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# DATA SHEET



# mos integrated circuit $\mu PD8835$

#### 7300 PIXELS × 3 COLOR CCD LINEAR IMAGE SENSOR

#### **DESCRIPTION**

The  $\mu$  PD8835 is a very high-speed color CCD (Charge Coupled Device) linear image sensor which changes optical images to electrical signal and has the function of color separation. The  $\mu$  PD8835 has the high speed voltage amplifiers, which have four outputs per color, and the high speed registers, so it is possible that the image of the high density is read at very high speed. Therefore, it is suitable for very high-speed 600dpi/A3 color digital copiers, color scanners and so on, by the package with heat sink that has high heat radiation.

#### **FEATURES**

• Valid photocell : 7300 pixels × RGB 3 lines

• Photocell's size : 10  $\mu$ m

• Line spacing : 40  $\mu$ m (4 lines) Red line - Green line, Green line - Blue line

• Color filter : Primary colors (Red, Green, and Blue), Pigment filter

Light resistance 10<sup>7</sup> lx hour with standard sunlight and ultraviolet cut filter (L40)

• Resolution : 24 dot/mm A3 (297 × 420 mm) size (shorter side)

• Data rate : 140 MHz/color max. (35 MHz/ch max.)

Power supply : +10 V and +5 V

• Drive clock level : CMOS output under 5 V operation

• On-chip circuits : Voltage amplifiers

Reset feed-through level clamp circuit

Clamp clock generation circuit

Sample and Hold circuit

Sample and Hold clock generation circuit

Output type : 4 outputs / color, Front & Rear separate type

Sample and Hold mode only

#### ORDERING INFORMATION

Part Number Package  $\mu$ PD8835CU-A CCD linear image sensor 56-pin plastic DIP with heat sink (15.24 mm (600)), 1.778 mm pitch

**Remark** "-A" indicates Pb-free (This product does not contain Pb in external electrode and other parts).

Data Sheet S20220EJ1V0DS



# PIN CONFIGURATION (Top View)

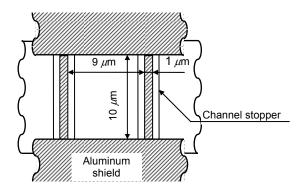
CCD linear image sensor 56-pin plastic DIP with heat sink (15.24 mm (600)) 1.778 mm pitch

			7		ナ			
Output signal (Green front even)	1	Vоит-G2				Vоит-G1	56	Output signal (Green front odd)
Ground	2	GND				GND	55	Ground
Output signal (Red front even)	3	Vour-R2	_	_	_	Vоит-В1	54	Output signal (Blue front odd)
Output signal (Red front odd)	4	Vour-R1			Н	Vоит- <b>B2</b>	53	Output signal (Blue front even)
Substrate voltage	5	VsuB				GND	52	Ground
Ground	6	GND				Vod2	51	Output unit drain voltage 2
Digital power supply	7	$V_{DD}$				Vod2	50	Output unit drain voltage 2
Reset gate clock	8	φR				Vod2	49	Output unit drain voltage 2
Last stage shift register clock 2L	9	ø2L				Vod2	48	Output unit drain voltage 2
Output unit drain voltage 1	10	Vod1				ø TG	47	Transfer gate clock
Ground	11	GND				GND	46	Ground
Shift register clock 2	12	φ <b>2</b>				ø1	45	Shift register clock 1
Shift register clock 1	13	Ø1				<i>ø</i> 2	44	Shift register clock 2
Heat sink Vdd	14	HS-V <sub>DD</sub>				HS-V <sub>DD</sub>	43	Heat sink Vdd
			Red	Green	Blue			
				٦	W			
Heat sink Vdd	15	HS-V <sub>DD</sub>				HS-V <sub>DD</sub>	42	Heat sink Vdd
Shift register clock 1	16	Ø1				<i>φ</i> 2	41	Shift register clock 2
Shift register clock 2	17	φ <b>2</b>				<i>ø</i> 1	40	Shift register clock 1
Ground	18	GND				GND	39	Ground
Output unit drain voltage 1	19	Vod1				φTG	38	Transfer gate clock
Last stage shift register clock 2L	20	ø2L				Vod2	37	Output unit drain voltage 2
Reset gate clock	21	ØR				Vod2	36	Output unit drain voltage 2
Digital power supply	22	$V_{DD}$				Vod2	35	Output unit drain voltage 2
Ground	23	GND				Vod2	34	Output unit drain voltage 2
Substrate voltage	24	VsuB				GND	33	Ground
Output signal (Red rear odd)	25	Vour-R3				Vоит- <b>B4</b>	32	Output signal (Blue rear even)
Output signal (Red rear even)	26	Vour-R4	7300	7300	7300	Vоит- <b>В</b> 3	31	Output signal (Blue rear odd)
Ground	27	GND				GND	30	Ground
Output signal (Green rear even)	28	Vouт-G4				Vоит-G3	29	Output signal (Green rear odd)

