

SPEECH CIRCUIT WITH POWER MANAGEMENT

PRELIMINARY DATA

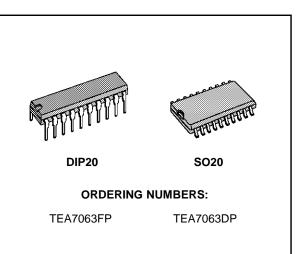
- 2/4 WIRES INTERFACE WITH
 - double antisidetone network
 - AC impedance externally programmable

SGS-THOMSON MICROELECTRONICS

- Rx output dynamic programmable
- AGC attack-disconnect points programmable
 ANTI-CLIPPING/ANTI DISTORTION CIRCUIT PROGRAMMABLE
- DTMF INTERFACE
- 3.3 VOLTS SUPPLY FOR MICROPROCES-SOR OR DIALER
- EXTRA CURRENT SUPPLY PROGRAMMA-BLE FOR LOUD SPEAKER
- DC CHARACTERISTIC PROGRAMMABLE FOR ALL SPECIFICATION
- LOW CURRENT OPERATION

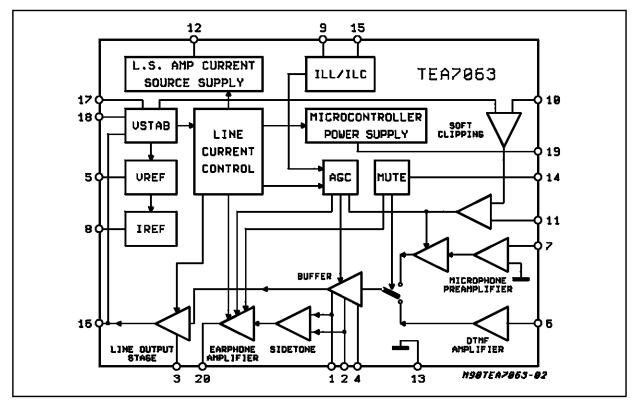
DESCRIPTION

The TEA7063 is designed to meet the different

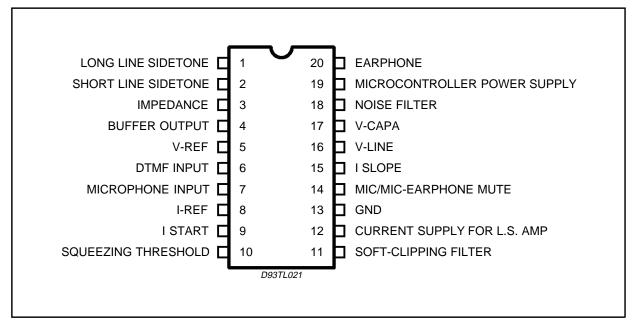


worldwide specifications for telephone set in medium and high range equipments.

BLOCK DIAGRAM



PIN CONNECTION (Top view)



ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Value	Unit
	Max. Current DC (steady)	150	mA
	Max. Voltage AC (steady)	7.5	V
	Max. Voltage AC + DC (steady)	9	V
	Max. Current (20ms) ONE SHOT	1	Α
	Max. Voltage (20ms) ONE SHOT current < 1A	12	V
Ptot	Total Power Dissipation	1	W
TJ	Junction Temperature	130	°C

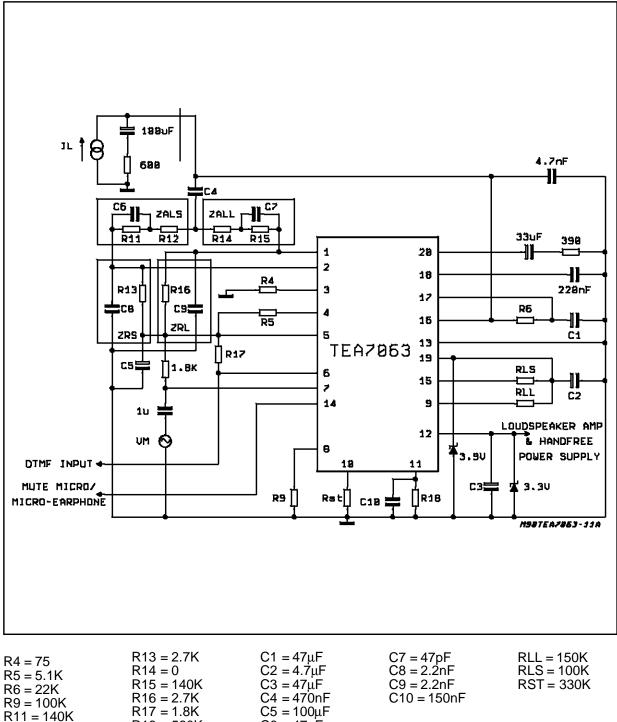
MAXIMUM OPERATING CONDITION

Symbol	Parameter	Value	Unit
V _{DC}	DC Voltage	7	V
V _{AC}	AC Voltage	2.2	Vp
I _{DC}	DC Current	110	mA
T _{OP}	Temperature Range	-20 to 70	°C



