# Thick-Film Hybrid IC <br> STK415-140-E - 2-Channel Power Switching Audio Power IC, 120W+120W 

## Overview

The STK415-140-E is a class H audio power amplifier hybrid IC that features a built-in power supply switching circuit. This IC provides high efficiency audio power amplification by controlling (switching) the supply voltage supplied to the power devices according to the detected level of the input audio signal.

## Applications

- Audio power amplifiers.


## Features

- Pin-to-pin compatible outputs ranging from 80W to 180 W .
- Can be used to replace the STK416-100 series (3-channel models) and the class-AB series (2, 3-channel models) due to its pin compatibility.
- Pure complementary construction by new Darlington power transistors
- Output load impedance: $\mathrm{R}_{\mathrm{L}}=8 \Omega$ to $4 \Omega$ supported
- Using insulated metal substrate that features superlative heat dissipation characteristics that are among the highest in the industry.


## Series Models

|  | STK415-090-E | STK415-100-E | STK415-120-E | STK415-130-E | STK415-140-E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Output 1 (10\%/1kHz) | $80 \mathrm{~W} \times 2$ channels | $90 \mathrm{~W} \times 2$ channels | $120 \mathrm{~W} \times 2$ channels | $150 \mathrm{~W} \times 2$ channels | $180 \mathrm{~W} \times 2$ channels |
| Output 2 (0.8\%/20Hz to 20kHz) | $50 \mathrm{~W} \times 2$ channels | $60 \mathrm{~W} \times 2$ channels | $80 \mathrm{~W} \times 2$ channels | $100 \mathrm{~W} \times 2$ channels | $120 \mathrm{~W} \times 2$ channels |
| Max. rated $\mathrm{V}_{\mathrm{H}}$ (quiescent) | $\pm 60 \mathrm{~V}$ | $\pm 65 \mathrm{~V}$ | $\pm 73 \mathrm{~V}$ | $\pm 80 \mathrm{~V}$ | $\pm 80 \mathrm{~V}$ |
| Max. rated $\mathrm{V}_{\mathrm{L}}$ (quiescent) | $\pm 41 \mathrm{~V}$ | $\pm 42 \mathrm{~V}$ | $\pm 45 \mathrm{~V}$ | $\pm 46 \mathrm{~V}$ | $\pm 51 \mathrm{~V}$ |
| Recommended operating $\mathrm{V}_{\mathrm{H}}(8 \Omega)$ | $\pm 37 \mathrm{~V}$ | $\pm 39 \mathrm{~V}$ | $\pm 46 \mathrm{~V}$ | $\pm 51 \mathrm{~V}$ | $\pm 52 \mathrm{~V}$ |
| Recommended operating $\mathrm{V}_{\mathrm{L}}(8 \Omega)$ | $\pm 27 \mathrm{~V}$ | $\pm 29 \mathrm{~V}$ | $\pm 32 \mathrm{~V}$ | $\pm 34 \mathrm{~V}$ | $\pm 32 \mathrm{~V}$ |
| Dimensions (excluding pin height) | $64.0 \mathrm{~mm} \times 31.1 \mathrm{~mm} \times 9.0 \mathrm{~mm}$ |  |  |  |  |

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## Specifications

Absolute maximum ratings at $\mathrm{Ta}=25^{\circ} \mathrm{C}$ (excluding rated temperature items), $\mathrm{Tc}=25^{\circ} \mathrm{C}$ unless otherwise specified