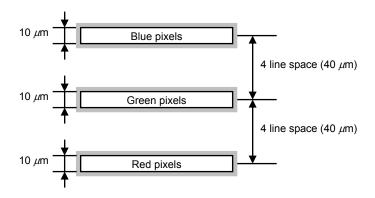
Data Sheet S20220EJ1V0DS



# PHOTOCELL STRUCTURE DIAGRAM



# PHOTOCELL ARRAY STRUCTURE DIAGRAM



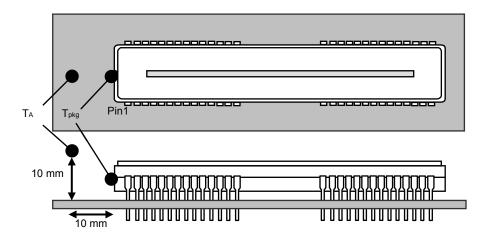


#### **ABSOLUTE MAXIMUM RATINGS**

Parameter	Symbol	Ratings	Unit
Output drain voltage	V <sub>OD1</sub> , V <sub>OD2</sub>	-0.3 to +12.0	V
Digital power supply	V <sub>DD</sub>	-0.3 to +8.0	V
Substrate voltage	VsuB	-0.3 to +8.0	V
Heat sink VDD	HS-V <sub>DD</sub>	-0.3 to +8.0	V
Voltage difference between VDD and VSUB	V <sub>DD</sub> -V <sub>SUB</sub>	-0.5 to +0.5	V
Shift register clock voltage	$V_{\phi 1},V_{\phi 2}$	-0.3 to +8.0	V
Last stage shift register clock voltage	V <sub>Ø</sub> 2L	-0.3 to +8.0 <sup>Note 1</sup>	V
Reset gate clock voltage	V <sub>Ø</sub> R	-0.3 to +8.0 Note 1	V
Transfer gate clock voltage	V <sub>Ø</sub> TG	-0.3 to +8.0	V
Operating ambient temperature	TA	0 to +60	°C
Package surface temperature	T <sub>pkg</sub>	0 to +75	°C
Storage temperature	T <sub>stg</sub>	-40 to +100	°C

**Notes 1.** Be careful so that the voltage of  $V_{\phi 2L}$  and  $V_{\phi R}$  are not beyond  $V_{DD}$  + 0.3V.

- 2. The operating ambient temperature T<sub>A</sub> is defined as an atmosphere temperature in a point 10 mm away on the circuit board, and 10 mm away from the short side of package pin 1. Refer to the below figure.
- **3.** The package surface temperature  $T_{pkg}$  is defined as a surface temperature of package short side of pin1. Refer to the below figure.



Caution Product quality may suffer if the absolute maximum rating is exceeded even momentarily for any parameter. That is, the absolute maximum ratings are rated values at which the product is on the verge of suffering physical damage, and therefore the product must be used under conditions that ensure that the absolute maximum ratings are not exceeded.

#### RECOMMENDED POWER ON/OFF SEQUENCE

The power on/off sequence is not limited. But, when VoD1 and VoD2 are powered, avoid VsuB and VDD being unsettled (i.e. high impedance).

Prevent VDD and VSUB from being powered on/off separately.



# **RECOMMENDED OPERATING CONDITIONS**

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Output drain voltage	Vod1, Vod2	9.5	10.0	10.5	V
Digital power supply	V <sub>DD</sub>	4.75	5.0	5.4	V
Substrate voltage	VsuB	4.75	5.0	5.4	V
Heat sink V <sub>DD</sub>	HS-V <sub>DD</sub>	4.75	5.0	5.4	V
Voltage difference between V <sub>DD</sub> and V <sub>SUB</sub>	V <sub>DD</sub> -V <sub>SUB</sub>	-0.3	0.0	0.3	V
Shift register clock high level	Vφ1H, Vφ2H	4.75	5.0	6.0	V
Shift register clock low level	Vφ1L, Vφ2L	-0.3	0.0	0.3	V
Last stage shift register clock high level	V <i>\$</i> 2LH	4.75	5.0	V <sub>DD</sub> +0.3	V
Last stage shift register clock low level	Vø2LL	-0.3	0.0	0.3	V
Reset gate clock high level	$V\phi$ RH	4.75	5.0	V <sub>DD</sub> +0.3	V
Reset gate clock low level	V $\phi$ RL	-0.3	0.0	0.3	V
Transfer gate clock high level	V <i>ф</i> тgн	4.75	5.0	6.0	V
Transfer gate clock low level	$V\phi$ TGL	-0.3	0.0	0.3	V
Shift register clock amplitude	V <sub>p-p</sub> φ <sub>1</sub> , V <sub>p-p</sub> φ <sub>2</sub>	4.75	5.0	6.3	V
Transfer gate clock amplitude	$V_{p-p}\phi$ TG	4.75	5.0	6.3	V
Signal output data rate	f $\phi$ R	0.1	1	35	MHz
Clock rate	$f\phi_1$ , $f\phi_2$	0.1	1	35	MHz