TEST CIRCUIT

R12 = 0



R18 = 560K $C6 = 47 p\dot{F}$



ELECTRICAL CHARACTERISTICS	$(T_{amb} = 25^{\circ}C; f = 1 \text{KHz}; R9 = 100 \text{K}\Omega; unless otherwise specification of the spe$	ied)
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Symbol	Parameter	Test Condition	Min.	Тур.	Max.	Unit	
Vc	Stabilized Voltage (pin 17)	$I_{L} = 25 \text{mA}; \text{ R9} = 100 \text{K}\Omega$	2.25	2.5	2.75	V	
lint	Internal Bias Current (pin 17)	$I_{L} = 25mA$ $I_{L} = 25mA; R9 = 180K$ (V16 - R6*lint +V _C)	L = 25mA; R9 = 180K 105			μΑ μΑ	
V _{ref}	Reference Voltage	$I_L = 25 \text{mA}$	1.05	1.2	1.35	V	
I _{ref}	Current at V _{ref}		-100		+10	μA	
V _{mp}	Stabilized Supply at pin 19		3.1	3.3	3.5	V	
I _{cmp}	Charging Current at Pin 19	Pin 17 = GND	0.6 X I _{line}			mA	
I _{spm}	Static Current at Pin 19	$I_L = 25 mA; R9 = 100 K\Omega$	1.1	1.5		mA	
		I _L = 25mA; R9 = 180KΩ		0.85		mA	
l _{imp}	Internal Consumption		80	110	150	μΑ	
l _{ea}	Supply Current for Parallel Circuits (pin 12)	$I_L = 25mA$ $I_L = 75mA$	10 50	12 57		mA mA	
V _{mh} V _{mb}	Mute Microphone (pin 14)	ON OFF	1.6 0.25		0.8	V V	
V _{mh} V _{mb}	Mute Earphone (pin 14)	ON OFF	2.7 0.25		2.1	V V	
I _{mleak}	Mute Leakage Current (pin 14)	V ₁₄ = 5V			20	μA	
Gs AGCs	Tx Gain Long Line	I _L = 25mA	41.5 -7	42.5 -6	43.5 -5	dB dB	
G _m f	DTMF Gain	Pin 14 > 1.6V	41.5	42.5	43.5	dB	
THDs	Tx Distortion	I _L = 25mA V _{mic} = -3dBm -GS V _{mic} = -3dBm -GS + 15dB			3 10	% %	
Ze	Microphone Impedance		20			KΩ	
NTx	Tx Noise (psometric)	I∟ = 25mA 2KΩ at Pins 5-7		-74		dBrr psop	
R_S	Tx Attenuation in Mute Mode	I _L = 25mA Pin 14 > 1.6V	60			dB	
G _r AGC _r	Rx Gain Long Line Line Lenght	I _L = 25mA	29 -7	30 -6	31 -5	dB dB	
THD _r	Rx Distortion	I _L = 25mA Vro = 500mV Vro = 630mV			3 10	% %	
N _{Rx}	Rx Noise	$I_L = 25 \text{mA}$		-74		dBm	
R _r	Rx Attenuation in Mute Mode	n Mute Mode I _L = 25mA 50 Pin = 14 > 2.7V			dB		
G _{as}	Antisidetone	I _L = 25mA	22			dB	
Z _{ac}	AC Impedance	I _L = 25mA	500	650	800	Ω	
G _{rs}	Confidence Level = V_{LINE}/V_{REC} (in DTMF)	Pin 14 > 2.7V	35.5	38.5	41.5	dB	
Ist	Soft Clipping Current Level Control (pin 10)	$I_L = 25mA; R9 = 100KΩ$ $I_L = 25mA; R9 = 180KΩ$	2.30	2.55 1.4	2.80	mA μA	
Vst	Control Voltage Range (Pin 10)	V _{ST} = R _{ST} × I _{ST}	0		1	V	



CIRCUIT DESCRIPTION

1. DC CHARACTERISTICS

1.1 Vc (pin 17)

The stabilized voltage VC is connected to Vline (pin 16) through an internal shunt regulator T1. T2, which presents to the line a high AC impedance at frequecncies higher than 200Hz. At this purpose the value of C1 (at pin 17) must be not lower than 47μ F (suggested value is 100μ F).

The shunt regulator, T1 and T2, also controls the extra current source, or power management, at pin 12 (see also paragraph 6).

