

DATA SHEET



TEA6880H

**Up-level Car radio Analog Signal
Processor (CASP)**

Product specification
Supersedes data of 2000 May 08

2003 Feb 04

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

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1 FEATURES

1.1 General

- I²C-bus compatible
- Digital alignment/adjustment via I²C-bus:
 - FM noise blanker sensitivity
 - FM stereo noise canceller
 - FM High Cut Control (HCC)
 - FM stereo separation.
- FM audio processing hold for RDS updating; holds the detectors for the FM weak signal processing in their present state
- FM bandwidth limiting; limits the bandwidth of the FM audio signal with external capacitors
- AM stereo input; AM stereo audio can be fed in at the pins for the de-emphasis capacitors; this will provide 8 dB of gain to the AM audio.
- Volume 1 control from +20 to –56 dB in 1 dB steps; programmable 20 dB loudness control included
- Volume 2 control from 0 to –56 dB in 1 dB steps, –56, –58.5, –62, –68 dB and mute
- Programmable loudness control with bass boost as well as bass and treble boost
- Treble control from –14 to +14 dB in 2 dB steps
- Bass control from –18 to +18 dB in 2 dB steps with selectable characteristic
- Analog Step Interpolation (ASI) minimizes pops by smoothing out the transitions in the audio signal when a switch is made
- Audio Blend Control (ABC) minimizes pops by automatically incrementing the volume and loudness controls through each step between their present settings and the new settings
- Rear Seat Audio (RSA) can select different sources for the front and rear speakers
- Chime input: can be sent to any audio output, at any volume level
- Chime adder circuit: chime input can also be summed with left front and/or right front audio, or be turned off



1.2 Stereo decoder and noise blanking

- FM stereo decoder
- Accepts FM multiplex signal and AM audio at input
- Pilot detector and pilot canceller
- De-emphasis selectable between 75 and 50 μ s
- AM noise blanker: impulse noise detector and an audio hold.

1.3 Weak signal processing

- FM weak signal processing: six signal condition detectors, soft mute, stereo noise canceller (blend) and high cut control (roll-off).

1.4 Audio pre-amplifier

- Source selector for 6 sources: 2 stereo inputs external (A and B), 1 symmetrical stereo input (C), 1 symmetrical mono input (D), 1 internal stereo input (AM or FM) and 1 chime/diagnostic mono input

2 GENERAL DESCRIPTION

The TEA6880H is a monolithic bipolar integrated circuit providing the stereo decoder function and ignition noise blanking facility combined with source selector and tone/volume control for AM/FM car radio applications. The device operates with a power supply voltage range from 7.8 to 9.2 V and a typical current consumption of 40 mA.

3 ORDERING INFORMATION

TYPE NUMBER	PACKAGE		
	NAME	DESCRIPTION	VERSION
TEA6880H	QFP64	plastic quad flat package; 64 leads (lead length 1.95 mm); body 14 × 20 × 2.8 mm	SOT319-2

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4 QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V_{CC}	supply voltage		7.8	8.5	9.2	V
I_{CC}	supply current		32	40	48	mA
Stereo decoder path						
S/N	signal-to-noise ratio		–	78	–	dB
THD	total harmonic distortion		–	0.1	–	%
α_{CS}	channel separation		40	–	–	dB
$V_{o(rms)}$	output voltage level at pins ROPO and LOPO (RMS value)	FM: 91% modulation; AM: 100% modulation; $f_{mod} = 400$ Hz	840	950	1060	mV
Tone/volume control						
$V_{o(max)(rms)}$	maximum output voltage level at pins LF, LR, RF and RR (RMS value)	$V_{CC} = 8.5$ V; THD $\leq 0.1\%$	2000	–	–	mV
G_V	voltage gain	1 dB steps	–112	–	+20	dB
$G_{step(vol)}$	step resolution (volume)		–	1	–	dB
G_{bass}	bass control		–18	–	+18	dB
G_{treble}	treble control		–14	–	+14	dB
$G_{step(treble, bass)}$	step resolution (bass and treble)		–	2	–	dB
(S+N)/N	signal-plus-noise to noise ratio	$V_o = 2.0$ V; $G_V = 0$ dB; unweighted	–	107	–	dB
THD	total harmonic distortion	$V_{o(rms)} = 1.0$ V; $G_V = 0$ dB	–	0.01	–	%
RR ₁₀₀	ripple rejection	$V_{ripple(rms)} < 200$ mV; $f = 100$ Hz; $G_V = 0$ dB	–	70	–	dB
CMRR	common mode rejection ratio differential stereo input		48	53	–	dB

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5 BLOCK DIAGRAM

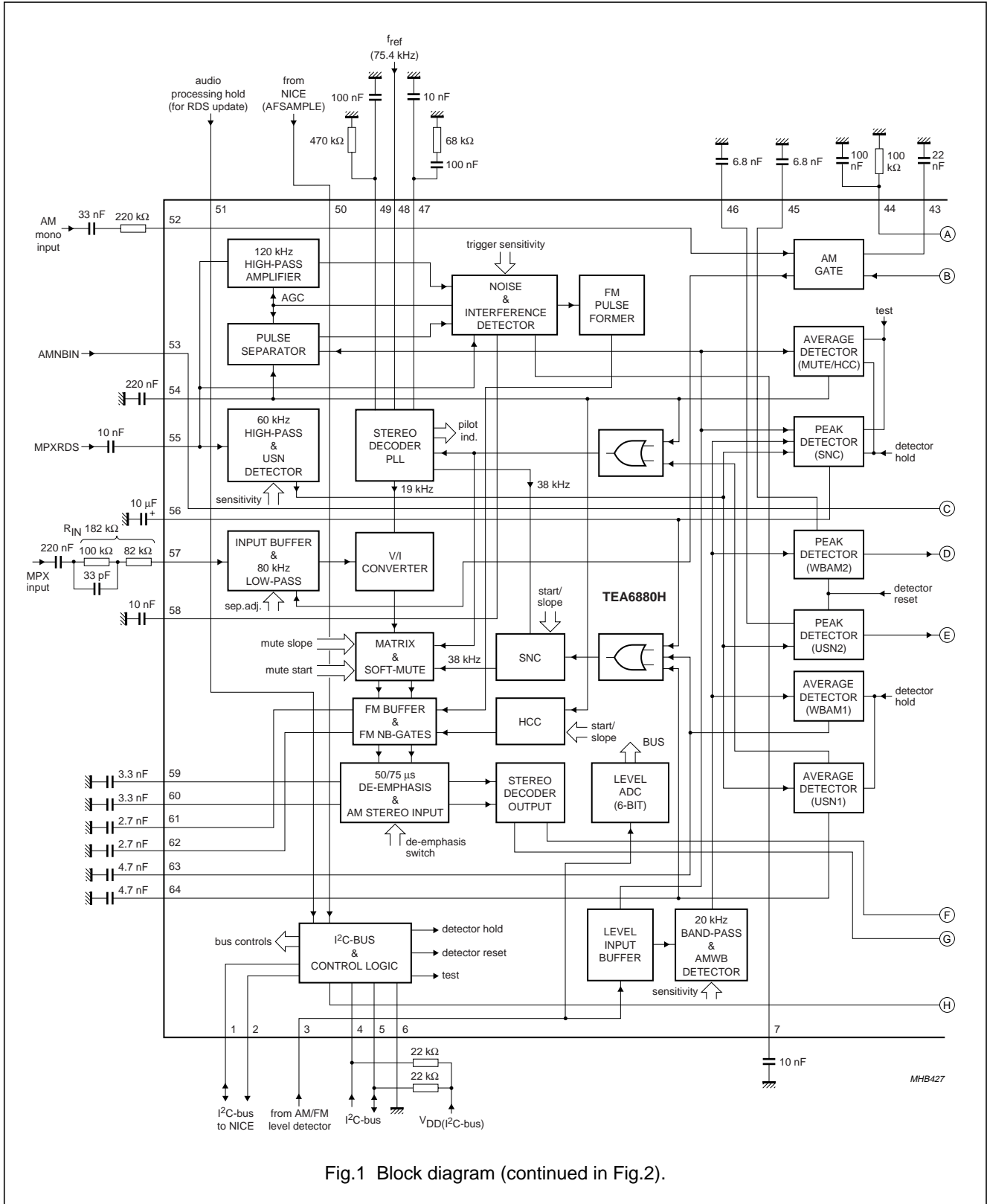


Fig.1 Block diagram (continued in Fig.2).

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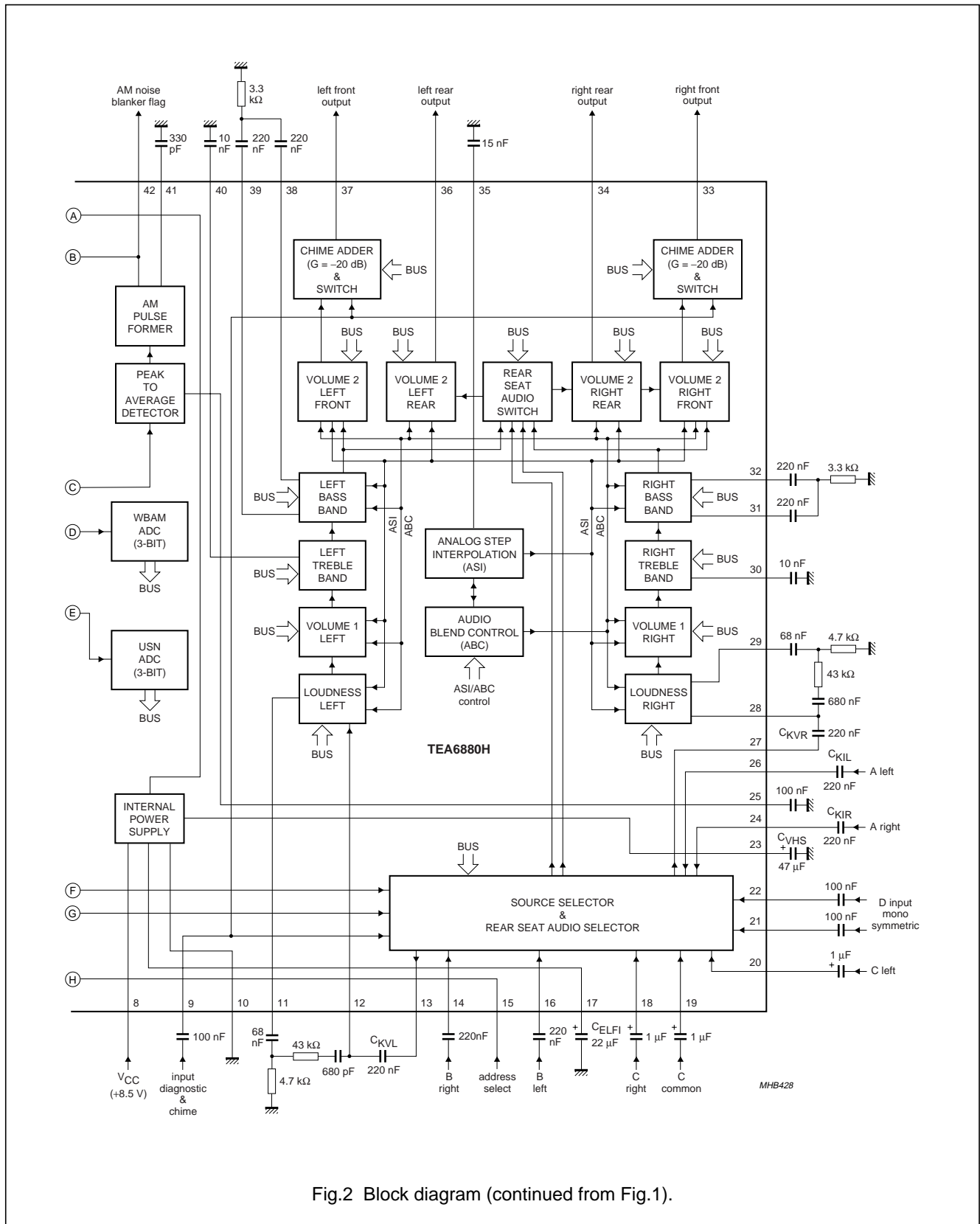


Fig.2 Block diagram (continued from Fig.1).

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6 PINNING

SYMBOL	PIN	DESCRIPTION
SDAQ	1	data output (to TEA6840H)
SCLQ	2	clock output (to TEA6840H)
LEVEL	3	FM and AM level input (from TEA6840H)
SCL	4	I ² C-bus clock
SDA	5	I ² C-bus data
DGND	6	digital ground
TBL	7	time constant for FM modulation detector
V _{CC}	8	supply voltage
CHIME	9	chime tone input
AGND	10	analog ground
LLN	11	loudness left network
LOPI	12	left option port input (terminal impedance typical 100 kΩ)
LOPO	13	left option port output
BRI	14	channel B right stereo input (terminal impedance typical 100 kΩ)
ADR	15	address select
BLI	16	channel B left stereo input (terminal impedance typical 100 kΩ)
SCAP	17	supply filter capacitor
CRIP	18	channel C right symmetrical input (terminal impedance typical 30 kΩ)
CCOM	19	channel C common input (terminal impedance typical 30 kΩ)
CLIP	20	channel C left symmetrical input (terminal impedance typical 30 kΩ)
MONOC	21	mono common input (terminal impedance typical 30 kΩ)
MONOP	22	mono symmetrical input (terminal impedance typical 30 kΩ)
VHS	23	half supply filter capacitor
ARI	24	channel A right stereo input (terminal impedance typical 100 kΩ)
AMNCAP	25	peak-to-average detector capacitor for AM noise blanker
ALI	26	channel A left stereo input (terminal impedance typical 100 kΩ)
ROPO	27	right option port output
ROPI	28	right option port input (terminal impedance typical 100 kΩ)
RLN	29	loudness right network
RTC	30	right treble capacitor
RBI	31	right bass network input
RBO	32	right bass network output
RF	33	right front output
RR	34	right rear output
ASICAP	35	analog step interpolate capacitor
LR	36	left rear output
LF	37	left front output
LBO	38	left bass network output
LBI	39	left bass network input
LTC	40	left treble capacitor

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SYMBOL	PIN	DESCRIPTION
AMPCAP	41	AM blanking time capacitor
AMHOLD	42	AM noise blanker flag
AMHCAP	43	AM noise blanker hold capacitor
IREF	44	temperature independent reference current
TWBAM2	45	time constant for AM wideband peak detector
TUSN2	46	time constant for ultrasonic noise peak detector
PHASE	47	phase detector
FREF	48	frequency reference input (75.4 kHz from TEA6840H)
PILOT	49	pilot on/off output
AFSAMPLE	50	reset for multipath detector (from TEA6840H for RDS update)
FMHOLD	51	FM audio processing hold input (from TEA6840H for RDS update)
AMHIN	52	AM signal input (from TEA6840H)
AMNBIN	53	AM noise blanker input (from TEA6840H)
TMUTE	54	time constant for soft mute
MPXRDS	55	unmuted MPX input (from TEA6840H for RDS update)
TSNC	56	time constant for stereo noise canceller
MPXIN	57	MPX input (from TEA6840H)
FMNCAP	58	FM noise detector capacitor
DEEML	59	left de-emphasis capacitor
DEEMR	60	right de-emphasis capacitor
FMLBUF	61	left AM/FM audio buffer capacitor
FMRBUF	62	right AM/FM audio buffer capacitor
TWBAM1	63	time constant for AM wideband average detector
TUSN1	64	time constant for ultrasonic noise average detector

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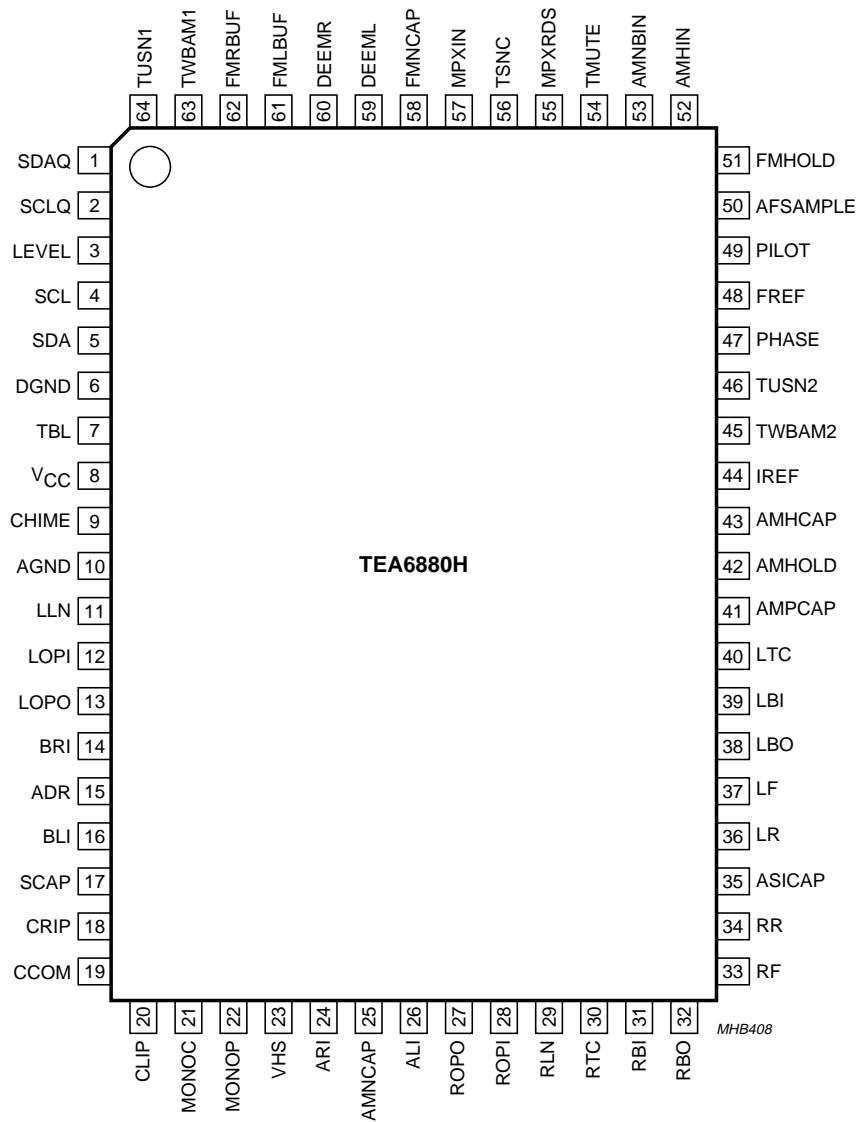


Fig.3 Pin configuration.

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7 FUNCTIONAL DESCRIPTION

7.1 Stereo decoder

The MPX input is the null-node of an operational amplifier with internal feedback resistor. Adapting the stereo decoder input to the level of the MPX signal, coming from the FM demodulator output, is realized by the value of the input series resistor R_{IN} . To this input a second source (AM detector output) can be fed by current addition.

The input amplifier is followed by an integrated 4th order Bessel low-pass filter with a cut-off frequency of 80 kHz. It provides necessary signal delay for FM noise blanking and damping of high frequency interferences coming to the stereo decoder input.

Output of this filter is fed to the soft mute control circuitry, the output is voltage to current converted and then fed to phase detector, pilot detector and pilot canceller circuits, contained in the stereo decoder PLL block. For regeneration of the 38 kHz subcarrier, a PLL is used.

The fully integrated oscillator is adjusted by means of a digital auxiliary PLL into the capture range of the main PLL. The auxiliary PLL needs an external reference frequency (75.4 kHz) which is provided by the TEA6840H.

The required 19 and 38 kHz signals are generated by division of the oscillator output signal in a logical circuitry. The 19 kHz quadrature phase signal is fed to the 19 kHz phase detector, where it is compared with the incoming pilot tone. The DC output signal of the phase detector controls the oscillator (PLL).

The pilot presence detector is driven by an internally generated in-phase 19 kHz signal. Its pilot dependent DC output voltage is fed to a threshold switch, which activates the pilot indicator bit and turns the stereo decoder to stereo operation. The same DC voltage is used to control the amplitude of an anti-phase internally generated 19 kHz signal. In the pilot canceller, the pilot tone is compensated by this anti-phase 19 kHz signal.

The pilot cancelled signal is fed to the matrix. There, the side signal is demodulated and combined with the main signal to left and right audio channel. Compensation for roll-off in the incoming MPX signal caused by IF filters and FM demodulator is typically realized by an external compensation network at pin MPXIN, individual alignment is achieved by I²C-bus controlled amplification of the side signal (DAA). A smooth mono to stereo takeover is achieved by controlling the efficiency of the matrix with help of the SNC peak detector.

The matrix is followed by the FM noise suppression gates, which are combined with FM single poles and High Cut Control (HCC).

The single pole is defined by internal resistors and external capacitors. From the gate circuits audio is fed to the switchable de-emphasis, where the demodulated AM stereo signal can be fed in. After de-emphasis the signal passes to the output buffers and is fed to the radio input of the source selector. For HCC, the time constant of the single pole contained in the output buffer can be changed to higher values. This function is controlled by an average detector contained in the multipath and fading detector.

7.2 FM noise blanker

The input of the ignition noise blanker is coupled to the MPXRDS input signal and to the LEVEL input. Both signals are fed via separate 120 kHz filters and rectifiers to an adder circuit. The output signal of the adder circuit is fed in parallel to the noise detector and the interference detector. The noise detector is a negative peak detector. Its output controls the trigger sensitivity (prevention to false triggering at noisy input signals) and the gain of the MPX high-pass filter. The output of the interference detector, when receiving a steep pulse, fires a monoflop, contained in the pulse former circuitry. The time constant of the monoflop is defined by an internal capacitor and its output activates the blanking gates in the audio.

7.3 AM noise blanker

The AM noise blanking pulse is derived from the AM audio signal which is fed into pin AMNBIN with the help of a peak-to-average comparator. The blanking time is set by a pulse former with external capacitor. The blanking pulse is fed to the gate in the AM audio path and out to pin AMHOLD to operate the gate built into the external AM stereo processor.

7.4 Multipath/fading detection and weak signal control

For FM signal quality dependent controls there is built-in a combination of six detectors driven by the level information direct, by the AC components on the level via a 20 kHz band-pass filter (AM wideband) or the high notes present at the FM demodulator output via a 60 kHz high-pass filter (ultrasonic noise). The relation between DC level and the AC components is programmable by the I²C-bus (2 bits each). Output of level buffer, AM wideband detector and ultrasonic noise detector are analog-to-digital converted and readable by the I²C-bus.