| Parameter | Symbol | Conditions | Ratings | Unit |
| :---: | :---: | :---: | :---: | :---: |
| $\mathrm{V}_{\mathrm{H}}$ maximum quiescent supply voltage 1 | $\mathrm{V}_{\mathrm{H}}$ max (1) | When no signal | $\pm 80$ | V |
| $\mathrm{V}_{\mathrm{H}}$ maximum supply voltage 2 | $\mathrm{V}_{\mathrm{H}}$ max (2) | $\mathrm{R}_{\mathrm{L}} \geq 6 \Omega$ | $\pm 78$ | V |
| $\mathrm{V}_{\mathrm{H}}$ maximum supply voltage 3 | $\mathrm{V}_{\mathrm{H}}$ max (3) | $\mathrm{R}_{\mathrm{L}} \geq 4 \Omega$ | $\pm 60$ | V |
| $\mathrm{V}_{\mathrm{L}}$ maximum quiescent supply voltage 1 | $\mathrm{V}_{\mathrm{L}} \max (1)$ | When no signal | $\pm 51$ | V |
| $\mathrm{V}_{\mathrm{L}}$ maximum supply voltage 2 | $\mathrm{V}_{\mathrm{L}} \max (2)$ | $\mathrm{R}_{\mathrm{L}} \geq 6 \Omega$ | $\pm 48$ | V |
| $\mathrm{V}_{\mathrm{L}}$ maximum supply voltage 3 | $\mathrm{V}_{\mathrm{L}} \max (3)$ | $\mathrm{R}_{\mathrm{L}} \geq 4 \Omega$ | $\pm 36$ | V |
| Maximum voltage between $\mathrm{V}_{\mathrm{H}}$ and $\mathrm{V}_{\mathrm{L}}$ *4 | $\mathrm{V}_{\mathrm{H}^{-} \mathrm{V}_{\mathrm{L}} \text { max }}$ | No loading | 60 | V |
| Standby pin maximum voltage | Vst max |  | -0.3 to +5.5 | V |
| Thermal resistance | өj-c | Per power transistor | 1.5 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| Junction temperature | Tj max | Both the Tj max and Tc max conditions must be met. | 150 | ${ }^{\circ} \mathrm{C}$ |
| IC substrate operating temperature | Tc max |  | 125 | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | Tstg |  | -30 to +125 | ${ }^{\circ} \mathrm{C}$ |
| Allowable load shorted time *3 | ts | $\begin{aligned} & \mathrm{V}_{\mathrm{H}}= \pm 52 \mathrm{~V}, \mathrm{~V}_{\mathrm{L}}= \pm 32 \mathrm{~V}, \mathrm{R}_{\mathrm{L}}=6 \Omega, \mathrm{f}=50 \mathrm{~Hz}, \\ & \mathrm{P}_{\mathrm{O}}=120 \mathrm{~W}, 1 \text {-channel active } \end{aligned}$ | 0.3 | s |

Electrical Characteristics at $\mathrm{Tc}=25^{\circ} \mathrm{C}, \mathrm{R}_{\mathrm{L}}=8 \Omega$ (non-inductive load), $\mathrm{Rg}=600 \Omega, \mathrm{VG}=40 \mathrm{~dB}, \mathrm{VZ}=15 \mathrm{~V}$

| Parameter | Symbol | Conditions *1 |  |  |  |  |  | Ratings |  |  | unit |
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|  |  | $\begin{gathered} \text { V } \\ (\mathrm{V}) \end{gathered}$ |  | $\begin{gathered} \mathrm{f} \\ (\mathrm{~Hz}) \end{gathered}$ | Po <br> (W) | $\begin{gathered} \text { THD } \\ (\%) \end{gathered}$ |  | min | typ | max |  |
| Output power | $\mathrm{P}_{\mathrm{O}}(1)$ | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ | 20 to 20k |  | 0.8 |  | 120 |  |  | W |
|  | $\mathrm{P}_{\mathrm{O}}$ (2) | $\mathrm{V}_{\mathrm{H}}$ | $\begin{aligned} & \pm 42 \\ & \pm 28 \end{aligned}$ | 1k |  | 0.8 | $\mathrm{R}_{\mathrm{L}}=4 \Omega$ |  | 120 |  |  |
| Total harmonic distortion | THD | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ | 20 to 20k | 120 |  |  |  | 0.4 |  | \% |
| Frequency characteristics | $\mathrm{f}_{\mathrm{L}}, \mathrm{f}_{\mathrm{H}}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ |  | 1.0 |  | +0-3dB | 20 to 50k |  |  | Hz |
| Input impedance | ri | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ | 1k | 1.0 |  |  |  | 55 |  | k $\Omega$ |
| Output noise voltage *2 | $\mathrm{V}_{\mathrm{NO}}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 58 \\ & \pm 38 \end{aligned}$ |  |  |  | $\mathrm{Rg}=2.2 \mathrm{k} \Omega$ |  |  | 1.0 | mVrms |
| Quiescent current | ${ }^{\text {I CCO }}$ | $\mathrm{V}_{\mathrm{H}}$ | $\pm 58$ |  |  |  | $\mathrm{R}_{\mathrm{L}}=\infty$ |  |  | 30 | mA |
|  |  | $\mathrm{V}_{\mathrm{L}}$ | $\pm 38$ |  |  |  |  |  |  | 100 |  |
| Output neutral voltage | $\mathrm{V}_{\mathrm{N}}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 58 \\ & \pm 38 \end{aligned}$ |  |  |  |  | -70 | 0 | +70 | mV |
| Pin 17 voltage when standby ON | VST ON | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ |  |  |  | Standby |  | 0 | 0.6 | V |
| Pin 17 voltage when standby OFF | VST OFF | $\begin{aligned} & \mathrm{V}_{\mathrm{H}} \\ & \mathrm{~V}_{\mathrm{L}} \end{aligned}$ | $\begin{aligned} & \pm 52 \\ & \pm 32 \end{aligned}$ |  |  |  | Operating | 2.5 | 3.0 |  | V |