1.2 VLINE (pin 16)

The line voltage (pin 16) is determined by the value of the external resistor R6 and by the internal current, I_{int} , flowing between V_C (pin 17) and

Figure 1

Ground (see also paragr.: 1.1):

 $V_{LINE} = V_C + R 6 \times I_{int}$

V_C is fixed by design at about 2.5V.

lint is reversely related to R9:

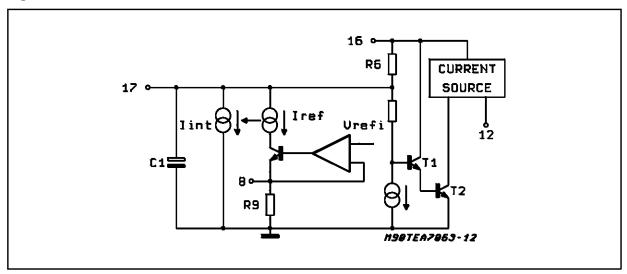
 $I_{int} = 8 \text{ Volt/R9} + 60 \mu A$ at $I_L > 25 m A$

 $I_{int} = 4 \text{ Volt/R9} + 60 \mu A$ at $I_L = 6 m A$

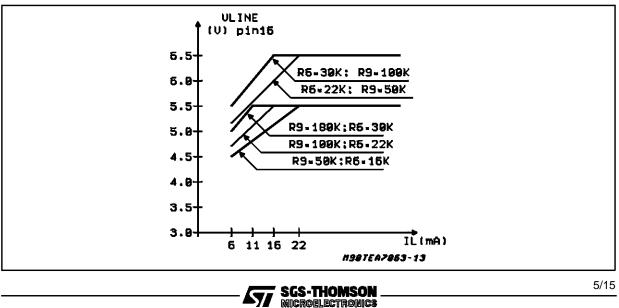
where IL depends on ILB (see supply management)

VLINE must be externally adjusted (with R6) to guarantee both DC and AC characteristic in accordance to the specific standard of the different adminastrations.

Another adjustment of the DC characteristic is possible with R9. Increasing the value of R9 causes a decrease of lint and consequently a reduction of the product lint x R9. (see also Paragraph 7)







2. TRANSMISSION CHAIN

2.1 A.G.C. In Transmission

The transmission gain between Microphone Input (pin 7) and Vline (pin 16) is internally decreased of 6dB when the line current varies from ILL to ILS with a constant AC load of 600Ω .

The values of ILL (long line current) and ILS (short line current) are programmable through I-start (pin 9) and I-slope (pin 15) (see also paragr. 4).

2.2 Sending Impedance

The impedance of the Output Stage Amplifier, Z_{out} , is determined by the impedance Z4 (at pin 3).

$$Z_{out} = 10.65 \text{ xZ4}$$

The total AC impedance shown to the line is the parallel

 $Z_{par} = Z_{out} / / Z_{int} / / Z_{ext}$ where:

Figure 3

- $Z_{int} = 10K\Omega//8.5 \text{ nF} (internal)$ - $Z_{ext} = R6//C4 (at pin 16)$

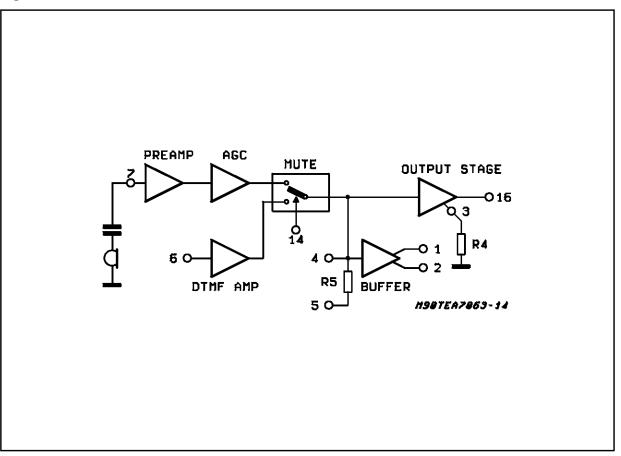
2.3 Sending Mute

In normal speech operation (V_{mute} at pin 14 < 0.8V), the signal at Microphone Input (pin 7) is amplified to V_{line} (pin 16) with the gain Gs (long line) or 6dB lower (shorter lines) depending on AGC control (see paragr. 4).

In sending mute condition (V 14 > 1.6V) these gains are reduced of at least 60dB. In the same condition, DTMF input (pin 6) is activated, with gain Gmf to the line independent from I_{line} lenght.

2.4 Antisidetone Buffer

The signal coming from the sending preamplifier is internally presented at pin 4 and than buffered to pins 1 and 2 for sidetone cancellation (see paragraph 3.2).