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For the time of fast RDS updating soft mute, SNC and HCC can be put on hold and the AM wideband peak detector and the ultrasonic noise peak detector are put on reset by a switch signal delivered from the TEA6840H via pin FMHOLD.

The six separate detecting circuits are:

1. The AM wideband noise peak detector is driven from a 20 kHz band-pass filter connected to the level buffer output. The time constant is defined by an external capacitor at pin TWBAM2. The output voltage of the detector is analog-to-digital converted by 3-bit.
2. The AM wideband noise average detector is driven from a 20 kHz band-pass filter connected to the level buffer output. The time constant is defined by an external capacitor at pin TWBAM1. The output of the detector is connected to the Stereo Noise Control (SNC) circuit.
3. The ultrasonic noise peak detector is driven from a 60 kHz high-pass filter connected to the MPX signal from pin MPXRDS. The time constant is defined by an external capacitor at pin TUSN2. The output voltage of the detector is analog-to-digital converted by 3-bit.
4. The ultrasonic noise average detector is driven from a 60 kHz high-pass filter connected to the MPX signal from pin MPXRDS. The time constant is defined by an external capacitor at pin TUSN1. The output of the detector is connected to soft mute control and stereo noise control circuits.
5. For soft mute and high cut control purposes an average detector with externally defined time constant (TMUTE) is provided. The detector is driven by level output only. Soft mute as well as high cut control can be switched off by the I²C-bus.
6. The stereo noise control peak detector with externally defined time constant (TSNC) is driven by DC level output, AM wideband and ultrasonic noise outputs. It provides the stereo blend facility (SNC). Starting point and slope of stereo blend can be chosen by the I²C-bus controlled reference voltage.

7.5 Tone/volume control

The tone/volume control part consists of the following functions:

- Source selector
- Loudness
- Volume 1
- Treble
- Bass
- Volume 2
- Rear Seat Audio (RSA) selector
- Chime adder
- Analog step interpolation
- Audio blend control.

The stages loudness, volume 1, bass and volume 2 include the Analog Step Interpolation (ASI) function. This minimizes pops by smoothing out the transitions in the audio signal during switching. The transition time is I²C-bus programmable in a range of 1 : 24 in four steps.

The stages loudness, volume 1 and volume 2 also have the Audio Blend Control (ABC) function. This minimizes pops by automatically incrementing the volume and loudness controls through each step between their present settings and the new settings. The speed of the ABC function is correlated with the transition time of the ASI function.

All stages are controlled via the I²C-bus.

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7.5.1 SOURCE SELECTOR

The source selector allows the selection between 6 sources:

- 2 external stereo inputs (ALI, ARI, BLI and BRI)
- 1 external symmetrical stereo input (CLIP, CRIP and CCOM)
- 1 external symmetrical mono input (MONOP and MONON)
- 1 internal stereo input (AM/FM)
- 1 chime/diagnostic mono input (CHIME).

Via the chime/diagnostic mono input a chime input signal can be sent to any audio output, at any volume level.

7.5.2 LOUDNESS

The output of the source selector is fed into the loudness circuit via the external capacitors C_{KVL} (pins LOPO and LOPI) and C_{KVR} (pins ROPO and ROPI). Depending on the external circuits for the left and the right channel only a bass boost or bass and treble boost is available. With the external circuits shown in Figs 13 and 15 the curves from Figs 14 and 16 will be obtained (without influence of C_{KVL} respectively C_{KVR}).

7.5.3 VOLUME 1

The volume 1 control follows behind the loudness circuit. The control range of volume 1 is between +20 and -36 dB in steps of 1 dB.

7.5.4 TREBLE

The output signal of the volume 1 control is fed into the treble control stage. The control range is between +14 and -14 dB in steps of 2 dB. Fig.20 shows the control characteristic with external capacitors of 10 nF.

7.5.5 BASS

The bass control is the next stage. The characteristic of the bass curves depends upon the external circuits connected to pins LBO and LBI (left channel) and pins RBO and RBI (right channel) and also upon the setting of bit BSYM (MSB of the bass control byte). When BSYM = 1, an equalizer characteristic is obtained and when BSYM = 0, a shelving characteristic is obtained.

Figures 17 and 18 show the bass curves with an external circuit of 2×220 nF capacitors and a resistor of 3.3 k Ω for each channel with different values for BSYM. Figure 19 shows the bass curves with an external capacitor of 47 nF for each channel and BSYM = 0, for boost and cut.

7.5.6 VOLUME 2

The four volume 2 blocks are located at the end of the tone/volume control. In addition to volume control (same settings as volume 2) also the balance and fader functions are performed by individual attenuation offsets for the four attenuators. The control range of these attenuators is 56 dB in steps of 1 dB and additional the steps -58.5 dB, -62 dB, -68 dB and a mute step.

7.5.7 RSA SELECTOR

The RSA selector provides the possibility to select an alternative source for the rear channels. In this event rear channels are only controlled by volume 2 function.

7.5.8 CHIME ADDER

With the chime adder circuit the chime input signal can be summed with the left front and/or right front audio, or be turned off.

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8 LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V_{CC}	supply voltage		-0.3	+10	V
V_i	voltage at all pins (except SCL and SDA)	$V_{CC} \leq 10 \text{ V}$	$V_{SS} - 0.3$	V_{CC}	V
	voltage at pins SCL and SDA		$V_{SS} - 0.3$	9.7	V
P_{tot}	total power dissipation		-	480	mW
T_{stg}	storage temperature		-65	+150	°C
T_{amb}	ambient temperature		-40	+85	°C
V_{es}	electrostatic handling voltage for all pins	note 1	-200	+200	V
		note 2	-2000	+2000	V

Notes

- Machine model ($R = 0 \Omega$, $C = 200 \text{ pF}$).
- Human body model ($R = 1.5 \text{ k}\Omega$, $C = 100 \text{ pF}$).

9 THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
$R_{th(j-a)}$	thermal resistance from junction to ambient	in free air	48	K/W

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10 CHARACTERISTICS

FM part: input signal $V_{i(\text{MPX})(\text{p-p})} = 1.89 \text{ V}$; $m = 100\%$ ($\Delta f = \pm 75 \text{ kHz}$, $f_{\text{mod}} = 400 \text{ Hz}$); de-emphasis of $75 \mu\text{s}$ and series resistor at input $R_{\text{IN}} = 182 \text{ k}\Omega$; FM audio measurements are taken at pins LOPO and ROPO.

Tone part: $R_{\text{S}} = 600 \Omega$; $R_{\text{L}} = 10 \text{ k}\Omega$, AC-coupled; $C_{\text{L}} = 2.5 \text{ nF}$; CLK = square-wave (5 to 0 V) at 100 kHz; stereo source = A channel input; volume 1 attenuator = 0 dB; loudness = 0 dB, off; volume 2 attenuators = 0 dB; bass linear; treble linear; input voltage = 1 V, $f = 1 \text{ kHz}$. Tone part audio measurements are taken at pins RF and LF. $V_{\text{CC}} = 8.3 \text{ to } 8.7 \text{ V}$; $V_{\text{SS}} = 0 \text{ V}$; $T_{\text{amb}} = 25 \text{ }^\circ\text{C}$; unless otherwise specified.

This IC shall not radiate noise in the audio system such that it disturbs any other circuit. This IC shall also not be susceptible to the radiation of any other circuit.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V_{CC}	supply voltage		7.8	8.5	9.2	V
I_{CC}	supply current	$V_{\text{CC}} = 8.5 \text{ V}$	32	40	48	mA
V_{HS}	half supply voltage	$V_{\text{CC}} = 8.5 \text{ V}$	3.75	4.25	4.75	V
I_{IREF}	reference current	$V_{\text{CC}} = 8.5 \text{ V}$; $R_{\text{IREF}} = 100 \text{ k}\Omega$	35	37	39	μA
FM signal path						
$V_{i(\text{MPX})(\text{p-p})}$	MPX input signal (peak-to-peak value)	$R_{\text{i}} = 182 \text{ k}\Omega$	–	1.89	–	V
$\Delta V_{i(\text{MPX})}$	overdrive margin of MPX input signal	THD = 1%	6	–	–	dB
I_{i}	AF input current		–	3.66	–	μA
$I_{\text{i}(\text{max})}$	maximum AF input current	THD = 1%	7.32	–	–	μA
$V_{\text{o}(\text{rms})}$	AF mono output signal (RMS value)	91% modulation without pilot	890	1000	1110	mV
ΔV_{out}	AF mono channel balance	without pilot; $V_{\text{LOPO}}/V_{\text{ROPO}}$	–1	–	+1	dB
α_{cs}	channel separation	aligned setting of data byte 1, bit 0 to bit 3; $m = 30\%$ modulation plus 9% pilot				
		$L = 1$; $R = 0$	40	47	70	dB
		$L = 0$; $R = 1$	40	47	70	dB
THD	total harmonic distortion	$V_{i(\text{MPX})(\text{p-p})} = 1.89 \text{ V}$; $f_{\text{mod}} = 1 \text{ kHz}$ without pilot	–	0.1	0.3	%
		$V_{i(\text{MPX})(\text{p-p})} = 1.89 \text{ V}$; $f_{\text{mod}} = 5 \text{ kHz}$	–	0.1	0.3	%
		$L = 1$; $R = 0$	–	0.1	0.3	%
		$L = 0$; $R = 1$	–	0.1	0.3	%
S/N	signal-to-noise ratio	$f = 20 \text{ Hz to } 15 \text{ kHz}$	75	78	–	dB
α_{19}	pilot signal suppression	$f = 19 \text{ kHz}$	40	50	–	dB
α_{38}	subcarrier suppression	$f = 38 \text{ kHz}$	35	50	–	dB
α_{57}		$f = 57 \text{ kHz}$	40	–	–	dB
α_{76}		$f = 76 \text{ kHz}$	50	60	–	dB

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
IM2	second order intermodulation for $f_{\text{spur}} = 1 \text{ kHz}$	$f_{\text{mod}} = 10 \text{ kHz}$; note 1	–	60	–	dB
IM3	third order intermodulation for $f_{\text{spur}} = 1 \text{ kHz}$	$f_{\text{mod}} = 13 \text{ kHz}$; note 1	–	58	–	dB
$\alpha_{57(\text{RDS})}$	traffic radio (RDS)	$f = 57 \text{ kHz}$; note 2	–	70	–	dB
α_{67}	Subsidiary Communication Authorization (SCA)	$f = 67 \text{ kHz}$; note 3	70	–	–	dB
α_{114}	Adjacent Channel Interference (ACI)	$f = 114 \text{ kHz}$; note 4	–	80	–	dB
α_{190}		$f = 190 \text{ kHz}$; note 4	–	70	–	dB
PSRR	power supply ripple rejection	$f = 100 \text{ Hz}$; $V_{\text{ripple(rms)}} = 100 \text{ mV}$	–	30	–	dB
R_{SDEEML} ; R_{SDEEMR}	de-emphasis output source resistance	data byte 3, bit 5 = 1; $75 \mu\text{s}$	20	22.7	25.4	$\text{k}\Omega$
		data byte 3, bit 5 = 0; $50 \mu\text{s}$	13.4	15.2	17	$\text{k}\Omega$
I_{FMLBUF} ; I_{FMRBUF}	current capacity of FM buffer	$V_{\text{FMLBUF,FMRBUF}} = 5.5 \pm 1 \text{ V}$	50	–	200	μA
PLL VCO						
f_{osc}	oscillator frequency		–	228	–	kHz
	frequency range of free running oscillator		190	–	270	kHz
f_{ref}	reference frequency at pin FREF		–	75.4	–	kHz
$V_{i(\text{FREF})}$	reference frequency input voltage		30	100	500	mV
$Z_{i(\text{FREF})}$	input impedance		100	–	–	$\text{k}\Omega$
PLL pilot detector						
$V_{i(\text{pilot})(\text{rms})}$	pilot threshold voltage for automatic switching by pilot input voltage (RMS value)	stereo on; STIN = 1	–	27	37	mV
		stereo off; STIN = 0	9	22	–	mV
$h_{\text{YS}(\text{pilot})}$	hysteresis of pilot threshold voltage		–	2	–	dB
V_{PILOT}	switching voltage for external mono control (PILOT)		0.3	–	0.7	V
AM signal path						
V_{LOPO} ; V_{ROPO}	AC output voltage at pins LOPO and ROPO	$\text{AMON} = 1$ and $\text{AMST} = 0$; $R_i = 220 \text{ k}\Omega$; $V_{i\text{AM}(\text{mono})} = 250 \text{ mV}$	195	245	295	mV
G_{V}	AM stereo audio buffer voltage gain	subaddress 0H: $\text{AMON} = 1$ and $\text{AMST} = 1$; input signal at pins DEEML or DEEMR; coupled with 220 nF ; $V_{i(\text{DEEML,DEEMR})} = 200 \text{ mV}$; $f_i = 1 \text{ kHz}$; note 5	7	8	9	dB
$R_{i(\text{DEEML})}$; $R_{i(\text{DEEMR})}$	input resistance for AM stereo left and right	$\text{AMON} = 1$ and $\text{AMST} = 1$; note 6	80	100	120	$\text{k}\Omega$

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Noise blanker						
FM PART						
t_{sup}	interference suppression time		20	30	40	μ s
I_{offset}	gate input offset current at pins during suppression pulse duration	during AF suppression time	–	20	50	nA
$I_{ch(FMNCAP)}$	charge current (into 4 V)	no input signal; $V_{FMNCAP} = V_{FMNCAP(int)} - 0.7$ V	–16	–12.5	–9.5	μ A
$I_{dch(FMNCAP)}$	discharge current (from 5.5 V)	no input signal; $V_{FMNCAP} = V_{FMNCAP(int)} + 0.7$ V	45	70	100	μ A
<i>Trigger Threshold Control (TTC), dependency on MPX signal at MPXRDS input</i>						
V_{FMNCAP}	trigger threshold variation voltage	$V_{i(MPXRDS)} = 0$ V	4.5	5	5.5	V
ΔV_{FMNCAP}	trigger threshold voltage	$V_{i(MPXRDS)} = 10$ mV; $f = 120$ kHz	15	40	60	mV
		$V_{i(MPXRDS)} = 100$ mV; $f = 120$ kHz	75	100	200	mV
ΔV_{TBL}	trigger threshold variation with audio frequency $f = 15$ kHz	$V_{i(MPXRDS)} = 670$ mV	–	500	–	mV
<i>Trigger Threshold Control (TTC), dependency on level detector input signal</i>						
V_{FMNCAP}	trigger threshold voltage	$V_{LEVEL(AC)} = 0$ V	4.5	5	5.5	V
ΔV_{FMNCAP}	trigger threshold voltage as a function of $V_{LEVEL(AC)}$	$V_{LEVEL(AC)} = 10$ mV; $f = 120$ kHz	–	0	–	mV
		$V_{LEVEL(AC)} = 200$ mV; $f = 120$ kHz	–	40	–	mV
<i>Trigger sensitivity measurement with pulse (on MPX signal) at MPXRDS input</i>						
V_{pulse}	trigger sensitivity	$t_{pulse} = 10$ μ s; write mode; data byte 3, bits 6 and 7: NBS1 = 0; NBS0 = 0	–	60	–	mV
		NBS1 = 0; NBS0 = 1	–	100	–	mV
		NBS1 = 1; NBS0 = 0	–	150	–	mV
		NBS1 = 1; NBS0 = 1	–	200	–	mV
<i>Trigger sensitivity measurement with pulse (on level signal) at AM/FM level input</i>						
V_{pulse}	trigger sensitivity	$t_{pulse} = 10$ μ s; $V_{LEVEL} = 0.5$ V; write mode; data byte 3, bits 6 and 7: NBS1 = 0; NBS0 = 0	–	250	–	mV
		NBS1 = 0; NBS0 = 1	–	275	–	mV
		NBS1 = 1; NBS0 = 0	–	300	–	mV
		NBS1 = 1; NBS0 = 1	–	320	–	mV

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
AM PART						
m_{mod}	trigger threshold		–	140	–	%
$V_{\text{AMPCAP(AC)}}$	AF voltage at AMHCAP	$V_{\text{iAM(mono)}} = 50 \text{ mV (RMS)}$; $f = 1 \text{ kHz}$	16	22	30	mV
α_{AMGATE}	attenuation of blanking gate	$V_{\text{iAM(mono)}} = 50 \text{ mV (RMS)}$; gate open: internal voltage; gate closed: $V_{\text{AMHOLD(DC)}} = 4 \text{ V}$; note 7	–60	–70	–80	dB
$t_{\text{sup(AMHOLD)}}$	suppression time at AMHOLD	$t_{\text{pulse}} = 10 \text{ }\mu\text{s}$; repetition rate = 50 Hz; $V_{\text{pulse}} = 1.7 \text{ V}$ (AMNBIN); $V_{\text{LEVEL}} = 0.5 \text{ V}$	400	500	600	μs
$V_{\text{AMNCAP(DC)}}$	detector voltage; $V_{\text{ext(AMNBIN)DC}} - 0.7 \text{ V}$	$V_{\text{AMNBIN(AC)}} = 0 \text{ V}$; $V_{\text{LEVEL(DC)}} = 3.5 \text{ V}$	3.3	3.8	4.3	V
f_{AMHOLD}	trigger sensitivity	$t_{\text{pulse}} = 10 \text{ }\mu\text{s}$; repetition rate = 50 Hz; $V_{\text{pulse}} = 1.7 \text{ V}$ (AMNBIN); $V_{\text{LEVEL}} = 4 \text{ V}$	45	50	55	Hz
I_{offset}	gate input offset current at pins during suppression pulse duration	during AF suppression time	–50	0	+50	nA
Muting average detector (TMUTE); see Fig.12						
$V_{\text{i(LEVEL)}}$	input voltage on LEVEL		0.5	–	4	V
G_{V}	voltage gain LEVEL to TMUTE		–	0	–	dB
ΔV_{TMUTE}	offset between TMUTE and LEVEL		–	1.5	–	V
$\Delta V_{\text{TMUTE/K}}$	temperature dependence at TMUTE		–	3.3	–	mV/K
MUTING AVERAGE DETECTOR TIME CONSTANT						
$I_{\text{ch(TMUTE)}}$	TMUTE charge current		–	–0.2	–	μA
$I_{\text{dch(TMUTE)}}$	TMUTE discharge current		–	0.2	–	μA
V_{O}	DC output voltage		2	–	5	V
TEST CONDITION						
$I_{\text{ch(test)}}$	capacitor charge current	data byte 6, bit 7 = 1	–	–12	–	μA
$I_{\text{dch(test)}}$	capacitor discharge current	data byte 6, bit 7 = 1	–	12	–	μA

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
AM wideband average detector (TWBAM1); see Fig.6						
V_{TWBAM1}	DC voltage at TWBAM1 with respect to AGND	$V_{LEVEL(AC)} = 400 \text{ mV}; V_{LEVEL(DC)} = 3.5 \text{ V}; f_i = 24 \text{ kHz};$ write mode; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	–	4.10	–	V
		AWS1 = 1; AWS0 = 0	–	3.60	–	V
		AWS1 = 0; AWS0 = 1	–	3.00	–	V
		AWS1 = 0; AWS0 = 0	–	2.35	–	V
VC_{TWBAM1}	DC voltage coefficient	$V_{LEVEL(AC)} = 400 \text{ mV}; V_{LEVEL(DC)} = 3.5 \text{ V}; f_i = 24 \text{ kHz};$ write mode; note 8; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	0.69	0.82	0.98	
		AWS1 = 1; AWS0 = 0	0.60	0.72	0.86	
		AWS1 = 0; AWS0 = 1	0.50	0.60	0.71	
		AWS1 = 0; AWS0 = 0	0.40	0.47	0.56	
V_O	DC output voltage		1.5	–	5.5	V
AM WIDEBAND AVERAGE DETECTOR TIME CONSTANT						
$I_{ch(TWBAM1)}$	TWBAM1 charge current		–19.5	–15	–11.5	μA
$I_{dch(TWBAM1)}$	TWBAM1 discharge current		11.5	15	19.5	μA
Ultrasonic noise average detector (TUSN1); see Fig.5						
V_{TUSN1}	DC voltage at TUSN1 with respect to AGND	$V_{MPXRDS(AC)} = 350 \text{ mV}; V_{LEVEL(DC)} = 3.5 \text{ V};$ $f_i = 80 \text{ kHz};$ write mode; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1	–	4.25	–	V
		USS1 = 1; USS0 = 0	–	4.00	–	V
		USS1 = 0; USS0 = 1	–	3.50	–	V
		USS1 = 0; USS0 = 0	–	2.60	–	V
VC_{TUSN1}	DC voltage coefficient	$V_{MPXRDS(AC)} = 350 \text{ mV}; V_{LEVEL(DC)} = 3.5 \text{ V};$ $f_i = 80 \text{ kHz};$ write mode; note 9; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1	0.71	0.85	1.00	
		USS1 = 1; USS0 = 0	0.67	0.80	0.95	
		USS1 = 0; USS0 = 1	0.60	0.70	0.85	
		USS1 = 0; USS0 = 0	0.44	0.52	0.62	
V_O	DC output voltage		1.5	–	5.5	V

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
ULTRASONIC NOISE AVERAGE DETECTOR TIME CONSTANT						
$I_{ch}(TUSN1)$	TUSN1 charge current		-19.5	-15	-11.5	μA
$I_{dch}(TUSN1)$	TUSN1 discharge current		11.5	15	19.5	μA
Peak detector for stereo noise control (TSNC)						
DEPENDENCY ON LEVEL VOLTAGE; see Fig.12						
V_{LEVEL}	input voltage		0.5	-	4.75	V
G	gain LEVEL to TSNC		-	0	-	dB
V_{TSNC}	DC voltage at TSNC referred to DC level voltage at LEVEL	without MPXRDS and LEVEL (AC) input $V_{LEVEL(DC)} = 0.5 \text{ V}$ $V_{LEVEL(DC)} = 3.5 \text{ V}$	1.75 4.50	2.00 5.00	2.25 5.50	V V
$\Delta V_{TSNC/K}$	temperature dependence at TSNC		-	3.3	-	mV/K
DEPENDENCY ON ULTRASONIC NOISE; see Fig.5						
V_{TSNC}	DC voltage at TSNC with respect to AGND	$V_{MPXRDS(AC)} = 350 \text{ mV}$; $V_{LEVEL(DC)} = 3.5 \text{ V}$; $f_i = 80 \text{ kHz}$; write mode; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1 USS1 = 1; USS0 = 0 USS1 = 0; USS0 = 1 USS1 = 0; USS0 = 0	- - - -	4.25 4.00 3.50 2.60	- - - -	V V V V
$V_{C_{TSNC}}$	DC voltage coefficient	$V_{MPXRDS(AC)} = 350 \text{ mV}$; $V_{LEVEL(DC)} = 3.5 \text{ V}$; $f_i = 80 \text{ kHz}$; write mode; note 10; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1 USS1 = 1; USS0 = 0 USS1 = 0; USS0 = 1 USS1 = 0; USS0 = 0	0.71 0.67 0.60 0.44	0.85 0.80 0.70 0.52	1.00 0.95 0.85 0.62	
V_O	DC output voltage		2	-	5	V

