the message is not corrupted
- Synchronization: procedure to synchronize the clock signals of two or more devices

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# 12. Internal circuitry

	vice protection cire	
Symbol	Pad	Internal circuit
V <sub>DD1</sub>	1	V <sub>DD1</sub> V <sub>SS1</sub> mgu200
V <sub>DD2</sub>	109	V <sub>DD2</sub> V <sub>SS1</sub> V <sub>SS2</sub> mgu201
V <sub>DD3</sub>	110	VDD3 VSS1 mgu202
V <sub>SS1</sub>	7	
V <sub>SS2</sub>	8	VSS2 VSS1 mgu203
V <sub>LCDSENSE</sub>	10	
V <sub>LCDIN</sub>	11	
V <sub>LCDOUT</sub>	9	VSS1 mgu196
SCL	96	
SDA	97	VDD1

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Table 17.	Device protection circuits	continued
Symbol	Pad	Internal circuit
OSC	2	
PD	3	V <sub>DD1</sub>
T1	5	4
T2	6	
Т3	4	
Е	98	V <sub>SS1</sub>
RS	99	mgu199
R/W	100	
DB0 to DB	57 108 to 101	
R1 to R8	94 to 87	
R9 to R16	12 to 19	
R17	95	
R18	20	
C1 to C2	86 to 85	
C3 to C27	82 to 58	V <sub>SS1</sub>
C28 to C5	2 55 to 31	mgu197
C53 to C6	0 28 to 21	

# 13. Limiting values

### Table 18. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V <sub>DD1</sub>	supply voltage 1	logic supply	-0.5	+5.5	V
V <sub>DD2</sub>	supply voltage 2	V <sub>LCD</sub> generator supply	-0.5	+4.0	V
V <sub>DD3</sub>	supply voltage 3	analog supply	-0.5	+4.0	V
V <sub>LCD</sub>	LCD supply voltage		-0.5	+6.5	V
V <sub>i(n)</sub>	voltage on any input	V <sub>DD</sub> related inputs	-0.5	+5.5	V
V <sub>o(n)</sub>	voltage on any output	V <sub>LCD</sub> related outputs	-0.5	+6.5	V
l <sub>l</sub>	input current	DC level	-10	+10	mA
lo	output current	DC level	-10	+10	mA
I <sub>DD</sub>	supply current	on pins $V_{DD1}$ , $V_{DD2}$ , $V_{DD3}$	-	+50	mA
I <sub>SS</sub>	ground supply current	on pins $V_{\text{SS1}}$ and $V_{\text{SS2}}$	-	-50	mA
I <sub>DD(LCD)</sub>	LCD supply current		-	+50	mA
P <sub>tot</sub>	total power dissipation		-	400	mW
P/out	power dissipation per output		-	100	mW
V <sub>esd</sub>	electrostatic discharge	HBM	<u>[1]</u> _	±2000	V
	voltage	MM	[2]	±200	V
		CDM	[3]	±2000	V
l <sub>lu</sub>	latch-up current		<u>[4]</u> _	100	mA
T <sub>stg</sub>	storage temperature		-65	+150	°C

- [1] HBM: Human Body Model, according to JESD22-A114.
- [2] MM: Machine Model, according to JESD22-A115.
- [3] CDM: Charged-Device Model, according to JESD22-C101.
- [4] Latch-up testing, according to JESD78.

## 14. Static characteristics

### Table 19. Static characteristics

 $V_{DD1} = 1.8 \text{ V to } 5.5 \text{ V}; V_{DD2} = V_{DD3} = 2.2 \text{ V to } 4.0 \text{ V}; V_{SS} = 0 \text{ V}; V_{LCD} = 2.2 \text{ V to } 6.5 \text{ V}; T_{amb} = -40 \circ C \text{ to } +85 \circ C;$  unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Supplies							
V <sub>DD1</sub>	supply voltage 1	logic supply	<u>[1]</u>	1.8	-	5.5	V
V <sub>DD2</sub>	supply voltage 2	V <sub>LCD</sub> generator supply; internal V <sub>LCD</sub> generation (V <sub>DD2</sub> and V <sub>DD3</sub> < V <sub>LCD</sub> )		2.2	-	4.0	V
V <sub>DD3</sub>	supply voltage 3	analog supply; internal V <sub>LCD</sub> generation (V <sub>DD2</sub> and V <sub>DD3</sub> < V <sub>LCD</sub> )		2.2	-	4.0	V
V <sub>LCD</sub>	LCD supply voltage			2.2	-	6.5	V
V <sub>POR</sub>	power-on reset voltage		[1][2]	0.9	-	1.6	V
I <sub>SS</sub>	ground supply current	external $V_{\text{LCD}}$ ; pins $V_{\text{SS1}}$ and $V_{\text{SS2}}$	[3]				
		Character mode; $V_{LCD} = 6.5 V$ ; $V_{DD1} = 5.5 V$ ; $V_{DD2} = V_{DD3} = 4 V$		-	70	120	μA
		Character mode; $V_{LCD} = 5 V$ ; $V_{DD1} = V_{DD2} = V_{DD3} = 3 V$	<u>[4]</u>	-	45	80	μA
		Icon mode; $V_{LCD} = 2.5 V$ ; $V_{DD1} = V_{DD2} = V_{DD3} = 3 V$	<u>[4]</u>	-	25	45	μA
		internal $V_{\text{LCD}};$ pins $V_{\text{SS1}}$ and $V_{\text{SS2}}$	[3][5]				
		Character mode; $V_{LCD} = 6.5 V$ ; $V_{DD1} = 5.5 V$ ; $V_{DD2} = V_{DD3} = 2.2 V$		-	190	400	μA
		Character mode; $V_{LCD} = 5 V$ ; $V_{DD1} = V_{DD2} = V_{DD3} = 3 V$	<u>[4]</u>	-	160	400	μΑ
		Icon mode; $V_{LCD} = 2.5 V$ ; $V_{DD1} = V_{DD2} = V_{DD3} = 2.5 V$	<u>[4]</u>	-	120	-	μA
		Power-down mode; $V_{LCD} = 2.5 \text{ V}$ ; $V_{DD1} = V_{DD2} = V_{DD3} = 3 \text{ V}$ ; pins RS, PD, R/W and DB7 to DB0 = HIGH; in OSC = LOW	<u>[3][4]</u>	-	2	5	μA
Logic							
Vi	input voltage			$V_{\text{SS1}}-0.5$	-	V <sub>DD1</sub> + 0.5	V
VIL	LOW-level input voltage	on pin OSC		V <sub>SS1</sub>	-	$V_{DD1}-1.2$	V
		on any other pin		V <sub>SS1</sub>	-	$0.3V_{DD1}$	V
V <sub>IH</sub>	HIGH-level input	on pin OSC		$V_{DD1}-0.1$	-	V <sub>DD1</sub>	V
	voltage	on any other pin		$0.7V_{DD1}$	-	V <sub>DD1</sub>	V
L	leakage current	$V_{I} = V_{DD1} \text{ or } V_{SS1}$		-1	-	+1	μΑ