2.5 Soft Clipping

To avoid distortion on line, the TEA7063 has a "soft clipping" on transmit channel.

The resistor (Rsoft) on pin 10 fixes the maximum AC peak dynamic on the line: $V_{\mbox{STL}}$

$$V_{\text{STL}}(\text{Vp}) = \text{Vpin16(DC)} - 1.44 \bullet \frac{R_{\text{soft}}(\text{ pin 10})}{\text{R9}(\text{ pin 8})}$$

Figure 4

where Rsoft
$$\leq \frac{1V}{I_{ST}}$$
 $I_{ST} = \frac{470mV}{2 \cdot R9 \text{ (pin8)}}$

The capacitor (C10) and the resistor (R10) connected on pin 11 fixe the constant time of the soft clipping.

Recommended values: C10 = 150nF; R10 = $560K\Omega$

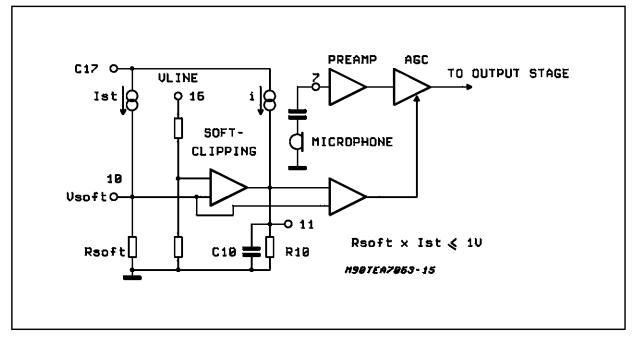
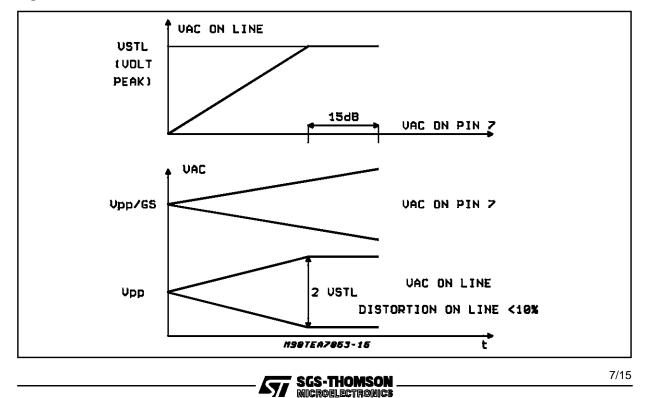


Figure 5: Transmit Curves



3. RECEIVE CHAIN

3.1 A.G.C. In Receive

As described for the transmission chain, also the receiving gains Gr, from pins 1 and 2 to pin 20, have a reduction of 6dB when Iline moves from ILL to ILS (see also paragr. 4).

3.2 Sidetone Compensation

The circuit is provided with a double anti-sidetone network to optimize both at long and short lines.

In case double antisidetone network is not requested by the application needs, pins 1 and 2 can be connected to each other and 5 external passive components can be saved (ZALL and ZRL).

Before entering pins 1 and 2, the received signal is areduced by the two attenating networks:

- ZALL/ZRL to pin 1 for long lines sidetone compensation,

- ZALS/ZRS to pin 2 for short lines sidetone compensation.

ZRL and ZRS define the total receive gains:

a)
$$\frac{V20}{V16} = G_r \bullet \frac{ZRL}{ZRL + ZALL}$$
 for long lines

b)

$$\frac{V20}{V16} = (\ G_r - \ 6dB \) \bullet \ \frac{ZRS}{ZRS + ZALS} \ \text{for short lines}$$

ZALL and ZALS define the sidetone compensation of the circuit. The equivalent balancing impedance is given by the formula:

 $ZAL = K \bullet ZALS + (1 - K) \bullet ZALL$

where:

-K = 0 at I_{LINE} = ILL or lower (long line)

-K = 1 at $I_{LINE} = ILS$ or higher (short line).. Calculations to define ZALL and ZALS are:

a)
ZALL = 70 • R5 •
$$\frac{Z_{\text{line}} (\text{ long }) / / Z_{\text{ext}} / / Z_{\text{int}} / Z_{\text{out}}}{Z_{\text{out}}}$$
b)
ZALL = 70 • R5 •
$$\frac{Z_{\text{line}} (\text{ short }) / / Z_{\text{ext}} / / Z_{\text{int}} / Z_{\text{out}}}{Z_{\text{out}}}$$
where:

- Zext = R6//C4//(Zelectret) (at pin 13)

- $Z_{int} = 10 K\Omega / (8.5 nF)$ (internal impedance)