[Remarks]
*1: Unless otherwise specified, use a constant-voltage power supply to supply power when inspections are carried out.
*2: The output noise voltage values shown are peak values read with a VTVM. However, an AC stabilized ( 50 Hz ) power supply should be used to minimize the influence of AC primary side flicker noise on the reading.
*3: Use the designated transformer power supply circuit shown in the figure below for the measurements of allowable load shorted time and output noise voltage.
*4: Design circuits so that $\left(\left|\mathrm{V}_{\mathrm{H}}\right|-\left|\mathrm{V}_{\mathrm{L}}\right|\right)$ is always less than 40 V when switching the power supply with the load connected.
*5: Set up the $\mathrm{V}_{\mathrm{L}}$ power supply with an offset voltage at power supply switching $\left(\mathrm{V}_{\mathrm{L}}-\mathrm{V}_{\mathrm{O}}\right)$ of about 8 V as an initial target.
*6: Please connect -Pre VCC pin (\#5 pin) with the stable minimum voltage and connect so that current does not flow in by reverse bias.
*7: Use the standby pin (pin 17) so that the applied voltage never exceeds the maximum rating. The power amplifier is turned on by applying +2.5 V to +5.5 V to the standby pin (pin 17).
*8: Thermal design must be implemented based on the conditions under which the customer's end products are expected to operate on the market.
*9: A thermoplastic adhesive resin is used for this hybrid IC.


Designated transformer power supply (MG-250 equivalent)


Designated transformer power supply (MG-200 equivalent)

## Package Dimensions

unit:mm (typ)


## Internal Equivalent Circuit



## Application Circuit Example



STK415-140-E
Recommended Values for Application Parts (for the test circuit)