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#### Table 19. Static characteristics ...continued

 $V_{DD1} = 1.8 \text{ V to } 5.5 \text{ V}; V_{DD2} = V_{DD3} = 2.2 \text{ V to } 4.0 \text{ V}; V_{SS} = 0 \text{ V}; V_{LCD} = 2.2 \text{ V to } 6.5 \text{ V}; T_{amb} = -40 \circ \text{C} \text{ to } +85 \circ \text{C};$  unless otherwise specified.

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
Pins DB7 to	o DB0						
I <sub>OL</sub>	LOW-level output current	$V_{OL} = 0.4 \text{ V}; V_{DD1} = 5 \text{ V}$		1.6	4	-	mA
I <sub>OH</sub>	HIGH-level output current	V <sub>OH</sub> = 0.4 V; V <sub>DD1</sub> = 5 V		-1	-8	-	mA
I <sub>pu</sub>	pull-up current	$V_I = V_{SS1}$		0.04	0.15	1	μΑ
I <sup>2</sup> C-bus							
Input on pir	ns SDA and SCL						
VI	input voltage			$V_{SS1}-0.5$	-	5.5	V
V <sub>IL</sub>	LOW-level input voltage			0	-	$0.3V_{DD1}$	V
V <sub>IH</sub>	HIGH-level input voltage			0.7V <sub>DD1</sub>	-	5.5	V
ILI	input leakage current	$V_{I} = V_{DD1}$ or $V_{SS1}$		-1	-	+1	μA
CI	input capacitance		[6]	-	5	-	pF
Output on p	pin SDA						
I <sub>OL(SDA)</sub>	LOW-level output	$V_{OL} = 0.4 \text{ V}; V_{DD1} > 2 \text{ V}$		3	-	-	mA
	current on pin SDA	$V_{OL} = 0.2 V_{DD1}; V_{DD1} < 2 V$		2	-	-	mA
LCD outpu	ıts						
R <sub>O</sub>	output resistance	row outputs: pins R1 to R18	[7]	-	10	30	kΩ
		column outputs: pins C1 to C60	[7]	-	15	40	kΩ
$\Delta V_{\text{bias}}$	bias voltage variation	pins R1 to R18 and C1 to C60	[8]	-	20	130	mV
$\Delta V_{LCD}$	LCD voltage variation	T <sub>amb</sub> = 25 °C	[5]				
		$V_{LCD} < 3 V$		-	-	160	mV
		$V_{LCD} < 4 V$		-	-	200	mV
		$V_{LCD} < 5 V$		-	-	260	mV
		$V_{LCD} < 6 V$		-	-	340	mV

[1] Spikes on V<sub>DD1</sub> or V<sub>SS1</sub> which cause (V<sub>DD1</sub> – V<sub>SS1</sub>)  $\leq$  1.6 V can cause a Power-on reset.

[2] Resets all logic when  $V_{DD1} < V_{POR}$ ; 3 oscillator cycles required.

[3] LCD outputs are open-circuit; inputs at  $V_{DD1}$  or  $V_{SS1}$ ; bus inactive.

[4]  $T_{amb} = 25 \ ^{\circ}C$ ;  $f_{osc} = 200 \ kHz$ .

[5] LCD outputs are open-circuit;  $V_{LCD}$  generator is on; load current  $I_{DD(LCD)} = 5 \ \mu A$  (at  $V_{LCD}$ ).

[6] Tested on a sample basis.

[7] Resistance of output pins (R1 to R18 and C1 to C60) with a load current of 10  $\mu$ A; outputs measured one at a time; external V<sub>LCD</sub> = 3 V; V<sub>DD1</sub> = V<sub>DD2</sub> = V<sub>DD3</sub> = V<sub>LCD</sub>.

[8] LCD outputs are open-circuit; external V<sub>LCD</sub>.