#### **ELECTRICAL CHARACTERISTICS**

 $T_A = +25^{\circ}C$ ,  $V_{OD1} = V_{OD2} = +10 \text{ V}$ ,  $V_{DD} = V_{SUB} = +5 \text{ V}$ ,  $f_{\phi R} = 1 \text{ MHz}$ , Data rate = 1 MHz, Storage time = 10 ms, Input clock = 5 Vp-p

Light source (except Response2): 3200 K halogen lamp + C-500S (Infrared cut filter, t = 1 mm) + HA-50 (Heat absorbing filter, t = 3 mm)

Parameter		Symbol	Test Conditions	MIN.	TYP.	MAX.	Unit	
Saturation voltage		V <sub>sat</sub>		1.2	1.5	_	V	
Saturation exposure Red Green		SE(R)		-	0.14	-	lx•s	
		SE(G)		-	0.16	_		
	Blue	SE(B)		_	0.3	_		
Photo response non-un	formity	PRNU1(-)	Vout = 1 V	-	6	18	%	
		PRNU1(+)		-	6	11		
Average dark signal		ADS	Light shielding	-	0.1	5.0	mV	
Dark signal non-uniform	ity	DSNU	Light shielding	-	2.0	10.0	mV	
Power consumption	n (V <sub>OD1</sub> )	P <sub>OD1</sub>		_	790	950	mW	
Power consumption	n (Vod2)	P <sub>OD2</sub>		_	960	1150		
Power consumption	n (V <sub>DD</sub> )	P <sub>DD</sub>	føR = 35 MHz	-	69	90		
Power consumption	n (Vsub)	PsuB		_	1	20		
Total power consumptio	n	Pw	f <sub>ØR</sub> = 35 MHz	-	1820	2210		
Output impedance		Zo		-	0.15	0.4	kΩ	
Response1 Red		R <sub>R</sub>		7.8	10.5	13.2	V/Ix•s	
	Green	Rg		6.9	9.2	11.5		
	Blue	Rв		3.75	5.0	6.25		
Response2	Red	R <sub>R</sub>	A light source + CM500S	_	(9.8)	_	V/Ix•s	
(Corresponding value	Green	Rg		_	(9.0)	_		
from Response1)	Blue	Rв		_	(4.5)	_		
Response peak	Red			_	610	_	nm	
	Green			_	535	_		
	Blue			_	460	_		
Image lag		IL	Vout = 1 V	_	1	20	mV	
Offset level		Vos		4.0	5.0	6.0	V	
Output settling time <sup>Note</sup>		ts1	Vout = 1 V	2	3	4	ns	
. •		ts2		5.5	7	8.5		
Register imbalance		RI	Vout = 1 V	_	2.0	10.0	%	
		RI-FR	Vout = 1 V	_	2.0	10.0	%	
Total transfer efficiency		TTE	Vout = 1 V, f <sub>Ø1</sub> = 35 MHz	94	98	_	%	
Dynamic range		DR1	Vsat/DSNU	_	750	_	times	
		DR2	Vsat/ $\sigma$ dark	_	1875	_		
Light shielding random	noise	<b>O</b> dark		_	0.8	_	mV	

Note Definitions of ts1 and ts2 are indicated in the TIMING CHART 2.