| Symbol | Recommended Value | Description | Larger than Recommended Value | Smaller than Recommended Value |
| :---: | :---: | :---: | :---: | :---: |
| R01, R02 | $1.5 \mathrm{k} \Omega$ | Determine the current flowing into the power switching circuit (comparator), ( 3 mA to 10 mA at $\mathrm{V}_{\mathrm{H}}$ power switching) | Power holding circuit remains active at lower frequencies. | Power switching circuit activates at higher frequencies. |
| R03, R04 | 100ת/1W | Ripple filtering resistors <br> (Used with C05 and C06 to form a ripple filter.) | Decreased pass-through current at high frequencies. | Increased pass-through current at high frequencies. |
| R05, R06 | 56k $\Omega$ | Input bias resistors <br> (Virtually determine the input impedance.) | VN offset <br> (Ensure R05=R18, R06=R1 | hen changing.) |
| R08, R09 | 4.7 $/ 1.1 \mathrm{~W}$ | Oscillation prevention resistor | - | - |
| R11, R12 | $4.7 \Omega$ | Oscillation prevention resistor | - | - |
| R14,R15 | $560 \Omega$ | Used with R18 and R19 to determine the voltage gain VG. (VG should desirably be determined by the R14 and R15 value.) | Likely to oscillate (VG<40dB) | None |
| R18, R19 | $56 \mathrm{k} \Omega$ | Used with R14 and R15 to determine the voltage gain VG. | - | - |
| R21, R22 | $1 \mathrm{k} \Omega$ | Input filtering resistor | - | - |
| R24, R26 | $\begin{gathered} \hline 0.22 \Omega \pm 10 \%, \\ 5 \mathrm{~W} \\ \hline \end{gathered}$ | Output emitter resistors <br> (Use of cement resistor is desirable) | Decrease in maximum output power | Likely to cause thermalrunaway. |
| R30 | Remarks *7 | Use a limiting resistor according to the voltage applied to the standby pin so that it remains within the rating. |  |  |
| C01, C02 | $\begin{gathered} 100 \mu \mathrm{~F} / \\ 100 \mathrm{~V} \end{gathered}$ | Oscillation prevention capacitors. <br> - Insert the capacitors as close to the IC as possible to decrease the power impedance for reliable IC operation (use of electrolytic capacitors are desirable). | - | - |
| C03, C04 | $\begin{gathered} 100 \mu \mathrm{~F} / \\ 50 \mathrm{~V} \end{gathered}$ | Oscillation prevention capacitors. <br> - Insert the capacitors as close to the IC as possible to decrease the power impedance for reliable IC operation (use of electrolytic capacitors are desirable). | - | - |
| C05, C06 | $\begin{gathered} 100 \mu \mathrm{~F} / \\ 100 \mathrm{~V} \end{gathered}$ | Decoupling capacitors. <br> Eliminate ripple components that pass into the input side from the power line. <br> (Used with R03 and R04 to form a ripple filter.) | Increase in ripple components that pass into the input side from the power line. |  |
| C07, C08 | 3 pF | Oscillation prevention capacitor | Likely to oscillate |  |
| C10, C11 | $0.1 \mu \mathrm{~F}$ | Oscillation prevention capacitor (Mylar capacitors are recommended.) | Likely to oscillate |  |
| C13, C14 | $\begin{gathered} 22 \mu \mathrm{~F} / \\ 10 \mathrm{~V} \end{gathered}$ | NF capacitor <br> (Changes the low cutoff frequency; $\left.e x / f_{L}=1 / 2 \pi \bullet C 13 \bullet R 14\right)$ | Increase in low-frequency voltage gain, with higher pop noise at power-on. | Decrease in low-frequency voltage gain |
| C16, C17 | $\begin{gathered} 2.2 \mu \mathrm{~F} / \\ 50 \mathrm{~V} \end{gathered}$ | Input coupling capacitor (block DC current) | - | - |
| C19, C20 | 470pF | Input filter capacitor <br> (Used with R21 and R22 to form a filter that suppresses high-frequency noises.) | - | - |
| C22, C23 | 100pF | Oscillation prevention capacitor | Likely to oscillate. |  |
| D01, D02 | 18 V | Determine the offset voltage at $\mathrm{V}_{\mathrm{L}} \leftrightarrow \mathrm{V}_{\mathrm{H}}$ power. | Decreased distortion at power switching time | Increased distortion at power switching time. |
| D03, D04 | $3 \mathrm{~A} / 60 \mathrm{~V}$ | Reverse current prevention diodes (FRD is recommended.) | - | - |
| L01, L02 | $3 \mu \mathrm{H}$ | Oscillation prevention inductance | None | Likely to oscillate. |