# 15. Dynamic characteristics

### Table 20. Dynamic characteristics

 $V_{DD1} = 1.8 \text{ V to } 5.5 \text{ V}; V_{DD2} = V_{DD3} = 2.2 \text{ V to } 4.0 \text{ V}; V_{SS} = 0 \text{ V}; V_{LCD} = 2.2 \text{ V to } 6.5 \text{ V}; T_{amb} = -40 \circ \text{C} \text{ to } +85 \circ \text{C};$  unless otherwise specified

Symbol	Parameter	Conditions		Min	Тур	Max	Unit
f <sub>fr(LCD)</sub>	LCD frame frequency	internal clock; $V_{DD}$ = 5.0 V		45	95	147	Hz
osc	oscillator frequency		<u>[1]</u>	140	250	450	kHz
osc(ext)	external oscillator frequency			140	-	450	kHz
d(startup)(OSC)	start-up delay time on pin OSC	oscillator, after power down	[2]	-	200	300	μs
t <sub>w(pd)</sub>	power-down pulse width			1	-	-	μs
t <sub>w(spike)</sub>	spike pulse width	on pin PD	[2]	-	-	90	ns
Timing chara	cteristics of parallel interface [3]						
Write operatio	on (writing data from microcontrolle	er to PCF2113x); see Figure 3	2				
t <sub>cy(en)</sub>	enable cycle time			500	-	-	ns
t <sub>w(en)</sub>	enable pulse width			220	-	-	ns
t <sub>su(A)</sub>	address set-up time			50	-	-	ns
t <sub>h(A)</sub>	address hold time			25	-	-	ns
t <sub>su(D)</sub>	data input set-up time			60	-	-	ns
<sup>t</sup> h(D)	data input hold time			25	-	-	ns
Read operation	on (reading data from PCF2113x to	microcontroller); see Figure 3	33				
t <sub>cy(en)</sub>	enable cycle time			500	-	-	ns
t <sub>w(en)</sub>	enable pulse width			220	-	-	ns
t <sub>su(A)</sub>	address set-up time			50	-	-	ns
t <sub>h(A)</sub>	address hold time			25	-	-	ns
t <sub>d(DV)</sub>	data input valid delay time	$V_{DD1} > 2.2 V$		-	-	150	ns
		V <sub>DD1</sub> > 1.5 V		-	-	250	ns
t <sub>h(D)</sub>	data input hold time			5	-	-	ns
Timing chara	cteristics of I <sup>2</sup> C-bus interface [3]	; see <mark>Figure 34</mark>					
f <sub>SCL</sub>	SCL frequency			-	-	400	Hz
t <sub>LOW</sub>	LOW period of the SCL clock			1.3	-	-	μs
t <sub>HIGH</sub>	HIGH period of the SCL clock			0.6	-	-	μs
t <sub>SU;DAT</sub>	data set-up time			100	-	-	ns
t <sub>HD;DAT</sub>	data hold time			0	-	-	ns
t <sub>r</sub>	rise time of both SDA and SCL signals		[2][4]	15 + 0.1C <sub>b</sub>	-	300	ns
t <sub>f</sub>	fall time of both SDA and SCL signals		[2][4]	15 + 0.1C <sub>b</sub>	-	300	ns
C <sub>b</sub>	capacitive load for each bus line		[4]	-	-	400	pF
t <sub>SU;STA</sub>	set-up time for a repeated START condition			0.6	-	-	μs
t <sub>HD;STA</sub>	hold time (repeated) START condition			0.6	-	-	μs

#### Table 20. Dynamic characteristics ... continued

 $V_{DD1} = 1.8 \text{ V to } 5.5 \text{ V}; V_{DD2} = V_{DD3} = 2.2 \text{ V to } 4.0 \text{ V}; V_{SS} = 0 \text{ V}; V_{LCD} = 2.2 \text{ V to } 6.5 \text{ V}; T_{amb} = -40 \circ \text{C} \text{ to } +85 \circ \text{C};$  unless otherwise specified

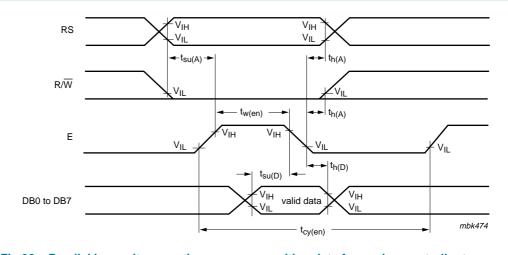
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
t <sub>SU;STO</sub>	set-up time for STOP condition		0.6	-	-	μs
t <sub>SP</sub>	pulse width of spikes that must be suppressed by the input filter	on bus	-	-	50	ns
t <sub>BUF</sub>	bus free time between a STOP and START condition		1.3	-	-	μs

[1] Not available at any pin.

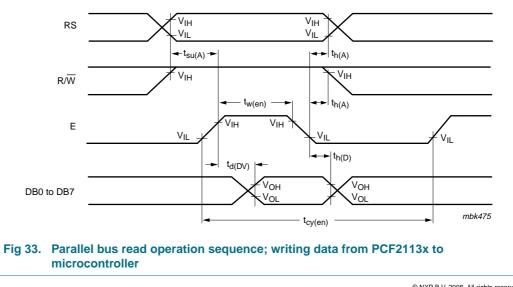
[2] Tested on a sample basis.

[3] All timing values are valid within the operating supply voltage and ambient temperature range and are referenced to  $V_{IL}$  and  $V_{IH}$  with an input voltage swing of  $V_{SS}$  to  $V_{DD}$ .

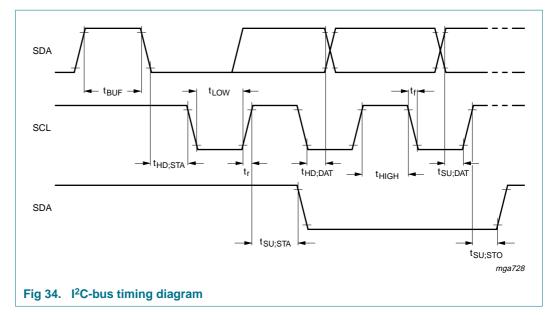
[4]  $C_b$  = total capacitance of one bus line in pF.