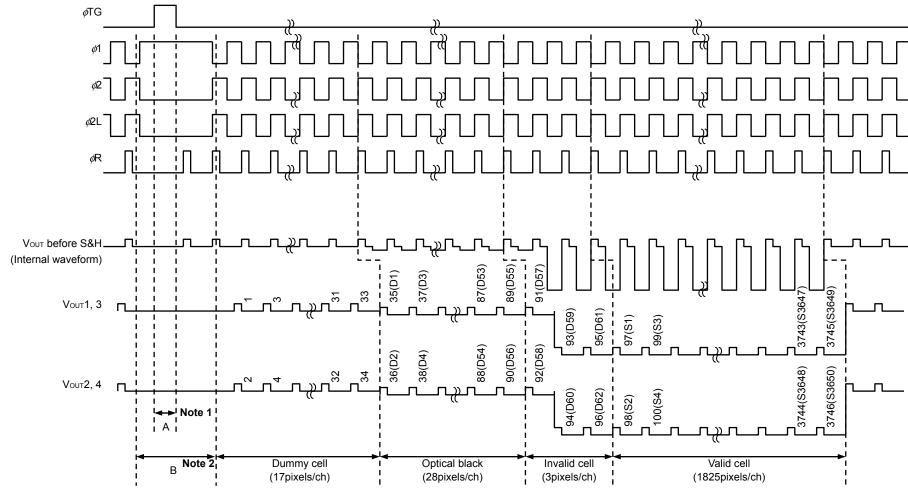


# INPUT PIN CAPACITANCE (Vod1 = Vod2 = +10 V, Vdd = Vsub = +5 V)

Parameter	Symbol	Pin name	Pin No.	MIN.	TYP.	MAX.	Unit
Shift register clock pin capacitance Note	C <sub>Ø</sub> 1	<i>φ</i> 1	13	215	240	265	pF
			16	215	240	265	
			40	215	240	265	
			45	215	240	265	
		TOT	Ţ <b>A</b> L	860	960	1060	
	C <sub>\$\phi\2\$</sub>	φ2	12	215	240	265	pF
			17	215	240	265	
			41	215	240	265	
			44	215	240	265	
		ТОТ	ΓAL	860	960	1060	
Last stage shift register clock pin capacitance	Cø2L	φ2L	9	11	12	13	pF
			20	11	12	13	
Reset gate clock pin capacitance	CøR	φR	8	11	12	13	pF
			21	11	12	13	
Transfer gate clock pin capacitance	CøTG	φTG	38	2	3	4	pF
			47	2	3	4	

**Note**  $C_{\emptyset}$  and  $C_{\emptyset}$  are equivalent capacitance with driving device, including the co-capacitance between  $\phi$ 1 and  $\phi$ 2. Pin 13, 16, 40 and 45 ( $\phi$ 1) are connected inside of the device. Pin 12, 17, 41 and 44 ( $\phi$ 2) are also connected inside of the device.

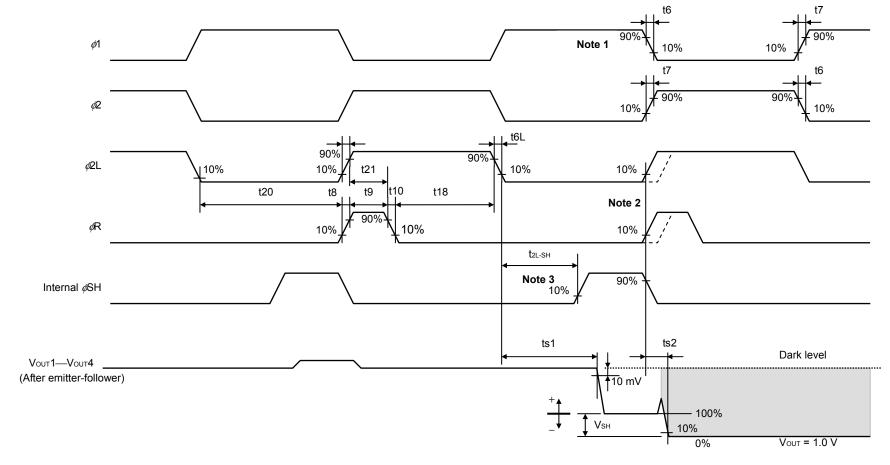




**Notes 1.** Set the  $\phi$ R to low level during this period A.

2. Refer to TIMING CHART 3 during this period B.

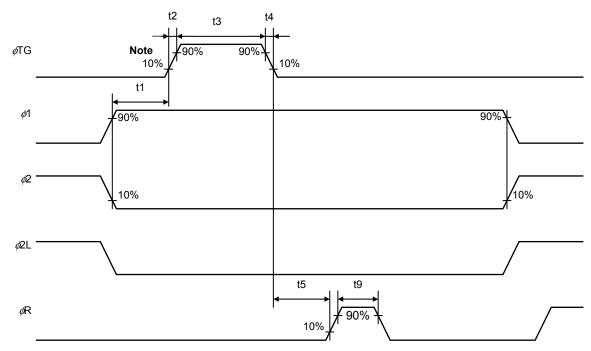
#### **TIMING CHART 2**



- **Notes 1.** '10%' and '90%' are defined as a ratio against the amplitude of the clock.
  - **2.** ts2 is defined by earlier timing of either  $\phi R$  or  $\phi 2L$ .
  - **3.**  $t_{2L-SH}$  is a period between external  $\phi$ 2L and internal  $\phi$ 5H. The design value of  $t_{2L-SH}$  is 0 ns.