## Sample PCB Trace Pattern

STK415-100-E-Sr/STK416-100-E-Sr PCB PARTS LIST


Parts List
STK415, 416-100Sr PCB Parts List

| PCB No. |  | PARTS | RATING | $\begin{gathered} \text { STK415 (416) } \\ -090-E,-100-E, \\ -120-E, 130-E \end{gathered}$ | STK415-140-E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| R01, R02 |  | - | ERX1SJ*** | $1.5 \mathrm{k} \Omega, 1 \mathrm{~W}$ | $1.5 \mathrm{k} \Omega, 1 \mathrm{~W}$ |
| R03, R04 |  | 100 , 1W | ERG1SJ101 | enabled | enabled |
| $\begin{aligned} & \text { R05, R06, (R07), R18, } \\ & \text { R19, (R20) } \end{aligned}$ |  | $56 \mathrm{k} \Omega$, 1/6W | RN16S563FK | enabled | enabled |
| R08, R09, (R10) |  | 4.7 $\Omega$, 1W | ERX1SJ4R7 | enabled | enabled |
| R11, R12, (R13) |  | 4.7 $\Omega, 1 / 4 \mathrm{~W}$ | RN14S4R7FK | enabled | enabled |
| R14, R15, (R16) |  | - | RN16S***FK | 560 2 , 1/6W | 560 2 , 1/6W |
| R21, R22, (R23) |  | $1 \mathrm{k} \Omega, 1 / 6 \mathrm{~W}$ | RN16S102FK | enabled | enabled |
| R25, R27, (R29) |  | 0.22ת $\pm 10 \%$, 5 W | BPR56CFR22J | Short | Short |
| R24, R26, (R28) |  | 0.22ת $\pm 10 \%$, 5 W | BPR56CFR22J | enabled | enabled |
| R35, R36, R37 |  | - | - | Short | Short |
| C01, C02, C05, C06 |  | 100 F F, 100V | 100MV100HC | enabled | enabled |
| C03, C04 |  | 100 $\mu \mathrm{F}, 50 \mathrm{~V}$ | 50MV100HC | enabled | enabled |
| C07, C08, (C09) |  | 3 pF | DD104-63B3ROK50 | enabled | enabled |
| C10, C11, (C12) |  | $0.1 \mu \mathrm{~F}, 100 \mathrm{~V}$ | ECQ-V1H104JZ | enabled | enabled |
| C13, C14, (C15) |  | $22 \mu \mathrm{~F}, 10 \mathrm{~V}$ | 10MV220HC | enabled | enabled |
| C16, C17, (C18) |  | $2.2 \mu \mathrm{~F}, 50 \mathrm{~V}$ | 50MV2R2HC | enabled | enabled |
| C19, C20, (C21) |  | 470pF | DD104-63B471K50 | enabled | enabled |
| C22, C23, (C24) |  | 100pF | DD104-63B101K50 | enabled | enabled |
| D01, D02 |  | - | - | GZA15X (SANYO) | GZA18X (SANYO) |
| D03, D04 |  | $\mathrm{IF}(\mathrm{AV})=3 \mathrm{~A} / 60 \mathrm{~V}$ |  | enabled | enabled |
| L01, L02, (L03) |  | $3 \mu \mathrm{H}$ |  | enabled | enabled |
| Stand-By | R30 | 3.3k $\Omega, 1 / 6 \mathrm{~W}$ | RN16S332FK | enabled | enabled |
|  | R32 | $1 \mathrm{k} \Omega, 1 / 6 \mathrm{~W}$ | RN16S102FK | enabled | enabled |
|  | R33 | 33k $\Omega, 1 / 6 \mathrm{~W}$ | RN16S333FK | enabled | enabled |
|  | R34 | 2k $\Omega, 1 / 6 \mathrm{~W}$ | RN16S202FK | enabled | enabled |
|  | C25 | 47 $\mathrm{F}, 10 \mathrm{~V}$ | 10MV47HC | enabled | enabled |
|  | D05 | - | GMB01 (Ref.) | enabled | enabled |
|  | TR1 | - | 2SC2274 (Ref.) | enabled | enabled |
| J01 |  | Jumper | 20 mm | enabled | enabled |
| J02, J03, J06 |  | Jumper | 10 mm | enabled | enabled |
| J04, J05 |  | Jumper | 7 mm | enabled | enabled |

(*1) STK416-100Sr (3ch AMP) doesn’t mount parts of ( ).

## Pin Assignments

[STK433-000/-100/-200 Sr \& STK415/416-100 Sr Pin Layout]