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
DEPENDENCY ON AM WIDEBAND NOISE; see Fig.6						
V _{TSNC}	DC voltage at TSNC	V _{LEVEL(AC)} = 400 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 24 kHz; write mode; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	–	4.10	–	V
		AWS1 = 1; AWS0 = 0	–	3.60	–	V
		AWS1 = 0; AWS0 = 1	–	3.00	–	V
		AWS1 = 0; AWS0 = 0	–	2.35	–	V
V _{C_{TSNC}}	DC voltage coefficient	V _{LEVEL(AC)} = 400 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 24 kHz; write mode; note 11; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	0.69	0.82	0.98	
		AWS1 = 1; AWS0 = 0	0.60	0.72	0.86	
		AWS1 = 0; AWS0 = 1	0.50	0.60	0.71	
		AWS1 = 0; AWS0 = 0	0.40	0.47	0.56	
V _O	DC output voltage		1.5	–	5.5	V
DETECTOR TIME CONSTANT						
I _{ch(TSNC)}	TSNC charge current		–	–2.3	–	μA
I _{dch(TSNC)}	TSNC discharge current		–	65	–	μA
TEST CONDITION						
I _{ch(test)}	charge current for testing	data byte 6, bit 7 = 1; V _{LEVEL(DC)} = 2 V; V _{TSNC(DC)} = 2.8 V	–	–1.5	–	mA
I _{dch(test)}	discharge current for testing	data byte 6, bit 7 = 1; V _{LEVEL(DC)} = 2 V; V _{TSNC(DC)} = 4.2 V	–	200	–	μA

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Ultrasonic noise peak detector (TUSN2); see Fig.5						
V _{TUSN2}	DC voltage at TUSN2 with respect to AGND	V _{MPXRDS(AC)} = 350 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 80 kHz; write mode; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1	–	4.25	–	V
		USS1 = 1; USS0 = 0	–	4.00	–	V
		USS1 = 0; USS0 = 1	–	3.50	–	V
		USS1 = 0; USS0 = 0	–	2.60	–	V
V _{CTUSN2}	DC voltage coefficient	V _{MPXRDS(AC)} = 350 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 80 kHz; write mode; note 12; data byte 1, bits 6 and 7: USS1 = 1; USS0 = 1	0.71	0.85	1.00	
		USS1 = 1; USS0 = 0	0.67	0.80	0.95	
		USS1 = 0; USS0 = 1	0.60	0.70	0.85	
		USS1 = 0; USS0 = 0	0.44	0.52	0.62	
V _O	DC output voltage		1.5	–	5.5	V
DETECTOR TIME CONSTANT						
I _{ch(TUSN2)}	TUSN2 charge current		–	–1.6	–	μA
I _{dch(TUSN2)}	TUSN2 discharge current		–	21	–	μA
AM wideband peak detector (TWBAM2); see Fig.6						
V _{TWBAM2}	DC voltage at TWBAM2 with respect to AGND	V _{LEVEL(AC)} = 400 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 24 kHz; write mode; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	–	4.10	–	V
		AWS1 = 1; AWS0 = 0	–	3.60	–	V
		AWS1 = 0; AWS0 = 1	–	3.00	–	V
		AWS1 = 0; AWS0 = 0	–	2.35	–	V
V _{CTWBAM2}	DC voltage coefficient	V _{LEVEL(AC)} = 400 mV; V _{LEVEL(DC)} = 3.5 V; f _i = 24 kHz; write mode; note 13; data byte 1, bits 4 and 5: AWS1 = 1; AWS0 = 1	0.69	0.82	0.98	
		AWS1 = 1; AWS0 = 0	0.60	0.72	0.86	
		AWS1 = 0; AWS0 = 1	0.50	0.60	0.71	
		AWS1 = 0; AWS0 = 0	0.40	0.47	0.56	
V _O	DC output voltage		2	–	5	V

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
DETECTOR TIME CONSTANT						
$I_{ch(TWBAM2)}$	TWBAM2 charge current		–	–1.6	–	μA
$I_{dch(TWBAM2)}$	TWBAM2 discharge current		–	21	–	μA
Soft mute; see Figs 7 and 4						
$\alpha_{0\text{dB}}$	attenuation at LOPO and ROPO	$V_{TMUTE} = 3.5\text{ V}; V_{TUSN1} = 3.5\text{ V}$	–0.5	0	+0.5	dB
$\alpha_{6\text{dB}}$	start of muting; AC attenuation at LOPO and ROPO	see Fig.4; write mode; $MSL0 = 1; MSL1 = 1$ $MST1 = 0; MST0 = 0; V_{TMUTE} = 0.42V_{TUSN1}$ without AC	3	6	9	dB
		$MST1 = 0; MST0 = 1; V_{TMUTE} = 0.45V_{TUSN1}$ without AC	3	6	9	dB
		$MST1 = 1; MST0 = 0; V_{TMUTE} = 0.47V_{TUSN1}$ without AC	3	6	9	dB
		$MST1 = 1; MST0 = 1; V_{TMUTE} = 0.49V_{TUSN1}$ without AC	3	6	9	dB
$\alpha_{10\text{dB}}$	AC attenuation for setting of mute slope at LOPO and ROPO	$MST1 = 0; MST0 = 0$; see Fig.7 $MSL1 = 0; MSL0 = 0; V_{TMUTE(DC)} = 0.35V_{TUSN1}$ without AC	7	10	13	dB
		$MSL1 = 0; MSL0 = 1; V_{TMUTE(DC)} = 0.38V_{TUSN1}$ without AC	7	10	13	dB
		$MSL1 = 1; MSL0 = 0; V_{TMUTE(DC)} = 0.39V_{TUSN1}$ without AC	7	10	13	dB
		$MSL1 = 1; MSL0 = 1; V_{TMUTE(DC)} = 0.395V_{TUSN1}$ without AC	7	10	13	dB

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Stereo Noise Control (SNC)						
$\alpha_{cs(start)}$	start of channel separation	aligned at L = 1 and R = 0; data byte 2, SST[3:0] = 1111; V_{TSNC} or V_{TUSN1} or $V_{TWBAM1} = 0.63V_{TUSN1}$ without AC; see note 14 and Fig.9	4.5	6	7.5	dB
		aligned at L = 1 and R = 0; data byte 2, SST[3:0] = 1000; V_{TSNC} or V_{TUSN1} or $V_{TWBAM1} = 0.70V_{TUSN1}$ without AC; see note 14 and Fig.9	4.5	6	7.5	dB
		aligned at L = 1 and R = 0; data byte 2, SST[3:0] = 0000; V_{TSNC} or V_{TUSN1} or $V_{TWBAM1} = 0.74V_{TUSN1}$ without AC; see note 14 and Fig.9	4.5	6	7.5	dB
$\alpha_{cs(slope)}$	slope of channel separation	aligned at L = 1 and R = 0; data byte 2, SST[3:0] = 1000; $V_{TSNC} = 0.72V_{TUSN1}$ without AC; see note 15 and Fig.8; data byte 2, bits 4 and 5:				
		SSL1 = 0; SSL0 = 0	3	5	7	dB
		SSL1 = 0; SSL0 = 1	5	7	9	dB
		SSL1 = 1; SSL0 = 0	11	13	15	dB
		SSL1 = 1; SSL0 = 1 (not defined)				

Up-level Car radio Analog Signal Processor (CASP)

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
High Cut Control (HCC)						
$\alpha_{\text{HCC(start)}}$	AC attenuation for start of HCC	AF = 10 kHz; $V_{\text{MPXIN}} = 200$ mV; HSL1 = 1; HSL0 = 0; data byte 0, SMUT = 0 and MONO = 1; write mode; see note 16 and Fig.10; data byte 3, bits 2 and 3: HST1 = 1; HST0 = 1; $V_{\text{LEVEL(DC)}} = 1.30$ V HST1 = 1; HST0 = 0; $V_{\text{LEVEL(DC)}} = 1.45$ V HST1 = 0; HST0 = 1; $V_{\text{LEVEL(DC)}} = 1.90$ V HST1 = 0; HST0 = 0; $V_{\text{LEVEL(DC)}} = 2.10$ V	1.5	3	4.5	dB
			1.5	3	4.5	dB
			1.5	3	4.5	dB
			1.5	3	4.5	dB
$\alpha_{\text{HCC(slope)}}$	AC attenuation for slope of HCC	AF = 10 kHz; $V_{\text{MPXIN}} = 200$ mV; $C_{\text{FMLBUF}}, C_{\text{FMRBUF}} = 2.7$ nF; HST1 = 1; HST0 = 1; data byte 0, SMUT = 0 and MONO = 1; see note 16 and Fig.11; data byte 3, bits 0 and 1: HSL1 = 1; HSL0 = 1 HSL1 = 1; HSL0 = 0 HSL1 = 0; HSL0 = 1 HSL1 = 0; HSL0 = 0	5.5	7.5	9.5	dB
			4	6	8	dB
			2	4	6	dB
			1	3	5	dB
$\alpha_{\text{HCC(max)}}$	maximum HCC attenuation	AF = 10 kHz; $V_{\text{TMUTE}} = 2$ V; data byte 0, SMUT = 0 and MONO = 1; data byte 3, bit 1 = bit 0 = 1 $C_{\text{FMLBUF}}, C_{\text{FMRBUF}} = 2.7$ nF; data byte 3, bit 4 = 1 $C_{\text{FMLBUF}}, C_{\text{FMRBUF}} = 680$ pF; data byte 3, bit 4 = 0	8	10	14.5	dB
			8	10	14.5	dB

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Analog-to-digital converters						
LEVEL ANALOG-TO-DIGITAL CONVERTER (6-BIT)						
$V_{LEVEL(min)}$	lower limit of conversion range		600	720	840	mV
$V_{LEVEL(max)}$	upper limit of conversion range		3.2	3.4	3.6	V
ΔV_{LEVEL}	bit resolution		–	44	–	mV
ULTRASONIC NOISE ANALOG-TO-DIGITAL CONVERTER (3-BIT)						
$V_{TUSN(min)}$	lower limit of conversion range		1.9	2.1	2.4	V
$V_{TUSN(max)}$	upper limit of conversion range		3.8	4.1	4.5	V
ΔV_{TUSN}	bit resolution		280	330	380	mV
AM WIDEBAND NOISE ANALOG-TO-DIGITAL CONVERTER (3-BIT)						
$V_{TWBAM(min)}$	lower limit of conversion range		1.9	2.1	2.4	V
$V_{TWBAM(max)}$	upper limit of conversion range		3.8	4.1	4.5	V
ΔV_{TWBAM}	bit resolution		280	330	380	mV
Tone/volume control						
$G_{v(max)}$	maximum voltage gain	$R_S \leq 10 \Omega$; $R_L \geq 10 M\Omega$	19	20	21	dB
$G_{v(signal)}$	signal voltage gain	$T_{amb} = 25 \text{ }^\circ\text{C}$	–0.75	0	+0.75	dB
		$T_{amb} = -40 \text{ to } +85 \text{ }^\circ\text{C}$	–1	0	+1	dB
$V_{o(rms)}$	output voltage level	THD $\leq 0.5\%$	–	2000	–	mV
		THD = 1%; $G_v = 3 \text{ dB}$	2300	–	–	mV
		$R_L = 2 \text{ k}\Omega$; $C_L = 10 \text{ nF}$; THD = 1%	2000	–	–	mV
$V_{i(rms)}$	input sensitivity	$V_o = 500 \text{ mV}$; $G_v = 20 \text{ dB}$	–	50	–	mV
f_{ro}	roll-off frequency	high frequency (–1 dB)	20000	–	–	Hz
		input A; $C_{KIL} = C_{KIR} = 100 \text{ nF}$; $C_{KVL} = C_{KVR} = 220 \text{ nF}$				
		low frequency (–1 dB)	–	35	45	Hz
		low frequency (–3 dB)	–	20	25	Hz
		input C; $C_{KICL} = C_{KICR} = 1 \text{ }\mu\text{F}$; $C_{KVL} = C_{KVR} = 220 \text{ nF}$				
low frequency (–1 dB)	–	18	23	Hz		
low frequency (–3 dB)	–	10	13	Hz		
α_{cs}	channel separation	$V_i = 1 \text{ V}$; frequency range 250 Hz to 20 kHz	74	80	–	dB

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
THD	total harmonic distortion	valid for input channel A, B or C; same for all 4 outputs refer to inputs				
		$V_{i(rms)} = 1\text{ V}$; $f = 1\text{ kHz}$; volume 1 attenuator: -6 dB ; equalizer bands flat	–	0.05	0.1	%
		$V_{i(rms)} = 2\text{ V}$; $f = 1\text{ kHz}$; $V_{CC} = 8.3\text{ V}$; volume 1 attenuator: -13 dB ; equalizer bands flat	–	0.1	0.3	%
		$V_{i(rms)} = 2\text{ V}$; $f = 1\text{ kHz}$; $V_{CC} = 8.5\text{ V}$; volume 1 attenuator: 0 dB ; equalizer bands flat	–	0.05	0.1	%
		$V_{i(rms)} = 1\text{ V}$; $f = 1\text{ kHz}$; $V_{CC} = 8.3\text{ V}$; volume 1 attenuator: 0 dB ; equalizer bands flat	–	0.01	0.1	%
		$V_{i(rms)} = 2.3\text{ V}$; $f = 1\text{ kHz}$; $V_{CC} = 9\text{ V}$; volume 1 attenuator: -13 dB ; equalizer bands flat	–	0.13	0.3	%
		$V_{i(rms)} = 1\text{ V}$; $f = 20\text{ Hz to }20\text{ kHz}$; volume 1 attenuator: -6 dB ; equalizer bands flat	–	0.05	0.2	%
		$V_{i(rms)} = 2\text{ V}$; $f = 20\text{ Hz to }20\text{ kHz}$; $V_{CC} = 8.3\text{ V}$; volume 1 attenuator: -13 dB ; equalizer bands flat	–	0.1	0.3	%
		$V_{i(rms)} = 2.3\text{ V}$; $f = 20\text{ Hz to }20\text{ kHz}$; $V_{CC} = 9\text{ V}$; volume 1 attenuator: -13 dB ; equalizer bands flat	–	0.1	0.3	%
		$V_{i(rms)} = 0.5\text{ V}$; $f = 25\text{ Hz}$; volume 1 attenuator: 0 dB ; equalizer bass boost: $+8\text{ dB}$	–	0.1	0.2	%
$V_{i(rms)} = 0.5\text{ V}$; $f = 4\text{ kHz}$; volume 1 attenuator: 0 dB ; equalizer treble boost: $+8\text{ dB}$	–	0.15	0.3	%		
	chime adder total harmonic distortion	$V_{i(rms)} = 0.5\text{ V}$; $f = 1\text{ kHz}$; $V_{CC} = 8.5\text{ V}$; no input signal at input A	–	0.04	0.1	%
PSRR	power supply ripple rejection $C_{VHS} = 47\text{ }\mu\text{F}$; $C_{SCAP} = 22\text{ }\mu\text{F}$	stereo source: A, B, C or mono; $V_{CC} = 8.5\text{ V} + 0.2\text{ V (RMS)}$				
		$f = 20\text{ to }100\text{ Hz}$	35	46	–	dB
		$f = 1\text{ to }20\text{ kHz}$	50	65	–	dB
		$f = 1\text{ kHz}$	50	75	–	dB
$t_{\text{turn-on}}$	turn-on time from V_{CC} applied to 66% final DC voltage at outputs	$SCAP = 22\text{ }\mu\text{F}$; $VHS = 47\text{ }\mu\text{F}$	–	250	–	ms
		$SCAP = 10\text{ }\mu\text{F}$; $VHS = 10\text{ }\mu\text{F}$	–	100	–	ms

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
$V_{\text{noise(rms)}}$	noise voltage CCIR-ARM weighted (RMS value) without input signal and shorted AF inputs	volume 1 attenuator: +20 dB	–	65	100	μV
		volume 1 attenuator: +20 dB; symmetrical input	–	100	140	μV
		volume 1 attenuator: 0 dB	–	10	14	μV
		volume 1 attenuator: 0 dB; symmetrical input	–	12.5	18	μV
		volume 1 attenuator: 0 dB; bass and treble boost: 6 dB	–	16	25	μV
		volume 1 attenuator: 0 dB; bass and treble boost: 6 dB; symmetrical input	–	22	32	μV
		volume 1 attenuator: –9 dB	–	9	14	μV
		minimum volume; volume 1 attenuator: –18 dB; loudness: –20 dB; volume 2 attenuator: –22 dB	–	5	8	μV
		mute selected: data byte 8, AMUT = 1	–	3.5	5	μV
		volume setting: –20 dB; volume 1 attenuator: –10 dB; loudness: –10 dB; A-weighted	–	5.7	8	μV
CMRR	input common mode rejection	C channel input; $V_{i(\text{rms})} = 1 \text{ V}$; $f = 20 \text{ Hz to } 20 \text{ kHz}$ on CLIP, CRIP and CCOM	48	53	–	dB
		C channel input; $V_{i(\text{rms})} = 1 \text{ V}$; $f = 1 \text{ kHz}$ on CLIP, CRIP and CCOM	48	53	–	dB
		C channel input; $V_{i(\text{rms})} = 1 \text{ V}$; $f = 20 \text{ Hz to } 20 \text{ kHz}$ on CLIP, CRIP and CCOM; volume attenuator: –15 dB	63	68	–	dB
$\text{CMRR}_{\text{mono}}$	mono input common mode rejection	source = mono input	40	45	–	dB
α_{ct}	crosstalk between bus inputs and signal outputs	clock frequency = 50 kHz; repetition burst rate = 300 Hz; total initialization; note 17	–	110	–	dB
t_{ABC}	Audio Blend Control (ABC) step time	$C_{\text{ASICAP}} = 22 \text{ nF}$; write mode; data byte 4, bits 6 and 7:				
		ASI1 = 0; ASI0 = 0	–	0.83	–	ms
		ASI1 = 0; ASI0 = 1	–	3.33	–	ms
		ASI1 = 1; ASI0 = 0	–	8.33	–	ms
		ASI1 = 1; ASI0 = 1	–	20	–	ms

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Source selector						
$Z_{i(\text{stereo})}$	stereo input impedance (A and B input)		80	100	120	k Ω
$Z_{i(\text{sym})}$	symmetrical input impedance (C and mono input)		24	30	36	k Ω
$Z_{i(\text{CHIME})}$	CHIME input impedance (chime input)		80	100	120	k Ω
Z_o	output impedance at ROPO and LOPO		–	80	100	Ω
R_L	output load resistance at ROPO and LOPO		10	–	–	k Ω
C_L	output load capacitance at ROPO and LOPO		0	–	2500	pF
G_V	source selector voltage gain		–0.2	0	+0.2	dB
α_S	input isolation of one selected source to any other input	f = 1 kHz	90	105	–	dB
		f = 12.5 kHz	80	95	–	dB
		f = 20 Hz to 20 kHz	75	90	–	dB
$V_{i(\text{rms})}$	maximum input voltage (RMS value)	THD < 0.5%; $V_{CC} = 8.5\text{ V}$	2.0	2.15	–	V
		THD < 0.5%; $V_{CC} = 7.8\text{ V}$	1.8	1.9	–	V
Loudness control						
Z_i	input impedance at ROPI and LOPI		80	100	120	k Ω
G_{loudness}	loudness control, maximum gain	f = 1 kHz; loudness on/off	–0.2	0	+0.2	dB
	loudness control, minimum gain	f = 1 kHz; loudness on/off	–18.5	–20	–21.5	dB
$\Delta G_{\text{loudness}}$	gain, loudness on referred to loudness off	f = 1 kHz; $G_{\text{loudness}} = -20\text{ dB}$	–1.5	0	+1.5	dB
G_{step}	step resolution gain	f = 1 kHz	–	1	–	dB
	step error between any adjoining step	f = 1 kHz	–	–	0.5	dB
$L_{B(\text{max})}$	maximum loudness boost; without influence of coupling capacitors	compared to 1 kHz; loudness on				
		f = 30 Hz	17	18.5	19	dB
		f = 10 kHz	4	5	6	dB
		compared to 1 kHz; loudness off				
		f = 30 Hz	–1	–	0	dB
		f = 10 kHz	–1	–	0	dB
	$f_{\text{ref}} = 30\text{ Hz}$; $f_{\text{meas}} = 300\text{ Hz}$; bass boost only		12.5	14	15.5	dB
	$f_{\text{ref}} = 30\text{ Hz}$; $f_{\text{meas}} = 300\text{ Hz}$; bass and treble boost		12	13.5	15	dB

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Volume 1 control						
G_v	voltage gain		-36	-	+20	dB
G_{step}	step resolution gain		-	1	-	dB
	step error between any adjoining step		-	-	0.5	dB
ΔG_a	attenuator gain set error	$G_v = +20$ to -36 dB	-1	0	+1	dB
ΔG_{track}	gain tracking error	$G_v = +20$ to -36 dB	-	0	1	dB
Treble control						
G_{treble}	treble gain control, maximum boost	$f = 10$ kHz; $V_{i(\text{rms})} = 200$ mV	13	14	15	dB
	maximum attenuation	$f = 10$ kHz	13	14	15	dB
G_{step}	step resolution gain	$f = 10$ kHz	-	2	-	dB
	step error between any adjoining step	$f = 10$ kHz	-	-	0.5	dB
Bass control						
G_{bass}	bass gain control, maximum boost	external T-filter; $f = 60$ Hz; BSYB = 1; $V_{i(\text{rms})} = 200$ mV	16	18	20	dB
	maximum attenuation	external T-filter; $f = 60$ Hz; BSYC = 0	16	18	20	dB
		external T-filter; $f = 60$ Hz; BSYC = 1	13	14.4	15.5	dB
G_{step}	step resolution gain	$f = 60$ Hz; boost; BSYB = 1	-	2	-	dB
		$f = 60$ Hz; cut; BSYC = 0	-	2	-	dB
		$f = 60$ Hz; cut; BSYC = 1	1.2	1.6	1.9	dB
	step error between any adjoining step	$f = 60$ Hz	-	-	0.5	dB
f_c	centre frequency	$C_{\text{bass}} = 2 \times 220$ nF; $R_{\text{bass}} = 3.3$ k Ω	50	60	70	Hz
Q_e	equalizer quality factor	$V_{i(\text{rms})} = 200$ mV; boost = 12 dB	0.8	0.9	1.1	
EQ_{bow}	equalizer bowing	$V_{i(\text{rms})} = 200$ mV; bass and treble boost = 12 dB; reference flat frequency response	-	2.1	3.3	dB
Volume 2 control						
G_v	voltage gain		-68	-	0	dB
G_{step}	step resolution	$G_v = 0$ to -56 dB	-	1	-	dB
	step error between any adjoining step	$G_v = 0$ to -56 dB	-	-	0.5	dB
	additional steps		-	-58.5	-	dB
			-	-62	-	dB
		-	-68	-	dB	