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# **16.** Application information

## **16.1 Application diagrams**

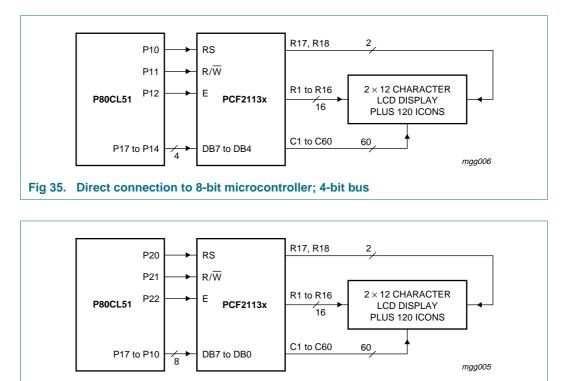
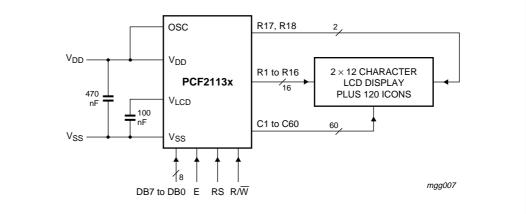
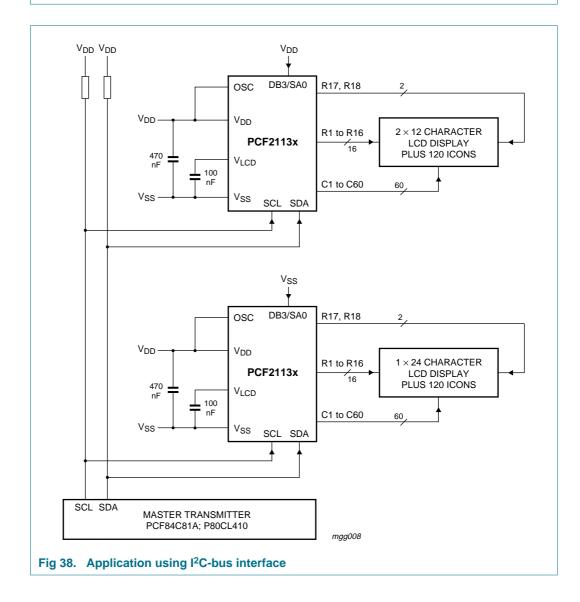


Fig 36. Direct connection to 8-bit microcontroller; 8-bit bus

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## 16.2 General application information

The required minimum value for the external capacitors in an application with the PCF2113x are:  $C_{ext} \ge 100 \text{ nF}$  between  $V_{LCD}$  and  $V_{SS}$ , and  $C_{ext} \ge 470 \text{ nF}$  between  $V_{DD}$  and  $V_{SS}$ . Higher capacitor values are recommended for ripple reduction.

For COG applications the recommended Indium Tin Oxide (ITO) track resistance is to be minimized for the I/O and supply connections. Optimized values for these tracks are below 50  $\Omega$  for the supply and below 100  $\Omega$  for the I/O connections. Higher track resistances reduce performance and increase current consumption.

To avoid accidental triggering of power-on reset (especially in COG applications), the supplies must be adequately decoupled. Depending on power supply quality,  $V_{DD1}$  may have to be risen above the specified minimum.

## 16.3 4-bit operation, 1-line display using internal reset

The program must set functions prior to a 4-bit operation (see <u>Table 21</u>). When power is turned on, 8-bit operation is automatically selected and the PCF2113x attempts to perform the first write as an 8-bit operation. Since nothing is connected to DB0 to DB3, a rewrite is then required. However, since one operation is completed in two accesses of 4-bit operation, a rewrite is required to set the functions (see <u>Table 21</u> step 3). Thus, DB4 to DB7 of the 'function set' are written twice.

Step	Instr	uction					Display	Operation
1		nal pow tialized						initialized; no display appears
2	funct	tion set						sets a 4-bit operation; in this instance
	RS	R/W	DB7	DB6	DB5	DB4		operation is handled as 8-bit by initialization and only this instruction
	0	0	0	0	1	0		completes with one write
3	funct	tion set						sets to 4-bit operation, selects 1-line
	0	0	0	0	1	0		display and $V_{LCD} = VA$ ; 4-bit operation starts from this point and resetting is
	0	0	0	0	0	0		needed
4	displ	ay con	trol					turns on display and cursor; entire
	0	0	0	0	0	0	_	display is blank after initialization
	0	0	1	1	1	0		
5	entry	/ mode	set					sets mode to increment address by 1
	0	0	0	0	0	0	_	and to shift the cursor to the right at the time of write to the DDRAM/CGRAM;
	0	0	0	1	1	0		display is not shifted
6	'write	e data'	to CGI	RAM/D	DRAN	1		writes 'P'; the DDRAM has already
	1	0	0	1	0	1	P_	been selected by initialization at power-on; the cursor is incremented by
	1	0	0	0	0	0		1 and shifted to the right

### Table 21. 4-bit operation, 1-line display example using internal reset

## 16.4 8-bit operation, 1-line display using internal reset

Table 22 and Table 23 show an example of a 1-line display in 8-bit operation. The PCF2113x functions must be set by the 'function set' instruction prior to display. Since the DDRAM can store data for 80 characters, the RAM can be used for advertising displays

when combined with display shift operation. Since the display shift operation changes display position only and the DDRAM contents remain unchanged, display data entered first can be displayed when the 'return home' operation is performed.

Table 22. 8-bit operation, 1-line display example; using internal reset (character set 'A')