- Zout = 10.65 • Z4 (at pin 3; see paragr. 2.2)

- Zline (short) and (long) are the impedances of the line at minimum and naximum line lenght

- R5 = 5.1K Ω ±1% (typically)

3.3 AC Impedance

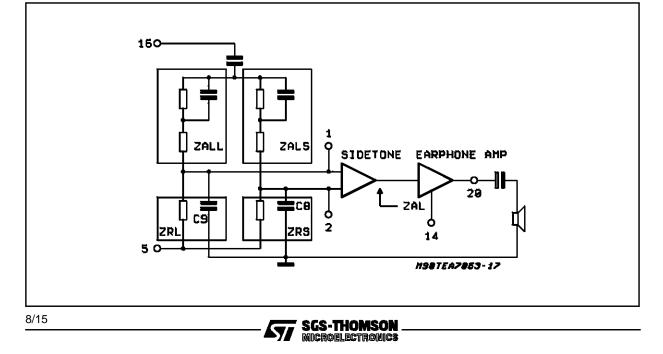
The total AC impedance of the circuit to the line is:

ZAC = Zout//Zint//Zext (ZALS, ZALL >>ZAC)

3.4 Receive Mute (and confidence level)

When the receive channel is muted (Vpin 14 > 2.7V) the receive gain is reduced of 60dB minimum.

Figure 6



In this condition an internal connection is activated from line DTMF output (pin 16) to Receive Output (pin 20) with an attenuation GRS = 38.5dB to provide acoustic feedback of the DTMF emission.

4. A.G.C AND SIDETONE PROGRAMMING

4.1 Programmable Controls

AGC and sidetone attack and disonnect points (or currents) are programmable externally through two independents pins, I-start (pin 9) and I-slope (pin 15).

4.2 I-Start (pin 9)

An external resistor RLL connected between Istart (pin 9) and Microprocessor Supply (pin 19) controls the attack point of AGC and ZAL (antisidetone Z).

ILL is the line current at which the control starts. Formulas for ILL and RLL with R9 = 100K are:

$$ILL = \frac{2880}{RLL} + 11mA$$
$$RLL = \frac{2880}{(ILL - 11mA)}$$

4.3 I-Slope (pin 15)

An external resistor RLS connected between I-slope (pin 15) and Microprocessor Supply (pin 19) controls the disconnected point of AGC and

Figure 7

ZAS (antisidetone Z). ILS is the line current at which the control stops. Formulas for ILS and RLS with R9 = 100K are:

$$ILS = \frac{4680}{RLS} + ILL;$$
$$RLS = \frac{4680}{(ILS - ILL)}$$

4.4 A.G.C. OFF (pin 9 and 15)

Programming ILL and ILS respectively higher than 70mA and 450mA is forcing the IC in AGC OFF Condition.

Suggested external components are: RLL = $51K\Omega$ and RLS = $10K\Omega$

In this case sending, receiving gain and sidetone compensation are independent of the line lenght. Pins 1 and 2 can be connected to each other saving 5 passive external components at pin 2.

4.5 Secret Function for Private (pin 14)

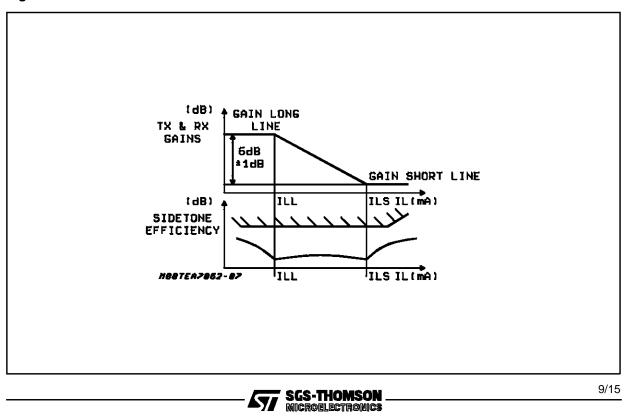
The two separate thresholds for sending and Receiving Mute (pin 14) allow "Secret Function" (only microphone muted).

Pin 14 can be set:

a) between 0.25V and 0.8V for speech mode,

b) between 1.6V and 2.1V for "secret" mode (microphone muted),

c) between 2.7V and 3.3V for "all muted" mode



5. MICROPROCESSOR INTERFACE

5.1 Microprocessor Supply (pin 19)

At "off-hook" the first priority of the circuit is to make some current available at the Microprocessor Supply (pin 19) to charge quickly the external capacitor C2.