# TIMING CHART 3 (The period B of TIMING CHART 1)



Note '10%' and '90%' are defined as a ratio against the amplitude of the clock.

Symbol	MIN.	TYP.	MAX.	Unit
t1	100	200	1000	ns
t2, t4	0	10	_	ns
t3	1000	2000	5000	ns
t5	300	500	5000	ns
t6, t7	0	10	_	ns
t6L, t7L	0	3	10	ns
t8, t10	0	3	10	ns
t9	2	T <sup>Note</sup> /4	_	ns
t11	300	500	5000	ns
t18	3	T <sup>Note</sup> /4	_	ns
t20	10	T <sup>Note</sup> /2	_	ns
t21	0	t9	-	ns

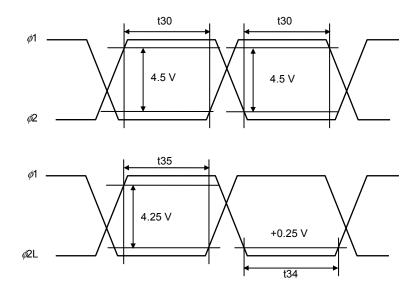
Note 'T' means 1 period.

#### **CROSS POINTS**

# ( $\phi$ 1, $\phi$ 2) CROSS POINTS ( $\phi$ 1, $\phi$ 2L) CROSS POINTS $\phi$ 1 $\phi$ 1 $\phi$ 2 $\phi$ 1 $\phi$ 2 $\phi$ 2 $\phi$ 3.5 V or more $\phi$ 3 V or more

**Remark** Adjust cross points of  $(\phi 1, \phi 2)$  and  $(\phi 1, \phi 2L)$  with an input resistance of each pin.

# **CLOCK HIGH AND LOW LEVEL WIDTH**



Symbol	MIN.	TYP.	MAX.	Unit
t30	3	ı	ı	ns
t34	10	-	1	ns
t35	3	_	_	ns



#### **DEFINITIONS OF CHARACTERISTICS**

#### 1. Saturation voltage: Vsat

The output signal voltage at which the response linearity is lost

#### 2. Saturation exposure: SE

Product of intensity of illumination (lx) and storage time (s) when saturation of output voltage occurs

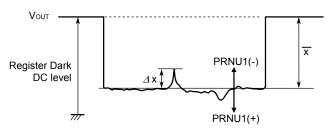
#### 3. Photo response non-uniformity: PRNU1

The output signal non-uniformity of all the valid pixels when the photosensitive surface is applied with the light of uniform illumination. This is calculated by the following formula, and it is defined by each twelve of them.

PRNU1 (%) = 
$$\frac{\Delta x}{\overline{X}}$$
 × 100  $\frac{\sum_{j=1}^{1825} x_j}{1825}$ 

 $\Delta x$  : maximum of |  $x_j - \overline{x}$  |

x<sub>j</sub>: Output voltage of valid pixel number j



#### 4. Average dark signal: ADS

Average output signal voltage of all the valid pixels at light shielding. This is calculated by the following formula, and it is defined by each twelve of them.

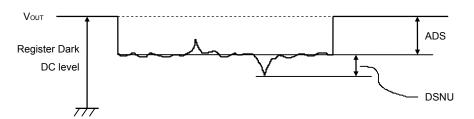
ADS (mV) = 
$$\frac{\sum_{j=1}^{1825} d_j}{\sum_{j=1}^{1825}}$$
 d<sub>j</sub>: Dark signal of valid pixel number j

#### 5. Dark signal non-uniformity: DSNU

Absolute maximum of the difference between ADS and voltage of the highest or lowest output pixel of all the valid pixels at light shielding. This is calculated by the following formula, and it is defined by each twelve of them.

DSNU (mV) : maximum of 
$$\mid$$
 dj  $-$  ADS  $\mid$  j = 1 to 1825

dj : Dark signal of valid pixel number j





#### 6. Output impedance: Zo

Impedance of the output pins viewed from outside

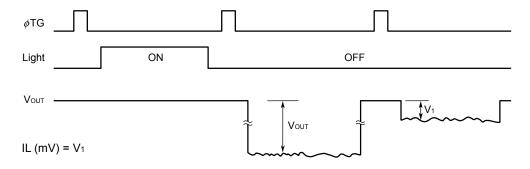
#### 7. Response: R

Output voltage divided by exposure (lx•s)

Note that the response varies with a light source (spectral characteristic).