Step	Instr	uction									Display	Operation
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
1	powe reset	er supp :)	ly on (	PCF2	113x is	initial	ized b	y the ir	nterna	ľ		initialized; no display appears
2	funct	ion set	t									sets to 8-bit operation, selects 1-line
	0	0	0	0	1	1	0	0	0	0		display and $V_{LCD} = VA$
3	displ	ay con	trol									turns on display and cursor; entire
	0	0	0	0	0	0	1	1	1	0	_	display is blank after initialization
4	entry	mode	set									sets mode to increment the addres
	0	0	0	0	0	0	0	1	1	0	_	by 1 and to shift the cursor to the
												right at the time of the write to the DDRAM/CGRAM; display is not shifted
5	'write	e data'	to CG	RAM/D	DRAN	Λ						writes 'P'; the DDRAM has already
	1	0	0	1	0	1	0	0	0	0	P_	been selected by initialization at power-on; the cursor is incremente by 1 and shifted to the right
6	'write	e data'	to CG	RAM/D	DRAN	Λ						writes 'H'
	1	0	0	1	0	0	1	0	0	0	PH	
7 to 10						•					_	writes 'ILIP'
						:						
11	'write	e data'	to CG	RAM/C		Λ						writes 'S'
	1	0	0	1	0	1	0	0	1	1	PHILIPS	
12	entry	mode	set				-					sets mode for display shift at time of
	0	0	0	0	0	0	0	1	1	1	PHILIPS	write
13	'write	e data'	to CG	RAM/E	DRAN							writes space
	1	0	0	0	1	0	0	0	0	0	HILIPS	
14	'write	e data'	to CG	RAM/E		Λ	-	-	-			writes 'M'
	1	0	0	1	0	0	1	1	0	1	HILIPS M	
15 to 19						:					_	writes 'ICROK'
						:						
20	'write	e data'	to CG	RAM/D	DRAN	Λ						writes 'O'
	1	0	0	1	0	0	1	1	1	1	MICROKO	
21		or/disp	-		-	-		-		-		shifts only the cursor position to the
	0	0	0	0	0	1	0	0	0	0	MICROKO	left
22	-	or/disp	-		Ŭ	•		~	~			shifts only the cursor position to the
	0	0	0	0	0	1	0	0	0	0	MICROKO	left
23	-	e data'	-				v	•	v	U U		writes 'C' correction; the display
-0	1	0	0	1	0	0	0	0	1	1	ICROCO	moves to the left
24	-	or/disp	-		U	U	U	U	•			shifts the display and cursor to the
<u>~</u> 7	0	0	0	0	0	1	1	1	0	0	MICROCO	right
	0	0	U I	U	U	1		<b>'</b>	U	U I		

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Step	Instr	uction									Display	Operation			
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0					
25	curso	or/displ	ay shif	shifts only the cursor to the right											
	0	0	0	0	0	1	0	1	0	0	MICROCO				
26	'write	data'	to CGI	RAM/C	DRAN	1						writes 'M'			
	1	0	0	1	0	0	1	1	0	1	ICROCOM				
27	7 return home											returns both display and cursor to			
	0	0	0	0	0	0	0	0	1	0	PHILIPS M	the original position (address 0)			

#### Table 22. 8-bit operation, 1-line display example; using internal reset (character set 'A') ... continued

### Table 23. 8-bit operation, 1-line display and icon example; using internal reset (character set 'A')

Step	Inst	ructior	1								Display	Operation
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
1	pow	er supp	bly on (	(PCF2 <sup>-</sup>	113x is	initial	zed by	the in	ternal	reset)		initialized; no display appears
2	func	tion se	t									sets to 8-bit operation, selects 1-line
	0	0	0	0	1	1	0	0	0	0		display and $V_{LCD} = VA$
3	disp	lay con	trol									turns on display and cursor; entire
	0	0	0	0	0	0	1	1	1	0	_	display is blank after initialization
4	entr	y mode	set									sets mode to increment the address
	0	0	0	0	0	0	0	1	1	0	_	by 1 and to shift the cursor to the right at the time of the write to the
												DDRAM/CGRAM; display is not shifted
5	set	CGRAN	/I addr	ess								sets the CGRAM address to
	0	0	0	1	0	0	0	0	0	0	]_	position of character '0'; the CGRAM is selected
												CGRAM IS Selected
6	'writ	e data'	to CG	RAM/D	DRAN	Λ						writes data to CGRAM for icon even
	1	0	0	0	0	0	1	0	1	0	_	phase; icon appears
7												
						:						
8	sets	CGRA	M add	lress								sets the CGRAM address to
	0	0	0	1	1	1	0	0	0	0	_	position of character '0'; the CGRAM is selected
9	'writ	e data'	to CG	RAM/E		Λ						writes data to CGRAM for icon odd
•	1	0	0	0	0	0	1	0	1	0		phase
10						:						
						:						
11	func	tion se	t									sets H = 1: Extended instruction set
	0	0	0	0	1	1	0	0	0	1	]_	
12	icon	contro	I									icons blink
	0	0	0	0	0	0	1	0	1	0	]_	
13	function set							sets H = 0				
	0	0	0	0	1	1	0	0	0	0	]_	
14	set l	set DDRAM address						sets the DDRAM to the first position;				
	0	0	1	0	0	0	0	0	0	0	]_	DDRAM is selected
PCF2113 FA	M 4											© NXP B.V. 2008. All rights reserve

Step	Inst	ructior	า								Display	Operation
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
15	'write data' to CGRAM/DDRAM											writes 'P'; the cursor is incremented
	1	0	0	1	0	1	0	0	0	0	P_	by 1 and shifted to the right
16	'write data' to CGRAM/DDRAM										writes 'H'	
	1	0	0	1	0	0	1	0	0	0	PH_	
17						:						writes 'ILIPS'
						:						
22	retu	rn hom	е									returns both display and cursor to
	0	0	0	0	0	0	0	0	1	0	<b>P</b> HILIPS	the original position (address 0)

### Table 23. 8-bit operation, 1-line display and icon example; using internal reset (character set 'A') ... continued

## 16.5 8-bit operation, 2-line display

For a 2-line display the cursor automatically moves from the first to the second line after the 40th digit of the first line has been written. Thus, if there are only 8 characters in the first line, the DDRAM address must be set after the 8th character is completed (see Table 24). It should be noted that both lines of the display are always shifted together; data does not shift from one line to the other.