This charging current is $I_{CDM} = 0.6 \bullet I_{LINE}$

T-charge of about 10ms is necessary, with C2 = $47/\mu$ F. to charge pin 19 at the specified value of 3.3V typical at $I_{LINE} = 25 \text{mA}$:

T-charge =
$$\frac{3.3V \bullet C2}{0.6 \bullet I_{LINE}}$$
 typically

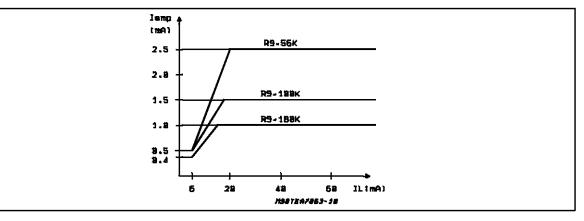
Figure 8

V_{mp} = 3.3V in normal operation and current increases linearly from 0.5mA min, at $I_{LINE} = 6mA$, to 1.5 mA, at $I_{LINE} = 25$ mA, remaining stable for higher values of I_{LINE} . (with R9 = 100K) In general:

$$I_{mp} = \frac{130 \text{Volt}}{\text{R9}} + 0.3 \text{mA at } I_{\text{L}} > 25 \text{mA}$$

$$I_{mp} = \frac{11 \text{Volt}}{\text{R9}} + 0.3 \text{mA at } I_{\text{L}} > 6 \text{mA}$$

A zener of 3.9V typical is generally suggested to



6. CURRENT SOURCE FOR SPEAKERPHONE

6.1 Current Source (pin 12)

Most of the DC current available from the line is delivered by the speech circuit at the output Isource (pin 12) through an internal current generator.

Typical values of this current, I_{LS} with R9 = 100K, are:

 $I_{LS} = (0.3 \bullet I_{LINE})$ for $I_{LINE} < 16.5 \text{mA}$ $I_{LS} = (0.9 \bullet I_{LINE} - 10 \text{ mA})$ for $I_{LINE} > 16.5 \text{ mA}$ (ex: $I_{LINE} = 16 \text{mA}$ then $I_{LS} = 5 \text{mA}$

 $I_{LINE} = 30 \text{mA}$ then $I_{LS} = 17 \text{mA}$ $I_{\text{LINE}} = 60 \text{mA}$ then $I_{\text{LS}} = 44 \text{mA}$).

The voltage level at pin 12 must be defined by an external regulator (i.e.: zener) and, if necessary, filtered with a capacitor (47 to 220μ F).

In case V_{LINE} (at pin 16) approaches voltage at pin 12, then the internal current source switches off and its DC current is shunt to ground through and internal complementary generator, thus avoiding any negative effect on the AC and DC impedances of the telephone set application.

ILS pin 12 (mA) R9-168K R9-188K 48 R9-56K 38 79 18 28 11.1mA) 18 58 68 ЗË 42 1987EA7883-35 SGS-THOMSON

MICROELECTRONICS

Figure 9

7. INTERNAL DESCRIPTION OF CURRENT MANAGEMENT

7.1 Internal Power Supply Management

R9 fixes the line power supply management. R9 fixes the values of: I_{ear} , I_{up} , I_{ref} and ILS.

A current line information is used to modifie the values of $I_{ear},\,I_{up},\,I_{ref}$ and ILS between a minimum and a maximum values.

On Fig 10:

The transmit output stage is represented by a current source (I_{tr}). The I_{tr} value depends of the DC voltage on VLINE (pin 16) and RZAC value.

The other internal stages connected to V_{LINE} (pin 16) are represented by a constant 1.3mA current source.

7.2 DC Characteristics (internal)

The DC characteristic is equals to:

 V_{LINE} (pin 16) = V_{C} (pin 17) + R6 • I_{int}

lint is the sum of all the current sources connected on VC (pin 17):

 $[I_p + I_{ref} + Vpin17 / (r7 + r8)]$

- Ip is the bias internal operational amplifiers power supply.

- I_{ref} = 1 / 3 • (V_{refi} / R9); with V_{refi} = 470mV

- I_{ref} = 156 / R9 mA

The current line information changes lint value;

at low line current (6mA): $I_{int} = 4V / R9 + 60\mu A$

at low line current (IL = ILb): $I_{int} = 8V / R9 + 60\mu A$

7.3 Microcontroller Supply (internal)

 $l_{up} = [(p2 / r2) \bullet l_{ref} + 0.3] \text{ mA} = [(p2 / r2) \bullet 156 / R9) + 0.3] \text{ mA}$

The current line information changes p2/r2 value; at low line current (6mA): p2 / r2 = 70at a line current (IL = ILb): p2 / r2 = 820

7.4 Earphone Current Supply (internal)

$$\begin{split} I_{ear} &= (p1 / r1) \bullet I_{ref} \text{ mA} = (p1 / r1) \bullet (156 / R9) \text{ mA} \\ \text{The current line information changes } p1/r1 \text{ value;} \\ \text{at low line current (6mA): } (p1 / r1) = 200 \\ \text{at a line current (IL = ILb): } p1 / r1 = 2700 \\ \text{The maximum peak dynamic on the earphone is:} \\ V_{pear} &= Z_{ear} \bullet I_{ear} \end{split}$$

7.5 Transmit Output Stage (internal)

The output stage bias current depends of the DC voltage on pin 16 and on R_{ZAC} impedance.