#### 8. Image lag: IL

The rate between the last output voltage and the next one after read out the data of a line



#### 9. Register imbalance: RI, RI-FR

RI is the rate of the difference between the averages of the output voltage of odd pixels and even pixels, against the average output voltage of all the valid pixels. The RI is calculated between Voυτ1 and Voυτ2 and between Voυτ3 and Vout4. The RI-FR is defined as RI between Front and Rear.

$$RI (\%) = \begin{array}{c|c} \hline \frac{2}{n} & \frac{n}{2} \\ \hline \sum_{j=1}^{n} & (V_{2j-1} - V_{2j}) \\ \hline \\ \hline \frac{1}{n} & \sum_{j=1}^{n} V_{j} \\ \hline \end{array} \times 100 & n : \text{Number of valid pixels (1 to 1825)} \\ \hline V_{j} : \text{Output voltage of each pixel} \\ \hline \end{array}$$

RI –FR(%) = 
$$\frac{\left| V_{OUT}(F) - V_{OUT}(R) \right|}{(Vout(F) + Vout(R))/2} \times 100$$

Vout(F): Average output voltage of Vout1 and Vout2

Vout(R): Average output voltage of Vout3 and Vout4

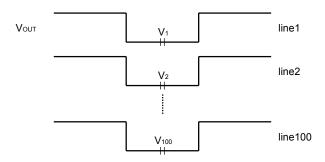


#### 10. Random noise (Light shielding): σdark

Light shielding random noise  $\sigma$ dark is defined as the standard deviation of a valid pixel output signal with 100 times (= 100 lines) data sampling at dark (light shielding). This is measured by the DC level sampling of only the signal level, not by CDS (Correlated Double Sampling).

$$\sigma \ (mV) = \sqrt{\frac{\sum\limits_{i=1}^{100} \ (Vi - \overline{V})^2}{100}} \qquad , \qquad \overline{V} = \frac{1}{100} \sum\limits_{i=1}^{100} \ Vi$$

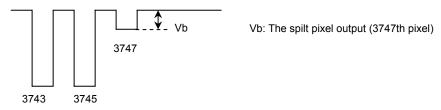
Vi : A valid pixel output signal among all of the valid pixels for each color.



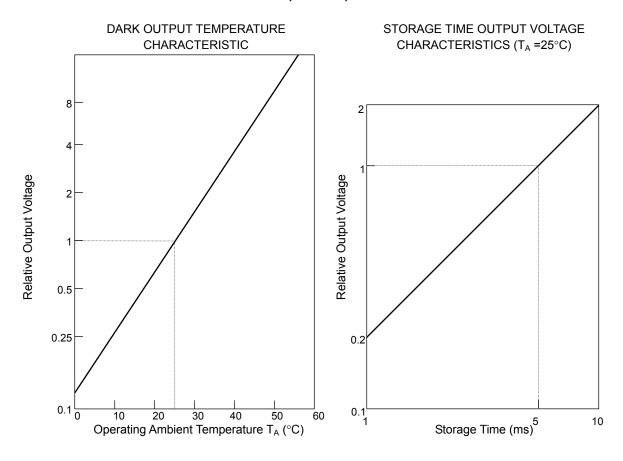
#### 11. Total transfer efficiency: TTE

TTE is the total transfer rate of CCD analog shift register. This is calculated by the following.

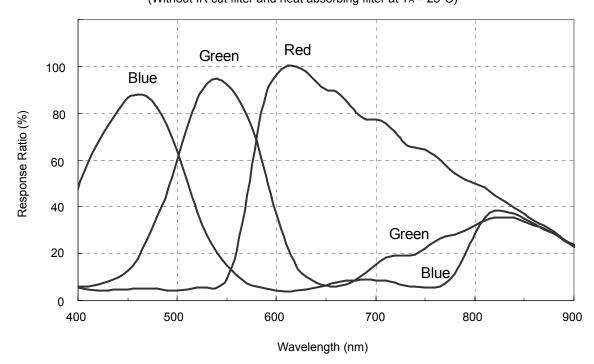
TTE (%) =  $(1 - Vb/Average output of all the valid pixels) \times 100$ 