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
α_{mute}	mute attenuation		100	110	–	dB
		$f = 20 \text{ Hz to } 20 \text{ kHz}$	75	85	–	dB
ΔG_a	attenuator gain set error	$G_v = 0 \text{ to } -32 \text{ dB}$	–1	–	+1	dB
		$G_v = -32 \text{ to } -68 \text{ dB}$	–2	–	+2	dB
ΔG_{track}	gain tracking error	$G_v = 0 \text{ to } -56 \text{ dB}$	–	0	1	dB
Z_o	output impedance		–	80	120	Ω
R_L	output load resistance		2	–	–	$\text{k}\Omega$
$C_{o(L)}$	output load capacitance		0	–	10	nF
$R_{o(L)}$	DC load resistance at output to ground		4.7	–	–	$\text{k}\Omega$
Chime adder						
$G_{v(\text{CHIME})}$	chime adder voltage gain	$V_{i(\text{rms})} = 1 \text{ V}$; chime input; chime adder on	–21	–20	–19	dB
$V_{i(\text{CHIME})(\text{rms})}$	maximum chime input voltage (sine wave)	main output voltage $V_{o(\text{rms})} < 1.5 \text{ V}$; chime input; chime adder on	2.0	–	–	V
k	factor for $V_{i(\text{CHIME})}$ to avoid internal clipping	$k \times V_{i(\text{CHIME})(\text{p-p})} < 5.7 \text{ V} - V_{o(\text{p-p})}$	0.22	0.25	0.28	
Digital part (SDA, SDAQ, SCL, SDA, SCLQ, FMHOLD, AFSAMPLE); note 18						
V_{IH}	HIGH-level input voltage		3	5	9.7	V
V_{IL}	LOW-level input voltage		–0.3	+0.3	+1.5	V
I_{IH}	HIGH-level input current	$V_{CC} = 0 \text{ to } 9.5 \text{ V}$	–10	–	+10	μA
I_{IL}	LOW-level input current		–10	–	+10	μA
V_{OL}	LOW-level output voltage SDA	$I_L = 3 \text{ mA}$	–	–	0.4	V
Digital part (SDAQ and SCLQ); note 18						
$I_{o(\text{sink})}$	output sink current		–	–	600	μA
R_{pu}	pull-up resistance		–	–	22	$\text{k}\Omega$
C_L	load capacitance		–	–	20	pF
Digital part (ADR); note 18						
V_{IH}	HIGH-level input voltage		3	–	V_{CC}	V
V_{IL}	LOW-level input voltage		–0.3	–	+1.5	V
I_{IH}	HIGH-level input current		–	–	150	μA
I_{IL}	LOW-level input current		–80	–	–	μA

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Notes to the characteristics

1. Intermodulation suppression; Beat Frequency Components (BFC):

$$IM2 = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 1 \text{ kHz})}; f_s = (2 \times 10 \text{ kHz}) - 19 \text{ kHz}$$

$$IM3 = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 1 \text{ kHz})}; f_s = (3 \times 13 \text{ kHz}) - 38 \text{ kHz}$$

measured with 91% mono signal; $f_{\text{mod}} = 10 \text{ kHz}$ or 13 kHz ; 9% pilot signal.

2. RDS suppression:

$$\alpha_{57(\text{RDS})} = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 1 \text{ kHz} \pm 23 \text{ Hz})}$$

measured with 91% stereo signal; $f_{\text{mod}} = 1 \text{ kHz}$; 9% pilot signal; 5% RDS subcarrier ($f_s = 57 \text{ kHz}$; $f_{\text{mod}} = 23 \text{ Hz}$; AM $m = 0.6$).

3. Subsidiary Communication Authorization (SCA):

$$\alpha_{67} = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 9 \text{ kHz})}; f_s = (2 \times 38 \text{ kHz}) - 67 \text{ kHz}$$

measured with 81% mono signal; $f_{\text{mod}} = 1 \text{ kHz}$; 9% pilot signal; 10% SCA subcarrier ($f_s = 67 \text{ kHz}$, unmodulated).

4. Adjacent Channel Interference (ACI):

$$\alpha_{114} = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 4 \text{ kHz})}; f_s = 110 \text{ kHz} - (3 \times 38 \text{ kHz})$$

$$\alpha_{190} = \frac{V_{o(\text{signal})}(\text{at } 1 \text{ kHz})}{V_{o(\text{spurious})}(\text{at } 4 \text{ kHz})}; f_s = 186 \text{ kHz} - (5 \times 38 \text{ kHz})$$

measured with 90% mono signal; $f_{\text{mod}} = 1 \text{ kHz}$; 9% pilot signal; 1% spurious signal ($f_s = 110 \text{ kHz}$ or 186 kHz , unmodulated).

5. AM stereo audio buffer gain:

$$G = 20 \log \frac{V_{\text{LOPO}}}{V_{\text{DEEML}}}; G = 20 \log \frac{V_{\text{ROPO}}}{V_{\text{DEEMR}}}$$

6. Input resistance for AM stereo left and right:

$$R_{i(\text{DEEML})} = \frac{\Delta V_{\text{DEEML}}}{\Delta I_{i(\text{DEEML})}}; R_{i(\text{DEEMR})} = \frac{\Delta V_{\text{DEEMR}}}{\Delta I_{i(\text{DEEMR})}}$$

7. Attenuation of blanking gate:

$$\alpha_{\text{AMGATE}} = 20 \log \frac{V_{\text{AMPCAP}} \text{ at gate open}}{V_{\text{AMPCAP}} \text{ at gate close}}$$

8. TWBAM1 DC voltage coefficient:

$$VC_{\text{TWBAM1}} = \frac{V_{\text{TWBAM1}} \text{ with AC voltage at LEVEL}}{V_{\text{TWBAM1}} \text{ without AC voltage}}$$

9. TUSN1 DC voltage coefficient:

$$VC_{\text{TUSN1}} = \frac{V_{\text{TUSN1}} \text{ with AC voltage at MPXRDS}}{V_{\text{TUSN1}} \text{ without AC voltage}}$$

10. TSNC DC voltage coefficient:

$$VC_{\text{TSNC}} = \frac{V_{\text{TSNC}} \text{ with AC voltage at MPXRDS}}{V_{\text{TSNC}} \text{ without AC voltage}}$$

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11. TSNC DC voltage coefficient:

$$VC_{TSNC} = \frac{V_{TSNC} \text{ with AC voltage at LEVEL}}{V_{TSNC} \text{ without AC voltage}}$$

12. TUSN2 DC voltage coefficient:

$$VC_{TUSN2} = \frac{V_{TUSN2} \text{ with AC voltage at MPXRDS}}{V_{TUSN2} \text{ without AC voltage}}$$

13. TWBAM2 DC voltage coefficient:

$$VC_{TWBAM2} = \frac{V_{TWBAM2} \text{ with AC voltage at LEVEL}}{V_{TWBAM2} \text{ without AC voltage}}$$

14. Start of channel separation:

$$\alpha_{cs(start)} = \left| 20 \log \frac{V_{LOPO(AC)}}{V_{ROPO(AC)}} \right|$$

15. Slope of channel separation:

$$\alpha_{cs(slope)} = \left| 20 \log \frac{V_{LOPO(AC)}}{V_{ROPO(AC)}} \right|$$

16. AC attenuation for start and slope of HCC:

$$\alpha_{HCC(10 \text{ kHz})} = 20 \log \frac{V_{LOPO,ROPO}}{V_{LOPO,ROPO} \text{ without High Cut active}}$$

17. Crosstalk between bus inputs and signal outputs:

$$\alpha_{ct} = 20 \log \frac{V_{bus(p-p)}}{V_{o(rms)}}$$

18. The characteristics are in accordance with the I²C-bus specification, with the exception that the data hold time $t_{HD, DAT}$ must be at least 1 μ s. This specification, "The I²C-bus and how to use it", can be ordered using the code 9398 393 40011.

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11 I²C-BUS PROTOCOL

Table 1 Write mode

S ⁽¹⁾	CHIP ADDRESS (write)	A ⁽²⁾	SUBADDRESS	A ⁽²⁾	DATA BYTE(S)	A ⁽²⁾	P ⁽³⁾
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Notes

- 1. S = START condition.
- 2. A = acknowledge.
- 3. P = STOP condition.

Table 2 Read mode

S ⁽¹⁾	CHIP ADDRESS (read)	A ⁽²⁾	DATA BYTE 1	A ⁽²⁾	DATA BYTE 2	A ⁽²⁾	P ⁽³⁾
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Notes

- 1. S = START condition.
- 2. A = acknowledge.
- 3. P = STOP condition.

Table 3 Chip address byte

CHIP ADDRESS							READ/WRITE
0	0	1	1	0	0	0/1 ⁽¹⁾	R/ \overline{W} ⁽²⁾

Notes

- 1. Defined by address pin ADR.
- 2. 0: receiver and 1: transmitter.

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11.1 Read mode: 1st data byte

Table 4 Format of 1st data byte

7	6	5	4	3	2	1	0
STIN	RDSU	LVL5	LVL4	LVL3	LVL2	LVL1	LVL0

Table 5 Description of 1st data byte bits

BIT	SYMBOL	DESCRIPTION
7	STIN	Stereo indicator. This bit indicates if a pilot signal has been detected. If STIN = 0, then no pilot signal detected. If STIN = 1, then a pilot signal has been detected.
6	RDSU	Measure mode. This bit selects the measure mode for the RDS flags. If RDSU = 0, then continuous mode selected. If RDSU = 1, then RDS update mode selected.
5 to 0	LVL[5:0]	ADC voltage level. These 6 bits determine the ADC voltage level, see Table 6.

Table 6 Level setting ADC

V _{LEVEL} (V)	LVL5	LVL4	LVL3	LVL2	LVL1	LVL0
3.600	1	1	1	1	1	1
3.553	1	1	1	1	1	0
3.506	1	1	1	1	0	1
3.460	1	1	1	1	0	0
3.413	1	1	1	0	1	1
3.366	1	1	1	0	1	0
3.319	1	1	1	0	0	1
3.272	1	1	1	0	0	0
3.225	1	1	0	1	1	1
3.179	1	1	0	1	1	0
3.132	1	1	0	1	0	1
3.085	1	1	0	1	0	0
3.038	1	1	0	0	1	1
2.991	1	1	0	0	1	0
2.944	1	1	0	0	0	1
2.898	1	1	0	0	0	0
2.851	1	0	1	1	1	1
2.804	1	0	1	1	1	0
2.757	1	0	1	1	0	1
2.710	1	0	1	1	0	0
2.663	1	0	1	0	1	1
2.617	1	0	1	0	1	0
2.570	1	0	1	0	0	1
2.523	1	0	1	0	0	0
2.476	1	0	0	1	1	1
2.429	1	0	0	1	1	0
2.383	1	0	0	1	0	1

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V _{LEVEL} (V)	LVL5	LVL4	LVL3	LVL2	LVL1	LVL0
2.336	1	0	0	1	0	0
2.289	1	0	0	0	1	1
2.242	1	0	0	0	1	0
2.195	1	0	0	0	0	1
2.148	1	0	0	0	0	0
2.102	0	1	1	1	1	1
2.055	0	1	1	1	1	0
2.008	0	1	1	1	0	1
1.961	0	1	1	1	0	0
1.914	0	1	1	0	1	1
1.867	0	1	1	0	1	0
1.821	0	1	1	0	0	1
1.774	0	1	1	0	0	0
1.727	0	1	0	1	1	1
1.680	0	1	0	1	1	0
1.633	0	1	0	1	0	1
1.587	0	1	0	1	0	0
1.540	0	1	0	0	1	1
1.493	0	1	0	0	1	0
1.446	0	1	0	0	0	1
1.399	0	1	0	0	0	0
1.352	0	0	1	1	1	1
1.306	0	0	1	1	1	0
1.259	0	0	1	1	0	1
1.212	0	0	1	1	0	0
1.165	0	0	1	0	1	1
1.118	0	0	1	0	1	0
1.071	0	0	1	0	0	1
1.025	0	0	1	0	0	0
0.978	0	0	0	1	1	1
0.931	0	0	0	1	1	0
0.884	0	0	0	1	0	1
0.837	0	0	0	1	0	0
0.790	0	0	0	0	1	1
0.744	0	0	0	0	1	0
0.697	0	0	0	0	0	1
0.650	0	0	0	0	0	0

Up-level Car radio Analog Signal Processor (CASP)

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11.2 Read mode: 2nd data byte

Table 7 Format of 2nd data byte

7	6	5	4	3	2	1	0
–	USN2	USN1	USN0	–	WBA2	WBA1	WBA0

Table 8 Description of 2nd data byte

BIT	SYMBOL	DESCRIPTION
7	–	This bit is not used and must be set to logic 1.
6	USN2	Ultrasonic noise ADC. These 3 bits select the voltage level for the ultrasonic noise ADC, see Table 9.
5	USN1	
4	USN0	
3	–	This bit is not used and must be set to logic 1.
2	WBA2	AM wideband noise ADC. These 3 bits select the voltage level for the AM wideband ADC, see Table 10.
1	WBA1	
0	WBA0	

Table 9 Ultrasonic noise ADC

V_{TUSN2} (V)	USN2	USN1	USN0
4.500	1	1	1
4.157	1	1	0
3.814	1	0	1
3.471	1	0	0
3.129	0	1	1
2.786	0	1	0
2.443	0	0	1
2.100	0	0	0

Table 10 AM wideband noise ADC

V_{TWBAM2} (V)	WBA2	WBA1	WBA0
4.500	1	1	1
4.157	1	1	0
3.814	1	0	1
3.471	1	0	0
3.129	0	1	1
2.786	0	1	0
2.443	0	0	1
2.100	0	0	0

Up-level Car radio Analog Signal Processor (CASP)

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11.3 Subaddress byte for write

Table 11 Format for subaddress byte

7	6	5	4	3	2	1	0
AIOF	BOUT	–	–	SAD3	SAD2	SAD1	SAD0

Table 12 Description of subaddress byte

BIT	SYMBOL	DESCRIPTION
7	AIOF	Auto-increment control. This bit controls the auto-increment function. If AIOF = 0, then the auto-increment is on. If AIOF = 1, then auto-increment is off.
6	BOUT	I²C-bus output control. This bit enables/disables the I ² C-bus output SDAQ and SCLQ to the TEA6840H. If BOUT = 0, then the I ² C-bus output is disabled. If BOUT = 1, then the I ² C-bus output is enabled.
5	–	These 2 bits are not used; both must be set to logic 0.
4	–	
3	SAD3	Data byte select. These 4 bits select which data byte is to be addressed; see Table 13.
2	SAD2	
1	SAD1	
0	SAD0	

Table 13 Selection of data byte

ADDRESSED DATA BYTE	MNEMONIC	SAD3	SAD2	SAD1	SAD0
Alignment 0	ALGN0	0	0	0	0
Alignment 1	ALGN1	0	0	0	1
Alignment 2	ALGN2	0	0	1	0
Alignment 3	ALGN3	0	0	1	1
ASI time source selector	SSEL	0	1	0	0
Bass control	BASS	0	1	0	1
Treble control	TRBL	0	1	1	0
Loudness control	LOUD	0	1	1	1
Volume 1	VOLU1	1	0	0	0
Volume 2, left front	VOL2_LF	1	0	0	1
Volume 2, right front	VOL2_RF	1	0	1	0
Volume 2, left rear	VOL2_LR	1	0	1	1
Volume 2, right rear	VOL2_RR	1	1	0	0
Not used ⁽¹⁾	–	1	1	0	1
Not used ⁽¹⁾	–	1	1	1	0
Not used ⁽¹⁾	–	1	1	1	1

Note

1. Not tested; function not guaranteed.

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11.4 Write mode: subaddress 0H

Table 14 Format of data byte Alignment 0 (ALGN0)

7	6	5	4	3	2	1	0
AMON	AMST	SEAR	SMUT	MMUT	MONO	MST1	MST0

Table 15 Description of ALGN0 bits

BIT	SYMBOL	DESCRIPTION
7	AMON	AM/FM mode selection. These 2 bits select the AM/FM mode and source; see Table 16.
6	AMST	
5	SEAR	Search mode selection. If SEAR = 0, then mute and SNC detectors normal. If SEAR = 1, then mute and SNC detectors fast.
4	SMUT	Soft mute enable. If SMUT = 0, then soft mute off. If SMUT = 1, then soft mute enabled.
3	MMUT	Muting of MPX output. If MMUT = 0, then MPX output not muted. If MMUT = 1, then MPX output muted.
2	MONO	Stereo decoder mode selection. If MONO = 0, then Stereo mode selected. If MONO = 1, then Mono mode selected.
1	MST1	Start of muting. These 2 bits determine the value of V_{TMUTE} ; see Table 17 and Fig.4.
0	MST0	

Table 16 Setting of AM/FM mode

SELECTED MODE	AMON	AMST
AM stereo mode, note 1	1	1
AM mode, active input AMHIN	1	0
Not allowed	0	1
FM mode, active input MPXIN	0	0

Note

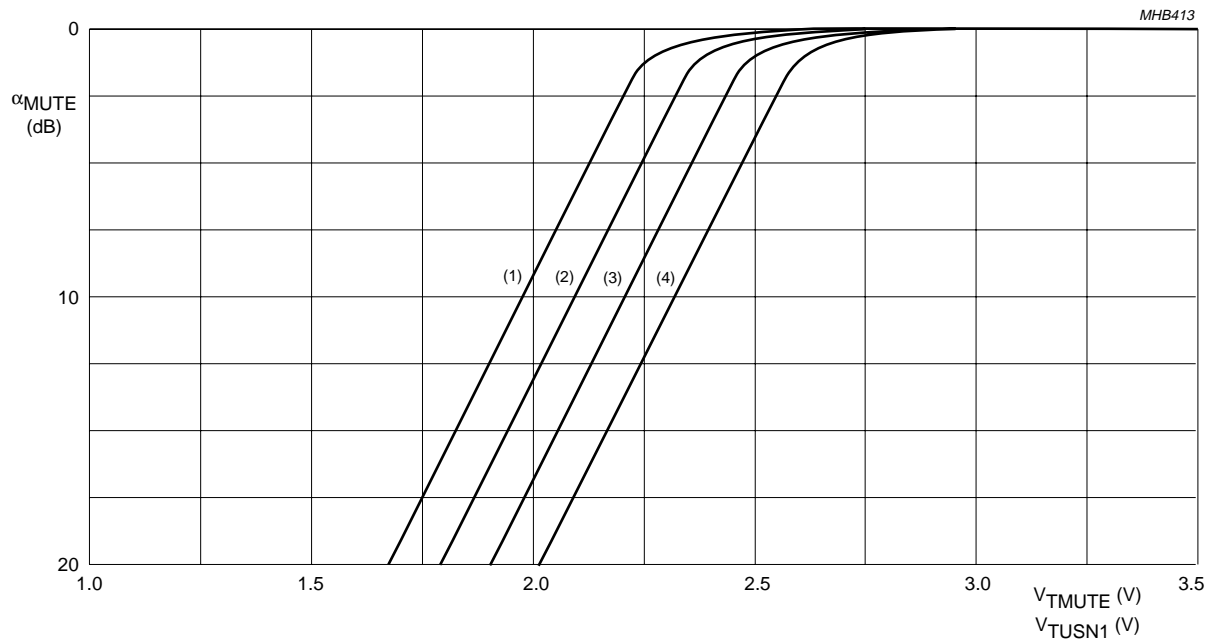
1. MPX input (MPXIN) and AM input (AMHIN) muted, stereo decoder in mono mode and de-emphasis terminals (DEEML and DEEMR) are audio signal inputs.

Table 17 Setting of start of muting ($\alpha_{MUTE} = 6$ dB)

V_{TMUTE} (V)	MST1	MST0
2.45	1	1
2.30	1	0
2.15	0	1
2.00	0	0

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Data byte ALGN2: MSL0 = 1, MSL1 = 1

Data byte ALGN0

CURVE	MST1	MST0
(1)	0	0
(2)	0	1
(3)	1	0
(4)	1	1

Fig.4 Soft mute attenuation versus V_{TMUTE} and V_{TUSN1} input voltage (fixed slope).