 $I_{tr} = \frac{0.1425 \bullet V_{LINE} - 0.517}{R_Z}$ (Rz is the resistor connected betwee pin3 and the ground)

7.6 Loudspeaker Current Source (internal)

The current source for external peripherals has two slopes:

- First slope; before $I_{ear},\ I_{up},\ I_{tr}$ and I_{int} are stabilized at their maximum values: (IL = ILb)

- Second slope; after I_{ear}, I_{up}, I_{tr} and I_{int} are stabilized at their maximum values: (for IL > ILb)

$$\Delta$$
 (ILS) = 0.91 • Δ (I_{LINE}

 I_{ear} , I_{up} , I_{tr} and I_{int} are stabilized at their maximum values between 16 and 26mA, the absolute IL value depends of R9 value. The line current (ILb) where I_{ear} , I_{up} , I_{tr} , I_{int} are stabilized at their maximum values and where the slope of ILS change is:

$$ILb = \frac{I_{ear} + I_{up} + I_{tr} + I_{int} + 1.3}{0.715}$$

7.7 Numerical Example 1) R9 = 100K Ω ; R6 = 25K Ω

1) R9 = 100 R02; R0 = 23 R02

DC characteristic = 6V for l_{int} max:

 $\begin{array}{l} I_{int} \min \left(IL = 6mA \right) = 4 / 100K + 60 = 100 \mu A \\ I_{int} \min \left(IL = ILb \right) = 8 / 100K + 60 = 140 \mu A \\ Vpin17 = 2.5V \Rightarrow R6 = 25K\Omega \Rightarrow \\ Vpin16 \min \left(IL = 6mA \right) = 2.5 + 25 \bullet 100E - 3 = 5V \end{array}$

Vpin16 max (IL = ILb) = $2.5 + 25 \cdot 140E - 3 = 6V$

Current Sources

$$\begin{split} &I_{up} \text{ min } (IL = 6\text{mA}) = 0.4\text{mA} \\ &I_{up} \text{ max } (IL = ILb) = 1.6\text{mA} \\ &I_{ear} \text{ min } (IL = 6\text{mA}) = 0.3\text{mA} \\ &I_{ear} \text{ max } (IL = ILb) = 4.2\text{mA} \\ &\text{with } R_Z = 75\Omega \\ &I_{tr} \text{ min } (IL = 6\text{mA}) = 2.6\text{mA} \\ &I_{tr} \text{ max } (IL = ILb) = 4.5\text{mA} \\ &ILS \text{ min } (IL = 6\text{mA}) = 1.3\text{mA} \end{split}$$

$$\begin{split} \text{ILb} &= 16.5\text{mA} \\ \text{ILS (for IL} &= \text{ILb}) = 0.285 \bullet \text{ILb} = 4.7\text{mA} \\ \bullet & \text{at IL} = 100\text{mA}: \\ \Delta(\text{ILS}) &= 0.91 \bullet \Delta(\text{IL}) = 0.91 \bullet (100 - 16.5) = 76\text{mA} \\ \text{ILS} &= 4.7 + 76 = 80.7\text{mA} \\ \textbf{2)} \text{ R9} &= 56\text{K}\Omega; \text{ R6} = 18\text{K}\Omega \\ \bullet \text{ DC characteristic} &= 6.1\text{V for } \text{I}_{\text{int}} \text{ max:} \\ &= 4.8\text{V for } \text{I}_{\text{int}} \text{ min:} \end{split}$$



• Current Sources $I_{up} \min (IL = 6mA) = 0.5mA$ $I_{up} \max (IL = ILb) = 2.5mA$ $I_{ear} \min (IL = 6mA) = 0.55mA$ $I_{ear} \max (IL = ILb) = 7.5mA$ with $R_Z = 75\Omega$
$$\begin{split} & I_{tr} \min \left(\text{IL} = 6\text{mA} \right) = 2.35\text{mA} \\ & I_{tr} \max \left(\text{IL} = \text{ILb} \right) = 4.5\text{mA} \\ & \text{ILS} \min \left(\text{IL} = 6\text{mA} \right) = 1.17\text{mA} \\ \bullet \frac{\text{ILb}}{\text{ILb}} = \frac{2.5 + 7.5 + 4.5 + 0.2 + 1.3}{0.715} \text{ mA} \\ & \text{ILb} = 22.4\text{mA} \\ & \text{ILS} \left(\text{for IL} = \text{ILb} \right) = 0.285 \bullet \text{ILb} = 6.4\text{mA} \\ \bullet \text{ at IL} = 100\text{mA}: \\ & \Delta(\text{ILS}) = 0.91 \bullet \Delta(\text{IL}) = 0.91 \bullet (100 - 22.6) = 64\text{mA} \\ & \text{ILS} = 6.4 + 64 = 70.4\text{mA} \end{split}$$