#### STANDARD CHARACTERISTIC CURVES (Nominal)

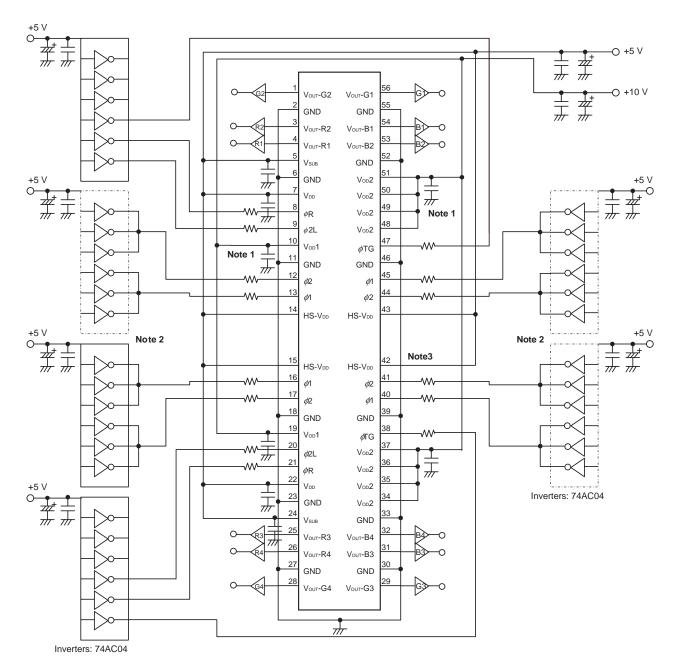


TOTAL SPECTRAL RESPONSE CHARACTERISTICS (Without IR cut filter and heat absorbing filter at T<sub>A</sub> = 25°C)

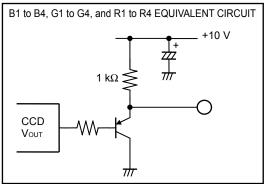




#### **APPLICATION CIRCUIT EXAMPLE**



- Notes 1. Arrange capacitors near each power supply pins (Vop1, Vop2) to prevent the interference between Vop1 and Vop2. Vop and VsuB are also the same.
  - **2.** Connect three inverters for each terminal of  $\phi 1$  and  $\phi 2$ .
  - **3.** HS-V<sub>DD</sub> pins are used to fix the heat sink voltage. Set HS-V<sub>DD</sub> to V<sub>SUB</sub> in common on the circuit board.

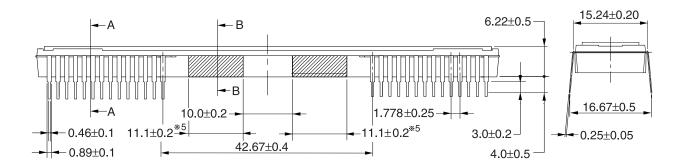


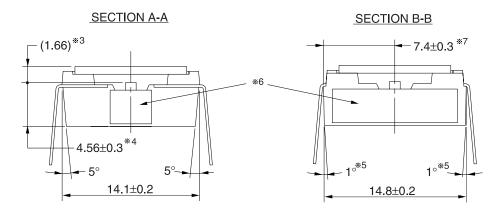


# **PACKAGE DRAWING**

# **CCD LINEAR IMAGE SENSOR 56-PIN PLASTIC DIP** (WITH HEAT SINK) (15.24mm(600)) 1.778 mm pitch

(Unit: mm) 94.4±0.5 94.0±0.5 1st valid pixel 36.5±0.4 \*2 56 \_\_\_\_\_\_ 14.3±0.3 *.,,,,,,,,,,,,,,,,,* 28 −7.96±0.4 <sup>\*1</sup>





Name	Dimensions	Refractive index	
Glass cap	91.0×11.6×0.7	1.5	

- ※2 1st valid pixel → The center of the package
- \*3 The surface of the CCD chip → The top of the cap \*4 The bottom of the package → The surface of the CCD chip
- %5 The draft angle of the shaded portions (4 places) are 1 dgree.
- \*6 There is no heat sink exposure from the package.

56C-1CCD-PKG2

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#### RECOMMENDED SOLDERING CONDITIONS

When soldering this product, it is highly recommended to observe the conditions as shown below.

If other soldering processes are used, or if the soldering is performed under different conditions, please make sure to consult with our sales offices.

#### Type of Through-hole Device

μPD8835CU-A: CCD linear image sensor 56-pin plastic DIP with heat sink (15.24 mm (600)) 1.778 mm pitch

Process	Conditions
Partial heating method	Pin temperature: 380°C or below, Heat time: 3 seconds or less (per pin).

- Cautions 1. During assembly care should be taken to prevent solder or flux from contacting the glass cap.

  The optical characteristics could be degraded by such contact.
  - 2. Soldering by the solder flow method may have deleterious effects on prevention of glass cap soiling and heat resistance. So the method cannot be guaranteed.

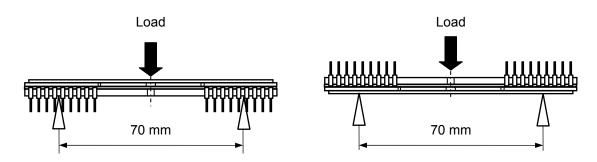
#### NOTES OF HANDLING THE PACKAGES

The application of an excessive load to the package may cause the package to warp or break, or cause chips to come off internally. Particular care should be taken when mounting the package on the circuit board. You should not reform the lead frame. We recommend to use a IC-inserter when you assemble to PCB.