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|c|}
\hline \multirow{2}{*}{2ch class-AB} \& \& \& \& \& 1 \& 2 \& 3 \& 4 \& 5 \& 6 \& 7 \& 8 \& 9 \& 10 \& 11 \& 12 \& 13 \& 14 \& 15 \& \& \& \& \\
\hline \& \multicolumn{23}{|c|}{2ch classAB/2.00mm} \\
\hline \begin{tabular}{l}
STK433-030-E 30W/JEITA STK433-040-E 40W/JEITA STK433-060-E 50W/JEITA STK433-070-E 60W/JEITA \\
STK433-090-E 80W/JEITA STK433-100-E 100W/JEITA STK433-120-E 120W/JEITA STK433-130-E 150W/JEITA
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\hline \multirow{2}{*}{3ch class-AB} \& \& \& \& \& 1 \& 2 \& 3 \& 4 \& 5 \& \& \& \& \& 10 \& 11 \& 12 \& 13 \& 14 \& 15 \& 16 \& 17 \& 18 \& 19 \\
\hline \& \multicolumn{23}{|c|}{3ch classAB/2.00mm} \\
\hline \begin{tabular}{l}
STK433-230A-E 30W/JEITA \\
STK433-240A-E 40W/JEITA \\
STK433-260A-E 50W/JEITA \\
STK433-270-E 60W/JEITA \\
STK433-290-E 80W/JEITA \\
STK433-300-E 100W/JEITA \\
STK433-320-E 120W/JEITA \\
STK433-330-E 150W/JEITA
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\mathrm{D} \\
\text { I } \\
\mathrm{B} \\
\mathrm{Y}
\end{gathered}
\] \& \begin{tabular}{l}
N \\
F \\
1 \\
C \\
H \\
2
\end{tabular} \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
2
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
3
\end{gathered}
\] \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
3
\end{tabular} \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
3 \\
+ \\
\hline
\end{gathered}
\] \& \begin{tabular}{c} 
O \\
U \\
T \\
I \\
C \\
H \\
\\
\hline \\
-
\end{tabular} \\
\hline \multirow{2}{*}{2ch class-H} \& 1 \& 2 \& 3 \& 4 \& 5 \& 6 \& 7 \& 8 \& 9 \& 10 \& \[
11
\] \& \[
12
\] \& \[
13
\] \& 14 \& 15 \& 16 \& 17 \& 18 \& 19 \& \& \& \& \\
\hline \& \multicolumn{23}{|c|}{2ch classH/2.00mm} \\
\hline STK415-090-E 80W/JEITA STK415-100-E 90W/JEITA STK415-120-E 120W/JEITA STK415-130-E 150W/JEITA STK415-140-E 180WIJEITA \& \[
\begin{aligned}
\& + \\
\& \text { V } \\
\& \text { L }
\end{aligned}
\] \& V \& \[
\begin{gathered}
+ \\
\mathrm{O} \\
\mathrm{~F} \\
\mathrm{~F} \\
\mathrm{~S} \\
\mathrm{E} \\
\mathrm{~T}
\end{gathered}
\] \& \begin{tabular}{l}
0 \\
F \\
F \\
S \\
E \\
T
\end{tabular} \& \begin{tabular}{l}
P \\
R \\
E
\end{tabular} \& -
V
H \& +
V
H \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
1 \\
+
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
1
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
2 \\
+
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
2 \\
-
\end{gathered}
\] \& \[
\begin{gathered}
+ \\
\mathrm{P} \\
\mathrm{R} \\
\mathrm{E}
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{S} \\
\mathrm{U} \\
\mathrm{~B} \\
\bullet \\
\mathrm{G} \\
\mathrm{~N} \\
\mathrm{D}
\end{gathered}
\] \& \[
\begin{aligned}
\& \mathrm{G} \\
\& \mathrm{~N} \\
\& \mathrm{D}
\end{aligned}
\] \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
1
\end{gathered}
\] \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
1
\end{tabular} \& S
T
A
N
D
I
B
Y \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
2
\end{tabular} \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
2
\end{gathered}
\] \& \& \& \& \\
\hline \multirow{2}{*}{3ch class-H} \& 1 \& 2 \& 3 \& 4 \& 5 \& 6 \& 7 \& 8 \& 9 \& 10 \& \[
11
\] \& \[
12
\] \& \[
13
\] \& 14 \& 15 \& 16 \& 17 \& 18 \& 19 \& 20 \& 21 \& 22 \& 23 \\
\hline \& \multicolumn{23}{|c|}{3ch class \(\mathrm{H} / 2.00 \mathrm{~mm}\)} \\
\hline \begin{tabular}{l}
STK416-090-E 80W/JEITA \\
STK416-100-E 90W/JEITA \\
STK416-120-E 120W/JEITA \\
STK416-130-E 150W/JEITA
\end{tabular} \& \[
\begin{aligned}
\& + \\
\& \text { V } \\
\& \text { L }
\end{aligned}
\] \& V \& \[
\begin{gathered}
+ \\
\mathrm{O} \\
\mathrm{~F} \\
\mathrm{~F} \\
\mathrm{~S} \\
\mathrm{E} \\
\mathrm{~T}
\end{gathered}
\] \& \[
\begin{aligned}
\& - \\
\& \mathrm{O} \\
\& \mathrm{~F} \\
\& \mathrm{~F} \\
\& \mathrm{~S} \\
\& \mathrm{E} \\
\& \mathrm{~T}
\end{aligned}
\] \& -
\(P\)
\(R\)
\(E\) \& V
H
H \& +
V
H \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
1 \\
+
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
1 \\
-
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
2 \\
+
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
2 \\
-
\end{gathered}
\] \& \[
\begin{gathered}
+ \\
\mathrm{P} \\
\mathrm{R} \\
\mathrm{E}
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{S} \\
\mathrm{U} \\
\mathrm{~B} \\
\text { - } \\
\mathrm{G} \\
\mathrm{~N} \\
\mathrm{D}
\end{gathered}
\] \& \[
\begin{aligned}
\& \mathrm{G} \\
\& \mathrm{~N} \\
\& \mathrm{D}
\end{aligned}
\] \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
1
\end{gathered}
\] \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
1
\end{tabular} \& S
T
A
N
D
I
B
Y \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
2
\end{tabular} \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
2
\end{gathered}
\] \& \[
\begin{gathered}
\mathrm{I} \\
\mathrm{~N} \\
\mathrm{I} \\
\mathrm{C} \\
\mathrm{H} \\
3
\end{gathered}
\] \& \begin{tabular}{l}
N \\
F \\
/ \\
C \\
H \\
3
\end{tabular} \& \[
\begin{gathered}
\mathrm{O} \\
\mathrm{U} \\
\mathrm{~T} \\
\text { I } \\
\mathrm{C} \\
\mathrm{H} \\
3 \\
+
\end{gathered}
\] \& O
U
T
I
C
H