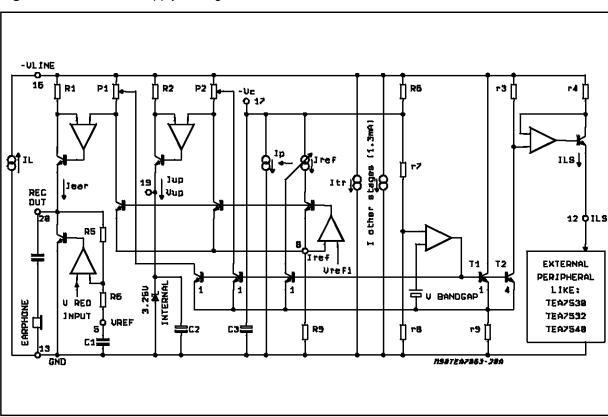
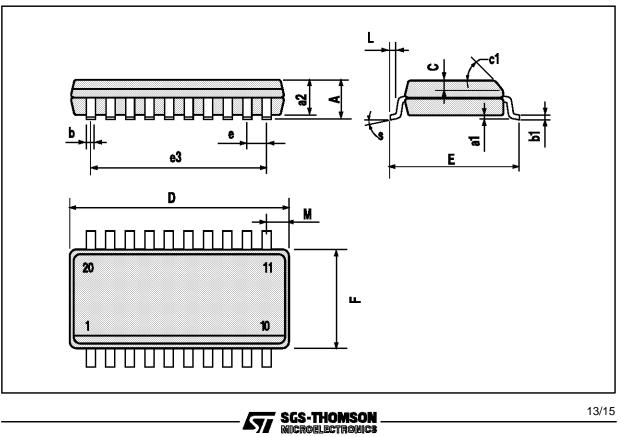


Figure 10: Line Power Supply Management



SO20 PACKAGE MECHANICAL DATA

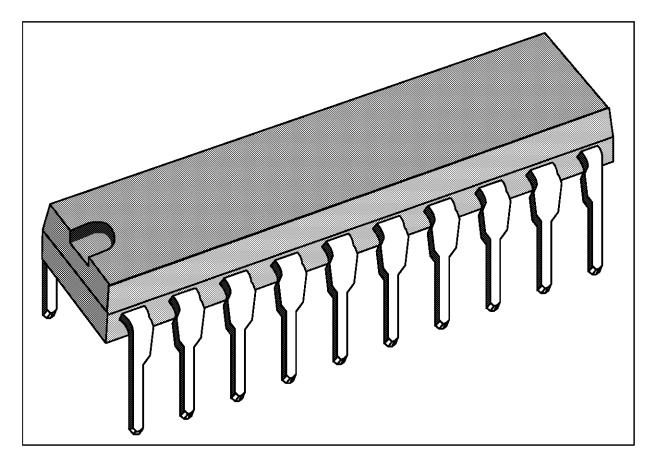
DIM.	mm			inch			
	Min.	Тур.	Max.	Min.	Тур.	Max.	
А			2.65			0.104	
a1	0.1		0.2	0.004		0.008	
a2			2.45			0.096	
b	0.35		0.49	0.014		0.019	
b1	0.23		0.32	0.009		0.013	
С		0.5			0.020		
c1	45° (typ.)						
D	12.6		13.0	0.496		0.510	
E	10		10.65	0.394		0.419	
е		1.27			0.050		
e3		11.43			0.450		
F	7.4		7.6	0.291		0.300	
L	0.5		1.27	0.020		0.050	
М			0.75			0.030	
S	8° (max.)						



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DIP20 PACKAGE MECHANICAL DATA

DIM	mm			inch			
	Min.	Тур.	Max.	Min.	Тур.	Max.	
a1	0.254			0.010			
В	1.39		1.65	0.055		0.065	
b		0.45			0.018		
b1		0.25			0.010		
D			25.4			1.000	
E		8.5			0.335		
е		2.54			0.100		
e3		22.86			0.900		
F			7.1			0.280	
i			3.93			0.155	
L		3.3			0.130		
Z			1.34			0.053	





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