Table 24.	8-bit operation,	2-line display	example; using	internal reset
-----------	------------------	----------------	----------------	----------------

Step	Ins	truction	1								Display	Operation				
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0						
1	pov	ver supp	ly on (	PCF21	13x is	initializ	zed by	the int	ernal r	eset)		initialized; no display appears				
2	fun	ction set	t									sets to 8-bit operation, selects				
	0	0	0	0	1	1	0	1	0	0		1-line display and $V_{LCD} = VA$				
3	dis	olay con	trol									turns on display and cursor;				
	0	0	0	0	0	0	1	1	1	0	_	entire display is blank after initialization				
4	ent	ry mode	set									sets mode to increment the				
	0	0	0	0	0	0	0	1	1	0	_	address by 1 and to shift the cursor to the right at the time of				
												the write to the DDRAM/CGRAM display is not shifted				
5	'wri	te data'	to CGF	ram/d	DRAM							writes 'P'; the DDRAM has				
	1	0	0	1	0	1	0	0	0	0	P_	already been selected by initialization at power-on; the				
												cursor is incremented by 1 and shifted to the right				
6 to 10						:						writes 'HILIP'				
						:										
11	'wri	te data'	to CGF	RAM/D	DRAM	ĺ						writes 'S'				
	1	0	0	1	0	1	0	0	1	1	PHILIPS					
12	sets DDRAM address										sets DDRAM to position the					
	0	0	1	1	0	0	0	0	0	0	PHILIPS	cursor at the start of the 2nd line				

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Step	Inst	ruction									Display	Operation
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0		
13	'writ	e data' t	o CGF	RAM/D	DRAM							writes 'M'
	1	0	0	1	0	0	1	1	0	1	PHILIPS	
											M_	
14 to 18						:						writes 'ICROC'
						:						
19	'writ	e data' t	to CGF	RAM/D	DRAM							writes 'O'
	1	0	0	1	0	0	1	1	1	1	PHILIPS	
											MICROCO_	
20	entr	y mode	set									sets mode for display shift at the
	0	0	0	0	0	0	0	1	1	1	PHILIPS	time of write
											MICROCO	
21	'writ	e data' t	to CGF	RAM/D	DRAM							writes 'M'; display is shifted to the
	1	0	0	1	0	0	1	1	0	1	HILIPS	left; the 1st and 2nd lines shift together
											ICROCOM	logenier
22	retu	rn home	)									returns both the display and
	0	0	0	0	0	0	0	0	1	0	PHILIPS	cursor to the original position (address 0)
											MICROCOM	

### Table 24. 8-bit operation, 2-line display example; using internal reset ...continued

# 16.6 I<sup>2</sup>C-bus operation, 1-line display

A control byte is required with most commands (see Table 25).

## Table 25. Example of I<sup>2</sup>C-bus operation; 1-line display (using internal reset, assuming SA0 = $V_{SS}$ ) [1]

Step	l²C-b	us byt	е							Display	Operation
1	l <sup>2</sup> C-b	us star	t								initialized; no display appears
2	slave	addres	ss for v	vrite							during the acknowledge cycle SDA is
	SA6	SA5	SA4	SA3	SA2	SA1	SA0	$R/\overline{W}$	Ack		pulled down by the PCF2113x
	0	1	1	1	0	1	0	0	0	_	
3	send a control byte for 'function set'									control byte sets RS for the following	
	Co	RS	0	0	0	0	0	0	Ack		data bytes
	0	0	0	0	0	0	0	0	1		
4	functi	on set									selects 1-line display and $V_{LCD} = VA$ ;
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack		SCL pulse during acknowledge cycle starts execution of instruction
	0	0	1	Х	0	0	0	0	1		Starts execution of instruction
5	displa	ay cont	rol								turns on display and cursor; entire
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	_	display shows character 20h (blank in ASCII-like character sets)
	0	0	0	0	1	1	1	0	1		ASCIPINE CHARACTER SELS)
6	entry	mode	set				sets mode to increment the address				
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	_	by 1 and to shift the cursor to the right at the time of write to the DDRAM or
	0	0	0	0	0	1	1	0	1	at the time of write to the DDR CGRAM; display is not shifted	

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Table 25.	Exa	mple o	ot I <sup>2</sup> C-b	ous op	eration	n; 1-lin	e disp	lay (us	sing in	ternal reset, a	assuming SA0 = V <sub>SS</sub> ) [1]continued
Step	l <sup>2</sup> C-bu	us byte	9							Display	Operation
7	l²C-bu	us start	t							_	to write data to DDRAM, RS must be set to 1 so a control byte is needed
8	slave	addres	s for w	rite							
	SA6	SA5	SA4	SA3	SA2	SA1	SA0	R/W	Ack	_	
	0	1	1	1	0	1	0	0	1		
9	send a	a contr	ol byte	for 'wr	ite dat	a'					
	Со	RS	0	0	0	0	0	0	Ack	]_	
	0	1	0	0	0	0	0	0	1		
10	'write	data' te	o DDR	AM							writes 'P'; the DDRAM is selected at
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	P_	power-up; the cursor is incremented by 1 and shifted to the right
	0	1	0	1	0	0	0	0	1		by I and shined to the right
11	'write	data' te	o DDR	AM							writes 'H'
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	PH_	
	0	1	0	0	1	0	0	0	1		
12 to 15						:					writes 'ILIP'
16	'write	data' te	o DDR	AM							writes 'S'
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	PHILIPS_	
	0	1	0	1	0	0	1	1	1		
17	· ·	nal I <sup>2</sup> C (as ste		top) l <sup>2</sup> (	C-bus s	start + s	slave a	ddress	s for	PHILIPS_	
18	contro	ol byte									
	Со	RS	0	0	0	0	0	0	Ack	PHILIPS_	
	1	0	0	0	0	0	0	0	1		
19	return	home									sets DDRAM address 0 in address
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	PHILIPS	counter (also returns shifted display to original position; DDRAM contents
	0	0	0	0	0	0	1	0	1		unchanged); this instruction does not
											update the Data Register (DR)
20	I <sup>2</sup> C-bι	us start	t							PHILIPS	
21	slave	addres	s for re	ead							during the acknowledge cycle the
	SA6	SA5	SA4	SA3	SA2	SA1	SA0	R/W	Ack	PHILIPS	content of DR is loaded into the internal I <sup>2</sup> C-bus interface to be shifted
	0	1	1	1	0	1	0	1	1		out; in the previous instruction neither
											a 'set address' nor a 'read data' has been performed, so the content of the DR was unknown; the R/W has to be set to 1 while still in the I <sup>2</sup> C-bus write mode
22	contro	l byte	for rea	d							DDRAM content is read from the
	Со	RS	0	0	0	0	0	0	Ack	PHILIPS	following instructions
	0	1	1	0	0	0	0	0	1		