3

- <br>
\hline
\end{tabular}


## Evaluation Board Characteristics






[Thermal Design Example for STK415-140-E ( $\mathrm{R}_{\mathrm{L}}=8 \Omega$ )]
The thermal resistance, $\theta \mathrm{c}-\mathrm{a}$, of the heat sink for total power dissipation, Pd , within the hybrid IC is determined as follows.
Condition 1: The hybrid IC substrate temperature, Tc, must not exceed $125^{\circ} \mathrm{C}$.
$\mathrm{Pd} \times \theta \mathrm{c}-\mathrm{a}+\mathrm{Ta}<125^{\circ} \mathrm{C}$ $\qquad$
Ta: Guaranteed ambient temperature for the end product
Condition 2: The junction temperature, Tj , of each power transistor must not exceed $150^{\circ} \mathrm{C}$.
$\operatorname{Pd} \times \theta \mathrm{c}-\mathrm{a}+\mathrm{Pd} / \mathrm{N} \times \theta \mathrm{j}-\mathrm{c}+\mathrm{Ta}<150^{\circ} \mathrm{C}$
N : Number of power transistors
$\theta j$-c: Thermal resistance per power transistor
However, the power dissipation, Pd, for the power transistors shall be allocated equally among the number of power transistors.
The following inequalities result from solving equations (1) and (2) for $\theta c-a$.

$$
\begin{align*}
& \theta \mathrm{c}-\mathrm{a}<(125-\mathrm{Ta}) / \mathrm{Pd}  \tag{1}\\
& \theta \mathrm{c}-\mathrm{a}<(150-\mathrm{Ta}) / \mathrm{Pd}-\theta \mathrm{j}-\mathrm{c} / \mathrm{N}  \tag{2}\\
& \text { - Supply voltage } \quad \mathrm{V}_{\mathrm{H}}, \mathrm{~V}_{\mathrm{L}} \\
& \text { - Load resistance } \mathrm{R}_{\mathrm{L}} \\
& \text { - Guaranteed ambient temperature } \mathrm{Ta}
\end{align*}
$$

$\qquad$
Values that satisfy these two inequalities at the same time represent the required heat sink thermal resistance.
When the following specifications have been stipulated, the required heat sink thermal resistance can be determined from formulas (1)' and (2)'.

## [Example]

When the IC supply voltage, $\mathrm{V}_{\mathrm{H}}= \pm 52 \mathrm{~V}, \mathrm{~V}_{\mathrm{L}}= \pm 32 \mathrm{~V}$ and $\mathrm{R}_{\mathrm{L}}$ is $6 \Omega$, the total power dissipation, Pd , within the hybrid IC, will be a maximum of 156 W at 1 kHz for a continuous sine wave signal according to the $\mathrm{Pd}-\mathrm{P}_{\mathrm{O}}$ characteristics. For the music signals normally handled by audio amplifiers, a value of $1 / 8 \mathrm{P}_{\mathrm{O}}$ max is generally used for Pd as an estimate of the power dissipation based on the type of continuous signal. (Note that the factor used may differ depending on the safety standard used.)

This is:

$$
\mathrm{Pd} \approx 63.0 \mathrm{~W} \quad\left(\text { when } 1 / 8 \mathrm{P}_{\mathrm{O}} \text { max. }=15 \mathrm{~W}, \mathrm{P}_{\mathrm{O}} \max .=120 \mathrm{~W}\right)
$$

The number of power transistors in audio amplifier block of these hybrid ICs, N , is 4 , and the thermal resistance per transistor, $\theta \mathrm{j}-\mathrm{c}$, is $1.5^{\circ} \mathrm{C} / \mathrm{W}$. Therefore, the required heat sink thermal resistance for a guaranteed ambient temperature, Ta , of $50^{\circ} \mathrm{C}$ will be as follows.