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11.5 Write mode: subaddress 1H

Table 18 Format of data byte Alignment 1 (ALGN1)

7	6	5	4	3	2	1	0
USS1	USS0	AWS1	AWS0	CHS3	CHS2	CHS1	CHS0

Table 19 Description of ALGN1 bits

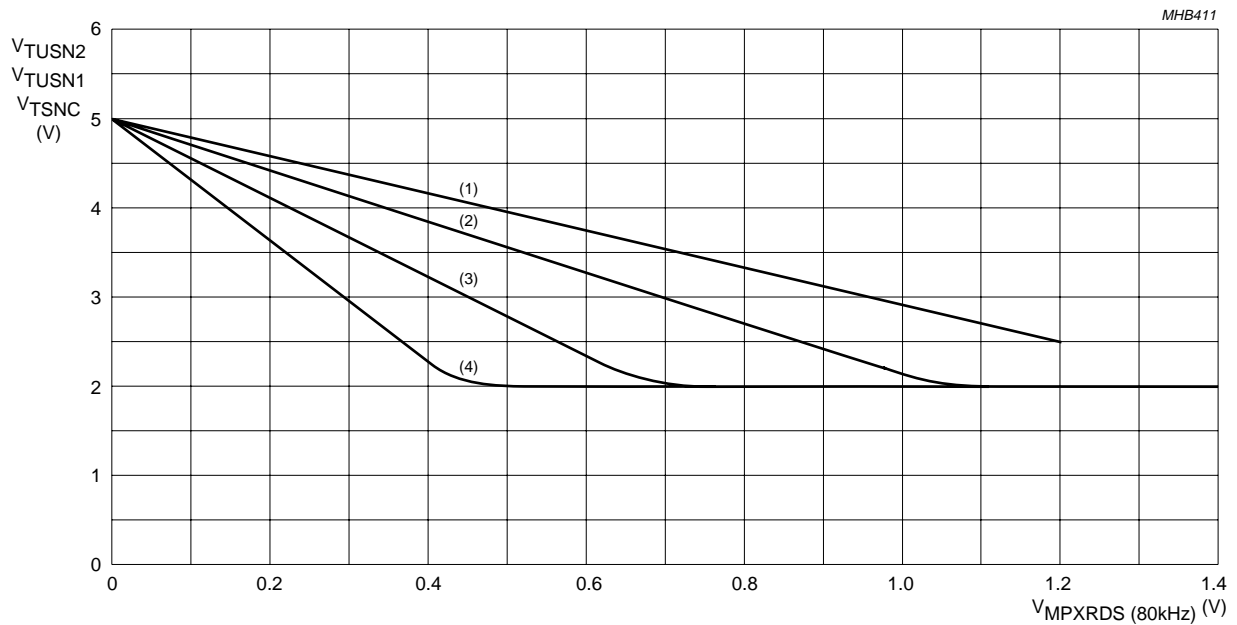
BIT	SYMBOL	DESCRIPTION
7	USS1	Ultrasonic noise sensitivity. These 2 bits determine the ultrasonic noise sensitivity levels, see Table 20 and Fig.5.
6	USS0	
5	AWS1	AM wideband sensitivity. These 2 bits determine the AM wideband sensitivity levels, see Table 21 and Fig.6.
4	AWS0	
3	CHS3	Channel separation alignment. These 4 bits select the channel separation alignment, see Table 22.
2	CHS2	
1	CHS1	
0	CHS0	

Table 20 Setting of ultrasonic noise sensitivity ($V_{MPXRDS(AC)} = 350$ mV)

SLOPE (V/V)	USS1	USS0
-2.1	1	1
-2.9	1	0
-4.4	0	1
-6.8	0	0

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Data byte ALGN1

CURVE	USS1	USS0
(1)	1	1
(2)	1	0
(3)	0	1
(4)	0	0

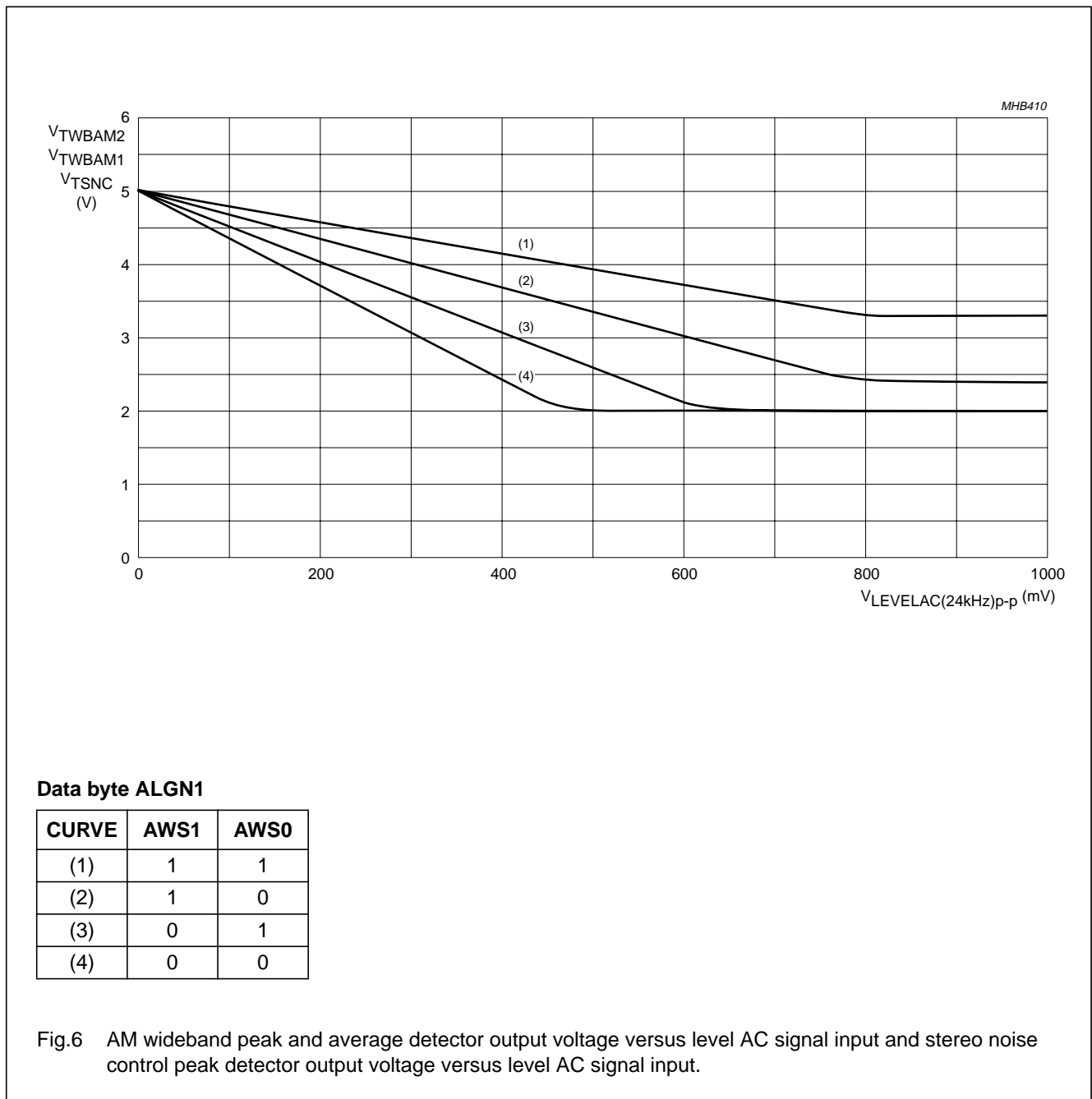
Fig.5 Ultrasonic noise peak and average detector output voltage versus MPX signal input and stereo noise control peak detector output voltage versus MPX signal input.

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Table 21 Setting of AM wideband sensitivity ($V_{LEVEL(AC)} = 400\text{ mV}$)

SLOPE (V/V)	AWS1	AWS0
-2.2	1	1
-3.3	1	0
-4.9	0	1
-6.5	0	0



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Table 22 Setting of channel separation alignment

CHANNEL SEPARATION ALIGNMENT	CHS3	CHS2	CHS1	CHS0
Not used ⁽¹⁾	1	1	1	1
Not used ⁽¹⁾	1	1	1	0
Not used ⁽¹⁾	1	1	0	1
Not used ⁽¹⁾	1	1	0	0
Not used ⁽¹⁾	1	0	1	1
Not used ⁽¹⁾	1	0	1	0
Setting 9, minimum gain of side signal	1	0	0	1
Setting 8	1	0	0	0
Setting 7	0	1	1	1
Setting 6	0	1	1	0
Setting 5	0	1	0	1
Setting 4	0	1	0	0
Setting 3	0	0	1	1
Setting 2	0	0	1	0
Setting 1	0	0	0	1
Setting 0, maximum gain of side signal	0	0	0	0

Note

1. Not tested; function not guaranteed.

11.6 Write mode: subaddress 2H**Table 23** Format of data byte Alignment 2 (ALGN2)

7	6	5	4	3	2	1	0
MSL1	MSL0	SSL1	SSL0	SST3	SST2	SST1	SST0

Table 24 Description of ALGN2 bits

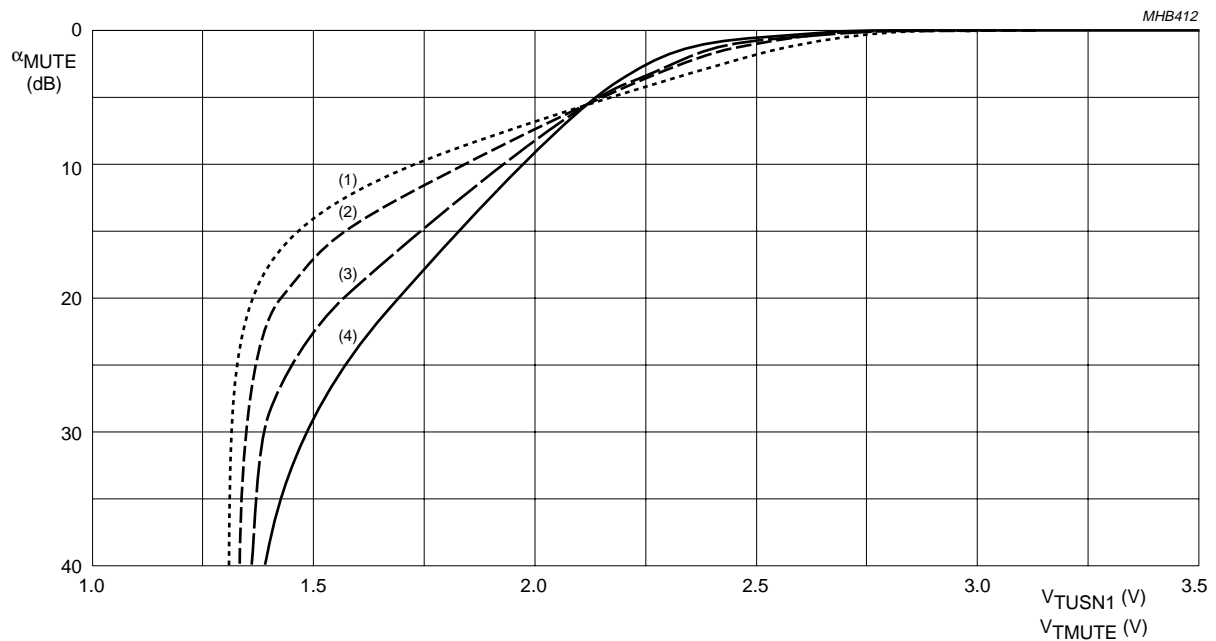
BIT	SYMBOL	DESCRIPTION
7	MSL1	Soft mute slope alignment. These 2 bits determine the value of $V_{TMUTE(DC)}$; see Table 25 and Fig.7.
6	MSL0	
5	SSL1	Stereo noise control slope alignment. These 2 bits determine the value of α_{CS} ; see Table 26 and Fig.8.
4	SSL0	
3	SST3	Stereo noise control start alignment. These 4 bits determine the stereo noise control start alignment; see Table 27 and Fig.9.
2	SST2	
1	SST1	
0	SST0	

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Table 25 Setting of soft mute slope alignment

$V_{TMUTE(DC)}$	MSL1	MSL0
$0.395V_{TUSN1}$ without AC	1	1
$0.390V_{TUSN1}$ without AC	1	0
$0.380V_{TUSN1}$ without AC	0	1
$0.350V_{TUSN1}$ without AC	0	0



Data byte ALGN0: MST0 = 0, MST1 = 0

Data byte ALGN2

CURVE	MSL1	MSL0
(1)	0	0
(2)	0	1
(3)	1	0
(4)	1	1

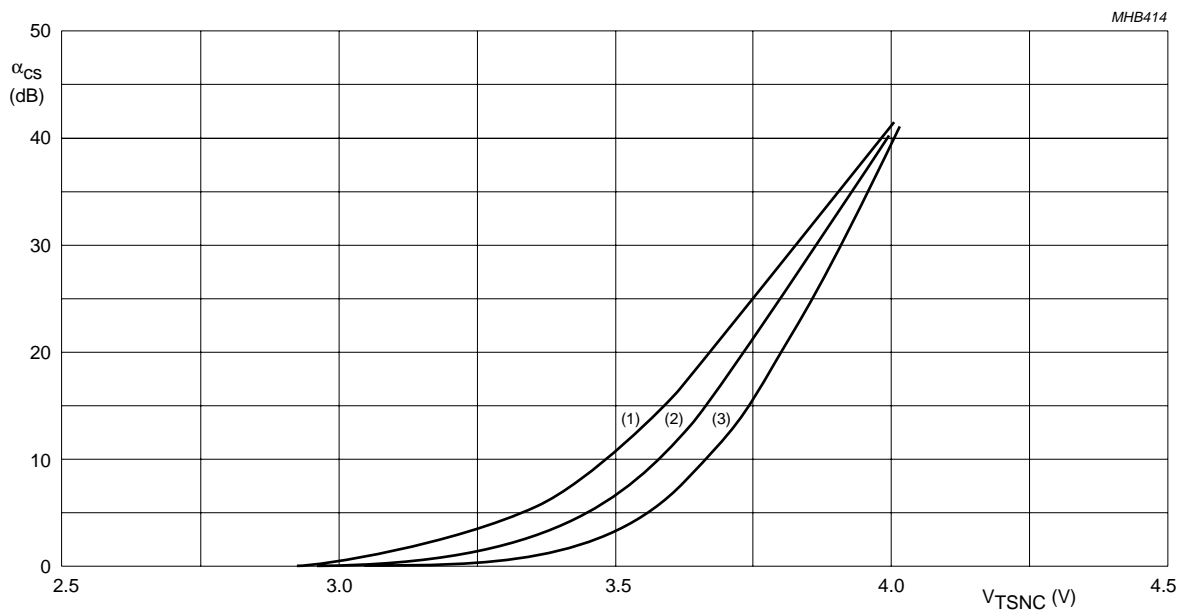
Fig.7 Soft mute attenuation versus input voltages V_{TUSN1} and V_{TMUTE} (fixed start).

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Table 26 Setting of stereo noise control slope alignment ($V_{TSNC} = 0.72V_{TUSN1}$ without AC)

α_{cs} (dB)	SSL1	SSL0
Not defined	1	1
13	1	0
7	0	1
5	0	0



Data byte ALGN2: SST = 1000

Data byte ALGN2

CURVE	SSL0	SSL1
(1)	0	1
(2)	1	0
(3)	0	0

Fig.8 Channel separation versus voltage at pins TSNC, TWBAM1 and TUSN1 (fixed start).

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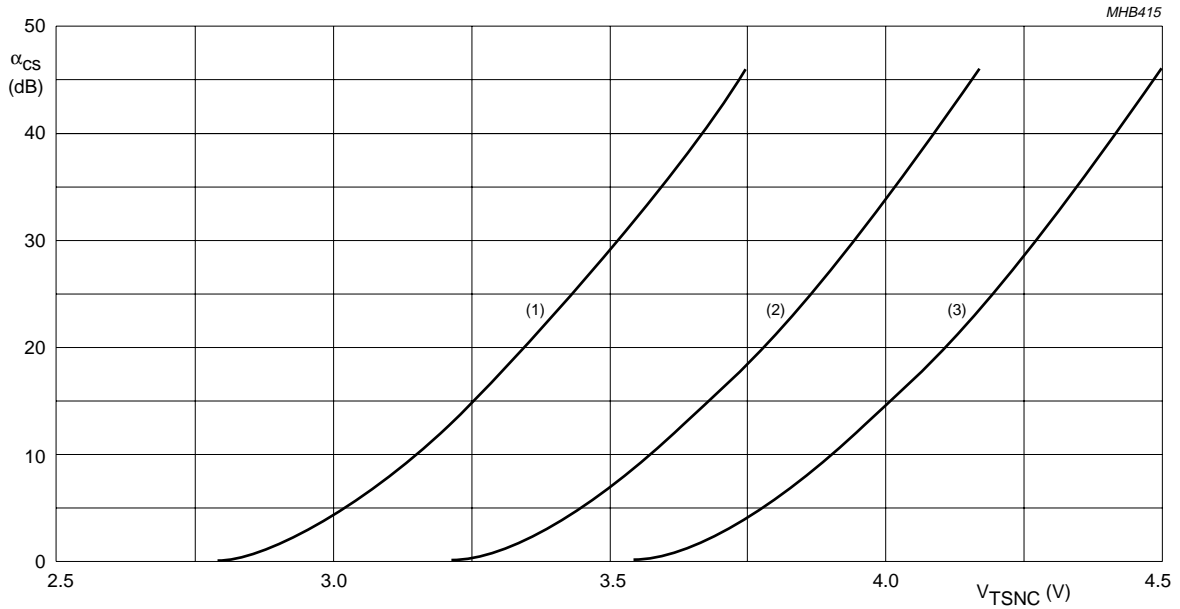
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Table 27 Setting of stereo noise control start alignment ($\alpha_{cs} = 6$ dB)

START ALIGNMENT	SST3	SST2	SST1	SST0
$V_{TSNC} = 0.63V_{TUSN1}$ without AC	1	1	1	1
V_{TSNC}	1	1	1	0
V_{TSNC}	1	1	0	1
V_{TSNC}	1	1	0	0
V_{TSNC}	1	0	1	1
V_{TSNC}	1	0	1	0
V_{TSNC}	1	0	0	1
$V_{TSNC} = 0.70V_{TUSN1}$ without AC	1	0	0	0
V_{TSNC}	0	1	1	1
V_{TSNC}	0	1	1	0
V_{TSNC}	0	1	0	1
V_{TSNC}	0	1	0	0
V_{TSNC}	0	0	1	1
V_{TSNC}	0	0	1	0
V_{TSNC}	0	0	0	1
$V_{TSNC} = 0.74V_{TUSN1}$ without AC	0	0	0	0

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Data byte ALGN2: SSL1 = 0, SSL0 = 1

Data byte ALGN2

CURVE	SST3	SST2	SST1	SST0
(1)	0	0	0	0
(2)	1	0	0	0
(3)	1	1	1	1

Fig.9 Channel separation versus voltage at pins TSNC, TWBAM1 and TUSN1 (fixed slope).

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11.7 Write mode: subaddress 3H

Table 28 Format of data byte Alignment 3 (ALGN3)

7	6	5	4	3	2	1	0
NBS1	NBS0	DE75	HCCS	HST1	HST0	HSL1	HSL0

Table 29 Description of ALGN3 bits

BIT	SYMBOL	DESCRIPTION
7	NBS1	Noise blanker sensitivity. These 2 bits determine the noise blanker sensitivity levels; see Table 30.
6	NBS0	
5	DE75	De-emphasis. If DE75 = 1, then de-emphasis is 75 μ s. If DE75 = 0, then de-emphasis is 50 μ s.
4	HCCS	HCC control switch. With static roll-off: HCCS = 1, $C_{FMLBUF} = C_{FMRBUF} = 2.7$ nF. Without static roll-off: HCCS = 0, $C_{FMLBUF} = C_{FMRBUF} = 680$ pF.
3	HST1	HCC start alignment. These 2 bits determine the alignment for the start of high cut control; see Table 31 and Fig.10.
2	HST0	
1	HSL1	HCC slope alignment. These 2 bits determine the alignment for the slope of high cut control; see Table 32 and Fig.11.
0	HSL0	

Table 30 Setting of noise blanker sensitivity

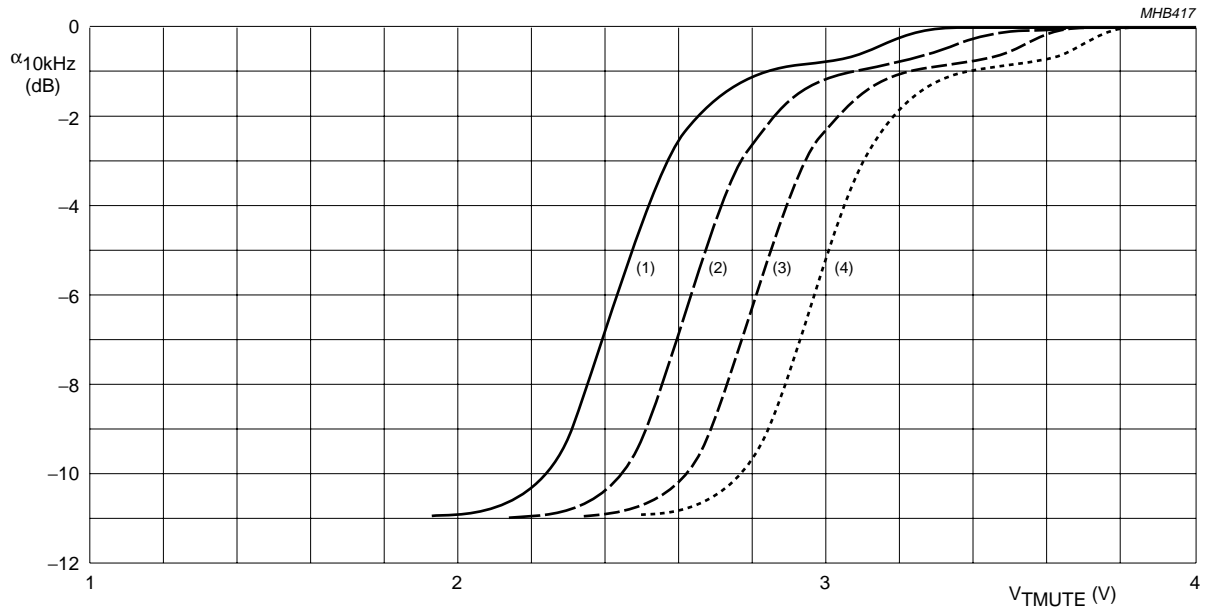
$V_{\text{pulse(p)}(\text{MPX})}$ (mV)	$V_{\text{pulse(p)}(\text{level})}$ (mV)	NBS1	NBS0
12	110	1	1
24	120	1	0
60	150	0	1
120	200	0	0

Table 31 Setting of alignment for start of high cut control ($\alpha_{10\text{kHz}} = 3$ dB)

$V_{\text{LEVEL(DC)}}$ (V)	HST1	HST0
1.30	1	1
1.45	1	0
1.90	0	1
2.10	0	0

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Data byte ALGN3: HSL1 = 1, HSL0 = 0

Data byte ALGN3

CURVE	HST1	HST0
(1)	1	1
(2)	1	0
(3)	0	1
(4)	0	0

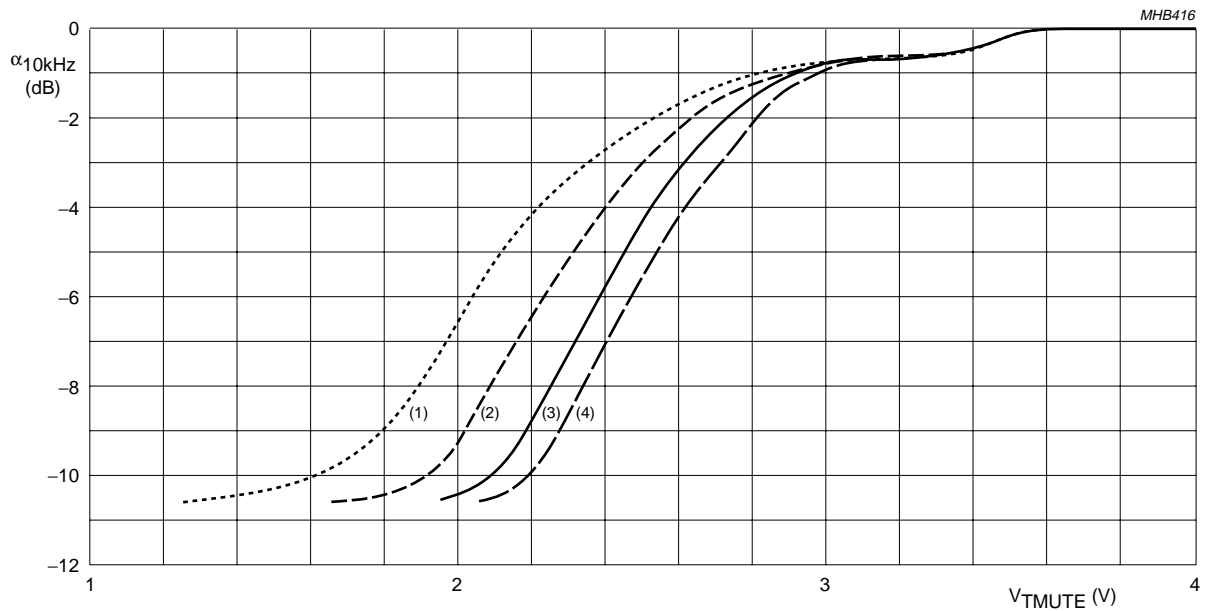
Fig.10 High cut control versus V_{TMUTE} (fixed slope).