#### ming SAO = V(...) [1]Table 25 Example of I<sup>2</sup>C bus operations 1 line display (using internal res

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Step	l <sup>2</sup> C-b	us byt	e							Display	Operation
23	'read	data': 8	$8 \times SC$	L + ma	ister ad	knowle	edge 🛛	1			$8 \times SCL$ ; content loaded into interface
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	<b>P</b> HILIPS	during previous acknowledge cycle is
	Х	Х	Х	Х	Х	Х	Х	Х	0		shifted out over SDA; MSB is DB7; during master acknowledge content
											of DDRAM address 01 is loaded into the I <sup>2</sup> C-bus interface
24	'read	data': 8	$8 \times SC$	L + ma	ister ad	knowle	edge 🛙	<u>1</u>			$8 \times SCL$ ; code of letter 'H' is read first;
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	PHILIPS	during master acknowledge, code of 'I' is loaded into the I <sup>2</sup> C-bus interface
	0	1	0	0	1	0	0	0	0		This loaded into the FO-bus interface
25	'read	data': 8	$B \times SC$	L + ma	ster ad	knowle	edge 🛛	<u>1</u>			no master acknowledge;
	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Ack	<b>P</b> HILIPS	-after the content of the I <sup>2</sup> C-bus interface register is shifted out no
	0	1	0	0	1	0	0	1	1		internal action is performed;
											<ul> <li>-no new data is loaded into the interface register;</li> <li>-data register is not updated;</li> <li>-address counter is not incremented and cursor is not shifted</li> </ul>
26	1201	us stop								PHILIPS	

[1] X = not relevant.

[2] SDA is left at high-impedance by the microcontroller during the read acknowledge.

### Table 26. Initialization by instruction, 8-bit interface [1]

Step	Instr	ruction	1								Description
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
1	inter	nal res	et			:					starting from power-on or unknown state
2	wait	2 ms				: :					
3	0	0	0	0	1	1	Х	Х	Х	Х	function set (interface is 8 bit long). Busy Flag (BF) cannot be checked before this instruction
4	wait	2 ms				: :					
5	0	0	0	0	1	1	Х	Х	Х	Х	function set (interface is 8 bit long). BF cannot be checked before this instruction
6	wait	more t	han 40	μs		: :					
7	0	0	0	0	1	1	Х	Х	Х	Х	function set (interface is 8 bit long). BF cannot be checked before this instruction
8						: : :					BF can be checked after the following instructions; when BF is not checked the waiting time between instructions is the specified instruction time (see <u>Table 10</u> )
9	0	0	0	0	1	1	0	Μ	0	Н	function set (interface is 8 bit long); specify the number of display lines
10	0	0	0	0	0	0	1	0	0	0	display off

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Step	Instr	uction	l								Description
	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	
11	0	0	0	0	0	0	0	0	0	1	clear display
12	0	0	0	0	0	0	0	1	I/D	S	entry mode set
						:					
13	initia	lization	ends								

### Table 26. Initialization by instruction, 8-bit interface [1] ... continued

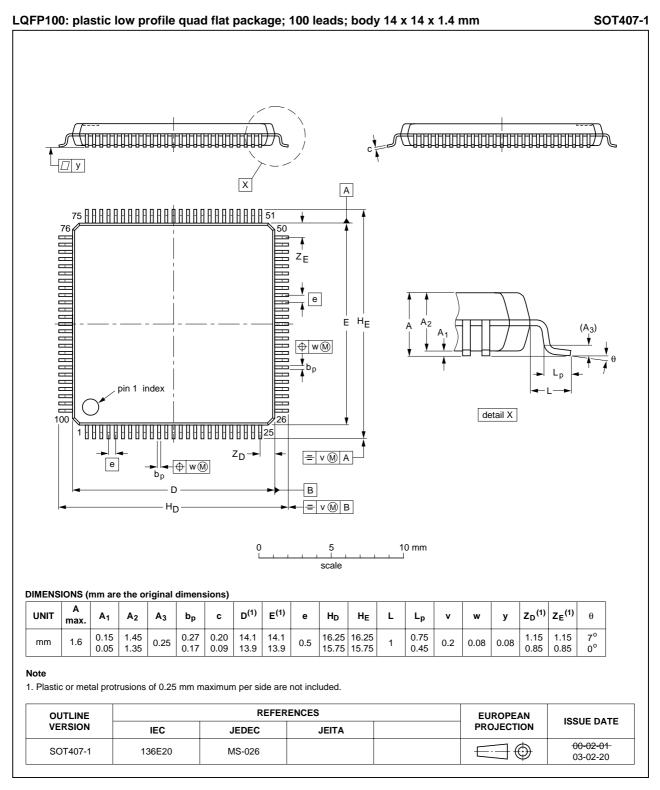
[1] X = not relevant.