For this product, the reference value for the three-point bending strength Note is 280[N]. Avoid imposing a load, however, on the inside portion as viewed from the face on which the window (glass) is bonded to the package body.

#### Note Three-point bending strength test

Distance between supports: 70 mm, Support R: R2 mm, Loading rate: 0.5 mm/min.





### NOTES OF HANDLING

#### 1. MOUNTING OF THE PACKAGE

The application of an excessive load to the package may cause the package to warp or break, or cause chips to come off internally. Particular care should be taken when mounting the package on the circuit board. Don't have any object come in contact with glass cap. You should not reform the lead frame. We recommend to use an IC-inserter when you assemble it to PCB.

Also, be care that any of the following can cause the package to crack or dust to be generated.

- 1. Applying heat to the external leads for an extended period of time with soldering iron.
- 2. Rapid cooling or heating
- 3. Applying repetitive bending stress to the external leads.

#### 2. GLASS CAP

Don't either touch glass cap surface by hand or have any object come in contact with glass cap surface. Care should be taken to avoid mechanical or thermal shock because the glass cap is easily to damage. For dirt stuck through electricity ionized air is recommended.

#### 3. OPERATE AND STORAGE ENVIRONMENTS

Operate in clean environments. CCD image sensors are precise optical equipment that should not be subject to mechanical shocks. Exposure to high temperatures or humidity will affect the characteristics. So avoid storage or usage in such conditions.

Keep in a case to protect from dust and dirt. Dew condensation may occur on CCD image sensors when the devices are transported from a low-temperature environment to a high-temperature environment. Avoid such rapid temperature changes.

For more detail, refer to our document "Review of Quality and Reliability Handbook" (C12769E)

#### 4. ELECTOROSTATIC BREAKDOWN

CCD image sensor is protected against static electricity, but destruction due to static electricity is something detected. Before handling, be sure to take the following protective measures.

- 1. Ground the tools such as soldering iron, radio cutting pliers of or pincer.
- 2. Install a conductive mat or on the floor or working table to prevent the generation of static electricity.
- 3. Either handle bare handed or use non chargeable gloves, clothes or material.
- 4. Ionized air is recommended for discharge when handling CCD image sensor.
- 5. For the shipment of mounted substrates, use box treated for prevention of static charges.
- 6. Anyone who is handling CCD image sensors, mounting them on PCB or testing or inspecting PCBs on which semiconductor devices have been mounted must wear anti-static bands such as wrist straps and ankle straps which are grounded via a series resistance connection of about  $1M\Omega$ .



#### NOTES FOR CMOS DEVICES

- (1) VOLTAGE APPLICATION WAVEFORM AT INPUT PIN: Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between VIL (MAX) and VIH (MIN) due to noise, etc., the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between VIL (MAX) and VIH (MIN).
- (2) HANDLING OF UNUSED INPUT PINS: Unconnected CMOS device inputs can be cause of malfunction. If an input pin is unconnected, it is possible that an internal input level may be generated due to noise, etc., causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND via a resistor if there is a possibility that it will be an output pin. All handling related to unused pins must be judged separately for each device and according to related specifications governing the device.
- (3) PRECAUTION AGAINST ESD: A strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it when it has occurred. Environmental control must be adequate. When it is dry, a humidifier should be used. It is recommended to avoid using insulators that easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors should be grounded. The operator should be grounded using a wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with mounted semiconductor devices.
- (4) STATUS BEFORE INITIALIZATION: Power-on does not necessarily define the initial status of a MOS device. Immediately after the power source is turned ON, devices with reset functions have not yet been initialized. Hence, power-on does not guarantee output pin levels, I/O settings or contents of registers. A device is not initialized until the reset signal is received. A reset operation must be executed immediately after power-on for devices with reset functions.
- (5) POWER ON/OFF SEQUENCE: In the case of a device that uses different power supplies for the internal operation and external interface, as a rule, switch on the external power supply after switching on the internal power supply. When switching the power supply off, as a rule, switch off the external power supply and then the internal power supply. Use of the reverse power on/off sequences may result in the application of an overvoltage to the internal elements of the device, causing malfunction and degradation of internal elements due to the passage of an abnormal current. The correct power on/off sequence must be judged separately for each device and according to related specifications governing the device.
- (6) INPUT OF SIGNAL DURING POWER OFF STATE: Do not input signals or an I/O pull-up power supply while the device is not powered. The current injection that results from input of such a signal or I/O pull-up power supply may cause malfunction and the abnormal current that passes in the device at this time may cause degradation of internal elements. Input of signals during the power off state must be judged separately for each device and according to related specifications governing the device.

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