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Table 32 Setting of alignment for slope of high cut control ($V_{TMUTE} = 2.4\text{ V}$)

$\alpha_{10\text{kHz}}$ (dB)	HSL1	HSL0
7.5	1	1
6.0	1	0
4.0	0	1
3.0	0	0



Data byte ALGN3: HST1 = 1, HST0 = 1

Data byte ALGN3

CURVE	HSL1	HSL0
(1)	0	0
(2)	0	1
(3)	1	0
(4)	1	1

Fig.11 High cut control versus V_{TMUTE} (fixed start).

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11.8 Write mode: subaddress 4H

Table 33 Format of data byte Source Selector (SSEL)

7	6	5	4	3	2	1	0
ASI1	ASI0	RSA2	RSA1	RSA0	MSS2	MSS1	MSS0

Table 34 Description of SSEL bits

BIT	SYMBOL	DESCRIPTION
7	ASI1	ASI/ABC speed selection. These 2 bits select the ASI/ABC speed (time per step), see Table 35.
6	ASI0	
5	RSA2	Rear seat audio selector. These 3 bits select the source for the rear outputs, see Table 36.
4	RSA1	
3	RSA0	
2	MSS2	Main source selector. These 3 bits select the source for the main control part, see Table 37.
1	MSS1	
0	MSS0	

Table 35 ASI/ABC speed selection ($C_{ASICAP} = 15 \text{ nF}$)

ASI/ABC SPEED (ms)	ASI1	ASI0
20	1	1
8.33	1	0
3.33	0	1
0.83	0	0

Table 36 Selected source for rear outputs

SELECTED SOURCE	RSA2	RSA1	RSA0
Internal, main channel ⁽¹⁾	1	1	1
Internal, main channel ⁽¹⁾	1	1	0
Internal, main channel ⁽¹⁾	1	0	1
Internal, main channel	1	0	0
AM/FM (internal)	0	1	1
Input A (stereo)	0	1	0
Input B (stereo)	0	0	1
Input C (stereo, symmetrical)	0	0	0

Note

1. Not tested; function not guaranteed.

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Table 37 Selected source for main control part

SELECTED SOURCE	MSS2	MSS1	MSS0
Chime input ⁽¹⁾	1	1	1
Chime input ⁽¹⁾	1	1	0
Chime input	1	0	1
Input D (mono, symmetrical)	1	0	0
AM/FM (internal)	0	1	1
Input A (stereo)	0	1	0
Input B (stereo)	0	0	1
Input C (stereo, symmetrical)	0	0	0

Note

1. Not tested; function not guaranteed.

11.9 Write mode: subaddress 5H**Table 38** Format of data byte Bass control (BASS)

7	6	5	4	3	2	1	0
BSYC	–	BSYB	BAS4	BAS3	BAS2	BAS1	BAS0

Table 39 Description of BASS bits

BIT	SYMBOL	DESCRIPTION
7	BSYC	Bass filter mode for cut. If BSYC = 0, then shelving characteristic selected. If BSYC = 1, then band-pass filter characteristic selected.
6	–	This bit is not used and must be set to logic 0.
5	BSYB	Bass filter mode for boost. If BSYB = 0, then shelving characteristic selected. If BSYB = 1, then band-pass filter characteristic selected.
4	BAS4	Bass control. These 5 bits determine the bass control level, see Table 40.
3	BAS3	
2	BAS2	
1	BAS1	
0	BAS0	

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Table 40 Setting of bass control level

BASS CONTROL (dB)	BAS4	BAS3	BAS2	BAS1	BAS0
+18 ⁽¹⁾	1	1	1	1	1
+18 ⁽¹⁾	1	1	1	1	0
+18 ⁽¹⁾	1	1	1	0	1
+18 ⁽¹⁾	1	1	1	0	0
+18 ⁽¹⁾	1	1	0	1	1
+18	1	1	0	1	0
+16	1	1	0	0	1
+14	1	1	0	0	0
+12	1	0	1	1	1
+10	1	0	1	1	0
+8	1	0	1	0	1
+6	1	0	1	0	0
+4	1	0	0	1	1
+2	1	0	0	1	0
+0	1	0	0	0	1
-0	1	0	0	0	0
-2 (-1.8)	0	1	1	1	1
-4 (-3.6)	0	1	1	1	0
-6 (-5.4)	0	1	1	0	1
-8 (-7.1)	0	1	1	0	0
-10 (-8.7)	0	1	0	1	1
-12 (-10.3)	0	1	0	1	0
-14 (-11.7)	0	1	0	0	1
-16 (-13.1)	0	1	0	0	0
-18 (-14.4)	0	0	1	1	1
-18 (-14.4) ⁽¹⁾	0	0	1	1	0
-18 (-14.4) ⁽¹⁾	0	0	1	0	1
-18 (-14.4) ⁽¹⁾	0	0	1	0	0
-18 (-14.4) ⁽¹⁾	0	0	0	1	1
-18 (-14.4) ⁽¹⁾	0	0	0	1	0
-18 (-14.4) ⁽¹⁾	0	0	0	0	1
-18 (-14.4) ⁽¹⁾	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

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11.10 Write mode: subaddress 6H

Table 41 Format of data byte Treble control (TRBL)

7	6	5	4	3	2	1	0
HSTM	–	–	–	TRE3	TRE2	TRE1	TRE0

Table 42 Description of TRBL bits

BIT	SYMBOL	DESCRIPTION
7	HSTM	Test mode muting average and SNC peak detector. If HSTM = 0, then normal operation. If HSTM = 1, then increased detector currents.
6	–	These 3 bits are not used; each must be set to logic 0.
5	–	
4	–	
3	TRE3	Treble control. These 4 bits determine the treble control level, see Table 43.
2	TRE2	
1	TRE1	
0	TRE0	

Table 43 Setting of treble control level

TREBLE CONTROL (dB)	TRE3	TRE2	TRE1	TRE0
+14	1	1	1	1
+12	1	1	1	0
+10	1	1	0	1
+8	1	1	0	0
+6	1	0	1	1
+4	1	0	1	0
+2	1	0	0	1
+0	1	0	0	0
–0	0	1	1	1
–2	0	1	1	0
–4	0	1	0	1
–6	0	1	0	0
–8	0	0	1	1
–10	0	0	1	0
–12	0	0	0	1
–14	0	0	0	0

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11.11 Write mode: subaddress 7H

Table 44 Format of data byte Loudness control (LOUD)

7	6	5	4	3	2	1	0
LOFF	–	–	LSN4	LSN3	LSN2	LSN1	LSN0

Table 45 Description of LOUD bits

BIT	SYMBOL	DESCRIPTION
7	LOFF	Loudness switch control. If LOFF = 0, then the loudness switch is on. If LOFF = 1, then loudness switch is off.
6	–	These 2 bits are not used, each must be set to logic 0.
5	–	
4	LSN4	Loudness control. These 5 bits determine the attenuation of the loudness block, see Table 46.
3	LSN3	
2	LSN2	
1	LSN1	
0	LSN0	

Table 46 Attenuation of loudness block

ATTENUATION (dB)	LSN4	LSN3	LSN2	LSN1	LSN0
0	1	1	1	1	1
–1	1	1	1	1	0
–2	1	1	1	0	1
–3	1	1	1	0	0
–4	1	1	0	1	1
–5	1	1	0	1	0
–6	1	1	0	0	1
–7	1	1	0	0	0
–8	1	0	1	1	1
–9	1	0	1	1	0
–10	1	0	1	0	1
–11	1	0	1	0	0
–12	1	0	0	1	1
–13	1	0	0	1	0
–14	1	0	0	0	1
–15	1	0	0	0	0
–16	0	1	1	1	1
–17	0	1	1	1	0
–18	0	1	1	0	1
–19	0	1	1	0	0
–20	0	1	0	1	1
–20 ⁽¹⁾	0	1	0	1	0
–20 ⁽¹⁾	0	1	0	0	1

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ATTENUATION (dB)	LSN4	LSN3	LSN2	LSN1	LSN0
-20 ⁽¹⁾	0	1	0	0	0
-20 ⁽¹⁾	0	0	1	1	1
-20 ⁽¹⁾	0	0	1	1	0
-20 ⁽¹⁾	0	0	1	0	1
-20 ⁽¹⁾	0	0	1	0	0
-20 ⁽¹⁾	0	0	0	1	1
-20 ⁽¹⁾	0	0	0	1	0
-20 ⁽¹⁾	0	0	0	0	1
-20 ⁽¹⁾	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

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11.12 Write mode: subaddress 8H

Table 47 Format of data byte Volume 1 control (VOLUME1)

7	6	5	4	3	2	1	0
AMUT	–	VOL5	VOL4	VOL3	VOL2	VOL1	VOL0

Table 48 Description of VOLUME1 bits

BIT	SYMBOL	DESCRIPTION
7	AMUT	Audio mute switch. If AMUT = 0, then there is no audio mute. If AMUT = 1, then audio mute on.
6	–	This bit is not used and must be set to logic 0.
5 to 0	VOL[5:0]	Volume 1 control. These 6 bits determine the attenuation of volume 1 block; see Table 49.

Table 49 Attenuation of volume 1 block

ATTENUATION (dB)	VOL5	VOL4	VOL3	VOL2	VOL1	VOL0
+20 ⁽¹⁾	1	1	1	1	1	1
+20 ⁽¹⁾	1	1	1	1	1	0
+20 ⁽¹⁾	1	1	1	1	0	1
+20	1	1	1	1	0	0
+19	1	1	1	0	1	1
+18	1	1	1	0	1	0
+17	1	1	1	0	0	1
+16	1	1	1	0	0	0
+15	1	1	0	1	1	1
+14	1	1	0	1	1	0
+13	1	1	0	1	0	1
+12	1	1	0	1	0	0
+11	1	1	0	0	1	1
+10	1	1	0	0	1	0
+9	1	1	0	0	0	1
+8	1	1	0	0	0	0
+7	1	0	1	1	1	1
+6	1	0	1	1	1	0
+5	1	0	1	1	0	1
+4	1	0	1	1	0	0
+3	1	0	1	0	1	1
+2	1	0	1	0	1	0
+1	1	0	1	0	0	1
0	1	0	1	0	0	0
–1	1	0	0	1	1	1
–2	1	0	0	1	1	0
–3	1	0	0	1	0	1

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ATTENUATION (dB)	VOL5	VOL4	VOL3	VOL2	VOL1	VOL0
-4	1	0	0	1	0	0
-5	1	0	0	0	1	1
-6	1	0	0	0	1	0
-7	1	0	0	0	0	1
-8	1	0	0	0	0	0
-9	0	1	1	1	1	1
-10	0	1	1	1	1	0
-11	0	1	1	1	0	1
-12	0	1	1	1	0	0
-13	0	1	1	0	1	1
-14	0	1	1	0	1	0
-15	0	1	1	0	0	1
-16	0	1	1	0	0	0
-17	0	1	0	1	1	1
-18	0	1	0	1	1	0
-19	0	1	0	1	0	1
-20	0	1	0	1	0	0
-21	0	1	0	0	1	1
-22	0	1	0	0	1	0
-23	0	1	0	0	0	1
-24	0	1	0	0	0	0
-25	0	0	1	1	1	1
-26	0	0	1	1	1	0
-27	0	0	1	1	0	1
-28	0	0	1	1	0	0
-29	0	0	1	0	1	1
-30	0	0	1	0	1	0
-31	0	0	1	0	0	1
-32	0	0	1	0	0	0
-33	0	0	0	1	1	1
-34	0	0	0	1	1	0
-35	0	0	0	1	0	1
-36	0	0	0	1	0	0
-36 ⁽¹⁾	0	0	0	0	1	1
-36 ⁽¹⁾	0	0	0	0	1	0
-36 ⁽¹⁾	0	0	0	0	0	1
-36 ⁽¹⁾	0	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

11.13 Write mode: subaddress 9H

Table 50 Format of data byte Volume 2, left front (VOL2_LF)

7	6	5	4	3	2	1	0
CHML	–	VLF5	VLF4	VLF3	VLF2	VLF1	VLF0

Table 51 Description of VOL2_LF bits

BIT	SYMBOL	DESCRIPTION
7	CHML	Chime adder left front select. If CHML = 1, then chime on. If CHML = 0, then chime off.
6	–	This bit is not used and must be set to logic 0.
5 to 0	VLF[5:0]	Left front volume 2, balance and fader control. These 6 bits determine the attenuation of volume 2 left front; see Table 52.

Table 52 Attenuation of volume 2 left front

ATTENUATION (dB)	VLF5	VLF4	VLF3	VLF2	VLF1	VLF0
0	1	1	1	1	1	1
–1	1	1	1	1	1	0
–2	1	1	1	1	0	1
–3	1	1	1	1	0	0
–4	1	1	1	0	1	1
–5	1	1	1	0	1	0
–6	1	1	1	0	0	1
–7	1	1	1	0	0	0
–8	1	1	0	1	1	1
–9	1	1	0	1	1	0
–10	1	1	0	1	0	1
–11	1	1	0	1	0	0
–12	1	1	0	0	1	1
–13	1	1	0	0	1	0
–14	1	1	0	0	0	1
–15	1	1	0	0	0	0
–16	1	0	1	1	1	1
–17	1	0	1	1	1	0
–18	1	0	1	1	0	1
–19	1	0	1	1	0	0
–20	1	0	1	0	1	1
–21	1	0	1	0	1	0
–22	1	0	1	0	0	1
–23	1	0	1	0	0	0
–24	1	0	0	1	1	1
–25	1	0	0	1	1	0
–26	1	0	0	1	0	1

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TEA6880H

ATTENUATION (dB)	VLF5	VLF4	VLF3	VLF2	VLF1	VLF0
-27	1	0	0	1	0	0
-28	1	0	0	0	1	1
-29	1	0	0	0	1	0
-30	1	0	0	0	0	1
-31	1	0	0	0	0	0
-32	0	1	1	1	1	1
-33	0	1	1	1	1	0
-34	0	1	1	1	0	1
-35	0	1	1	1	0	0
-36	0	1	1	0	1	1
-37	0	1	1	0	1	0
-38	0	1	1	0	0	1
-39	0	1	1	0	0	0
-40	0	1	0	1	1	1
-41	0	1	0	1	1	0
-42	0	1	0	1	0	1
-43	0	1	0	1	0	0
-44	0	1	0	0	1	1
-45	0	1	0	0	1	0
-46	0	1	0	0	0	1
-47	0	1	0	0	0	0
-48	0	0	1	1	1	1
-49	0	0	1	1	1	0
-50	0	0	1	1	0	1
-51	0	0	1	1	0	0
-52	0	0	1	0	1	1
-53	0	0	1	0	1	0
-54	0	0	1	0	0	1
-55	0	0	1	0	0	0
-56	0	0	0	1	1	1
-58.5	0	0	0	1	1	0
-62	0	0	0	1	0	1
-68	0	0	0	1	0	0
Mute left front	0	0	0	0	1	1
Mute left front ⁽¹⁾	0	0	0	0	1	0
Mute left front ⁽¹⁾	0	0	0	0	0	1
Mute left front ⁽¹⁾	0	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

11.14 Write mode: subaddress AH

Table 53 Format of data byte Volume 2, right front (VOL2_RF)

7	6	5	4	3	2	1	0
CHMR	–	VRF5	VRF4	VRF3	VRF2	VRF1	VRF0

Table 54 Description of VOL2_RF bits

BIT	SYMBOL	DESCRIPTION
7	CHMR	Chime adder right front select. If CHMR = 1, then chime on. If CHMR = 0, then chime off.
6	–	This bit is not used and must be set to logic 0.
5 to 0	VRF[5:0]	Right front volume 2, balance and fader control. These 6 bits determine the attenuation of volume 2 right front; see Table 55.

Table 55 Attenuation of volume 2 right front

ATTENUATION (dB)	VRF5	VRF4	VRF3	VRF2	VRF1	VRF0
0	1	1	1	1	1	1
–1	1	1	1	1	1	0
–2	1	1	1	1	0	1
–3	1	1	1	1	0	0
–4	1	1	1	0	1	1
–5	1	1	1	0	1	0
–6	1	1	1	0	0	1
–7	1	1	1	0	0	0
–8	1	1	0	1	1	1
–9	1	1	0	1	1	0
–10	1	1	0	1	0	1
–11	1	1	0	1	0	0
–12	1	1	0	0	1	1
–13	1	1	0	0	1	0
–14	1	1	0	0	0	1
–15	1	1	0	0	0	0
–16	1	0	1	1	1	1
–17	1	0	1	1	1	0
–18	1	0	1	1	0	1
–19	1	0	1	1	0	0
–20	1	0	1	0	1	1
–21	1	0	1	0	1	0
–22	1	0	1	0	0	1
–23	1	0	1	0	0	0
–24	1	0	0	1	1	1
–25	1	0	0	1	1	0
–26	1	0	0	1	0	1

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ATTENUATION (dB)	VRF5	VRF4	VRF3	VRF2	VRF1	VRF0
-27	1	0	0	1	0	0
-28	1	0	0	0	1	1
-29	1	0	0	0	1	0
-30	1	0	0	0	0	1
-31	1	0	0	0	0	0
-32	0	1	1	1	1	1
-33	0	1	1	1	1	0
-34	0	1	1	1	0	1
-35	0	1	1	1	0	0
-36	0	1	1	0	1	1
-37	0	1	1	0	1	0
-38	0	1	1	0	0	1
-39	0	1	1	0	0	0
-40	0	1	0	1	1	1
-41	0	1	0	1	1	0
-42	0	1	0	1	0	1
-43	0	1	0	1	0	0
-44	0	1	0	0	1	1
-45	0	1	0	0	1	0
-46	0	1	0	0	0	1
-47	0	1	0	0	0	0
-48	0	0	1	1	1	1
-49	0	0	1	1	1	0
-50	0	0	1	1	0	1
-51	0	0	1	1	0	0
-52	0	0	1	0	1	1
-53	0	0	1	0	1	0
-54	0	0	1	0	0	1
-55	0	0	1	0	0	0
-56	0	0	0	1	1	1
-58.5	0	0	0	1	1	0
-62	0	0	0	1	0	1
-68	0	0	0	1	0	0
Mute right front	0	0	0	0	1	1
Mute right front ⁽¹⁾	0	0	0	0	1	0
Mute right front ⁽¹⁾	0	0	0	0	0	1
Mute right front ⁽¹⁾	0	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

11.15 Write mode: subaddress BH

Table 56 Format of data byte Volume 2, left rear (VOL2_LR)

7	6	5	4	3	2	1	0
–	–	VLR5	VLR4	VLR3	VLR2	VLR1	VLR0

Table 57 Description of VOL2_LR bits

BIT	SYMBOL	DESCRIPTION
7	–	These 2 bits are not used, each must be set to logic 0.
6	–	
5 to 0	VLR[5:0]	Left rear volume 2, balance and fader control. These 6 bits determine the attenuation of volume 2 left rear; see Table 58.

Table 58 Attenuation of volume 2 left rear

ATTENUATION (dB)	VLR5	VLR4	VLR3	VLR2	VLR1	VLR0
0	1	1	1	1	1	1
–1	1	1	1	1	1	0
–2	1	1	1	1	0	1
–3	1	1	1	1	0	0
–4	1	1	1	0	1	1
–5	1	1	1	0	1	0
–6	1	1	1	0	0	1
–7	1	1	1	0	0	0
–8	1	1	0	1	1	1
–9	1	1	0	1	1	0
–10	1	1	0	1	0	1
–11	1	1	0	1	0	0
–12	1	1	0	0	1	1
–13	1	1	0	0	1	0
–14	1	1	0	0	0	1
–15	1	1	0	0	0	0
–16	1	0	1	1	1	1
–17	1	0	1	1	1	0
–18	1	0	1	1	0	1
–19	1	0	1	1	0	0
–20	1	0	1	0	1	1
–21	1	0	1	0	1	0
–22	1	0	1	0	0	1
–23	1	0	1	0	0	0
–24	1	0	0	1	1	1
–25	1	0	0	1	1	0
–26	1	0	0	1	0	1
–27	1	0	0	1	0	0

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ATTENUATION (dB)	VLR5	VLR4	VLR3	VLR2	VLR1	VLR0
-28	1	0	0	0	1	1
-29	1	0	0	0	1	0
-30	1	0	0	0	0	1
-31	1	0	0	0	0	0
-32	0	1	1	1	1	1
-33	0	1	1	1	1	0
-34	0	1	1	1	0	1
-35	0	1	1	1	0	0
-36	0	1	1	0	1	1
-37	0	1	1	0	1	0
-38	0	1	1	0	0	1
-39	0	1	1	0	0	0
-40	0	1	0	1	1	1
-41	0	1	0	1	1	0
-42	0	1	0	1	0	1
-43	0	1	0	1	0	0
-44	0	1	0	0	1	1
-45	0	1	0	0	1	0
-46	0	1	0	0	0	1
-47	0	1	0	0	0	0
-48	0	0	1	1	1	1
-49	0	0	1	1	1	0
-50	0	0	1	1	0	1
-51	0	0	1	1	0	0
-52	0	0	1	0	1	1
-53	0	0	1	0	1	0
-54	0	0	1	0	0	1
-55	0	0	1	0	0	0
-56	0	0	0	1	1	1
-58.5	0	0	0	1	1	0
-62	0	0	0	1	0	1
-68	0	0	0	1	0	0
Mute left rear	0	0	0	0	1	1
Mute left rear ⁽¹⁾	0	0	0	0	1	0
Mute left rear ⁽¹⁾	0	0	0	0	0	1
Mute left rear ⁽¹⁾	0	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

11.16 Write mode: subaddress CH

Table 59 Format of data byte Volume 2, right rear (VOL2_RR)

7	6	5	4	3	2	1	0
–	–	VRR5	VRR4	VRR3	VRR2	VRR1	VRR0

Table 60 Description of VOL2_RR bits

BIT	SYMBOL	DESCRIPTION
7	–	These 2 bits are not used, each must be set to logic 0.
6	–	
5 to 0	VRR[5:0]	Right rear volume 2, balance and fader control. These 6 bits determine the attenuation of volume 2 right rear, see Table 61.