From formula (1)'

$$
\begin{aligned}
\theta \mathrm{c}-\mathrm{a} & <(125-50) / 63.0 \\
& <1.19 \\
\theta \mathrm{c}-\mathrm{a} & <(150-50) / 63.0 \\
& <1.21
\end{aligned}
$$

From formula (2)' $\quad \theta \mathrm{c}-\mathrm{a}<(150-50) / 63.0-1.5 / 4$
Therefore, the value of $1.19^{\circ} \mathrm{C} / \mathrm{W}$, which satisfies both of these formulae, is the required thermal resistance of the heat sink.
Note that this thermal design example assumes the use of a constant-voltage power supply, and is therefore not a verified design for any particular user's end product.

STK415-100 Series Stand-by control, Mute control, Load-short protection \& DC offset protection application
 *3 DIODE 3A/60V

STK415-100 Series Application explanation


The protection circuit application for the STK415-100sr consists of the following blocks (blocks (1) to (4)).
(1) Standby control circuit block
(2) Load short-circuit detection block
(3) Latch-up circuit block
(4) DC voltage protection block

1) Standby control circuit block

Concerning pin 17 reference voltage VST
$<1>$ Operation mode
The switching transistor of the predriver IC turns on when the pin 17 reference voltage, VST, becomes greater than or equal to 2.5 V , placing the amplifier into the operation mode.
Example: When VST (min.) $=2.5 \mathrm{~V}$
I 1 is approximately equal to 0.40 mA since $\mathrm{VST}=(* 2) \times \mathrm{IST}+0.6 \mathrm{~V} \rightarrow 2.5 \mathrm{~V}=4.7 \mathrm{k} \Omega \times \mathrm{IST}+0.6 \mathrm{~V}$.
<2> Standby mode
The switching transistor of the predriver IC turns off when the pin 17 reference voltage, VST, becomes lower
than or equal to 0.6 V (typ. 0 V ), placing the amplifier into the standby mode.
Example: When VST $=0.6 \mathrm{~V}$
I 1 is approximately equal to 0 mA since $\mathrm{VST}=(* 2) \times \mathrm{IST}+0.6 \mathrm{~V} \rightarrow 0.6 \mathrm{~V}=4.7 \mathrm{k} \Omega \times \mathrm{IST}+0.6 \mathrm{~V}$.
(*) Limiting resistor
Determine the value of R1 so that the voltage VST applied to the standby pin (pin 17) falls within the rating (+2.5V to 5.5 V (typ. 3.0V)).
(*2) The standby control voltage must be supplied from the host including microcontrollers.
(*3) A $4.7 \mathrm{k} \Omega$ limiting resistor is also incorporated inside the hybrid IC (at pin 17).
2) Load short-circuit detection block

Since the voltage between point B and point C is less than 0.6 V in normal operation mode ( $\mathrm{V}_{\mathrm{BE}}<0.6 \mathrm{~V}$ ) and TR1 (or TR2) is not activated, the load short-circuit detection block does not operate.
When a load short-circuit occurs, however, the voltage between point B and point C becomes larger than 0.6 V , causing TR1 (or TR2) to turn on ( $\mathrm{V}_{\mathrm{BE}}>0.6 \mathrm{~V}$ ), and current I 2 to flows.
3) Latch-up circuit block

TR3 is activated when I2 is supplied to the latch-up circuit.
When TR3 turns on and current I3 starts flowing, VST goes down to 0 V (standby mode), protecting the power amplifier.
Since TR3 and TR4 configure a thyristor, once TR3 is activated, the IC is held in the standby mode.
To release the standby mode and reactivate the power amplifier, it is necessary to set the standby control voltage (*2) temporarily low (0V). Subsequently, when the standby control is returned to high, the power amplifier will become active again.
(*4) The I3 value varies depending on the supply voltage. Determine the value of R2 using the formula below, so that I1 is equal to or less than I3.

$$
\mathrm{I} 1 \leq \mathrm{I} 3=\mathrm{V}_{\mathrm{CC}} / \mathrm{R} 2
$$

4) DC offset protection block

The DC offset protection circuit is activated when $\pm 0.5 \mathrm{~V}$ (typ) voltage is applied to either "OUT CH1" or "OUT $\mathrm{CH} 2, "$ and the hybrid IC is shut down (standby mode).
To release the IC from the standby mode and reactivate the power amplifier, it is necessary to set the standby control voltage temporarily low (0V).
Subsequently, when the standby control is returned to high ( +5 V , for example), the power amplifier will become active again.
The protection level must be set using the $82 \mathrm{k} \Omega$ resistor. Furthermore, the time constant must be determined using $22 \mu / / 22 \mu$ capacitors to prevent the amplifier from malfunctioning due to the audio signal.

## STK415-140-E BTL Application



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