### Table 27. Initialization by instruction, 4-bit interface; not applicable for I<sup>2</sup>C-bus operation

Step	Instruc	ction					Description
1	interna	l reset		:			starting from power-on or unknown state
2	wait 2	ms		:			
3	RS 0	R/₩ 0	DB7 0	DB6 0	DB5 1	DB4 1	BF cannot be checked before this instruction function set (interface is 8 bit long)
4	wait 2	ms		:			
5	RS 0	R/W 0	DB7 0	DB6 0	DB5 1	DB4 1	BF cannot be checked before this instruction function set (interface is 8 bit long)
6	wait m	ore than	40 µs	:			
7	RS 0	R/W 0	DB7 0	DB6 0	DB5 1	DB4 1	BF cannot be checked before this instruction function set (interface is 8 bit long)
8				:			BF can be checked after the following instructions; when BF is not checked the waiting time between instructions is the specified instruction time (see <u>Table 10</u> )
9	RS 0	R/W 0	DB7 0	DB6 0	DB5 1	DB4 0	function set (set interface to 4 bit long) interface is 8 bit long
10	0 0	0 0	0 0	0 M	1 0	0 H	function set (interface is 4 bit long) specify number of display lines
11	0 0	0 0	0 1	0 0	0 0	0 0	display off
12	0 0	0 0	0 0	0 0	0 0	0 1	clear display
13	0 0	0 0	0 0	0 1	0 I/D	0 S	entry mode set
14	initializ	ation en	ds	:			

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## 17. Package outline



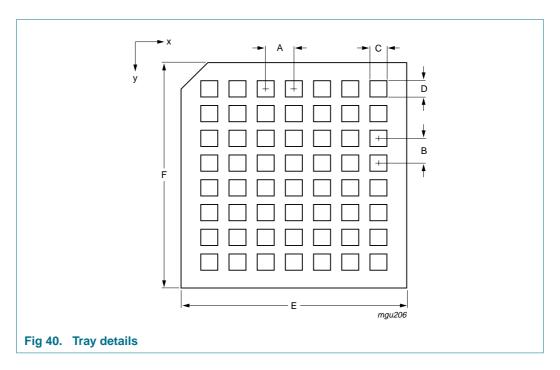
### Fig 39. Package outline SOT407-1 (LQFP100)

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# **18. Handling information**

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be completely safe you must take normal precautions appropriate to handling MOS devices; see *JESD625-A and/or IEC61340-5*.

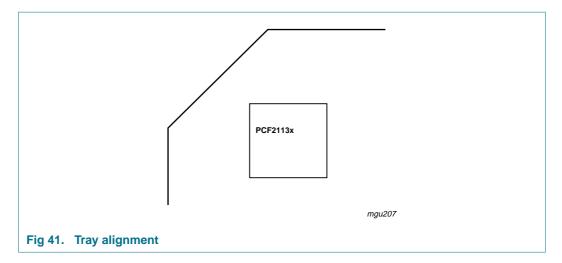
# **19. Packing information**



### Table 28. Tray dimensions (see Figure 40)

Symbol	Description	Value
А	pocket pitch in x direction	6.35 mm
В	pocket pitch in y direction	5.59 mm
С	pocket width in x direction	3.82 mm
D	pocket width in y direction	3.66 mm
E	tray width in x direction	50.8 mm
F	tray width in y direction	50.8 mm
x	number of pockets, x direction	7
у	number of pockets, y direction	8

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The orientation of the IC in a pocket is indicated by the position of the IC type name on the die surface with respect to the chamfer on the upper left corner of the tray. Refer to the bonding pad location diagram (Figure 3) for the orientation and position of the type name on the die surface.

## 20. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

## 20.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

## 20.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

### 20.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- · Solder bath specifications, including temperature and impurities

## 20.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 42</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 29 and 30

#### Table 29. SnPb eutectic process (from J-STD-020C)

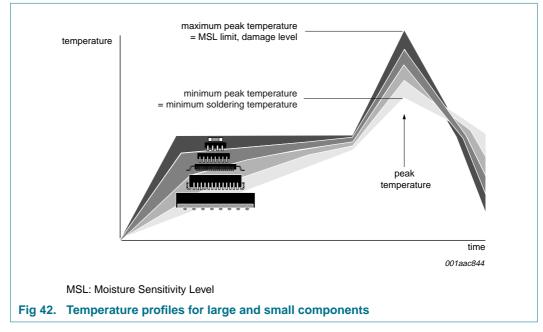
Package thickness (mm)	Package reflow temperature (°C	;)
	Volume (mm <sup>3</sup> )	
	< 350	≥ 350
< 2.5	235	220
≥ 2.5	220	220

Package thickness (mm)	Package reflow temperature (°C)										
	Volume (mm <sup>3</sup> )	Volume (mm <sup>3</sup> )									
	< 350	350 to 2000	> 2000								
< 1.6	260	260	260								
1.6 to 2.5	260	250	245								
> 2.5	250	245	245								

#### Table 30. Lead-free process (from J-STD-020C)

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 42.



For further information on temperature profiles, refer to Application Note AN10365 "Surface mount reflow soldering description".

# 21. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes	
PCF2113_FAM_4	20080304	Product data sheet	-	PCF2113_FAM_3	
Modifications:	<ul> <li>The format of this data sheet has been redesigned to comply with the new identity guidelines of NXP Semiconductors.</li> </ul>				
	<ul> <li>Legal texts have been adapted to the new company name where appropriate.</li> </ul>				
	• Figure 3, Figure 13, Figure 20 and Figure 21: new graphics.				
	<ul> <li><u>Table 2</u> added: marking codes table.</li> </ul>				
	• Table 4: adjusted die size.				
	• Table 18 and Table 19: adjusted values.				
	• Table 25: changed byte settings.				
PCF2113_FAM_3 (9397 750 06995)	20011219	Product specification	-	PCF2113_FAM_2	
PCF2113_FAM_2 (9397 750 01753)	19970404	Preliminary data sheet	-	PCF2113_FAM_1	
PCF2113_FAM_1	19961021	Preliminary specification			

# 22. Legal information

## 22.1 Data sheet status

Document status <sup>[1][2]</sup>	Product status <sup>[3]</sup>	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

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