Table 61 Attenuation of volume 2 right rear

ATTENUATION (dB)	VRR5	VRR4	VRR3	VRR2	VRR1	VRR0
0	1	1	1	1	1	1
–1	1	1	1	1	1	0
–2	1	1	1	1	0	1
–3	1	1	1	1	0	0
–4	1	1	1	0	1	1
–5	1	1	1	0	1	0
–6	1	1	1	0	0	1
–7	1	1	1	0	0	0
–8	1	1	0	1	1	1
–9	1	1	0	1	1	0
–10	1	1	0	1	0	1
–11	1	1	0	1	0	0
–12	1	1	0	0	1	1
–13	1	1	0	0	1	0
–14	1	1	0	0	0	1
–15	1	1	0	0	0	0
–16	1	0	1	1	1	1
–17	1	0	1	1	1	0
–18	1	0	1	1	0	1
–19	1	0	1	1	0	0
–20	1	0	1	0	1	1
–21	1	0	1	0	1	0
–22	1	0	1	0	0	1
–23	1	0	1	0	0	0
–24	1	0	0	1	1	1
–25	1	0	0	1	1	0
–26	1	0	0	1	0	1
–27	1	0	0	1	0	0

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TEA6880H

ATTENUATION (dB)	VRR5	VRR4	VRR3	VRR2	VRR1	VRR0
-28	1	0	0	0	1	1
-29	1	0	0	0	1	0
-30	1	0	0	0	0	1
-31	1	0	0	0	0	0
-32	0	1	1	1	1	1
-33	0	1	1	1	1	0
-34	0	1	1	1	0	1
-35	0	1	1	1	0	0
-36	0	1	1	0	1	1
-37	0	1	1	0	1	0
-38	0	1	1	0	0	1
-39	0	1	1	0	0	0
-40	0	1	0	1	1	1
-41	0	1	0	1	1	0
-42	0	1	0	1	0	1
-43	0	1	0	1	0	0
-44	0	1	0	0	1	1
-45	0	1	0	0	1	0
-46	0	1	0	0	0	1
-47	0	1	0	0	0	0
-48	0	0	1	1	1	1
-49	0	0	1	1	1	0
-50	0	0	1	1	0	1
-51	0	0	1	1	0	0
-52	0	0	1	0	1	1
-53	0	0	1	0	1	0
-54	0	0	1	0	0	1
-55	0	0	1	0	0	0
-56	0	0	0	1	1	1
-58.5	0	0	0	1	1	0
-62	0	0	0	1	0	1
-68	0	0	0	1	0	0
Mute right rear	0	0	0	0	1	1
Mute right rear ⁽¹⁾	0	0	0	0	1	0
Mute right rear ⁽¹⁾	0	0	0	0	0	1
Mute right rear ⁽¹⁾	0	0	0	0	0	0

Note

1. Not tested; function not guaranteed.

Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

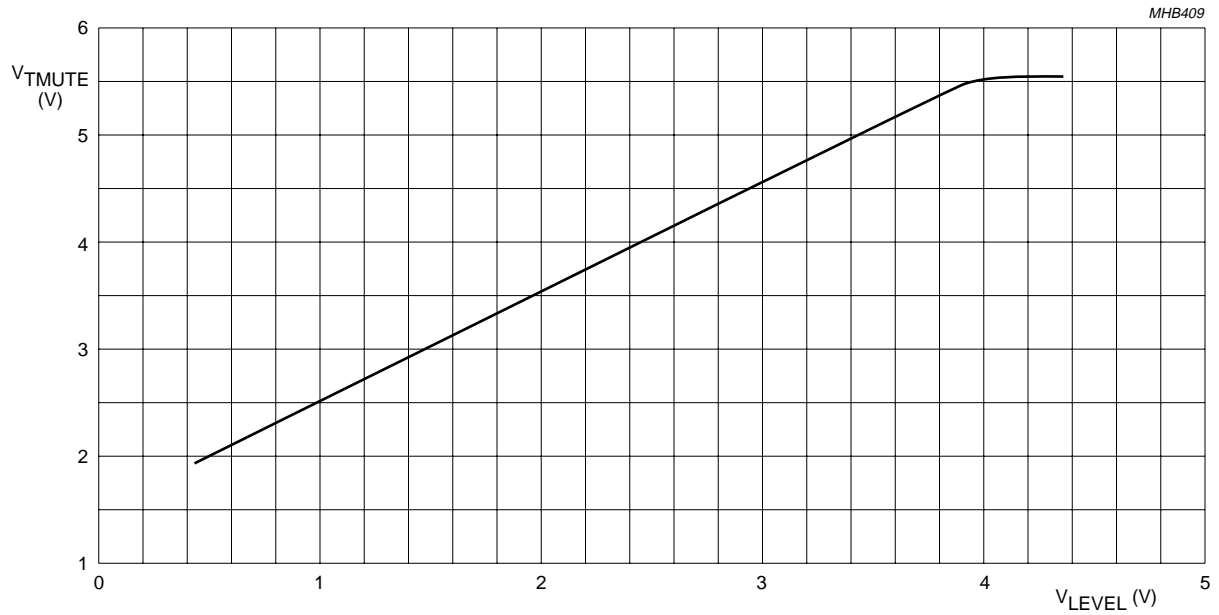


Fig.12 Muting average detector (TMUTE) dependency on level (LEVEL) and stereo noise control peak detector (TSNC) dependency on level (LEVEL).

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TEA6880H

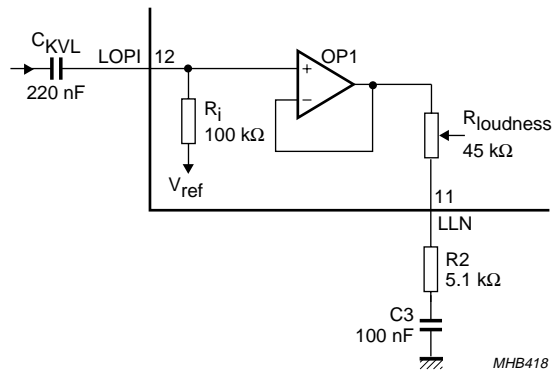


Fig.13 External circuit for loudness with bass boost only.

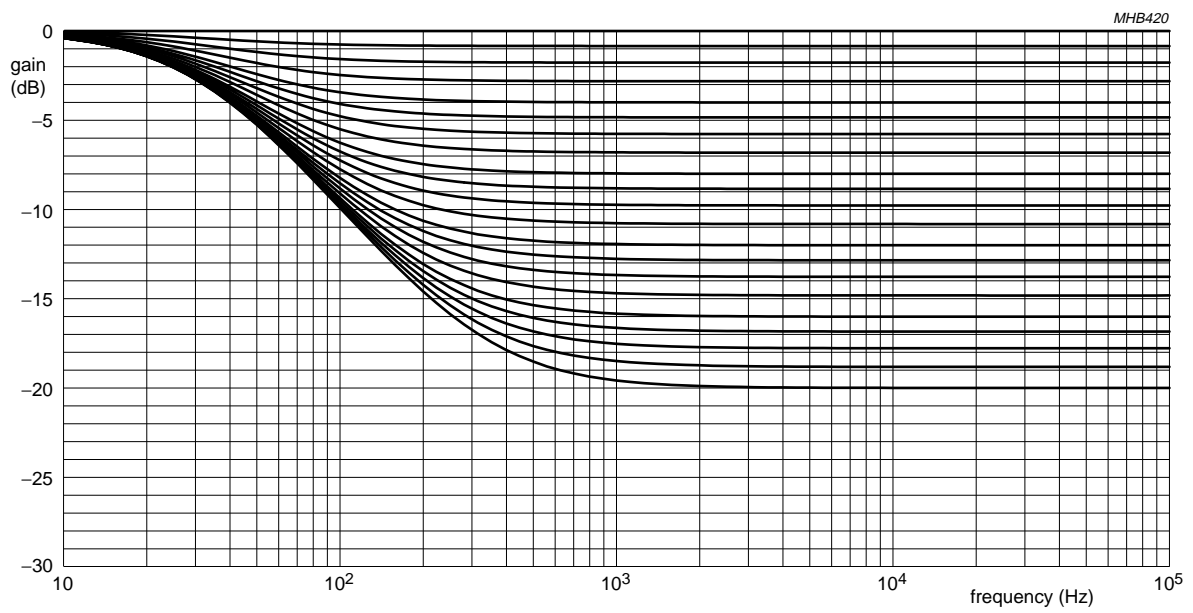


Fig.14 Loudness with bass boost only without influence of coupling capacitors C_{KVL} and C_{KVR} .

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TEA6880H

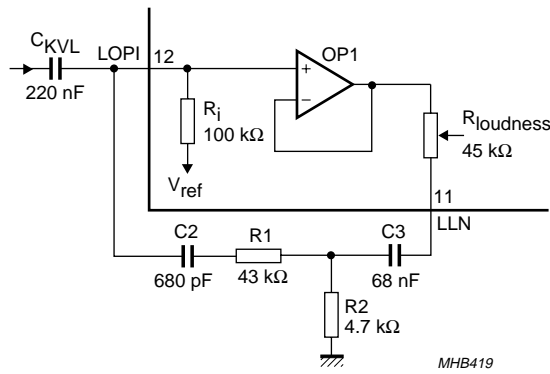


Fig.15 External circuit for loudness with bass and treble boost.

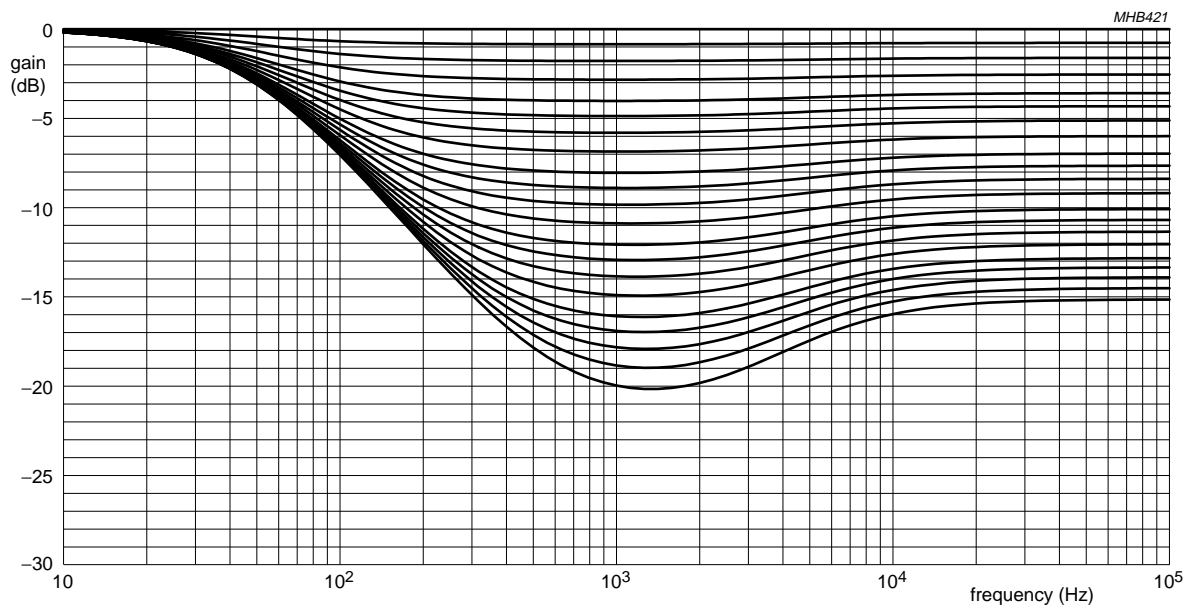
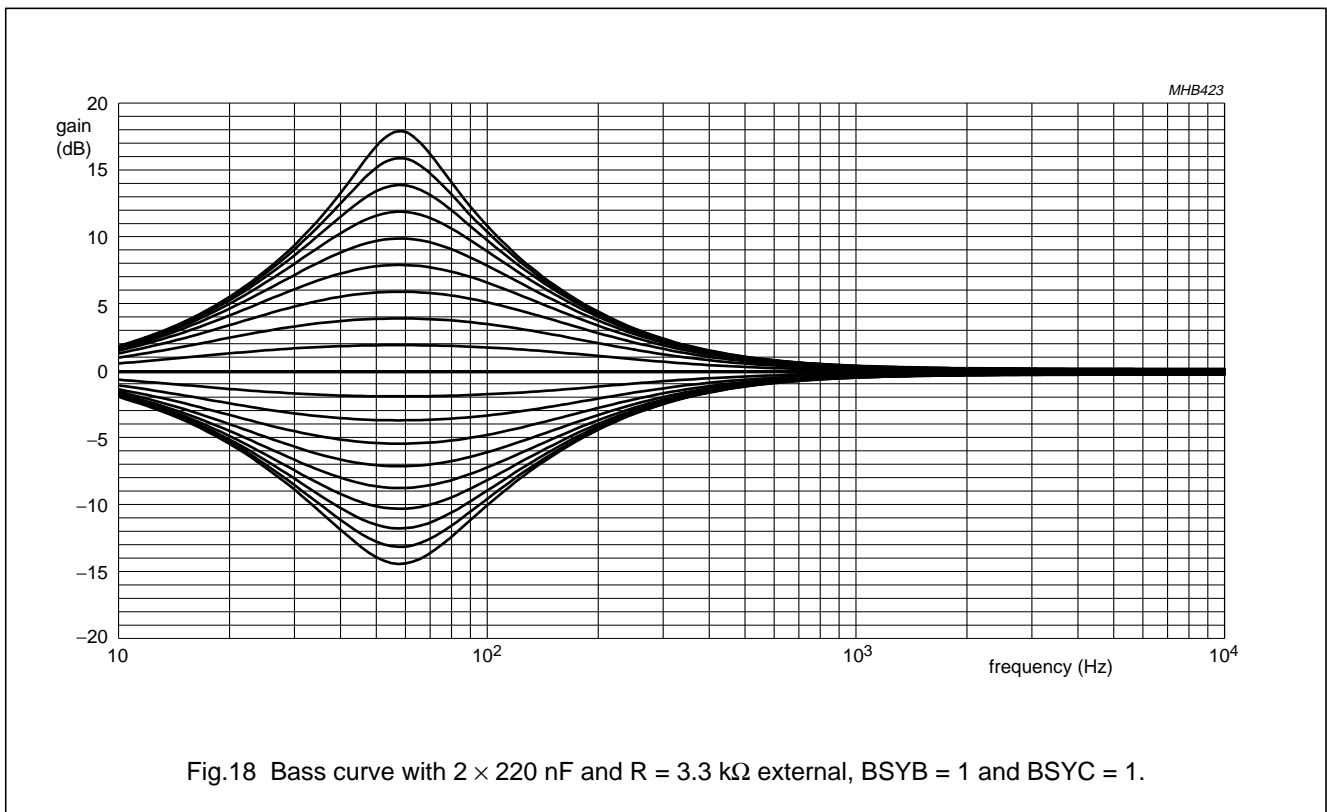
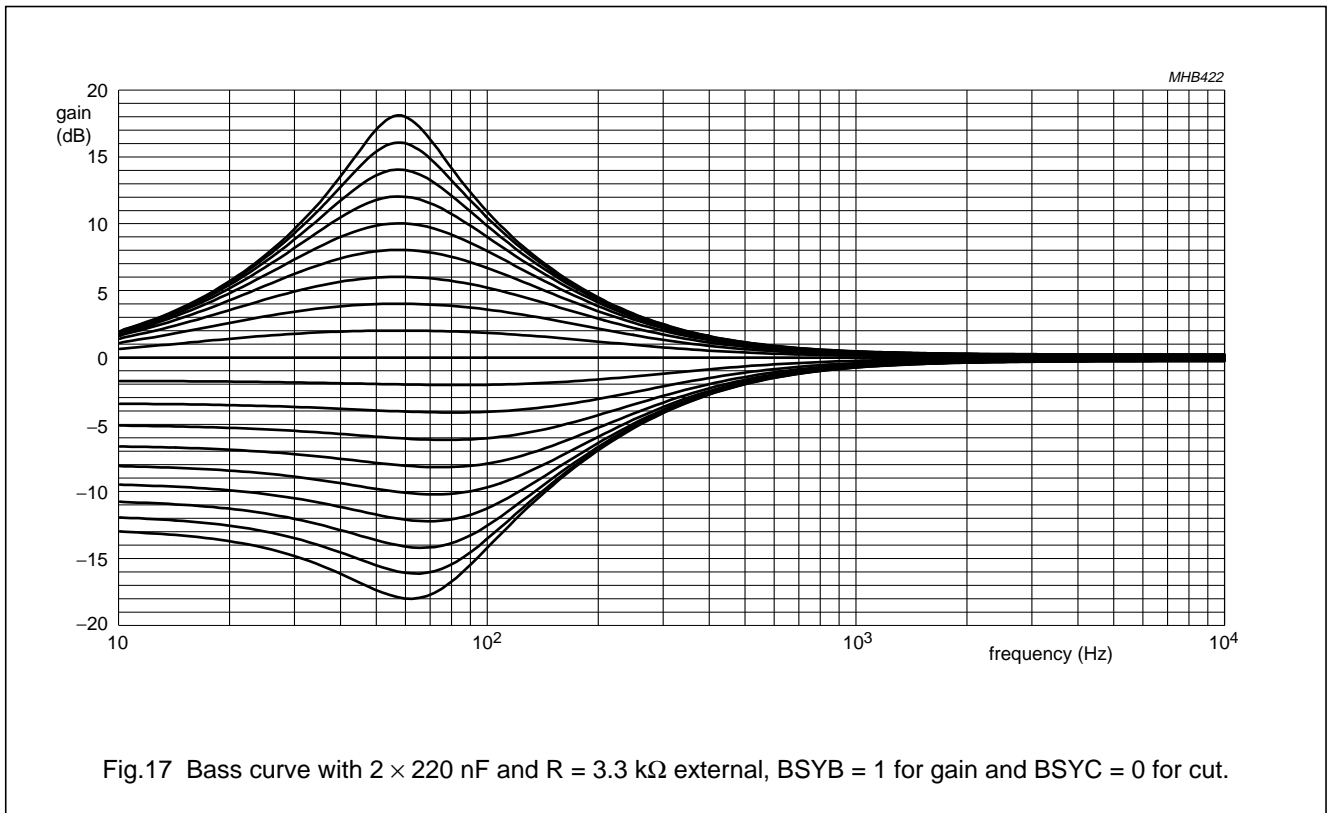


Fig.16 Loudness with bass and treble boost without influence of coupling capacitors C_{KVL} and C_{KVR}.

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Up-level Car radio Analog Signal Processor (CASP)

TEA6880H

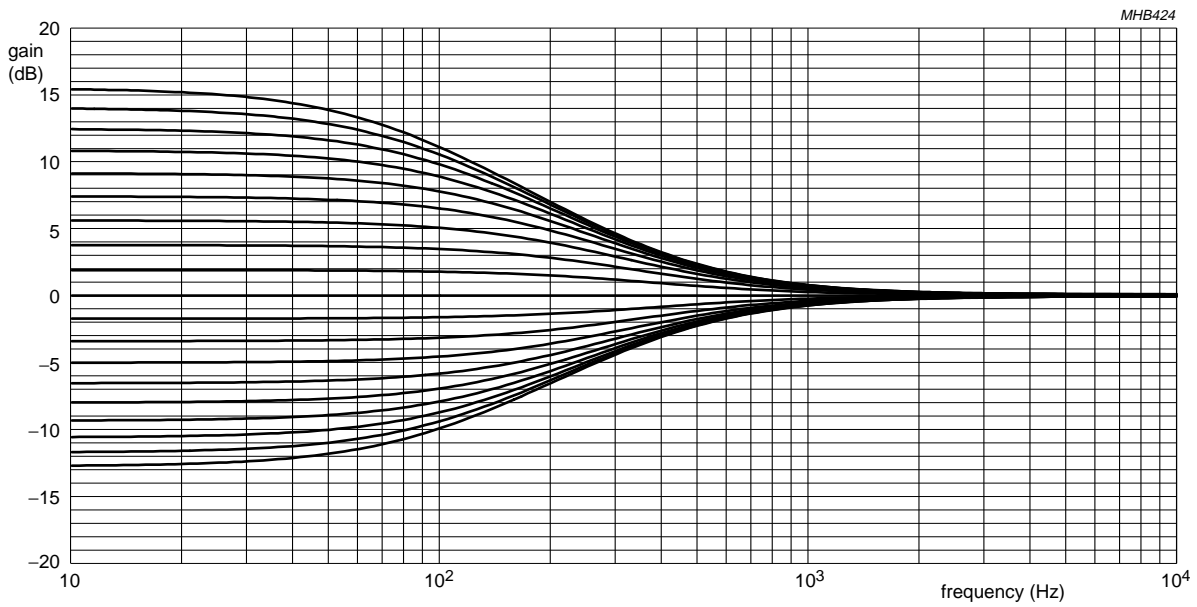


Fig.19 Bass curve with 1 × 47 nF external, between RBI and ROBO, BSYB = 0 and BSYC = 0.

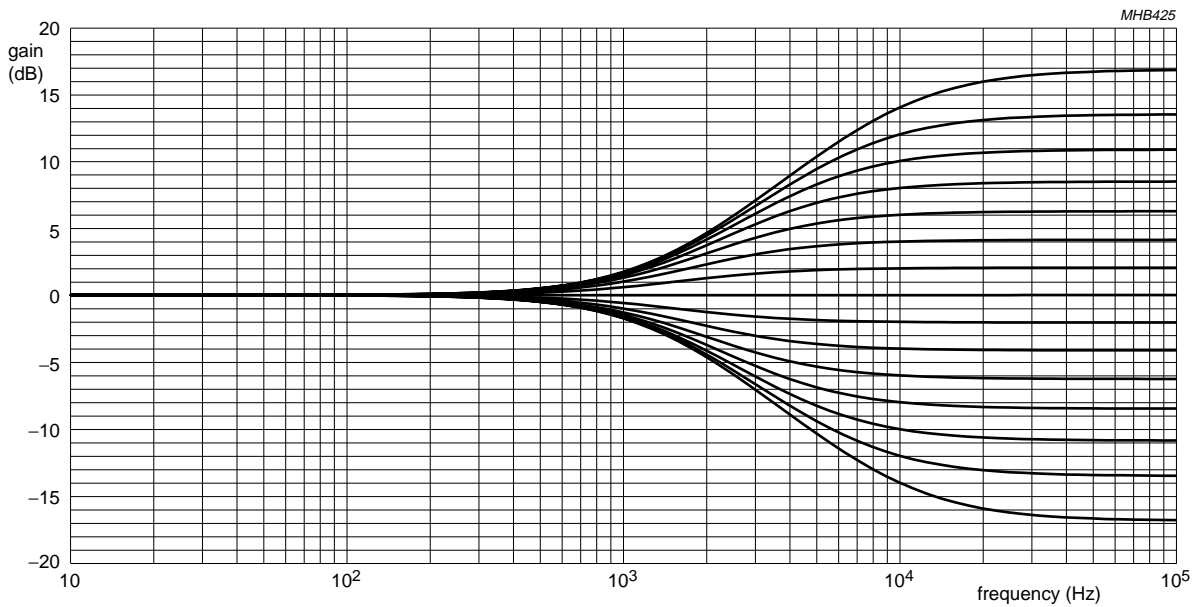


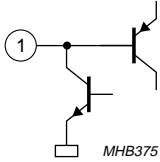
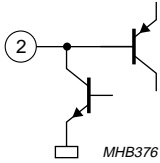
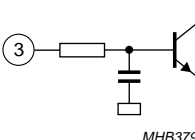
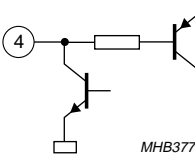
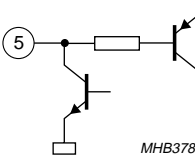
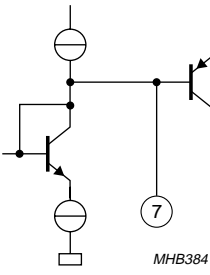
Fig.20 Treble control characteristic.

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TEA6880H

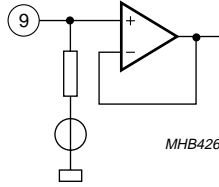
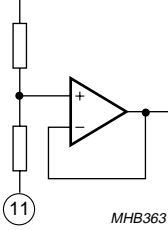
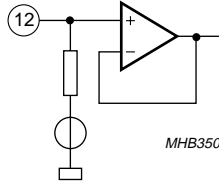
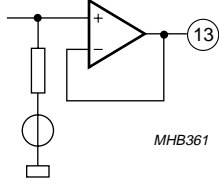
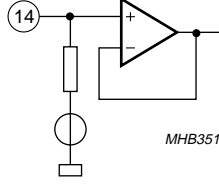
12 INTERNAL CIRCUITRY

Table 62 Equivalent pin circuits

PIN	SYMBOL	EQUIVALENT CIRCUIT
1	SDAQ	 <p>MHB375</p>
2	SCLQ	 <p>MHB376</p>
3	LEVEL	 <p>MHB379</p>
4	SCL	 <p>MHB377</p>
5	SDA	 <p>MHB378</p>
6	DGND	
7	TBL	 <p>MHB384</p>
8	V _{CC}	

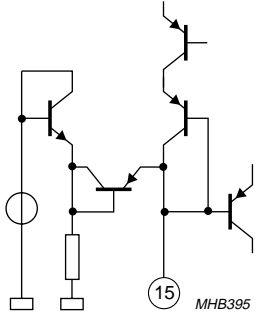
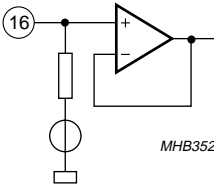
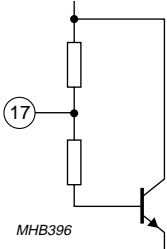
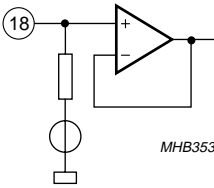
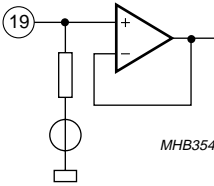
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
9	CHIME	
10	AGND	
11	LLN	
12	LOPI	
13	LOPO	
14	BRI	

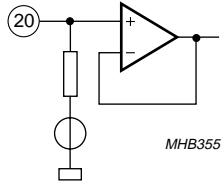
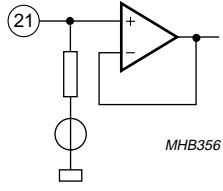
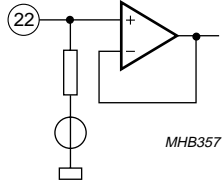
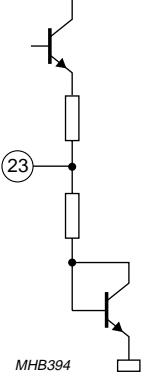
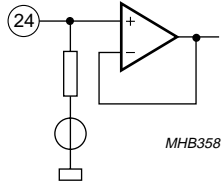
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
15	ADR	 <p>MHB395</p>
16	BLI	 <p>MHB352</p>
17	SCAP	 <p>MHB396</p>
18	CRIP	 <p>MHB353</p>
19	CCOM	 <p>MHB354</p>

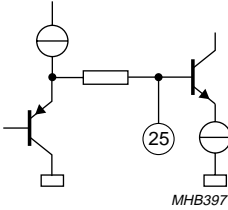
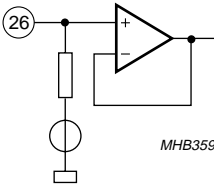
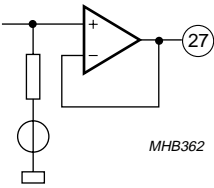
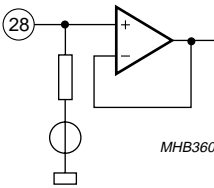
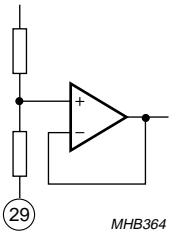
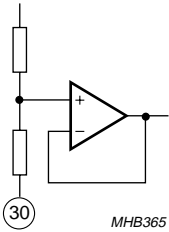
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
20	CLIP	 <p>The circuit for pin 20 (CLIP) consists of an inverting amplifier labeled MHB355. The non-inverting input (+) is connected to ground. The inverting input (-) is connected to a resistor, which is in turn connected to a diode. The other terminal of the diode is connected to pin 20. The output of the amplifier is connected to ground.</p>
21	MONOC	 <p>The circuit for pin 21 (MONOC) is identical to the CLIP circuit, featuring an inverting amplifier MHB356 with a resistor and a diode connected to the inverting input.</p>
22	MONOP	 <p>The circuit for pin 22 (MONOP) is identical to the CLIP circuit, featuring an inverting amplifier MHB357 with a resistor and a diode connected to the inverting input.</p>
23	VHS	 <p>The circuit for pin 23 (VHS) is a transistor-based signal path. It starts with a diode connected to pin 23. The signal then passes through a resistor to the base of a transistor. The emitter of this transistor is connected to ground, and its collector is connected to the base of a second transistor. The emitter of the second transistor is connected to ground, and its collector is connected to the output of the circuit.</p>
24	ARI	 <p>The circuit for pin 24 (ARI) is identical to the CLIP circuit, featuring an inverting amplifier MHB358 with a resistor and a diode connected to the inverting input.</p>

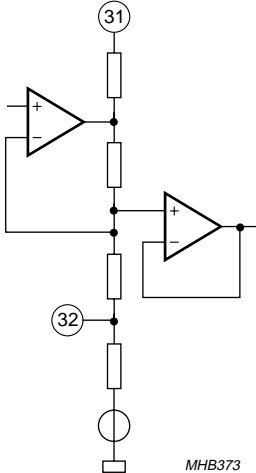
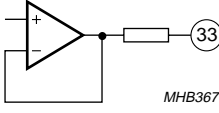
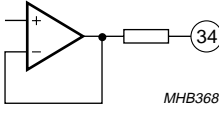
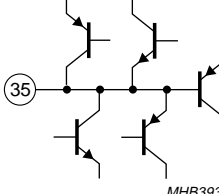
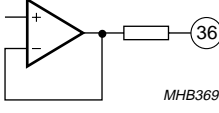
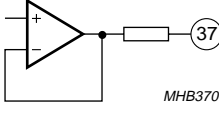
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PIN	SYMBOL	EQUIVALENT CIRCUIT
25	AMNCAP	 <p>MHB397</p>
26	ALI	 <p>MHB359</p>
27	ROPO	 <p>MHB362</p>
28	ROPI	 <p>MHB360</p>
29	RLN	 <p>MHB364</p>
30	RTC	 <p>MHB365</p>

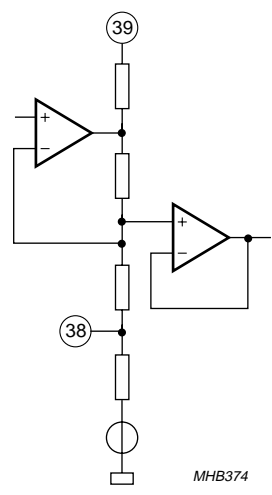
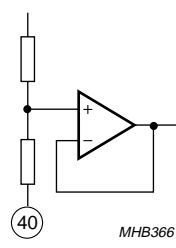
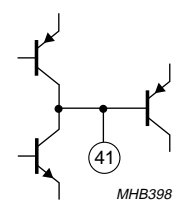
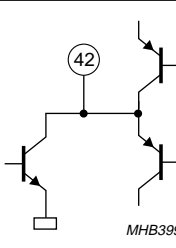
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
31	RBI	 <p style="text-align: right; margin-right: 50px;"><i>MHB373</i></p>
32	RBO	
33	RF	 <p style="text-align: right; margin-right: 50px;"><i>MHB367</i></p>
34	RR	 <p style="text-align: right; margin-right: 50px;"><i>MHB368</i></p>
35	ASICAP	 <p style="text-align: right; margin-right: 50px;"><i>MHB393</i></p>
36	LR	 <p style="text-align: right; margin-right: 50px;"><i>MHB369</i></p>
37	LF	 <p style="text-align: right; margin-right: 50px;"><i>MHB370</i></p>

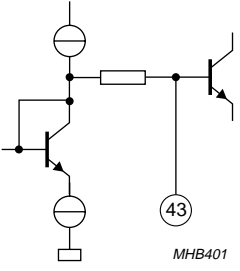
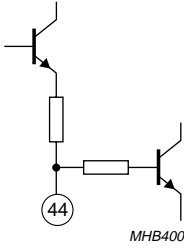
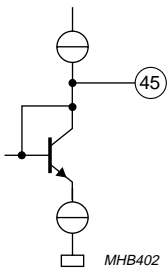
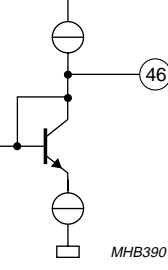
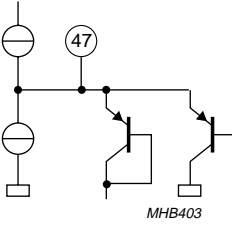
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
38	LBO	
39	LBI	
40	LTC	
41	AMPCAP	
42	AMHOLD	

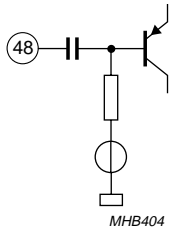
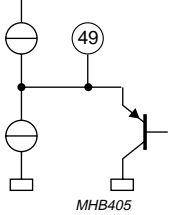
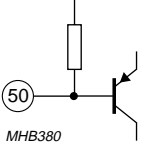
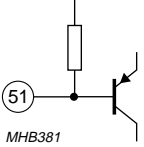
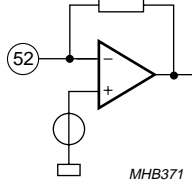
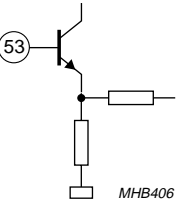
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
43	AMHCAP	 <p>MHB401</p>
44	IREF	 <p>MHB400</p>
45	TWBAM2	 <p>MHB402</p>
46	TUSN2	 <p>MHB390</p>
47	PHASE	 <p>MHB403</p>

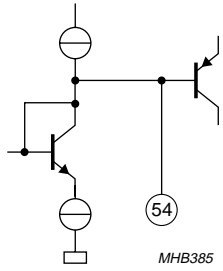
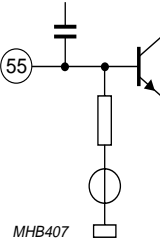
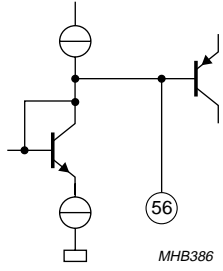
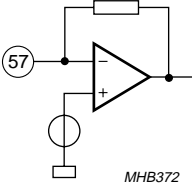
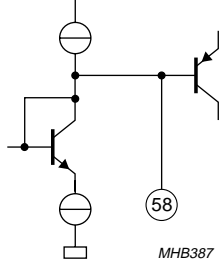
Up-level Car radio Analog Signal Processor (CASP)

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PIN	SYMBOL	EQUIVALENT CIRCUIT
48	FREF	 <p>MHB404</p>
49	PILOT	 <p>MHB405</p>
50	AFSAMPLE	 <p>MHB380</p>
51	FMHOLD	 <p>MHB381</p>
52	AMHIN	 <p>MHB371</p>
53	AMNBIN	 <p>MHB406</p>

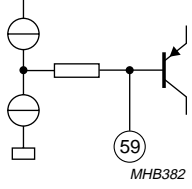
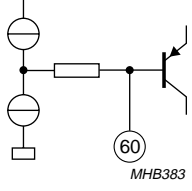
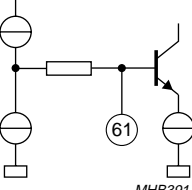
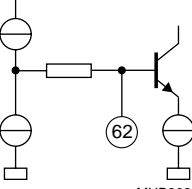
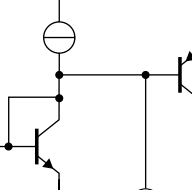
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PIN	SYMBOL	EQUIVALENT CIRCUIT
54	TMUTE	 <p>MHB385</p>
55	MPXRDS	 <p>MHB407</p>
56	TSNC	 <p>MHB386</p>
57	MPXIN	 <p>MHB372</p>
58	FMNCAP	 <p>MHB387</p>

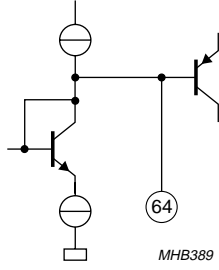
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PIN	SYMBOL	EQUIVALENT CIRCUIT
59	DEEML	
60	DEEMR	
61	FMLBUF	
62	FMRBUF	
63	TWBAM1	

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PIN	SYMBOL	EQUIVALENT CIRCUIT
64	TUSN1	 <p>The diagram shows an equivalent circuit for pin 64. It features a transistor with its base connected to a feedback loop consisting of a capacitor and a resistor. The emitter is connected to ground, and the collector is connected to a supply rail. A second transistor is connected to the collector of the first, with its base also connected to the feedback loop. The output of this second transistor is connected to pin 64. The diagram is labeled MHB389.</p>

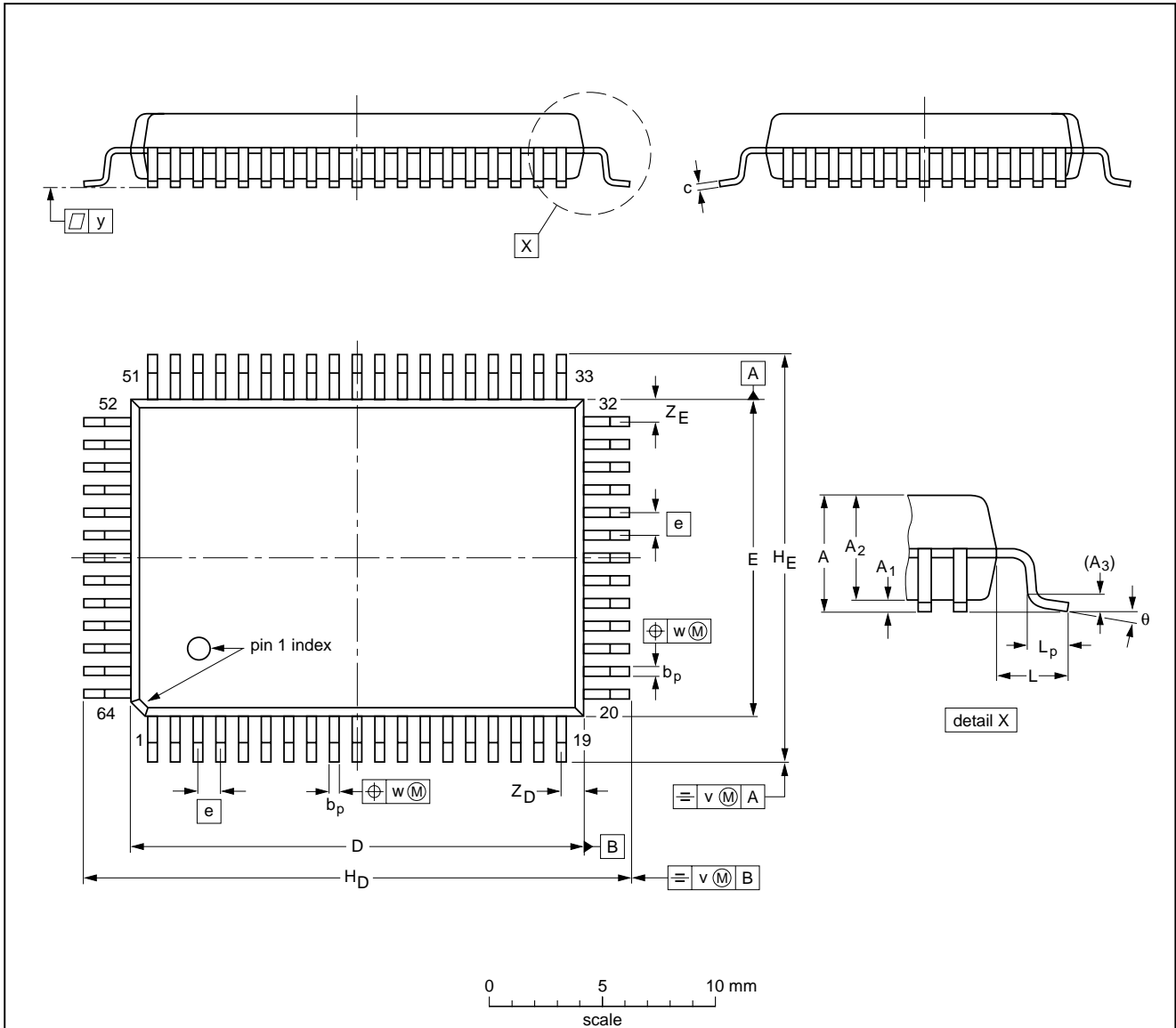
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13 PACKAGE OUTLINE

QFP64: plastic quad flat package; 64 leads (lead length 1.95 mm); body 14 x 20 x 2.8 mm

SOT319-2



DIMENSIONS (mm are the original dimensions)

UNIT	A _{max.}	A ₁	A ₂	A ₃	b _p	c	D ⁽¹⁾	E ⁽¹⁾	e	H _D	H _E	L	L _p	v	w	y	Z _D ⁽¹⁾	Z _E ⁽¹⁾	θ
mm	3.20	0.25 0.05	2.90 2.65	0.25	0.50 0.35	0.25 0.14	20.1 19.9	14.1 13.9	1	24.2 23.6	18.2 17.6	1.95	1.0 0.6	0.2	0.2	0.1	1.2 0.8	1.2 0.8	7° 0°

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	EIAJ			
SOT319-2		MO-112				97-08-01 99-12-27

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14 SOLDERING

14.1 Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

14.2 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferably be kept below 220 °C for thick/large packages, and below 235 °C for small/thin packages.

14.3 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
 - larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
 - smaller than 1.27 mm, the footprint longitudinal axis **must** be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

- For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

14.4 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

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14.5 Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE ⁽¹⁾	SOLDERING METHOD	
	WAVE	REFLOW ⁽²⁾
BGA, LBGA, LFBGA, SQFP, TFBGA, VFBGA	not suitable	suitable
DHVQFN, HBCC, HBGA, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, HVQFN, HVSON, SMS	not suitable ⁽³⁾	suitable
PLCC ⁽⁴⁾ , SO, SOJ	suitable	suitable
LQFP, QFP, TQFP	not recommended ⁽⁴⁾⁽⁵⁾	suitable
SSOP, TSSOP, VSO	not recommended ⁽⁶⁾	suitable

Notes

- For more detailed information on the BGA packages refer to the “(LF)BGA Application Note” (AN01026); order a copy from your Philips Semiconductors sales office.
- All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the “Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods”.
- These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
- If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- Wave soldering is suitable for LQFP, TQFP and QFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- Wave soldering is suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

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15 DATA SHEET STATUS

LEVEL	DATA SHEET STATUS ⁽¹⁾	PRODUCT STATUS ⁽²⁾⁽³⁾	DEFINITION
I	Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
II	Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
III	Product data	Production	This data sheet contains data from the product specification. Philips Semiconductors reserves the right to make changes at any time in order to improve the design, manufacturing and supply. Relevant changes will be communicated via a Customer Product/Process Change Notification (CPCN).

Notes

1. Please consult the most recently issued data sheet before initiating or completing a design.
2. The product status of the device(s) described in this data sheet may have changed since this data sheet was published. The latest information is available on the Internet at URL <http://www.semiconductors.philips.com>.
3. For data sheets describing multiple type numbers, the highest-level product status determines the data sheet status.

16 DEFINITIONS

Short-form specification — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

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**Up-level Car radio Analog Signal
Processor (CASP)**

TEA6880H

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